

SECTION 05 31 00

STEEL DECKING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Roof deck.
2. Composite floor deck.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Roof deck.
2. Composite floor deck.

B. Shop Drawings:

1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

1.3 INFORMATIONAL SUBMITTALS

A. Certificates:

1. Welding certificates.
2. Product Certificates: For each type of steel deck.

B. Test and Evaluation Reports:

1. Product Test Reports: For tests performed by a qualified testing agency, indicating that power-actuated mechanical fasteners comply with requirements.
2. Research Reports: For steel deck, from ICC-ES showing compliance with the building code.

C. Field Quality-Control Submittals:

1. Field quality-control reports.

D. Qualification Statements: For welding personnel and testing agency.

1.4 QUALITY ASSURANCE

A. Qualifications:

1. Welding Qualifications: Qualify procedures and personnel in accordance with SDI QA/QC and the following welding code:

- a. AWS D1.3/D1.3M.

- B. FM Approvals' RoofNav Listing: Provide steel roof deck evaluated by FM Approvals and listed in its "RoofNav" for Class 1 fire rating and Class 1-90 windstorm ratings. Identify materials with FM Approvals Certification markings.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store products in accordance with SDI MOC3. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. AISI Specifications: Comply with calculated structural characteristics of steel deck in accordance with AISI S100.
- B. Fire-Resistance Ratings: Comply with ASTM E119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 1. Indicate design designations from UL's "Fire Resistance Directory" or from listings of another qualified testing agency.

2.2 ROOF DECK

- A. Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with SDI RD and with the following:
 1. Galvanized-Steel Sheet: ASTM A653/A653M, Structural Steel (SS), Grade 50, G90 zinc coating.
 2. Galvanized- and Shop-Primed Steel Sheet: ASTM A653/A653M, Structural Steel (SS), Grade 50, G90 zinc coating; cleaned, pretreated, and primed with manufacturer's standard baked-on, rust-inhibitive primer.
 - a. Color: Gray top surface with white underside. Comply with 09 9100 "Painting" Specification.
 3. Deck Profile: As indicated.
 4. Profile Depth: As indicated.
 5. Design Uncoated-Steel Thickness: As indicated.
 6. Span Condition: Double span or more.
 7. Side Laps: Overlapped or interlocking seam at Contractor's option.

2.3 COMPOSITE FLOOR DECK

- A. Composite Floor Deck: Fabricate panels, with integrally embossed or raised pattern ribs and interlocking side laps, to comply with SDI C, with the minimum section properties indicated, and with the following:
 - 1. Galvanized-Steel Sheet: ASTM A653/A653M, Structural Steel (SS), Grade 50, G90 zinc coating.
 - 2. Galvanized- and Shop-Primed Steel Sheet: ASTM A653/A653M, Structural Steel (SS), Grade 50, G90 zinc coating; with unpainted top surface and cleaned and pretreated bottom surface primed with manufacturer's standard white baked-on, rust-inhibitive primer. Primer shall comply with 09 9100 "Painting" Specification.
 - 3. Profile Depth: As indicated.
 - 4. Design Uncoated-Steel Thickness: As indicated.
 - 5. Span Condition: Triple span or more..

2.4 ACCESSORIES

- A. Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
- C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 minimum diameter.
- D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 50,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
- F. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 50,000 psi, of same material and finish as deck, and of thickness and profile recommended by SDI standards for overhang and slab depth.
- G. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck unless otherwise indicated.
- H. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0747 inch thick, with factory-punched hole of 3/8-inch minimum diameter.
- I. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck. For drains, cut holes in the field.
- J. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck, with 3-inch-wide flanges and recessed pans of 1-1/2-inch minimum depth. For drains, cut holes in the field.

- K. Galvanizing Repair Paint: ASTM A780/A780M; or SSPC-Paint 20 or MIL-P-21035B, with dry film containing a minimum of 94 percent zinc dust by weight.
- L. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install deck panels and accessories in accordance with SDI C, SDI NC, and SDI RD, as applicable; manufacturer's written instructions; and requirements in this Section.
- B. Install temporary shoring before placing deck panels if required to meet deflection limitations.
- C. Locate deck bundles to prevent overloading of supporting members.
- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install in accordance with deck manufacturer's written instructions.

3.2 INSTALLATION OF ROOF DECK

- A. Fasten roof-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter that is not less than 1-1/2 inches long, and as follows:
 - 1. Weld Diameter: As indicated.
 - 2. Weld Spacing: As indicated.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at spacing indicated on Drawings.
 - 1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.

- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
 - 1. End Joints: Lapped 2 inches minimum.
- D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and mechanically fasten flanges to top of deck. Space mechanical fasteners not more than 12 inches apart with at least one fastener at each corner.
 - 1. Install reinforcing channels or zees in ribs to span between supports and weld or mechanically fasten.
- E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels in accordance with deck manufacturer's written instructions. Weld or mechanically fasten to substrate to provide a complete deck installation.
 - 1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.
- F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive in accordance with manufacturer's written instructions to ensure complete closure.

3.3 INSTALLATION OF FLOOR DECK

- A. Fasten floor-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:
 - 1. Weld Diameter: As indicated.
 - 2. Weld Spacing:
 - a. Space and locate welds as indicated.
 - 3. Weld Washers: Install weld washers at each weld location.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at spacing indicated on Drawings.
 - 1. Mechanically fasten with self-drilling, No. 10 diameter or larger, carbon-steel screws.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 2 inches, with end joints as follows:
 - 1. End Joints: Lapped.
- D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure in accordance with SDI recommendations unless otherwise indicated.

- E. Floor-Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, in accordance with SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of deck.

3.4 REPAIR

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint in accordance with ASTM A780/A780M and manufacturer's written instructions.
- B. Repair Painting:
 - 1. Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.
 - 2. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view. Coordinate with Section 09 9100 "Painting."

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections: Refer to Schedule of Special Inspections and Tests for all required inspections.
 - 1. Special inspections and qualification of welding special inspectors for cold-formed steel floor and roof deck in accordance with quality-assurance inspection requirements of SDI QA/QC.
 - a. Field welds will be subject to inspection.
 - 2. Steel decking will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION