

SECTION 07 42 13
METAL WALL PANELS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Manufactured metal panels for walls and soffits, with accessory components.

1.02 RELATED REQUIREMENTS

- A. Section 07 21 00 - Thermal Insulation.

1.03 REFERENCE STANDARDS

- A. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.
- B. ASTM A792/A792M - Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process; 2021a.

1.04 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements for submittal procedures.
- B. Shop Drawings: Indicate dimensions, layout, joints, construction details, support clips, and methods of anchorage.
- C. Samples: Submit two samples of wall panel and soffit panel, 12 inches by 12 inches in size illustrating finish color, sheen, and texture.
- D. Manufacturer's Qualification Statement.
- E. Installer's Qualification Statement.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in installing products of the type specified in this section with minimum three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect panels from accelerated weathering by removing or venting sheet plastic shipping wrap.
- B. Store prefinished material off the ground and protected from weather; prevent twisting, bending, or abrasion; provide ventilation; slope metal sheets to ensure proper drainage.
- C. Prevent contact with materials that may cause discoloration or staining of products.

1.07 WARRANTY

- A. See Section 01 78 00 - Closeout Submittals for additional warranty requirements.
- B. Correct defective work within a twenty year period after Date of Substantial Completion for degradation of panel finish, including color fading caused by exposure to weather.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Metal Wall Panels - Concealed Fasteners:
 - 1. McElroy Metal; FW: www.mcelroymetal.com.
 - 2. Substitutions: See Section 01 60 00 - Product Requirements.

2.02 MANUFACTURED METAL PANELS

- A. Wall Panel System: Factory fabricated prefinished metal panel system, site assembled.
 - 1. Provide exterior panels and soffit panels.

2. Design and size components to support assembly dead loads, and to withstand live loads caused by positive and negative wind pressure acting normal to plane of wall.
 3. Design Pressure: In accordance with applicable codes.
 4. Maximum Allowable Deflection of Panel: $L/180$ for length(L) of span.
 5. Movement: Accommodate movement within system without damage to components or deterioration of seals, movement between system and perimeter components when subject to seasonal temperature cycling; dynamic loading and release of loads; and deflection of structural support framing.
 6. Drainage: Provide positive drainage to exterior for moisture entering or condensation occurring within panel system.
 7. Fabrication: Formed true to shape, accurate in size, square, and free from distortion or defects; pieces of longest practical lengths.
 8. Corners: Factory-fabricated in one continuous piece with minimum 2 inch returns.
- B. Exterior Wall Panels:
1. Profile: 1-1/2 inch deep flush panel with tongue and groove engagement .
 2. Pan Configuration: Flat.
 3. Material: Precoated steel sheet, 24 gauge minimum thickness.
 4. Panel Width: 12 inches.
 5. Color: As selected by Architect Engineer from manufacturer's standard line.
 6. Color: Custom; As indicated on drawings.
- C. Soffit Panels:
1. Profile: Style as indicated, with venting provided.
 2. Material: Precoated steel sheet, 24 gauge minimum thickness.
 3. Color: As selected by Architect Engineer from manufacturer's standard line.
- D. Internal and External Corners: Same material, thickness, and finish as exterior sheets; profile to suit system; shop cut and factory mitered to required angles.
- E. Expansion Joints: Same material, thickness and finish as exterior sheets; manufacturer's standard brake formed type, of profile to suit system.
- F. Trim, Closure Pieces, and Flashings: Same material, thickness and finish as exterior sheets; brake formed to required profiles.
- G. Anchors: Galvanized steel.

2.03 MATERIALS

- A. Precoated Steel Sheet: Aluminum-zinc alloy-coated steel sheet, ASTM A792/A792M, Commercial Steel (CS)) or Forming Steel (FS), with AZ50/AZM150 coating; continuous-coil-coated on exposed surfaces with specified finish coating and on panel back with specified panel back coating.
- B. Insulation: See Section 07 21 00.

2.04 FINISHES

- A. Fluoropolymer Coil Coating System: Polyvinylidene fluoride (PVDF) multi-coat superior performing organic coatings system complying with AAMA 2605, including at least 70 percent PVDF resin, and at least 80 percent of coil coated aluminum surfaces having minimum total dry film thickness (DFT) of 0.9 mil, 0.0009 inch. Color as indicated on drawings.

2.05 ACCESSORIES

- A. Thermal Spacer Blocks: Where metal panels attach directly to purlins, provide thermal spacer blocks of thickness required to provide 1-inch (25-mm) standoff; fabricated from rigid polyurethane.
- B. Gaskets: Manufacturer's standard type suitable for use with system, permanently resilient; ultraviolet and ozone resistant.
- C. Concealed Sealants: Non-curing butyl sealant or tape sealant.

- D. Fasteners: Manufacturer's standard type to suit application; with soft neoprene washers, steel, hot dip galvanized. Fastener cap same color as exterior panel.
- E. Field Touch-up Paint: As recommended by panel manufacturer.
- F. Bituminous Paint: Asphalt base.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that building framing members are ready to receive panels.
- B. Verify that water-resistive barrier, if indicated on drawings, has been installed over substrate completely and correctly.

3.02 INSTALLATION

- A. Install panels on walls and soffits in accordance with manufacturer's instructions.
- B. Protect surfaces in contact with cementitious materials and dissimilar metals with bituminous paint. Allow to dry prior to installation.
- C. Fasten panels to structural supports; aligned, level, and plumb.
- D. Locate joints over supports.
- E. Use concealed fasteners unless otherwise approved by Architect Engineer.
- F. Seal and place gaskets to prevent weather penetration. Maintain neat appearance.

3.03 TOLERANCES

- A. Maximum Offset From True Alignment Between Adjacent Members Butting or In Line: 1/16 inch.
- B. Maximum Variation from Plane or Location Indicated on Drawings: 1/4 inch.

3.04 CLEANING

- A. Remove site cuttings from finish surfaces.
- B. Remove protective material from wall panel surfaces.
- C. Clean and wash prefinished surfaces with mild soap and water; rinse with clean water.

3.05 PROTECTION

- A. Protect metal wall panels until completion of project.
- B. Touch-up, repair, or replace damaged wall panels or accessories before Date of Substantial Completion.

END OF SECTION

This page was intentionally left blank for duplex printing.