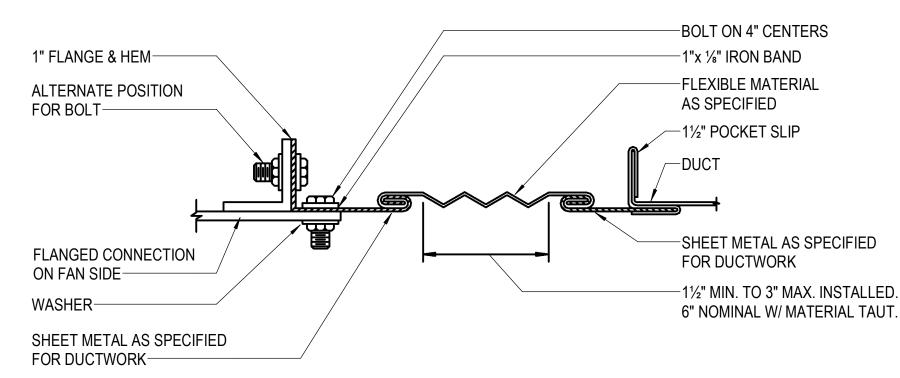
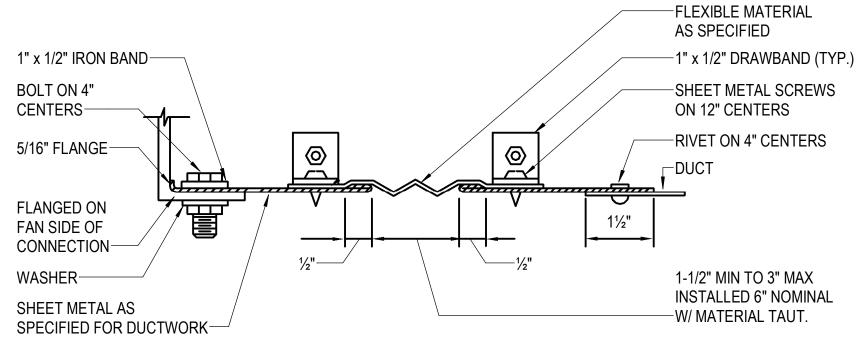


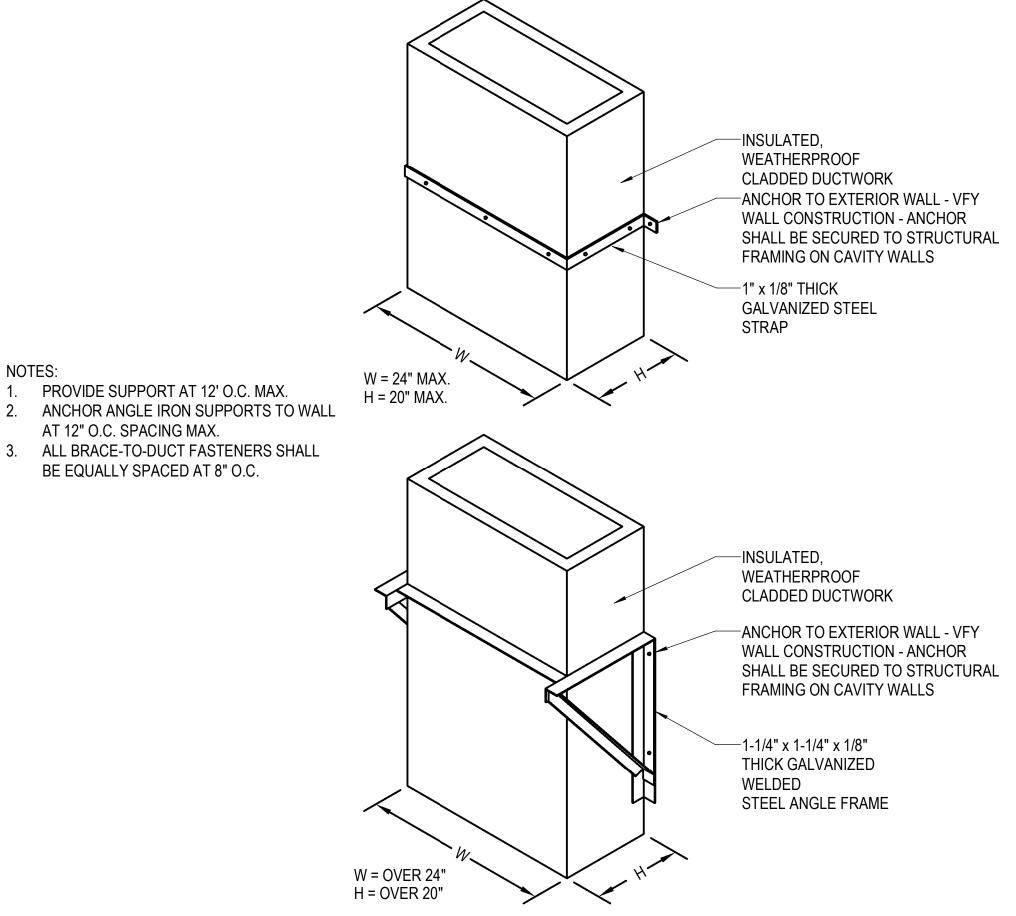
AIR DEVICE CONNECTION



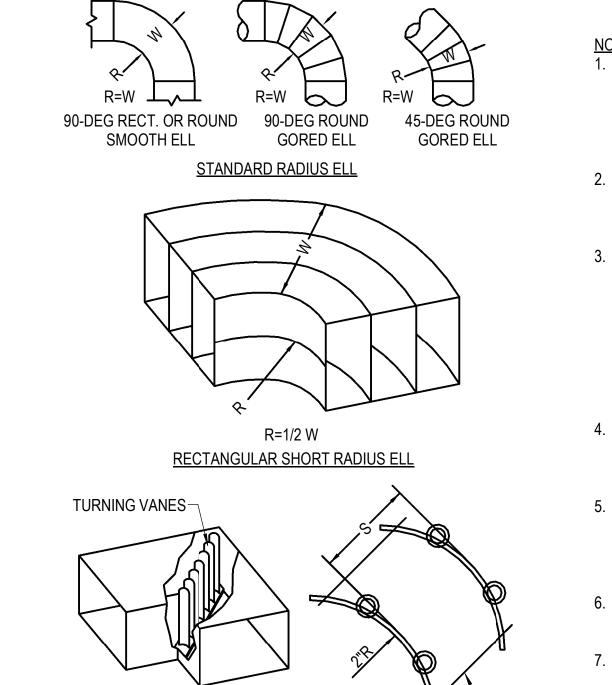
FLEXIBLE CONNECTION RECTANGUALR



FLEXIBLE CONNECTION ROUND



EXTERIOR VERTICAL RECTANGULAR DUCT SUPPORT



S=1.5" SGL THICKNESS VANES

MITERED ELL

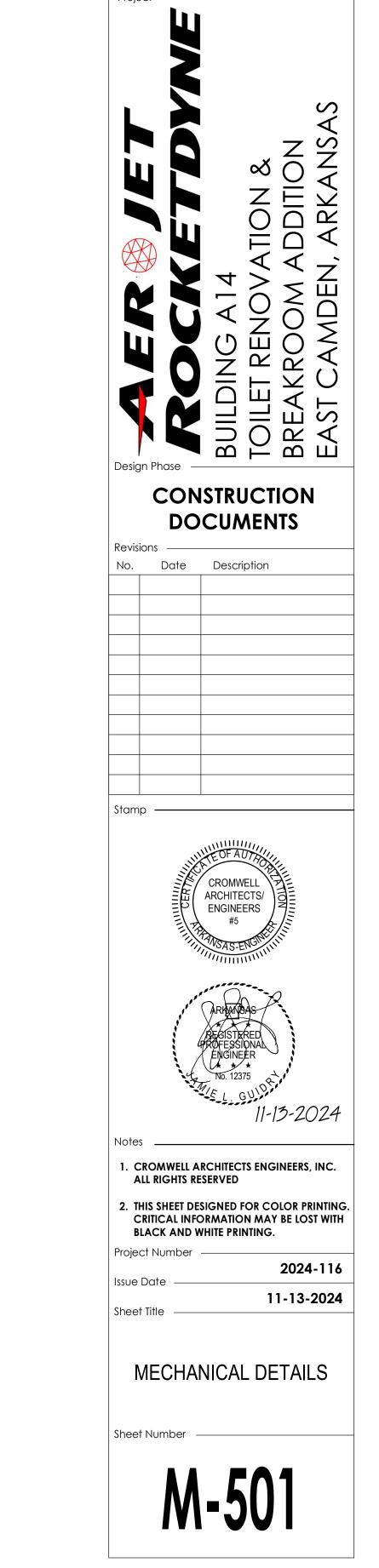
S=2.125" DBL THICKNESS VANES

NOTES:

- 1. WHERE STANDARD RADIUS TURNS ARE NOT POSSIBLE, MITERED ELL'S WITH TURNING VANES SHALL BE PROVIDED FOR ALL CHANGES IN HORIZONTAL AND VERTICAL DUCT DIRECTION 45-DEGREEOR GREATER.
- 2. CONSTRUCT ELBOWS IN ACCORDANCE WITH SMACNA HVAC DUCTCONSTRUCTION STANDARDS METAL AND FLEXIBLE.
- 3. AIR VELOCITIES 1200 FPM AND LESS:
 A. TURNING VANE ELBOW SHALL BE
 TURNING VANE ELBOW SHALL BE
 SINGLE WIDTH VANES FOR VANE
- LENGTHS UP TO 24"

 B. TURNING VANE ELBOW SHALL BE ASHRAE FITTING CR3-15 WITH DOUBLE WIDTH VANES FOR VANE LENGTHS OVER 24".
- 4. AIR VELOCITIES OVER 1200 FPM: TURNING VANE ELBOW SHALL BE ASHRAE FITTING CR3-15 WITH DOUBLE WIDTH VANES.
- 5. ROUND ELBOWS SHALL BE SMOOTH OR GORED. 90-DEGREE GORED ELL'S SHALL BE MINIMUM 5-PIECE AND 45-DEGREE GORED ELL'S SHALL BE MINIMUM 3-PIECE.
- 6. VANES SHALL BE WELDED TO THE VANE RAIL IN DUCT SYSTEMS WITH AIR VELOCITIES 3000 FPM AND HIGHER.
 7. ELBOWS WITH MITERED THROATS/RADIUS HEELS AND ELBOWS
- . ELBOWS WITH MITERED
 THROATS/RADIUS HEELS AND ELBOWS
 WITH MITERED THROATS/CHAMFERED
 HEELS ARE NOT ACCEPTABLE.





C R O M W E L L

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