

**SECTION 08 80 00**  
**GLAZING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Insulating glass units.
- B. Glazing compounds.

**1.02 RELATED REQUIREMENTS**

- A. Section 07 25 00 - Weather Barriers.
- B. Section 07 92 00 - Joint Sealants: Sealants for other than glazing purposes.
- C. Section 08 11 13 - Hollow Metal Doors and Frames: Glazed lites in doors.
- D. Section 08 43 13 - Aluminum-Framed Storefronts: Glazing provided as part of storefront assembly.

**1.03 REFERENCE STANDARDS**

- A. ASCE 7 - Minimum Design Loads and Associated Criteria for Buildings and Other Structures; Most Recent Edition Cited by Referring Code or Reference Standard.
- B. ASTM C864 - Standard Specification for Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers; 2005 (Reapproved 2019).
- C. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.
- D. ASTM C1036 - Standard Specification for Flat Glass; 2021.
- E. ASTM C1048 - Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass; 2018.
- F. ASTM C1193 - Standard Guide for Use of Joint Sealants; 2016.
- G. ASTM C1376 - Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass; 2021a.
- H. ASTM E1300 - Standard Practice for Determining Load Resistance of Glass in Buildings; 2016.
- I. ASTM E2190 - Standard Specification for Insulating Glass Unit Performance and Evaluation; 2010.
- J. GANA (GM) - GANA Glazing Manual; 2008.
- K. GANA (SM) - GANA Sealant Manual; 2008.
- L. NFRC 100 - Procedure for Determining Fenestration Product U-factors; 2017.
- M. NFRC 200 - Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence; 2014, with Errata (2017).
- N. NFRC 300 - Test Method for Determining the Solar Optical Properties of Glazing Materials and Systems; 2017.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Preinstallation Meeting: Convene a preinstallation meeting one week before starting work of this section; require attendance by each of the affected installers.

**1.05 SUBMITTALS**

- A. See Section 01 30 00 - Administrative Requirements for submittal procedures.
- B. Product Data on Insulating Glass Unit Glazing Types: Provide structural, physical and environmental characteristics, size limitations, special handling and installation requirements.
- C. Product Data on Glazing Compounds and Accessories: Provide chemical, functional, and environmental characteristics, limitations, indicate joint design, sealant contact width and depth

dimensions, special application requirements, and applicable information on gaskets, spacers, setting blocks and any other accessories.

- D. Samples: Submit two samples 12 by 12 inch in size of glass units, showing coloration.
- E. Certificate: Certify that products of this section meet or exceed specified requirements.
- F. Manufacturer's qualification statement.
- G. Installer's qualification statement.
- H. Warranty Documentation: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.
- I. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
  - 1. See Section 01 60 00 - Product Requirements, for additional provisions.

#### **1.06 QUALITY ASSURANCE**

- A. Perform Work in accordance with GANA (GM) for glazing installation methods. Maintain one copy on site.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- C. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years documented experience.

#### **1.07 FIELD CONDITIONS**

- A. Do not install glazing when ambient temperature is less than 40 degrees F.
- B. Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.

#### **1.08 WARRANTY**

- A. See Section 01 78 00 - Closeout Submittals for additional warranty requirements.
- B. Insulating Glass Units: Provide a ten (10) year manufacturer warranty to include coverage for seal failure, interpane dusting or misting, including providing products to replace failed units.

### **PART 2 PRODUCTS**

#### **2.01 MANUFACTURERS**

- A. Glass Fabricators: Certified or accepted by approved Glass Manufacturer.
- B. Glass Manufacturers:
  - 1. AGC Glass North America, Inc: [www.agcglass.com](http://www.agcglass.com).
  - 2. Guardian Glass, LLC: [www.guardianglass.com](http://www.guardianglass.com).
  - 3. Vitro Architectural Glass (formerly PPG Glass): [www.vitroglazings.com](http://www.vitroglazings.com).
  - 4. Substitutions: See Section 01 60 00 - Product Requirements.

#### **2.02 PERFORMANCE REQUIREMENTS - EXTERIOR GLAZING ASSEMBLIES**

- A. Provide type and thickness of exterior glazing assemblies to support assembly dead loads, and to withstand live loads caused by positive and negative wind pressure acting normal to plane of glass.
  - 1. Design Pressure: Calculated in accordance with ASCE 7.
  - 2. Comply with ASTM E1300 for design load resistance of glass type, thickness, dimensions, and maximum lateral deflection of supported glass.
  - 3. Seismic Loads: Design and size glazing components to withstand seismic loads and sway displacement in accordance with the requirements of ASCE 7.
  - 4. Provide glass edge support system sufficiently stiff to limit the lateral deflection of supported glass edges to less than 1/175 of their lengths under specified design load.
  - 5. Glass thicknesses listed are minimum.
- B. Weather-Resistive Barrier Seals: Provide completed assemblies that maintain continuity of building enclosure water-resistive barrier, vapor retarder, and/or air barrier.

1. In conjunction with weather barrier related materials described in other sections, as follows:
  - a. Water-Resistive Barriers: See Section 07 25 00.
- C. Thermal and Optical Performance: Provide exterior glazing products with performance properties as indicated. Performance properties are in accordance with manufacturer's published data as determined with the following procedures and/or test methods:
  1. Center of Glass U-Value: Comply with NFRC 100 using Lawrence Berkeley National Laboratory (LBNL) WINDOW 6.3 computer program.
  2. Center of Glass Solar Heat Gain Coefficient (SHGC): Comply with NFRC 200 using Lawrence Berkeley National Laboratory (LBNL) WINDOW 6.3 computer program.
  3. Solar Optical Properties: Comply with NFRC 300 test method.

## **2.03 GLASS MATERIALS**

- A. Float Glass: Provide float glass based glazing unless otherwise indicated.
  1. Annealed Type: ASTM C1036, Type I - Transparent Flat, Class 1 - Clear, Quality - Q3.
  2. Kind HS - Heat-Strengthened Type: Complies with ASTM C1048; where resistance to thermal stresses is indicated or required.
  3. Kind FT - Fully Tempered Type: Complies with ASTM C1048; where safety glass is indicated or required.
  4. Tinted Type: ASTM C1036, Class 2 - Tinted, Quality - Q3, with color and performance characteristics as indicated.
  5. Thicknesses: As indicated.

## **2.04 INSULATING GLASS UNITS**

- A. Insulating Glass Units: Types as indicated.
  1. Durability: Certified by an independent testing agency to comply with ASTM E2190.
  2. Coated Glass: Comply with requirements of ASTM C1376 for pyrolytic (hard-coat) or magnetic sputter vapor deposition (soft-coat) type coatings on flat glass; coated vision glass, Kind CV; coated overhead glass, Kind CO; or coated spandrel glass, Kind CS.
  3. Metal-Edge Spacers: Aluminum, bent and soldered corners.
  4. Spacer Color: Black.
  5. Edge Seal:
    - a. Dual-Sealed System: Provide polyisobutylene sealant as primary seal applied between spacer and glass panes, and silicone, polysulfide, or polyurethane sealant as secondary seal applied around perimeter.
    - b. Color: Black.
  6. Purge interpane space with dry air, hermetically sealed.

## **2.05 INSULATING GLASS UNITS - SCHEDULE**

- A. Vision Glass: Type Low-E Tinted Insulating Glass - Light-gray, low-reflective glass outdoor appearance.
  1. Product: Solarban R60 (2) "Optigray" Fully Tempered, HT + Clear HT by Vitro Architectural Glass.
    - a. Insulating Unit Construction: 1/4 inch "Optigray" glass, Solarban R60 Solar Control (sputtered) on surface (2) + 1/2 inch air space + 1/4 inch Clear Float Glass.
  2. Product: SunGuard SuperNeutral SN68 (2) "Crystal Gray" Fully Tempered, HT + Clear HT by Guardian Glass.
    - a. Insulating Unit Construction: 1/4 inch "Crystal Gray" glass, SunGuard SuperNeutral SN 68 (sputtered) on surface (2) + 1/2 inch air space + 1/4 inch Clear Float Glass.
  3. Performance Values: Visible Light Transmission (VLT) 48-50 percent; SHGC 0.30-0.35; Light to Solar Gain (LSG) 1.43 - 1.64; Visible Light Reflectance – Exterior 8 percent, Interior 9-11 percent; Heat Transfer Coefficient U-Value Winter – 0.29.
  4. Manufacturer's Certified Fabricator only.
  5. Substitutions: Refer to Section 01 60 00 - Product Requirements.

## **2.06 GLAZING COMPOUNDS**

- A. Butyl Sealant: Single component; ASTM C920, Grade NS, Class 12-1/2, Uses M and A, Shore A hardness of 10 to 20; black color.
- B. Polyurethane Sealant: Single component, chemical curing, nonstaining, nonbleeding; ASTM C920, Type S, Grade NS, Class 25, Uses M, A, and G; with cured Shore A hardness range of 20 to 35; color as selected.
- C. Silicone Sealant: Single component; neutral curing; capable of water immersion without loss of properties; nonbleeding, nonstaining; ASTM C920, Type S, Grade NS, Class 25, Uses M, A, and G; with cured Shore A hardness range of 15 to 25; color as selected.

## **2.07 ACCESSORIES**

- A. Setting Blocks: Neoprene, with 80 to 90 Shore A durometer hardness; ASTM C864 Option I. Length of 0.1 inch for each square foot of glazing or minimum 4 inch by width of glazing rabbet space minus 1/16 inch by height to suit glazing method and pane weight and area.
- B. Spacer Shims: Neoprene, 50 to 60 Shore A durometer hardness; ASTM C864 Option I. Minimum 3 inch long by one half the height of the glazing stop by thickness to suit application, self adhesive on one face.
- C. Glazing Tape, Back Bedding Mastic Type: Preformed, butyl-based, 100 percent solids compound; 5 to 30 cured Shore A durometer hardness; coiled on release paper; black color.
- D. Glazing Gaskets: Resilient silicone extruded shape to suit glazing channel retaining slot; ASTM C864 Option I; color black.
- E. Glazing Clips: Manufacturer's standard type.

## **PART 3 EXECUTION**

### **3.01 VERIFICATION OF CONDITIONS**

- A. Verify that openings for glazing are correctly sized and within tolerances, including those for size, squareness, and offsets at corners.
- B. Verify that surfaces of glazing channels or recesses are clean, free of obstructions that may impede moisture movement, weeps are clear, and support framing is ready to receive glazing system.

### **3.02 PREPARATION**

- A. Clean contact surfaces with appropriate solvent and wipe dry within maximum of 24 hours before glazing. Remove coatings that are not tightly bonded to substrates.
- B. Seal porous glazing channels or recesses with substrate compatible primer or sealer.
- C. Prime surfaces scheduled to receive sealant where required for proper sealant adhesion.

### **3.03 INSTALLATION, GENERAL**

- A. Install glazing in compliance with written instructions of glass, gaskets, and other glazing material manufacturers, unless more stringent requirements are indicated, including those in glazing referenced standards.
- B. Install glazing sealants in accordance with ASTM C1193, GANA (SM), and manufacturer's instructions.

### **3.04 INSTALLATION - DRY GLAZING METHOD (GASKET GLAZING)**

- A. Application - Exterior and/or Interior Glazed: Set glazing infills from either the exterior or the interior of the building.
- B. Place setting blocks at 1/4 points with edge block no more than 6 inch from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure on gasket to attain full contact.

- D. Install removable stops without displacing glazing gasket; exert pressure for full continuous contact.

### **3.05 INSTALLATION - WET GLAZING METHOD (SEALANT AND SEALANT)**

- A. Application - Exterior Glazed: Set glazing infills from the exterior of the building.
- B. Place setting blocks at 1/4 points and install glazing pane or unit.
- C. Install removable stops with glazing centered in space by inserting spacer shims both sides at 24 inch intervals, 1/4 inch below sight line.
- D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

### **3.06 INSTALLATION - WET GLAZING METHOD (COMPOUND AND COMPOUND)**

- A. Application - Interior Glazed: Set glazing infills from the interior of the building.
- B. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 24 inch centers, kept 1/4 inch below sight line.
- C. Locate and secure glazing pane using glazers' clips.
- D. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

### **3.07 CLEANING**

- A. Remove excess glazing materials from finish surfaces immediately after application using solvents or cleaners recommended by manufacturers.
- B. Remove nonpermanent labels immediately after glazing installation is complete.
- C. Clean glass and adjacent surfaces after sealants are fully cured.
- D. Clean glass on both exposed surfaces not more than 4 days prior to Date of Substantial Completion in accordance with glass manufacturer's written recommendations.

### **3.08 PROTECTION**

- A. After installation, mark pane with an 'X' by using removable plastic tape or paste; do not mark heat absorbing or reflective glass units.
- B. Remove and replace glass that is damaged during construction period prior to Date of Substantial Completion.

**END OF SECTION**

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