

## SECTION 22 13 16

### SANITARY WASTE AND VENT PIPING

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. This Section includes the following for soil, waste, and vent piping inside the building:
  - 1. Pipe, tube, and fittings.
  - 2. Special pipe fittings.

##### 1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. LLDPE: Linear, low-density polyethylene plastic.
- D. NBR: Acrylonitrile-butadiene rubber.
- E. PE: Polyethylene plastic.
- F. PVC: Polyvinyl chloride plastic.
- G. TPE: Thermoplastic elastomer.

##### 1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
  - 1. Soil, Waste, and Vent Piping: 10-foot head of water.
- B. Seismic Performance: Soil, waste, and vent piping and support and installation shall be capable of withstanding the effects of seismic events determined according to ASCE 7, "Minimum Design Loads for Buildings and Other Structures."

##### 1.4 SUBMITTALS

- A. See Section 01 3000 – Administrative Requirements, for submittal procedures.
- B. Product Data: For pipe, tube, fittings, and couplings.
- C. Shop Drawings:
  - 1. Design Calculations: Signed and sealed by a qualified professional engineer for selecting seismic restraints.
- D. Field quality-control inspection and test reports.

##### 1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; "NSF-drain" for plastic drain piping; "NSF-tubular" for plastic continuous waste piping; and "NSF-sewer" for plastic sewer piping.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
  - 2. Manufacturers: Subject to compliance, provide products by one of the manufacturers specified.

### 2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.

### 2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service and Extra-Heavy classes.
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

### 2.4 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
  - 1. Standard, Shielded, Stainless-Steel Couplings: CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve.
    - a. Manufacturers:
      - 1) ANACO.
      - 2) Fernco, Inc.
      - 3) Ideal Div.; Stant Corp.
      - 4) Mission Rubber Co.
      - 5) Tyler Pipe; Soil Pipe Div.
  - 2. Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
    - a. Manufacturers:
      - 1) ANACO.
      - 2) Ideal Div.; Stant Corp.
      - 3) Mission Rubber Co.
      - 4) Tyler Pipe; Soil Pipe Div.

3. Heavy-Duty, Shielded, Cast-Iron Couplings: ASTM A 48, two-piece, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve.

- a. Manufacturers:

- 1) MG Piping Products Co.

- C. Rigid, Unshielded Couplings: ASTM C 1461, sleeve-type, reducing- or transition-type mechanical coupling molded from ASTM C 1440, TPE material with corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. ANACO.

## 2.5 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.

1. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

- B. Hard Copper Tube: ASTM B 88, Types L and M, water tube, drawn temper.

1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
2. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
3. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

- C. Soft Copper Tube: ASTM B 88, Type L, water tube, annealed temper.

1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.

## 2.6 ABS PIPE AND FITTINGS

- A. Solid-Wall ABS Pipe: ASTM D 2661, Schedule 40.

- B. ABS Socket Fittings: ASTM D 2661, made to ASTM D 3311, drain, waste, and vent patterns.

## 2.7 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns.

## 2.8 SPECIAL PIPE FITTINGS

- A. Flexible, Non-pressure Pipe Couplings: Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition pattern. Include shear ring, ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. Dallas Specialty & Mfg. Co.
- b. Fernco, Inc.
- c. Logan Clay Products Company (The).
- d. Mission Rubber Co.
- e. NDS, Inc.

- f. Plastic Oddities, Inc.
- 2. Sleeve Materials:
  - a. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
  - b. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
  - c. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- B. Shielded Non-pressure Pipe Couplings: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
  - 1. Manufacturers:
    - a. Cascade Waterworks Mfg. Co.
    - b. Mission Rubber Co.
- C. Rigid, Unshielded, Non-pressure Pipe Couplings: ASTM C 1461, sleeve-type reducing- or transition-type mechanical coupling molded from ASTM C 1440, TPE material with corrosion-resistant-metal tension band and tightening mechanism on each end.
  - 1. Manufacturers:
    - a. ANACO.
- D. Pressure Pipe Couplings: AWWA C219 metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
  - 1. Manufacturers:
    - a. Cascade Waterworks Mfg. Co.
    - b. Dresser, Inc.; DMD Div.
    - c. EBAA Iron Sales, Inc.
    - d. Ford Meter Box Company, Inc. (The); Pipe Products Div.
    - e. JCM Industries, Inc.
    - f. Romac Industries, Inc.
    - g. Smith-Blair, Inc.
    - h. Viking Johnson.
  - 2. Center-Sleeve Material: Manufacturer's standard.
  - 3. Gasket Material: Natural or synthetic rubber.
  - 4. Metal Component Finish: Corrosion-resistant coating or material.
- E. Flexible Ball Joints: Ductile-iron fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include gasketed ball-joint section and ductile-iron gland, rubber gasket, and steel bolts.
  - 1. Manufacturers:
    - a. EBAA Iron Sales, Inc.
- F. Expansion Joints: Two or three-piece, ductile-iron assembly consisting of telescoping sleeve(s) with gaskets and restrained-type, ductile-iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Select and assemble components for expansion indicated. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
  - 1. Manufacturers:
    - a. EBAA Iron Sales, Inc.
    - b. Romac Industries, Inc.
    - c. Star Pipe Products; Star Fittings Div.

- G. Wall-Penetration Fittings: Compound, ductile-iron coupling fitting with sleeve and flexing sections for up to 20-degree deflection, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
  - 1. Manufacturers:
    - a. SIGMA Corp.

## 2.9 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Description: ASTM A 674 or AWWA C105, high-density, cross-laminated PE film of 0.004-inch (0.10-mm) minimum thickness.
- B. Form: Sheet.
- C. Color: Black.

## PART 3 - EXECUTION

### 3.1 EXCAVATION

- A. Refer to Section 31 2300 "Earthwork" for excavating, trenching, and backfilling.

### 3.2 PIPING APPLICATIONS

- A. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.
- B. Aboveground, Storm, Overflow Storm, Soil and Waste piping NPS 4 and smaller the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel, heavy-duty shielded, stainless-steel and rigid, unshielded couplings; and hubless-coupling joints.
  - 3. Steel pipe, drainage fittings, and threaded joints.
  - 4. Stainless-steel pipe and fittings, gaskets, and gasketed joints.
  - 5. Copper DWV tube, copper drainage fittings, and soldered joints.
  - 6. Dissimilar Pipe-Material Couplings: Shielded, non-pressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- C. Aboveground, Storm, Overflow Storm, Soil and Waste piping NPS 5 and larger shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Hubless cast-iron soil pipe and fittings standard, and heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
  - 3. Steel pipe, drainage fittings, and threaded joints.
  - 4. Dissimilar Pipe-Material Couplings: Flexible, Shielded, non-pressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- D. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.

2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
  3. Steel pipe, drainage fittings, and threaded joints.
  4. Stainless-steel pipe and fittings gaskets, and gasketed joints.
  5. Copper DWV tube, copper drainage fittings, and soldered joints.
    - a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2: Hard copper tube, Type M; copper pressure fittings; and soldered joints.
  6. Dissimilar Pipe-Material Couplings: Shielded non-pressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- E. Underground, storm, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
1. Extra-Heavy, Service class, cast-iron soil piping; gaskets; and gasketed calking materials; and calked joints.
  2. Hubless cast-iron soil pipe and fittings; [standard, shielded, stainless-steel heavy-duty shielded, stainless-steel heavy-duty shielded, cast-iron and rigid, unshielded couplings; and hubless-coupling joints.
  3. Solid-wall Schedule 40, PVC pipe; PVC socket fittings; and solvent-cemented joints.
  4. Dissimilar Pipe-Material Couplings: Shielded, non-pressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- F. Underground, storm, soil and waste piping NPS 5 and larger shall be any of the following:
1. Extra-Heavy, Service class, cast-iron soil piping; gaskets; and gasketed joints.
  2. Hubless cast-iron soil pipe and fittings; stainless-steel heavy-duty shielded, stainless-steel and heavy-duty shielded, cast-iron couplings; and hubless-coupling joints.
  3. Solid-wall Schedule 40, PVC pipe; PVC socket fittings; and solvent-cemented joints.
  4. Dissimilar Pipe-Material Couplings: Shielded non-pressure pipe couplings for joining dissimilar pipe materials with small difference in OD.

### 3.3 PIPING INSTALLATION

- A. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- C. Install cleanout fitting with closure plug inside the building in sanitary force-main piping.
- D. Install underground, ductile-iron, special pipe fittings according to AWWA C600.
  1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- E. Install wall-penetration fitting at each service pipe penetration through foundation wall. Make installation watertight.
- F. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
  1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- G. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be

used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- H. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- I. Install storm, soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
  - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
  - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- J. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- K. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

### 3.4 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- C. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- D. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
- E. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- F. Grooved Joints: Assemble joint with keyed coupling, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.
- G. PVC Non-pressure Piping Joints: Join piping according to ASTM D 2665.

### 3.5 HANGER AND SUPPORT INSTALLATION

- A. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment." Install the following:
  - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
  - 2. Install individual, straight, horizontal piping runs according to the following:

- a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
- b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
- c. Longer than 100 Feet, if indicated: MSS Type 49, spring cushion rolls.
3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
  2. NPS 3: 60 inches with 1/2-inch rod.
  3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
  4. NPS 6: 60 inches with 3/4-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 1-1/4: 48 inches with 3/8-inch rod.
  2. NPS 1-1/2: 48 inches with 3/8-inch rod.
  3. NPS 2: 48 inches with 3/8-inch rod.
  4. NPS 2-1/2: 48 inches with 1/2-inch rod.
  5. NPS 3 to 4: 48 inches with 1/2-inch rod.
  6. NPS 6 and larger: 48 inches with 5/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for stainless-steel piping with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 2: 84 inches with 3/8-inch rod.
  2. NPS 3: 96 inches with 1/2-inch rod.
  3. NPS 4: 108 inches with 1/2-inch rod.
  4. NPS 6: 10 feet with 5/8-inch rod.
- J. Install supports for vertical stainless-steel piping every 10 feet.
- K. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 1-1/4: 72 inches with 3/8-inch rod.
  2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  3. NPS 2-1/2: 108 inches with 1/2-inch rod.
  4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.

5. NPS 6: 10 feet with 5/8-inch rod.

L. Install supports for vertical copper tubing every 10 feet.

### 3.6 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect drainage and vent piping to the following:

1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

### 3.7 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Re-inspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for re-inspection.

C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-

stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.

5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

### 3.8 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 22 13 16