

SECTION 23 33 00  
AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Control dampers.
4. Fire dampers.
5. Smoke dampers.
6. Combination fire and smoke dampers.
7. Sound attenuators.
8. Flange connectors.
9. Turning vanes.
10. Remote damper operators.
11. Duct-mounted access doors.
12. Flexible connectors.
13. Duct accessory hardware.

B. Related Requirements:

1. Section 233346 "Flexible Ducts" for insulated and non-insulated flexible ducts.
2. Section 284621.11 "Addressable Fire-Alarm Systems" for duct-mounted fire and smoke detectors.
3. Section 284621.13 "Conventional Fire-Alarm Systems" for duct-mounted fire and smoke detectors.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, electrical characteristics, color chart, and furnished specialties and accessories.

B. Sound Attenuator Performance Data:

1. Submit laboratory acoustic and aerodynamic performance obtained according to ASTM E477-13 and so certified when submitted for approval. The laboratory must be currently NVLAP accredited for the ASTM E477-13 test standard. A copy of the accreditation certificate must be included with the submittals. Data from non-NVLAP accredited test facilities will not be accepted. Shop drawings submitted without proper certifications will be rejected.
  - a. Submitted silencer pressure drops shall not exceed those listed in the silencer schedule. Silencer pressure drop measurements shall be made in accordance with the ASTM E477-13 test standard. Tests shall be conducted and reported on the identical units for which acoustical data is presented.
  - b. The manufacturer shall supply certified dynamic insertion loss and self-noise power level data for each scheduled silencer. The data shall match the project's air distribution system requirement for forward or reverse flow, and total system airflow. All ASTM E477-13 tests to obtain this data shall be conducted in the same facility and shall utilize the same silencer.
  - c. Silencer dynamic insertion loss shall not be less than that listed in the silencer schedule.
  - d. Silencer generated noise shall not be greater than that listed in the silencer schedule.

C. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loadings, required clearances, method of field assembly, sheet metal gauge, location of insulation and liner, components and location and size of each field connection.

1. Wiring Diagrams: Detail wiring for power, signal and control systems and differentiate between Manufacturer installed and field installed wiring.
2. Equipment Support Details: Detail fabrication including anchorages and attachments to structure or floor stands and to supported ductwork or equipment. Document internal fan vibration isolation including vibration isolators, flexible connections, auxiliary motor slides, or rails where applicable. Provide Manufacturer's product literature for applied equipment like variable frequency drives and auto transfer switches.
3. Document access requirements around other work, including working clearances to mechanical controls and electrical equipment.
4. Detail duct accessories fabrication and installation in ducts and other construction. Include the following:
  - a. Special fittings.
  - b. Manual volume damper installations.
  - c. Control-damper installations.
  - d. Fire-damper, smoke-damper, combination fire- and smoke-damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
  - e. Duct security bars.
  - f. Wiring Diagrams: For power, signal, and control wiring.

#### 1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Fusible Links: Furnish quantity equal to one per damper of amount installed.

#### 1.5 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Silencer performance must have been substantiated by laboratory testing in a duct-to-reverberant room test facility according to ASTM E477-13. The test facility must provide for airflow in both directions through the test silencer. The test set-up, procedure and facility shall eliminate all effects due to flanking, directivity, end reflection, standing waves and reverberation room absorption. The aero-acoustic laboratory must be currently NVLAP accredited for the ASTM E477-13 test standard.
- C. Silencer manufacturer shall provide a written test report by a third party organization showing silencer assemblies have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84, NFPA 255 or UL 723.

### PART 2 - PRODUCTS

#### 2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

#### 2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
  - 1. Galvanized Coating Designation: G90.
  - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches.

## 2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Description: Gravity balanced.
- B. Maximum Air Velocity: 1250 fpm.
- C. Maximum System Pressure: 2-inch wg.
- D. Frame: Hat-shaped, galvanized sheet steel or aluminum, with welded corners or mechanically attached and mounting flange.
- E. Blades: Multiple single-piece blades, center pivoted maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum with sealed edges.
- F. Blade Action: Parallel.
- G. Blade Seals: Extruded vinyl, mechanically locked or Neoprene, mechanically locked.
- H. Blade Axles:
  - 1. Material: Nonferrous metal
  - 2. Diameter: 0.20 inch.
- I. Tie Bars and Brackets: Aluminum.
- J. Return Spring: Adjustable tension.
- K. Bearings: Steel ball or synthetic pivot bushings.
- L. Accessories:
  - 1. Adjustment device to permit setting for varying differential static pressure.
  - 2. Counterweights and spring-assist kits for vertical airflow installations.
  - 3. 90-degree stops.

## 2.4 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
  - 1. Standard leakage rating, with linkage outside airstream.
  - 2. Suitable for horizontal or vertical applications.
  - 3. Frames:
    - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
    - b. Mitered and welded corners.
    - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
  - 4. Blades:
    - a. Multiple or single blade.

- b. Parallel- or opposed-blade design.
    - c. Stiffen damper blades for stability.
    - d. Galvanized, 0.064 inch thick.
  5. Blade Axles: Galvanized steel.
  6. Bearings:
    - a. Molded synthetic.
    - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  7. Tie Bars and Brackets: Galvanized steel.
- B. Jackshaft:
  1. Size: 0.5-inch diameter.
  2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
  3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- C. Damper Hardware:
  1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
  2. Include center hole to suit damper operating-rod size.
  3. Include elevated platform for insulated duct mounting.

## 2.5 CONTROL DAMPERS

- A. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- B. Frames:
  1. Angle shaped.
  2. 0.094-inch- thick, galvanized sheet steel.
  3. Mitered and welded corners.
- C. Blades:
  1. Multiple blade with maximum blade width of 6 inches.
  2. Parallel- and opposed-blade design.
  3. Aluminum.
  4. 0.0747-inch- thick dual skin.
  5. Blade Edging: Closed-cell neoprene.

- 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- D. Blade Axles: 1/2-inch- diameter; nonferrous metal; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
  - 1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- E. Bearings:
  - 1. Molded synthetic.
  - 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  - 3. Thrust bearings at each end of every blade.

## 2.6 FIRE DAMPERS

- A. Type: Dynamic; rated and labeled according to UL 555 by an NRTL.
- B. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- C. Fire Rating: 1-1/2 and 3 hours.
- D. Frame: Curtain type with blades outside airstream; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- E. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
  - 1. Minimum Thickness: 20 gage thick, as indicated, and of length to suit application.
  - 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- F. Mounting Orientation: Vertical or horizontal as indicated.
- G. Blades: Roll-formed, interlocking, 16 gage, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- H. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- I. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- J. Heat-Responsive Device: replaceable link and switch package, factory installed, 165 deg F rated.

## 2.7 SMOKE DAMPERS

- A. General Requirements: Label according to UL 555S by an NRTL.

- B. Smoke Detector: Integral, factory wired for single-point connection.
- C. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel, with welded or mechanically attached corners and mounting flange.
- D. Blades: Roll-formed, horizontal, overlapping, 0.063-inch- thick, galvanized sheet steel.
- E. Leakage: Class II.
- F. Rated pressure and velocity to exceed design airflow conditions.
- G. Mounting Sleeve: Factory-installed, 20 gage, galvanized sheet steel; length to suit wall or floor application.
- H. Damper Motors: two-position action.
- I. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
  - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
  - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
  - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
  - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
  - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F (minus 40 deg C).
  - 6. Non-spring Return Motors: For dampers larger than 25 sq. ft. (2.3 sq. m), size motor for running torque rating of 150 in. x lbf (17 N x m) and breakaway torque rating of 300 in. x lbf (34 N x m).
  - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- J. Accessories:
  - 1. Auxiliary switches for signaling.

## 2.8 COMBINATION FIRE AND SMOKE DAMPERS

- A. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- B. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.

- C. Fire Rating: 1-1/2 and 3 hours.
- D. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel, with welded or mechanically attached corners.
- E. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- F. Heat-Responsive Device: Electric resettable link and switch package, factory installed, rated.
- G. Smoke Detector: Integral, factory wired for single-point connection.
- H. Blades: Roll-formed, horizontal, overlapping, 0.034-inch- thick, galvanized sheet steel.
- I. Leakage: Class II.
- J. Rated pressure and velocity to exceed design airflow conditions.
- K. Mounting Sleeve: Factory-installed, 20 gage, galvanized sheet steel; length to suit wall or floor application.
- L. Master control panel for use in dynamic smoke-management systems.
- M. Damper Motors: two-position action.
- N. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
  - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
  - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
  - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
  - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
  - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
  - 6. Non-spring Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf (34 N x m).
  - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- O. Accessories:

1. Auxiliary switches for signaling.

## 2.9 SOUND ATTENUATORS

### A. General Requirements:

1. Silencers shall be of the size, configuration, capacity and acoustic performance as scheduled on the drawings. All silencers shall be factory fabricated and supplied by the same manufacturer.
2. Silencer inlet and outlet connection dimensions must be equal to the duct sizes shown on the drawings. Duct transitions at silencers are not permitted unless shown on the contract drawings.
3. Silencers shall be constructed in accordance with ASHRAE and SMACNA standards for the pressure and velocity classification specified for the air distribution system in which it is installed. Material gauges noted in other sections are minimums. Material gauges shall be increased as required for the system pressure and velocity classification. The silencers shall not fail structurally when subjected to a differential air pressure of 8 inches water gauge.
4. All casing seams and joints shall be lock-formed and sealed or stitch welded and sealed except as noted in Section G below, to provide leakage-resistant construction. Airtight construction shall be achieved by use of a duct-sealing compound supplied and installed by the contractor at the jobsite.
5. All perforated steel shall be adequately stiffened to insure flatness and form. All spot welds shall be painted.
6. Fire-Performance Characteristics: Silencer assemblies, including acoustic media fill, Vibar™ film liner, sealants, and acoustical spacer, shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84, NFPA 255 or UL 723.
7. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.

- B. Rectangular Silencers: Outer casing shall be ASTM A 653/A 653M, G90 galvanized sheet steel, 22 gauge.

- C. Inner perforated metal liner: ASTM A 653/A 653M, G90 galvanized sheet steel.

1. Rectangular Silencers: 26 gauge.

### D. Principal Sound-Absorbing Mechanism:

1. Dissipative and Film Lined silencers: Acoustic media shall be of acoustic quality, shot-free glass fiber insulation with long, resilient fibers bonded with a thermosetting resin. Glass fiber density and compression shall be required to insure conformance with laboratory test data. Glass fiber shall be packed with a minimum of 15% compression during silencer assembly. Media shall be resilient such that it will not crumble or break, and conform to irregular surfaces. Media shall not cause or accelerate corrosion of aluminum or steel. Mineral wool will not be permitted as a substitute for glass fiber.

- E. Source Quality Control: Test according to ASTM E 477-06a.

## 2.10 FLANGE CONNECTORS

- A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized steel.
- C. Gage and Shape: Match connecting ductwork.

## 2.11 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
  - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vaness and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Double wall.
- E. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

## 2.12 REMOTE DAMPER OPERATORS

- A. Description: Linkage system designed for remote manual damper adjustment.
- B. Linkage: Stainless steel or Steel.
- C. Wall-Box Mounting: Recessed.
- D. Wall-Box Cover-Plate Material: Stainless steel.

## 2.13 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
  - 1. Door:

- a. Double wall, rectangular.
  - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
  - c. Vision panel.
  - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
  - e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
  3. Number of Hinges and Locks:
    - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
    - b. Access Doors up to 18 Inches Square: Continuous and two sash locks.
    - c. Access Doors up to 24 by 48 Inches: Continuous and two compression latches with outside and inside handles.
    - d. Access Doors Larger Than 24 by 48 Inches: Continuous and two compression latches with outside and inside handles.

#### 2.14 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
  1. Minimum Weight: 26 oz./sq. yd.
  2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
  3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
  1. Minimum Weight: 24 oz./sq. yd..
  2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
  3. Service Temperature: Minus 50 to plus 250 deg F.

#### 2.15 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Compliance with ASHRAE/IESNA 90.1-2004 includes Section 6.4.3.3.3 - "Shutoff Damper Controls," restricts the use of backdraft dampers, and requires control dampers for certain applications. Install backdraft or control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan as shown on plans.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
  - 1. Install steel volume dampers in steel ducts.
  - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install silencer according to manufacturer's written installation instructions.
- I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
  - 1. At outdoor-air intakes and mixed-air plenums.
  - 2. At drain pans and seals.
  - 3. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
  - 4. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
  - 5. At each change in direction and at maximum 50-foot (15-m) spacing.
  - 6. Upstream from turning vanes.
  - 7. Control devices requiring inspection.
  - 8. Elsewhere as indicated.

- J. Install access doors with swing against duct static pressure.
- K. Access Door Sizes:
  - 1. One-Hand or Inspection Access: 8 by 5 inches.
  - 2. Two-Hand Access: 12 by 6 inches.
  - 3. Head and Hand Access: 18 by 10 inches.
  - 4. Head and Shoulders Access: 21 by 14 inches.
  - 5. Body Access: 25 by 14 inches.
  - 6. Body plus Ladder Access: 25 by 17 inches.
- L. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- M. Install flexible connectors to connect ducts to equipment.
- N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- O. Connect terminal units to supply ducts directly.
- P. Connect flexible ducts to metal ducts with draw bands.
- Q. Install duct test holes where required for testing and balancing purposes.

### 3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
  - 1. Operate dampers to verify full range of movement.
  - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
  - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
  - 4. Inspect turning vanes for proper and secure installation.
  - 5. Operate remote damper operators to verify full range of movement of operator and damper.
  - 6. Ensure duct silencers are installed with airflow arrows in direction of airflow.

END OF SECTION

This page intentionally left blank.