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11/13/2023 HVAC SUBMITTAL REVIEW COMMENTS

#21068: Southside HS JR Additions

	Il Contractor: Nabholz Contractor: Comfort Systems	
1.	Duct:	Approved
2.	Duct Sealant	Approved
3.	Kitchen Hood Systems	Approved
4.	 Mini-Splits a. Provide means for control by DDC system on ceilin b. Coordinate electrical changes for DSCU1-1, 2-1, 2- 	
5.	Residential Kitchen Hoods	Approved
6.	Welding Exhaust Drops	Approved
7.	Pipe Hanging and Support	Approved
8.	Identification	Approved
9.	ТАВ	Approved
10.	Insulation	Approved
11.	Controls	Approved
12.	Refrigerant Piping	Approved
13.	Take off fitting	Approved
<mark>14.</mark>	Fans	Approved
15.	Air Devices a. V – provide insect screen.	Approved as corrected
	Fabric Duct a. Cfm's and lengths don't match plans.	Revise and Resubmit

11225 HURON LANE • SUITE 104 • LITTLE ROCK, AR 72211



Quality People. Building Solutions.

Comfort Systems USA (Arkansas), Inc. P.O. Box 16620 Little Rock, AR 72231 Phone 501-834-3320 Fax 501-834-5416

Date: 8/11/2023 Return Request: 8/22/2023 Project: Southside HS & JH Additions Supplier: Airetech/Middleton, Inc. Manufacturer: Various Submittal: HVAC Fans Submittal Number: 23 34 00-01 Drawing # and Installation: Mechanical Drawings

ARCHITECT

Lewis Architects Engineers 11225 Huron Lane, Suite 104 Little Rock, AR 72211 501-223-9302

GENERAL CONTRACTOR

Nabholz 612 Garland St. Conway, AR 72032 501-505-5800

Notes:

<u>ENGINEER</u>

Lewis Architects Engineers 11225 Huron Lane, Suite 104 Little Rock, AR 72211 501-223-9302

MECHANICAL SUBCONTRACTOR

Comfort Systems USA (Arkansas), Inc. 9924 Landers Rd. N. Little Rock, AR 72117 501-834-3320

CSUSA PROJECT NO. 23-8009 dpierce@comfortar.com

> 9924 Landers Rd. No. Little Rock, AR 72117



SUBMITTAL DATA

- EQUIPMENT: HVAC Fans
- SPEC SECTION: 23 34 00
 - TAGS: EF-1-1 thru WEF-1 and DEF-1
 - PROJECT: Southside High School and Junior High Additions
 - LOCATION: Batesville, AR



- DATE: 7/26/2023
- SUBMITTED BY: Forrest Moseley forrest@airetechcorp.com 501-425-6112



4.5

15.625 -

Model: SP-B110

Ceiling Exhaust Fan

Tags: EF-1-1 EF-1-2 EF-1-3 EF-1-4 EF-1-5 EF-1-6 EF-1-7 EF-1-8 EF-1-9 EF-1-18 EF-1-20 EF-1-22 EF-1-25 EF-1-26 EF-1-27 EF-1-28 EF-1-29 EF-1-30 EF-2-2 EF-2-4

Standard Construction Features:

- Corrosion resistant galvanized steel scroll and housing - White designer nonyellowing grille - Round outlet duct collar with integral backdraft damper - Single inlet forward curved wheel - Plug type disconnect - Adjustable mounting brackets

Selected Options & Accessories:

Dimensional

Performance

Fan RPM

* FLA (A)

Sones

Motor

Enclosure

Motor Mounted

"Input Watts (W)

Voltage/Cycle/Phase

Elevation (ft)

Airstream Temp.(F)

Air Density (lb/ft3)

Weight w/o Acc's (lb)

Weight w/ Acc's (lb)

Requested Volume (CFM)

Total External SP (in. wg)

Actual Volume (CFM)

Quantity

Motor rated for continuous use Motor with Thermal Overload Motor with CSA Approval Motor with 40 Degree C Ambient Temperature UL/cUL 507 Listed - Electric Fan Solid State Speed Control, 6 Amp, Mounted and Wired Internally Round Duct Connection Transition Duct Reducer, (PN: 473324), Shipped Loose Isolation Kit, (PN: VI KIT-SP/CSP), Shipped Loose Adjustable easy installation mounting bracket Aluminum Grille with White Enamel Finish, (PN: 504879) Polypropylene Wheel Material Can Be Used to Comply with: ASHRAE 62.2 and Washington State Energy Code

20

10

14

75

75

0.3

755

1.15

256

70

0.074

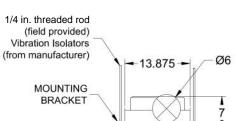
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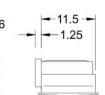
Yes

80

115/60/1

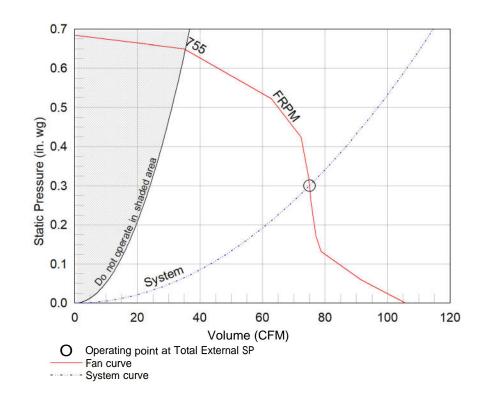
ODP





15.625 -

13.625



Notes:

All dimensions shown are in units of in. *FLA is approximate and will vary slightly with the motor. Sones - calculated using AMCA 301 at 5 ft

** Wattage is shown at free air. ** Wattage is approximate and may vary between motors.



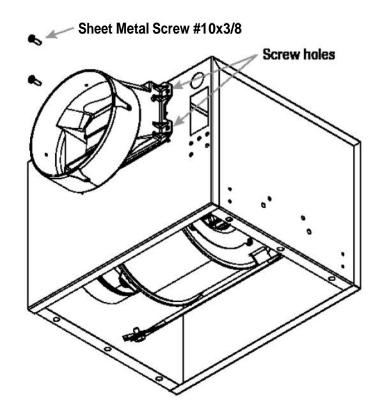
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Round Duct Connector Model: RDC

Standard Construction Features:

-Constructed of Polypropylene - Replaces the square discharge duct connector and damper using the existing mounting holes



Notes: All dimensions shown are in units of in.

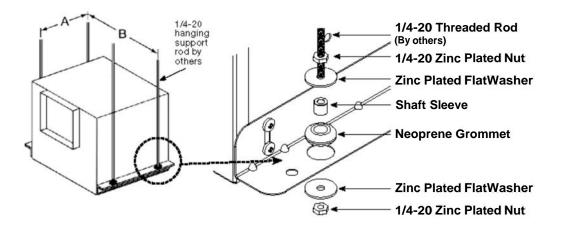


Printed Date: 07/26/2023 Job: Southside HS Addition Batesville Model: SP-B110

Isolation Kit Type: Hanging

Standard Construction Features:

- Neoprene vibration isolation for hanging installation - Kit includes four isolators and all hardware necessary for mounting one unit except for the 0.25 in. x 20 in. threaded rod to be supplied by others - Fan mounting brackets include prepunched mounting holes for ease of installation



Unit Size	Α	В
B50-B200	4 1/2 <i>(114)</i>	15 5/8 (397)
A50-A190	5 1/2 <i>(140)</i>	14 5/8 (371)
A200-A390	6 3/4 <i>(171)</i>	15 1/2 (394)
A410, A510, A710, A780	9 1/4 (235)	19 5/8 <i>(498)</i>
A700	5 1/2 (140)	25 1/8 (638)
A900-A1050, A1410-A1550	9 1/4 (235)	25 3/8 (645)
A1750, A2150	9 1/4 <i>(235)</i>	36 3/4 (933)
A3600	9 1/4 <i>(235)</i>	48 518(1235)
All dimensions shown in inches (millimeters).		

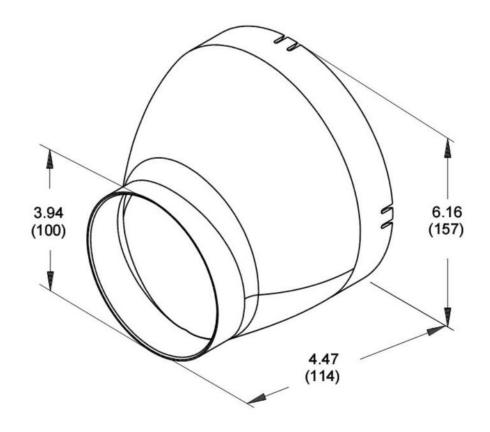
Description	Qty
Neoprene Grommets	4
1 x 32 Zinc Plated Nuts	8
Zinc Plated Flat Washers	8
3/8 x 3/16 Shaft Sleeves	4



6 to 4 Reducer Model: TR 6X4

Standard Construction Features:

- The Round Transition reducer is constructed of a durable plastic material. It reduces the duct from 6 to 4 inches.





Model: SP-A390

Ceiling Exhaust Fan

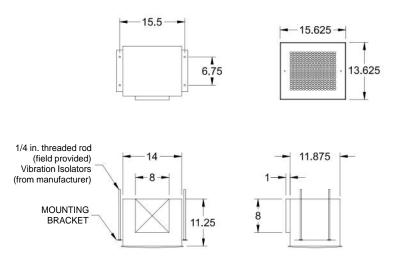
Tags: EF-1-5 EF-1-6 EF-1-8 EF-1-13 EF-2-8

Standard Construction Features:

- Corrosion resistant galvanized steel scroll and housing - Sound absorbing insulation - White designer non-yellowing grille - Rectangular outlet duct collar with integral spring loaded backdraft damper - Double inlet forward curved wheel -Plug type disconnect - Adjustable mounting brackets - Field rotatable discharge

Selected Options & Accessories:

Motor rated for continuous use Motor with Thermal Overload Motor with CSA Approval Motor with 40 Degree C Ambient Temperature UL/cUL 507 Listed - Electric Fan Solid State Speed Control, 6 Amp, Mounted and Wired Internally Isolation Kit, (PN: VI KIT-SP/CSP), Shipped Loose Adjustable easy installation mounting bracket Aluminum Grille with White Enamel Finish, (PN: 504879) Polypropylene Wheel Material



1.0	
0.8	1184 FRPM
(in. wg) 9.0	
Static Pressure (in. wg)	ealer and the system
Static Static	Julio Cologato
0.0	0 40 80 120 160 200 240 280 320 360 400
	Volume (CFM) Operating point at Total External SP Fan curve System curve

Notes:

All dimensions shown are in units of in. *FLA is approximate and will vary slightly with the motor. Sones - calculated using AMCA 301 at 5 ft ** Wattage is shown at free air.

** Wattage is approximate and may vary between motors.



Dimensiona	al
Quantity	5
Weight w/o Acc's (lb)	24
Weight w/ Acc's (lb)	27

Performanc	e
Requested Volume (CFM)	300
Actual Volume (CFM)	300
Total External SP (in. wg)	0.3
Fan RPM	1184
* FLA (A)	1.42
Elevation (ft)	256
Airstream Temp.(F)	70
Air Density (Ib/ft3)	0.074
Sones	3.0

Motor	0
Motor Mounted	Yes
Input Watts (W)	135
Voltage/Cycle/Phase	115/60/1
Enclosure	ODP

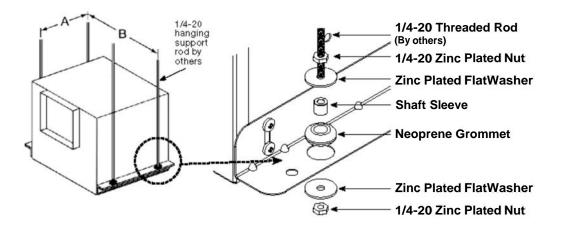


Printed Date: 07/26/2023 Job: Southside HS Addition Batesville Model: SP-A390

Isolation Kit Type: Hanging

Standard Construction Features:

- Neoprene vibration isolation for hanging installation - Kit includes four isolators and all hardware necessary for mounting one unit except for the 0.25 in. x 20 in. threaded rod to be supplied by others - Fan mounting brackets include prepunched mounting holes for ease of installation



Unit Size	Α	В
B50-B200	4 1/2 <i>(114)</i>	15 5/8 (397)
A50-A190	5 1/2 <i>(140)</i>	14 5/8 (371)
A200-A390	6 3/4 <i>(171)</i>	15 1/2 (394)
A410, A510, A710, A780	9 1/4 (235)	19 5/8 <i>(498)</i>
A700	5 1/2 (140)	25 1/8 (638)
A900-A1050, A1410-A1550	9 1/4 (235)	25 3/8 (645)
A1750, A2150	9 1/4 <i>(</i> 235)	36 3/4 (933)
A3600	9 1/4 <i>(</i> 2 <i>35)</i>	48 518(1235)
All dimensions shown in inches (millimeters).		

Description	Qty
Neoprene Grommets	4
1 x 32 Zinc Plated Nuts	8
Zinc Plated Flat Washers	8
3/8 x 3/16 Shaft Sleeves	4



Model: SP-A250

Ceiling Exhaust Fan

Tags: EF-1-14 EF-1-21 EF-2-9

Standard Construction Features:

- Corrosion resistant galvanized steel scroll and housing - Sound absorbing insulation - White designer non-yellowing grille - Rectangular outlet duct collar with integral spring loaded backdraft damper - Double inlet forward curved wheel -Plug type disconnect - Adjustable mounting brackets - Field rotatable discharge

Selected Options & Accessories:

Dimensional

Performance

Fan RPM

* FLA (A)

Sones

Motor

Enclosure

Motor Mounted

** Input Watts (W)

Voltage/Cycle/Phase

Elevation (ft)

Airstream Temp.(F)

Air Density (lb/ft3)

Weight w/o Acc's (lb)

Weight w/ Acc's (lb)

Requested Volume (CFM)

Total External SP (in. wg)

Actual Volume (CFM)

Quantity

Motor rated for continuous use Motor with Thermal Overload Motor with CSA Approval Motor with 40 Degree C Ambient Temperature UL/cUL 507 Listed - Electric Fan Solid State Speed Control, 6 Amp, Mounted and Wired Internally Isolation Kit, (PN: VI KIT-SP/CSP), Shipped Loose Adjustable easy installation mounting bracket Energy Star Certified Aluminum Grille with White Enamel Finish, (PN: 504879) Polypropylene Wheel Material Can Be Used to Comply with: ASHRAE 62.2, California Title 24, and Washington

Can Be Used to Comply with: ASHRAE 62.2, California Title 24, and Washington State Energy Code

3

24

27

225

225

0.3

954

0.56

256

70

0.074

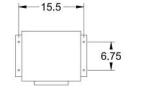
2.5

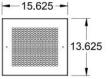
Yes

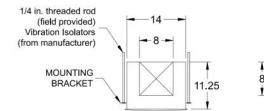
83

115/60/1

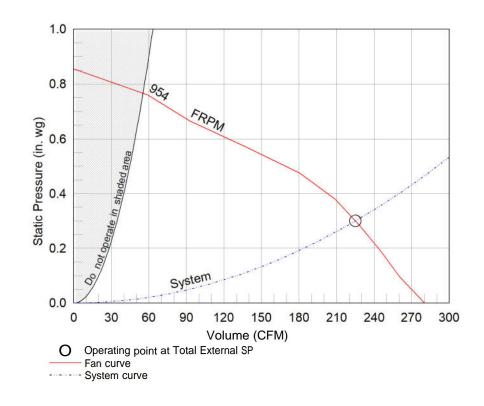
ODP











Notes:

All dimensions shown are in units of in. *FLA is approximate and will vary slightly with the motor. Sones - calculated using AMCA 301 at 5 ft ** Wattage is approximate and may vary between motors.



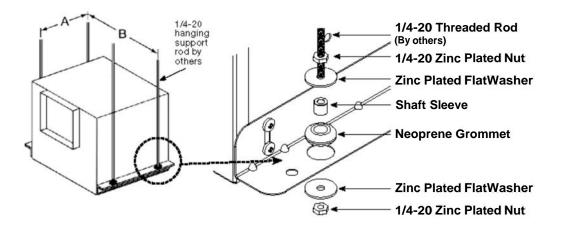


Printed Date: 07/26/2023 Job: Southside HS Addition Batesville Model: SP-A250

Isolation Kit Type: Hanging

Standard Construction Features:

- Neoprene vibration isolation for hanging installation - Kit includes four isolators and all hardware necessary for mounting one unit except for the 0.25 in. x 20 in. threaded rod to be supplied by others - Fan mounting brackets include prepunched mounting holes for ease of installation



Unit Size	Α	В
B50-B200	4 1/2 <i>(114)</i>	15 5/8 (397)
A50-A190	5 1/2 <i>(140)</i>	14 5/8 (371)
A200-A390	6 3/4 <i>(171)</i>	15 1/2 (394)
A410, A510, A710, A780	9 1/4 (235)	19 5/8 <i>(498)</i>
A700	5 1/2 (140)	25 1/8 (638)
A900-A1050, A1410-A1550	9 1/4 <i>(</i> 235)	25 3/8 (645)
A1750, A2150	9 1/4 <i>(</i> 235)	36 3/4 (933)
A3600	9 1/4 <i>(</i> 2 <i>35)</i>	48 518(1235)
All dimensions shown in inches (millimeters).		

Description	Qty
Neoprene Grommets	4
1 x 32 Zinc Plated Nuts	8
Zinc Plated Flat Washers	8
3/8 x 3/16 Shaft Sleeves	4



Model: SP-A900

Ceiling Exhaust Fan

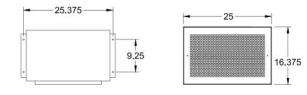
Tags: EF-1-15 EF-1-16 EF-1-17 EF-1-19 EF-2-1

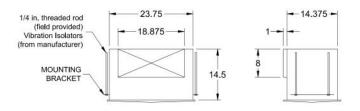
Standard Construction Features:

- Galvanized steel housing - Sound absorbing insulation - White coated aluminum grille - Outlet duct collar with integral spring loaded backdraft damper - Dual forward curved wheels - Plug type disconnect - Adjustable mounting brackets - Square duct connection - Dual galvanized steel scroll design - Field rotatable discharge

Selected Options & Accessories:

Motor rated for continuous use Motor with Thermal Overload Motor with CSA Approval Motor with 40 Degree C Ambient Temperature UL/cUL 507 Listed - Electric Fan Solid State Speed Control, 6 Amp, Mounted and Wired Internally Isolation Kit, (PN: VI KIT-SP/CSP), Shipped Loose Adjustable easy installation mounting bracket Aluminum Grille with White Enamel Finish Polypropylene Wheel Material

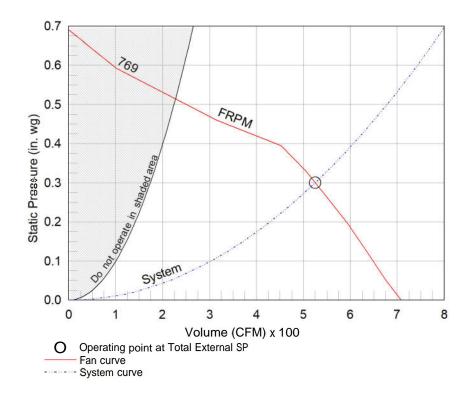




Dimensiona	al
Quantity	5
Weight w/o Acc's (lb)	56
Weight w/ Acc's (lb)	58

Performance		
Requested Volume (CFM)	525	
Actual Volume (CFM)	525	
Total External SP (in. wg)	0.3	
Fan RPM	769	
* FLA (A)	3.0	
Elevation (ft)	256	
Airstream Temp.(F)	70	
Air Density (lb/ft3)	0.074	
Sones	2.5	

Motor		
Motor Mounted	Yes	
ff Input Watts (W)	301	
Voltage/Cycle/Phase	115/60/1	
Enclosure	ODP	



Notes:

All dimensions shown are in units of in. *FLA is approximate and will vary slightly with the motor. Sones - calculated using AMCA 301 at 5 ft ** Wattage is shown at free air.

** Wattage is approximate and may vary between motors.



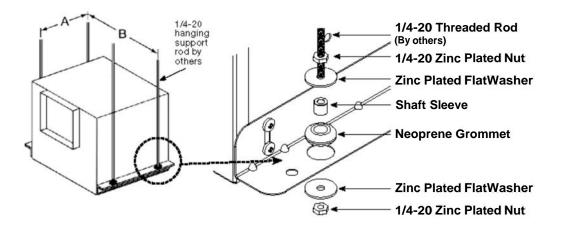


Printed Date: 07/26/2023 Job: Southside HS Addition Batesville Model: SP-A900

Isolation Kit Type: Hanging

Standard Construction Features:

- Neoprene vibration isolation for hanging installation - Kit includes four isolators and all hardware necessary for mounting one unit except for the 0.25 in. x 20 in. threaded rod to be supplied by others - Fan mounting brackets include prepunched mounting holes for ease of installation



Unit Size	Α	В
B50-B200	4 1/2 <i>(114)</i>	15 5/8 (397)
A50-A190	5 1/2 <i>(140)</i>	14 5/8 (371)
A200-A390	6 3/4 <i>(171)</i>	15 1/2 (394)
A410, A510, A710, A780	9 1/4 (235)	19 5/8 <i>(498)</i>
A700	5 1/2 (140)	25 1/8 (638)
A900-A1050, A1410-A1550	9 1/4 (235)	25 3/8 (645)
A1750, A2150	9 1/4 <i>(235)</i>	36 3/4 (933)
A3600	9 1/4 <i>(235)</i>	48 518(1235)
All dimensions shown in inches (millimeters).		

Description	Qty
Neoprene Grommets	4
1 x 32 Zinc Plated Nuts	8
Zinc Plated Flat Washers	8
3/8 x 3/16 Shaft Sleeves	4



Model: SP-A510

Ceiling Exhaust Fan

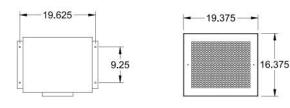
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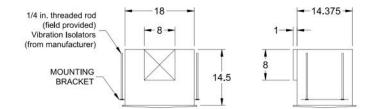
Standard Construction Features:

- Galvanized steel housing - Sound absorbing insulation - White coated aluminum grille - Outlet duct collar with integral backdraft damper - Forward curved wheel - Plug type disconnect - Adjustable mounting brackets - Square duct connection - Field rotatable discharge

Selected Options & Accessories:

Motor rated for continuous use Motor with Thermal Overload Motor with CSA Approval Motor with 40 Degree C Ambient Temperature UL/cUL 507 Listed - Electric Fan Solid State Speed Control, 6 Amp, Mounted and Wired Internally Isolation Kit, (PN: VI KIT-SP/CSP), Shipped Loose Adjustable easy installation mounting bracket Aluminum Grille with White Enamel Finish Polypropylene Wheel Material

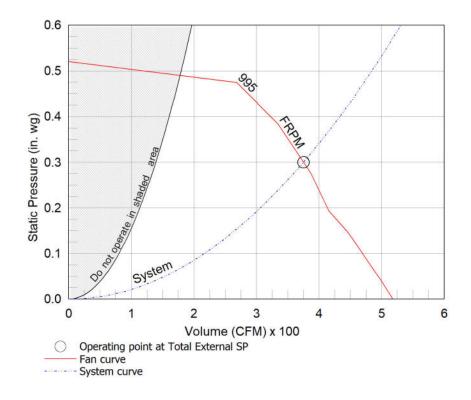




Dimensiona	al
Quantity	5
Weight w/o Aco's (lb)	31
Weight w/ Acc's (lb)	33

Performance		
375	Requested Volume (CFM)	
375	Actual Volume (CFM)	
0.3	Total External SP (in. wg)	
995	Fan RPM	
3.3	* FLA (A)	
256	Elevation (ft)	
70	Airstream Temp.(F)	
0.074	Air Density (lb/ft3)	
3.5	Sones	

Motor	
Motor Mounted	Yes
ff Input Watts (W)	224
Voltage/Cycle/Phase	115/60/1
Enclosure	ODP



Notes:

All dimensions shown are in units of in. *FLA is approximate and will vary slightly with the motor. Sones - calculated using AMCA 301 at 5 ft ** Wattage is shown at free air.

** Wattage is approximate and may vary between motors.



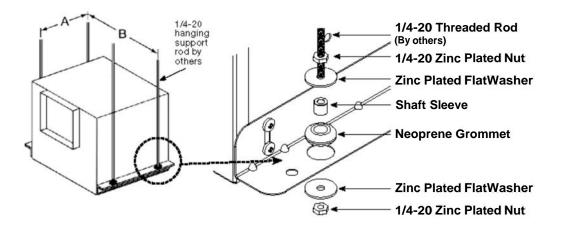


Printed Date: 07/26/2023 Job: Southside HS Addition Batesville Model: SP-A510

Isolation Kit Type: Hanging

Standard Construction Features:

- Neoprene vibration isolation for hanging installation - Kit includes four isolators and all hardware necessary for mounting one unit except for the 0.25 in. x 20 in. threaded rod to be supplied by others - Fan mounting brackets include prepunched mounting holes for ease of installation



Unit Size	Α	В
B50-B200	4 1/2 <i>(114)</i>	15 5/8 (397)
A50-A190	5 1/2 <i>(140)</i>	14 5/8 (371)
A200-A390	6 3/4 <i>(171)</i>	15 1/2 (394)
A410, A510, A710, A780	9 1/4 (235)	19 5/8 <i>(498)</i>
A700	5 1/2 (140)	25 1/8 (638)
A900-A1050, A1410-A1550	9 1/4 (235)	25 3/8 (645)
A1750, A2150	9 1/4 <i>(</i> 235)	36 3/4 (933)
A3600	9 1/4 <i>(</i> 2 <i>35)</i>	48 518(1235)
All dimensions shown in inches (millimeters).		

Description	Qty
Neoprene Grommets	4
1 x 32 Zinc Plated Nuts	8
Zinc Plated Flat Washers	8
3/8 x 3/16 Shaft Sleeves	4



Model: SP-B150

Ceiling Exhaust Fan

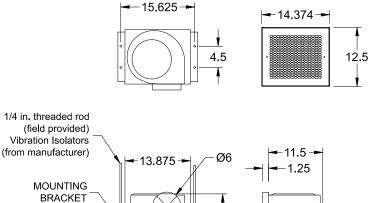
Standard Construction Features:

- Corrosion resistant galvanized steel scroll and housing - White designer nonyellowing grille - Round outlet duct collar with integral backdraft damper - Single inlet forward curved wheel - Plug type disconnect - Adjustable mounting brackets

Selected Options & Accessories:

Motor rated for continuous use Motor with Thermal Overload Motor with CSA Approval Motor with 40 Degree C Ambient Temperature UL/cUL 507 Listed - Electric Fan Solid State Speed Control, 6 Amp, Mounted and Wired Internally Round Duct Connection Transition Duct Reducer, (PN: 473324), Shipped Loose Isolation Kit, (PN: VI KIT-SP/CSP), Shipped Loose Adjustable easy installation mounting bracket Aluminum Grille with White Enamel Finish, (PN: 504879) Polypropylene Wheel Material

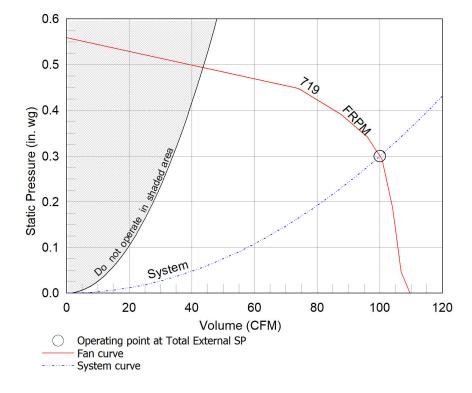
Can Be Used to Comply with: ASHRAE 62.2 and Washington State Energy Code



Quantity 1 Weight w/o Acc's (lb) 10 Weight w/ Acc's (lb) 14	Dimension	al
• • • •	Quantity	1
Weight w/ Acc's (lb) 14	Weight w/o Acc's (lb)	10
	Weight w/ Acc's (lb)	14

Performance		
Requested Volume (CFM)	100	
Actual Volume (CFM)	100	
Total External SP (in. wg)	0.3	
Fan RPM	719	
* FLA (A)	1.8	
Elevation (ft)	256	
Airstream Temp.(F)	70	
Air Density (lb/ft3)	0.074	
Sones	1.1	

Motor		
Motor Mounted	Yes	
** Input Watts (W)	128	
Voltage/Cycle/Phase	115/60/1	
Enclosure	ODP	



Notes:

All dimensions shown are in units of in. *FLA is approximate and will vary slightly with the motor. Sones - calculated using AMCA 301 at 5 ft

** Wattage is shown at free air. ** Wattage is approximate and may vary between motors.

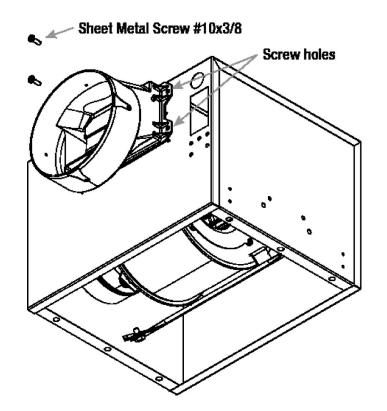




Round Duct Connector Model: RDC

Standard Construction Features:

-Constructed of Polypropylene - Replaces the square discharge duct connector and damper using the existing mounting holes



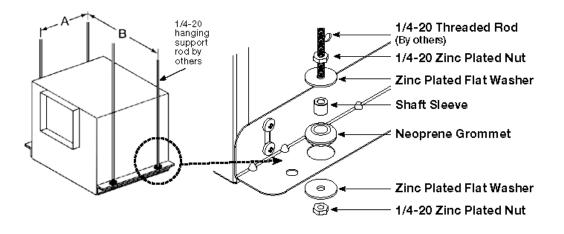
Notes: All dimensions shown are in units of in.



Isolation Kit Type: Hanging

Standard Construction Features:

- Neoprene vibration isolation for hanging installation - Kit includes four isolators and all hardware necessary for mounting one unit except for the 0.25 in. x 20 in. threaded rod to be supplied by others - Fan mounting brackets include prepunched mounting holes for ease of installation



Unit Size	Α	В
B50-B200	4 1/2 (114)	15 5/8 (397)
A50-A190	5 1/2 (140)	14 5/8 (371)
A200-A390	6 3/4 (171)	15 1/2 (394)
A410, A510, A710, A780	9 1/4 (235)	19 5/8 (498)
A700	5 1/2 (140)	25 1/8 (638)
A900 - A1050, A1410 - A1550	9 1/4 (235)	25 3/8 (645)
A1750, A2150	9 1/4 (235)	36 3/4 (933)
A3600	9 1/4 (235)	48 5/8 (1235)
All dimensions shown in inches (millimeters).		•

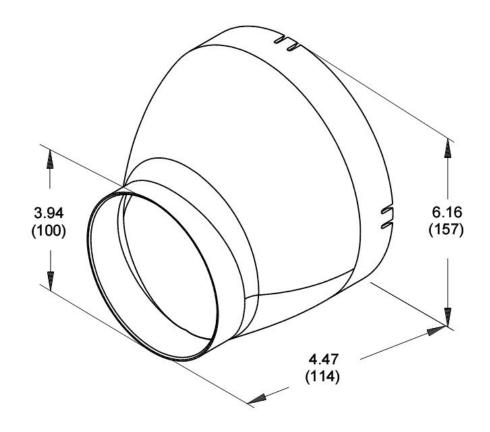
Description	Qty
Neoprene Grommets	4
1 x 32 Zinc Plated Nuts	8
Zinc Plated Flat Washers	8
3/8 x 3/16 Shaft Sleeves	4



6 to 4 Reducer Model: TR 6X4

Standard Construction Features:

- The Round Transition reducer is constructed of a durable plastic material. It reduces the duct from 6 to 4 inches.



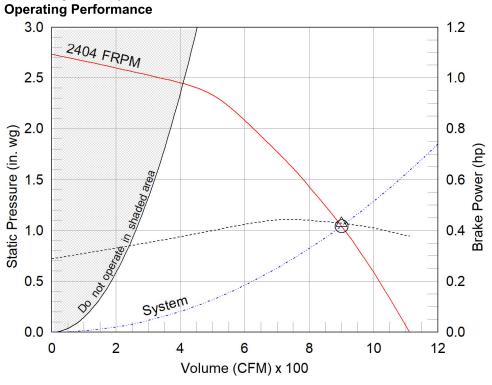
Notes: All dimensions shown are in units of in.



Barforman			
Performan			
Quantity	1		
Volume (CFM)	900		
Total External SP (in. wg)	1.041		
Operating Power (hp)	0.43		
Required Power (hp)	0.43		
Fan RPM	2404		
Max Fan RPM	3371		
Elevation (ft)	256		
Start-up Temp.(F)	70		
Operating Temp.(F)	70		
For Configure	otion		
Fan Configur			
Size	8		
Wheel Type	BI		
Arrangement	10		
Rotation	CW		
Discharge Position	UB		
Construction Type	PermaLock		
Discharge Type	Fixed Nozzle		
Spark Resistance	None		
Scroll Material	Steel		
Wheel Material	Aluminum		
Inlet Cone Material	Steel		
	- i - u la di a		
Equipment We	-		
Fan (LMD)(lb)	125		
Motor/Drive (lb)	23		
Accessories (lb)	103		
Misc Fan D	ata		
Fan Energy Index (FEI)	-		
Nozzle OV (ft/min)	1,510		
Static Efficiency (%)	38		
Tip Speed (ft/min)	6,607		
Effective Plume Ht. (ft)	10.11		
Calculation Method	Momentum Flux		
Motor and D			
Motor	Included		
Size (hp)	3/4		
RPM	1725		
Enclosure	ODP		
V/C/P	460/60/3		
Frame Size	56		
Max Frame Size	145		
Location	Centered		
Pulley Type	Constant		
Drive Loss (%)	9.1		
Drives	Standard		
Drive Service Factor	1.5		
NEC FLA* (Amps)	1.6		

Model: FJC-308-BI





Operating Bhp point Operating point at Total External SP

Fan curve

- System curve

----- Brake horsepower curve

AMCA WORLDWIDE CERTIFIED RATINGS
PERFORMANCE
AIR BUT AND

Sound Power by Octave Band

	Sound Data	62.5	125	250	500	1000	2000	4000	8000	LwA	dBA	Sones
Γ	Inlet	78	78	75	77	75	71	66	61	79	68	15.5

FI A 102. Actual motor FLA may factory.

LwA - A weighted sound power level, based on ANSI S1.4 dBA - A weighted sound pressure level, based on 11.5 dB attenuation per octave band at 5 ft- dBA levels are not licensed by AMCA International Sones - calculated using AMCA 301 at 5 ft



Model: FJC-308-BI

Centrifugal Utility Fume Exhaust Fan

Standard Construction Features:

HOUSING: Coated steel frame, scroll and stack - Bolted frame construction - Perma-Lock sealed scroll -Rectangular discharge stack - Adjustable motor plate - Corrosion resistant fasteners BEARINGS, SHAFT and WHEEL: Air handling quality, self-aligning, ball bearing in pillow block housing - L(10) 80,000 bearing life - Polished, solid steel shaft - Backward inclined centrifugal wheel

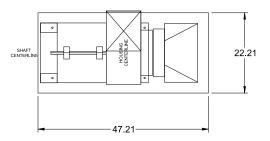
Selected Options & Accessories:

Motor with Class B or Greater Insulation Standard Drives Finish - Coated Coated with Permatector, Concrete Grav-RAL 7023, Fan and Attached Accessories Switch - NEMA-3R, Toggle, For Indoor or Outdoor Use, Ship Separate **Discharge Position - UB** Wheel Type - BI Bearings - L(10) Life of 80k Hours UL/cUL-705 - Power Ventilators Polished Steel Shaft Curb Cap Inlet Box w/Access door, w/Damper, Permatector, Duct Support Access Door - Bolted Damper, Gravity, 8.813 x 15.813, EM-10, Aluminum, Parallel, Mill Finish Duct Drop, Sleeve Length - 12 inches, Permatector coating Drain Connection - 1" Drain Hole, Unthreaded Inlet Connection - Slip Fit Outlet Connection - Slip Fit Weatherhood - Steel Motor Starter Unit Warranty: 1 Yr (Standard)

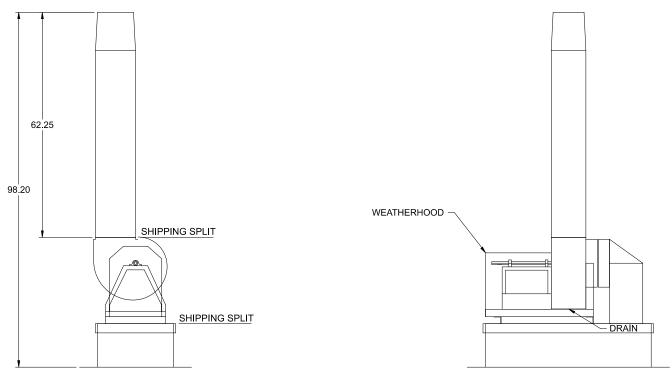


Model: FJC-308-BI

Centrifugal Utility Fume Exhaust Fan



FAN FOOTPRINT



SIDE VIEW

*SIDE VIEW IS VIEWED FROM DRIVE SIDE

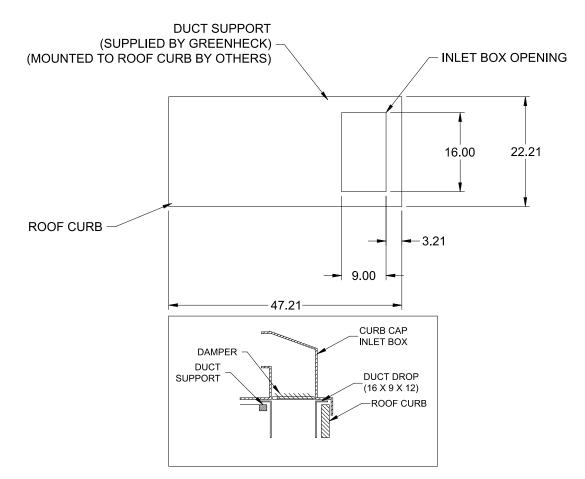
*FANS ARE SUBJECT TO ±.125 INCH TOLERANCE *DUE TO CONTINUAL IMPROVEMENTS DIMENSIONS MAY CHANGE END VIEW

Notes: All dimensions shown are in units of in.



Inlet Connection





Notes: All dimensions shown are in units of in.



Commercial Backdraft Damper

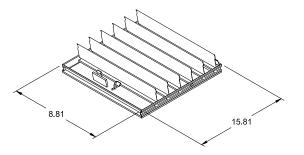
Model: EM-10

Standard Construction Features:

- Model EM-10 is a horizontal mount exhaust damper (air flow up) which is constructed of heavy gauge 0.125 in. extruded Aluminum. Damper blades are of heavy gauge 0.07 in. extruded aluminum with vinyl seals on the closing edge and counterbalance weights to assist opening. Metallic axles are 0.75 in., mounted in acetal bushings – Synthetic axle bearings. Maximum Velocity of 3,500 ft/min

Accessory Configuration

Damper Type:	Gravity
Damper Material:	Aluminum
Damper Blade Action:	Parallel
Damper Finish:	Mill Finish
Temperature:	180° F

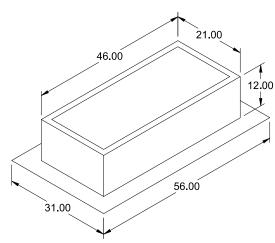


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DAMPER

TYP. SECTION VIEW





Model: GPFHL

Heavy Load Roof Curb Standard Construction Features:

- Roof Curb fits between the building roof and the fan mounted directly to the roof support structure - Constructed of galvanized steel (14 ga) - Straight Sided - Single roof flashing flange (5 in. width) - Insulated (1 in. thick, 3 lb density). NOTES: - Curb actual dimension is 0.5 in. smaller than cap dimension. - The maximum allowable roof opening dimension is actual minus 4 in.. - The Roof Opening Dimension may or may not be the same as the Structural Opening Dimension.

General

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ſ				Sizing	Undersizing	Weight	Shipped	
	Tag	Qty	Model	Method	(in.)	(lb)	Assembled	Union Label
		1	GPFHL-22.2	Nominal	1.2	96	Yes	No Preference

Dimensions

	Nominal	Nominal	Actual	Actual		
Curb	Outside	Outside	Outside	Outside	Flange	Flange
Height	Width	Length	Width	Length	Width	Length
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
12	22.2	47.2	21	46	50	31
*May not b	*May not be applicable					

Accessories

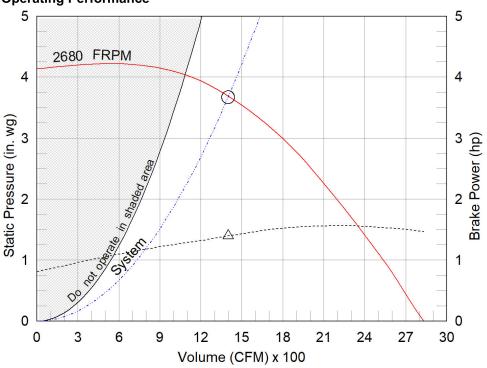
	Security		Insulation	Insulation
Material	Bars	Liner	(in.)	R Value
Galvanized	No	No	1	R4.3



Performan	се		
Quantity	1		
Volume (CFM)	1,400		
Total External SP (in. wg)	3.668		
Operating Power (hp)	1.4		
Required Power (hp)	1.4		
Fan RPM	2680		
Max Fan RPM	3274		
Elevation (ft)	256		
Start-up Temp.(F)	70		
Operating Temp.(F)	70		
	10		
Fan Configur	ation		
Size	12		
Wheel Type	BI		
Arrangement	10		
Rotation	CW		
Discharge Position	UB		
Construction Type	PermaLock		
Discharge Type	Fixed Nozzle		
Spark Resistance	None		
Spark Resistance			
	Steel		
Wheel Material	Steel		
Inlet Cone Material	Steel		
Equipment W	eights		
Fan (LMD)(lb)	147		
Motor/Drive (lb)	40		
Accessories (lb)	125		
Misc Fan D			
Fan Energy Index (FEI)	0.17		
Nozzle OV (ft/min)	2,003		
Static Efficiency (%)	61		
Tip Speed (ft/min)	8,596		
Effective Plume Ht. (ft)	12.7		
Calculation Method	Momentum Flux		
Motor and D	rives		
Motor	Included		
Size (hp)	2		
RPM	1725		
	=-		
Enclosure	ODP		
V/C/P	460/60/3		
Frame Size	145T		
Max Frame Size	145		
Location	Centered		
Pulley Type	Constant		
Drive Loss (%)	5.4		
Drives	Standard		
Drive Service Factor	1.5		
NEC FLA* (Amps)	3.4		

Model: FJC-312-BI





Operating Bhp point

 \bigcirc Operating point at Total External SP

Fan curve

---- System curve

----- Brake horsepower curve

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RATINGS	SOUND
	AND
	PERFORMANCE
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AND CONTRO	L KON
INTERNATION	

Sound Power by Octave Band

Sound Data	62.5	125	250	500	1000	2000	4000	8000	LwA	dBA	Sones
Inlet	85	85	81	84	81	77	76	73	86	75	24
Outlet	98	93	88	90	82	78	74	71	90	78	32

factory.

LwA - A weighted sound power level, based on ANSI S1.4 dBA - A weighted sound pressure level, based on 11.5 dB attenuation per octave band at 5 ft- dBA levels are not licensed by AMCA International Sones - calculated using AMCA 301 at 5 ft



Model: FJC-312-BI

Centrifugal Utility Fume Exhaust Fan

Standard Construction Features:

HOUSING: Coated steel frame, scroll and stack - Bolted frame construction - Perma-Lock sealed scroll -Rectangular discharge stack - Adjustable motor plate - Corrosion resistant fasteners BEARINGS, SHAFT and WHEEL: Air handling quality, self-aligning, ball bearing in pillow block housing - L(10) 80,000 bearing life - Polished, solid steel shaft - Backward inclined centrifugal wheel

Selected Options & Accessories:

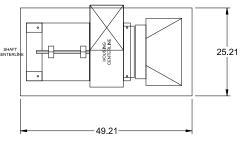
Motor VFD Rated Motor with Shaft Grounding Motor with Class B or Greater Insulation Standard Drives Finish - Coated Coated with Permatector, Concrete Gray-RAL 7023, Fan and Attached Accessories Switch - NEMA-3R, Toggle, For Indoor or Outdoor Use, Ship Separate **Discharge Position - UB** Wheel Type - Bl Bearings - L(10) Life of 80k Hours UL/cUL-705 - Power Ventilators Polished Steel Shaft Curb Cap Inlet Box w/Access door, w/Damper, Permatector, Duct Support Access Door - Bolted Damper, Gravity, 9.813 x 18.813, EM-10, Aluminum, Parallel, Mill Finish Duct Drop, Sleeve Length - 18 inches, Permatector coating Drain Connection - 1" Drain Hole, Unthreaded Inlet Connection - Slip Fit **Outlet Connection - Slip Fit** Weatherhood - Steel Unit Warranty: 1 Yr (Standard)



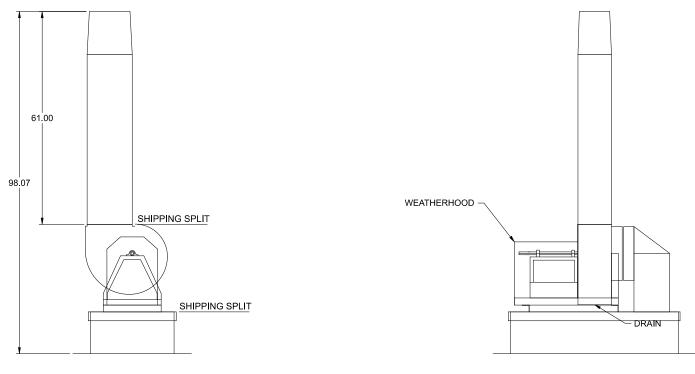
Model: FJC-312-BI

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Centrifugal Utility Fume Exhaust Fan



FAN FOOTPRINT



SIDE VIEW

*SIDE VIEW IS VIEWED FROM DRIVE SIDE

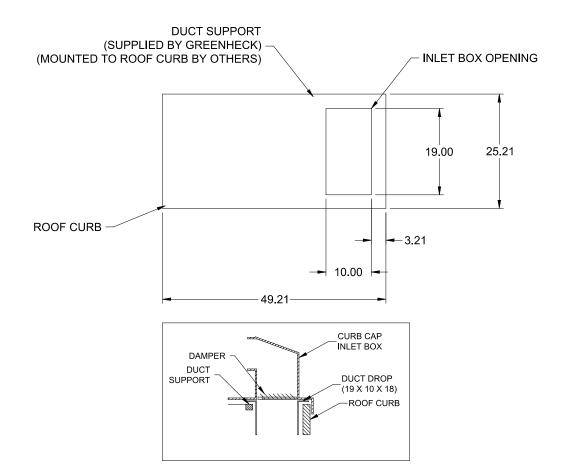
*FANS ARE SUBJECT TO ±.125 INCH TOLERANCE *DUE TO CONTINUAL IMPROVEMENTS DIMENSIONS MAY CHANGE END VIEW

Notes: All dimensions shown are in units of in.



Inlet Connection

CURB CAP INLET BOX



Notes: All dimensions shown are in units of in.



Commercial Backdraft Damper

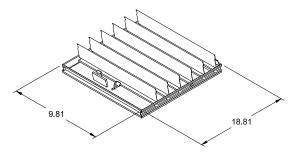
Model: EM-10

Standard Construction Features:

- Model EM-10 is a horizontal mount exhaust damper (air flow up) which is constructed of heavy gauge 0.125 in. extruded Aluminum. Damper blades are of heavy gauge 0.07 in. extruded aluminum with vinyl seals on the closing edge and counterbalance weights to assist opening. Metallic axles are 0.75 in., mounted in acetal bushings – Synthetic axle bearings. Maximum Velocity of 3,500 ft/min

Accessory Configuration

Damper Type:	Gravity
Damper Material:	Aluminum
Damper Blade Action:	Parallel
Damper Finish:	Mill Finish
Temperature:	180° F



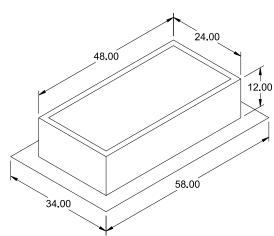
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DAMPER

TYP. SECTION VIEW

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Model: GPFHL

Heavy Load Roof Curb Standard Construction Features:

- Roof Curb fits between the building roof and the fan mounted directly to the roof support structure - Constructed of galvanized steel (14 ga) - Straight Sided - Single roof flashing flange (5 in. width) - Insulated (1 in. thick, 3 lb density). NOTES: - Curb actual dimension is 0.5 in. smaller than cap dimension. - The maximum allowable roof opening dimension is actual minus 4 in.. - The Roof Opening Dimension may or may not be the same as the Structural Opening Dimension.

General

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ſ				Sizing	Undersizing	Weight	Shipped	
	Tag	Qty	Mode	Method	(in.)	(lb)	Assembled	Union Label
		1	GPFHL-25.2	Nominal	1.2	96	Yes	No Preference

Dimensions

	Nominal	Nominal	Actua	Actual				
Curb	Outside	Outside	Outside	Outside	Flange	Flange		
Height	Width	Length	Width	Length	Width	Length		
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)		
12	25.2	49.2	24	48	52	34		
*May not b	*May not be applicable							

Accessories

	Security		Insulation	Insulation
Material	Bars	Liner	(in.)	R Value
Galvanized	No	No	1	R4.3

Quotation Bill of Material

Item Qty Product Information

1 1 ACH580-VDR-03A5-4 ACH580 6-Pulse drive package rated UL (NEMA) Type 1. Provided with Main Input Disconnect with VFD fuses and E-Clipse Bypass (Vertical). Rated for 3.5 amps (2 HP) at 480 VAC three phase.

Equipment Tag: VFD-WEF-1

Terms:

- FOB ABB Factory
- Proposal valid for 30 days from quotation date
- ABB Inc. Standard Terms and Conditions of Sale apply
- Proposal based upon acceptance of Clarifications and Exceptions to Specifications and Terms provide later in this quotation

Submittal Schedule

Schedule		Motor Data ¹		ta ¹	Drive Data				
Item	Qty	Tag	HP	FLA	Volts	Product ID	HP	Amps	Volts
1	1	VFD- WEF-1	2	3.4	460 VAC	ACH580-VDR-03A5-4	2	3.5	480 VAC
Notes:	Notes: 1. AC motor data is per National Electrical Code Table 430.250 for typical motors used in most applications. It is provided as typical data only. DC motor data is per typical industry standards. Actual motor data may vary								

This schedule includes the products supplied as part of this submittal.

Submittal Schedule Details for VFD-WEF-1

Item	Tag / Equipment ID	Product ID
1	VFD-WEF-1	ACH580-VDR-03A5-4

Item Description
Input Voltage: 480 VAC Three Phase
Rated Output Current: 3.5A
Enclosure: UL (NEMA) Type 1
Nominal Horsepower: 2 HP
Frame Size: R1
Input Disconnecting Means: Disconnect with VFD fuses
Bypass: E-Clipse Bypass (Vertical)
Input Impedance: 5% equivalent impedance
Short Circuit Current Rating: 100 kA with fusing
Communication Protocols: Johnson Controls N2, Modbus RTU, BACnet (MS/TP)
Other Options:

Drive Input Fuse Ratings						
Fuse Class	Amps (600 V)					
Class CC	15					

Wire Size Capacities of Power Terminals							
Input Wiring	Output Wiring	Ground Wiring					
#14#4 4.6 lbf-ft	#20#6 1.2 lbf-ft	#14#4 3 lbf-ft					

Dimensions and Weights								
Height	Width	Depth	Weight					
in	in	in	<i>Ibs</i>					
(mm)	(mm)	(mm)	(kg)					
40.2	5.4	10.6	30					
(1021)	(137)	(268)	(13.6)					

Heat Dissipation & Airflow Requirements			
Power Losses		Airflow	
BTU/Hr	Watts	CFM	CM/Hr
297	87	25	42.5

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PRODUCT OVERVIEW

ACH580-01/-31

The ACH580 drive sets new standards in both simplicity and reliability, and ensures smooth, energy-efficient operation of your HVAC systems in normal and mission-critical situations.

ACH580-01, wall-mounted base drives

The ACH580-01 wall-mounted drives are available from 1 to 100 HP at 208/240 V, 1 to 350 HP at 480 V, and 2 to 250 HP at 575 V. The ACH580-01 drives are available in UL (NEMA) Type 1 and 12 configurations. In standard installations, the drive is mounted directly onto a wall and uses the provided conduit box. Conduit openings are provided for bottom conduit entry & exit. For mounting in a customer-supplied cabinet, the conduit box may be removed. The drive has a 100 kA SCCR rating when paired with appropriately sized upstream fuses.

ACH580-31, ultra low harmonic wall-mounted base drives

The ACH580-31 wall-mounted drives are available from 5 to 400 HP at 480 V. The ACH580-31 are available in UL (NEMA) Type 1 and 12 configurations. In standard installations, the drive is mounted directly onto a wall and uses the provided conduit box. Conduit openings are provided for bottom conduit entry and exit. For mounting in a customer-supplied cabinet, the conduit plate may be removed.

Features for HVAC

The ACH580 comes standard with an intuitive control panel used to configure, control, and monitor the drive. An optional Bluetooth control panel allows the drive to be configured via the control panel or the DriveTune app.

A robust HVAC firmware package provides drive, motor, and application protection features. Examples of drive protection features include undervoltage, overvoltage, overcurrent, and ground fault protection. The ACH580 also has a variety of motor protection features including overload and stall protections.

Application specific features, such as accepting four separate start interlocks (safeties), along with broken belt detection, are also included. The drive includes BACnet MS/TP, Modbus RTU, and Johnson N2 as standard. Additional protocols, such as BACnet/IP and LonWorks, are available with optional fieldbus adapters.

Technical specifications

ACH580-01/-31	CE, UL, cUL, and EAC
Supply connection	
Input voltage (U ₁) ACH580-xx-xxxA-2 ACH580-xx-xxxA-4 ACH580-xx-xxxA-6 Input voltage tolerance Phase	208/240V 480V 600V +10% / -15% 3-phase (1-phase, 240 V)
Frequency	48 to 63 Hz
Line Limitations Power Factor (cos φ) at nominal load ACH580-01 ACH580-31	Max ±3% of nominal phase to phase input voltage 0.98 1.0
Efficiency at rated power ACH580-01 ACH580-31	98.0% 96.5%
Power Loss	Approximately 2% of rated power
Motor connection	
Supported motor control	Scalar and vector
Supported motor types	Asynchronous motor, permanent magnet motor (vector), SynRM (vector)
Voltage	3-phase, from 0 to supply voltage
Frequency	0 to 500 Hz
Short Term Overload Capacity Variable Torque	110% for 1 min/10min
Peak Overload Capacity Variable Torque	1.35 for 2 second (2 sec / 10 min)
Switching Frequency	2, 4, 8 or 12 kHz Automatic fold back in case of overload
Acceleration/Deceleration Time	0 to 1800 s
Short Circuit Current Rating (SCCR)	100 ka with fusing
Inputs and outputs (drive)	
2 analog inputs	Selection of Current/Voltage input mode is user programmable.
Voltage reference	0 (2) to 10 V, R_{in} > 200 k Ω
Current reference	0 (4) to 20 mA, R _{in} = 100 Ω
Potentiometer reference value	10 V ±1% max. 20 mA
2 analog outputs	AO1 is user programmable for current or voltage. AO2 current
Voltage reference	0 to 10 V, R_{load} > 100 $k\Omega$
Current reference	0 to 20 mA, R _{load} : < 500 Ω
Applicable potentiometer	1 kΩ to 10 kΩ
Internal auxiliary voltage	24 V DC ±10%, max. 250 mA
Accuracy	+/- 1% full scale range at 25°C (77°F)
Output updating time	2 ms
6 digital inputs	12 to 24 V DC, 10 to 24 V AC, Connectivity of PTC sensors supported by a single digital input.

	PNP or NPN connection
	(5 DIs with NPN connection). Programmable
Input Updating Time	2 ms
3 relay outputs	Maximum switching voltage 250 V AC/30 V DC.
	Maximum continuous current 2 A rms.
	Programmable, Form C
Adjustable filters on analog inputs and outputs	
All control inputs isolated from ground and power	
Operation	
	0 to -15 °C (32 to 5 °F).
Air temperature	-15 to +50 °C (5 to 122 °F):
	No frost allowed.
	Output derated above +40 °C (104 °F)
	0 to 4000 m (13123 ft)
Installation site altitude	above sea level
	Output derated above 1000 m (3281 ft)
	5 to 95%
Relative humidity	No condensation allowed
	Maximum relative humidity is 60% in the presence of corrosive gasses
Atmospheric pressure	70 to 106 kPa (10.2 to 15.4 PSI)
	0.7 to 1.05 atmospheres
Vibration	Risk category IV Certified (IBC 2018)
Environmental protections	
Chemical Gasses	Class 3C2
Solid Particles	Class 3S2
	No conductive dust allowed
Pollution degree (IEC/EN 61800-5-1)	Pollution degree 2
Product compliance	
Standards and directives	Low Voltage Directive 2006/95/EC
	EMC Directive 2004/108/EC
	60721-3-3: 2002
	60721-3-1:1997
	Quality assurance system ISO 9001 and
	Environmental system ISO 14001
	CE, UL, cUL, and EAC approvals
	Galvanic isolation according to PELV
	RoHS2 (Restriction of Hazardous Substances) EN 61800-5-1: 2007; IEC/EN 61000-3-12;
	EN 61800-3-1. 2007, IEC/EN 61000-3-12, EN61800-3: 2017 + A1: 2012 Category C2
	(1st environment restricted distribution);
	Safe torque off (EN 61800-5-2)
	BACnet Testing Laboratory (BTL)
	Seismic (IBC, OSHPD)
	Plenum (ACH580-01 only)
	ACH580-01 and ACH580-31 class C2
EMC (according to EN61800-3)	(1st environment restricted distribution)

Storage (in Protective Shipping Package)	
Air Temperature	-40 to +70 °C (-40 to +158 °F)
Relative Humidity	Less than 95% No condensation allowed Maximum relative humidity is 60% in the presence of corrosive gasses
Chemical Gasses	Class 1C2
Solid Particles	Class 1S2 Contact ABB regarding Class 1S3
Atmospheric pressure	70 to 106 kPa 0.7 to 1.05 atmospheres
Vibration (ISTA) R1R4	In accordance with ISTA 1A
R5R9 Transportation (in Protective Shipping Package	In accordance with ISTA 3E
Air Temperature	-40° to 70°C (-40° to 158°F)
Relative Humidity	Less than 95% No condensation allowed Maximum relative humidity is 60% in the presence of corrosive gasses
Atmospheric Pressure	60 to 106 kPa (8.7 to 15.4 PSI) 0.6 to 1.05 atmospheres
Free Fall	R1: 76 cm (30 in) R2: 61 cm (24 in) R3: 46 cm (18 in) R4: 31 cm (12 in) R5: 25 cm (10 in)
Chemical Gasses	Class 2C2
Solid Particles	Class 2S2
Shock/ Drop (ISTA) R1R4 R5R9	In accordance with ISTA 1A In accordance with ISTA 3E
Vibration (ISTA) R1R4 R5R9	In accordance with ISTA 1A In accordance with ISTA 3E

Feature overview

Communication

Protocols as standard (EIA-485): BACnet MS/TP, Modbus RTU, Johnson Controls N2 Available as plug-in options: BACnet/IP, Modbus TCP, PROFIBUS-DP, DeviceNet, EtherNet/IP, LonWorks (coming 2019)

Application functions

Start interlock Delayed start Run permissive (damper monitoring) Override operation mode Real-time clock (scheduling) PID controllers for motor and process Motor flying start Motor preheating Energy optimizer and calculators Timer 2 or 3 wire start/stop Ramp to stop 2 independent adjustable accel/decel ramp

Protection functions

Overvoltage controller Undervoltage controller Motor earth-leakage monitoring Motor short-circuit protection Motor overtemperature protection Output and input switch supervision Motor overload protection (UL508C) Phase-loss detection (both motor and supply) Under load supervision (belt loss detection) Overload supervision Stall protection Loss of reference Panel loss Ground fault External events Overcurrent Current limit regulator Transient/Surge protection (MOV and choke)

Panel functions

First start assistant Primary settings for HVAC applications Hand-Off-Auto operation mode HVAC quick set-up Includes Day, Date and Time Operator Panel Parameter Backup (read/write) Full Graphic and Multilingual Display for Operator Control, Parameter Set-Up and Operating Data Display: Output Frequency (Hz)

- Speed (RPM)
- Motor Current
- Calculated % Motor Torque _
- Calculated Motor Power (kW) -
- DC Bus Voltage _
- -**Output Voltage**
- -Heatsink Temperature
- Elapsed Time Meter (resettable)

- kWh (resettable)
- Input / Output Terminal Monitor
- PID Actual Value (Feedback) & Error Fault Text
- Warning Text
- Three (3) Scalable Process Variable Displays
- User-Definable Engineering Units

Motor control features

Scalar (V/Hz) and vector modes of motor control V/Hz shapes

Linear Squared Energy optimization

IR compensation Slip compensation Three (3) Critical Frequency Lockout Bands

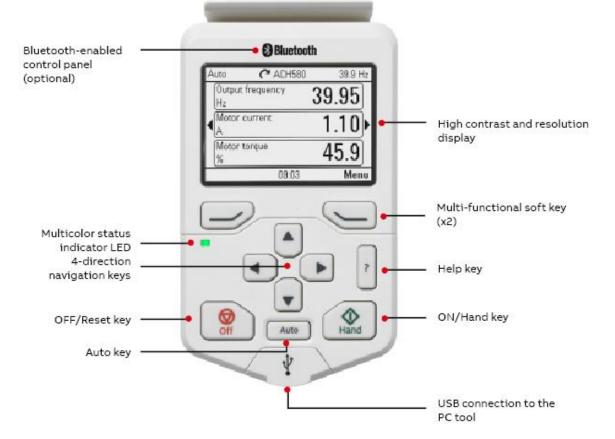
PID control

One (1) Process PID Four (4) Integral Independent Programmable PID Setpoint Controllers (Process and External) External Selection between Two (2) Sets of Process **PID Controller Parameters** PID Sleep/Wake-Up

Control panel features

The ACH580 Assistant Control Panel features:

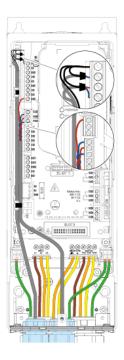
- Intuitive to operate
- Primary Setting menu to ease drive commissioning
- Real-time clock
- Diagnostic and maintenance functions
- Full-graphic display, including chart, graph, and meter options
- 21 editable home views
- USB interface for PC and tool connection as standard
- Parameters are alpha-numeric
- North American version supports 14 languages as standard
- Dedicated "Help" key
- 4 user sets
- Parameter are stored in control panel memory for later transfer to other drives or for backup of a particular system
- Back-up and restore parameters and/or motor data
- Automatic back-up 2 hours after parameter change
- Modified parameter display
- Creates unique short menu
- Shows parameters that differ from the default
- Bluetooth connectivity for use with mobile device (requires +J429 option)

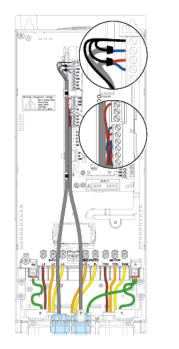


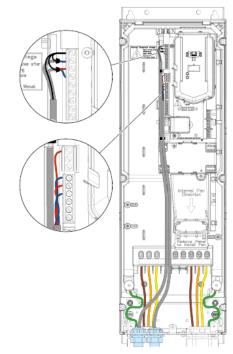
Cable connections

The following illustrations show the ACH580-01 and ACH580-31 cable connection points for the base drive. The illustrations indicate the location of input and output power connections as well as equipment and motor grounding connection points.

ACH580 drives are configured for wiring access from the bottom only. At least three separate metallic conduits are required, one for input power, one for output power to the motor and one for control signals.



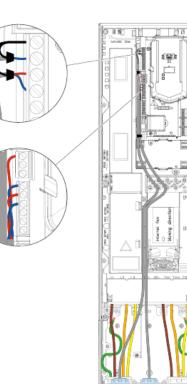


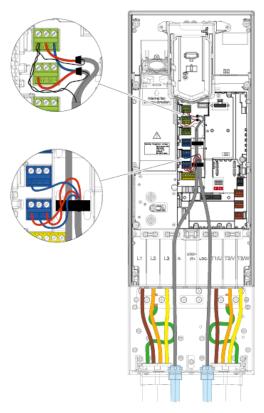


ACH580-01, R1-R2, UL (NEMA) Type 1 and 12

ACH580-01, R3, UL (NEMA) Type 1 and 12

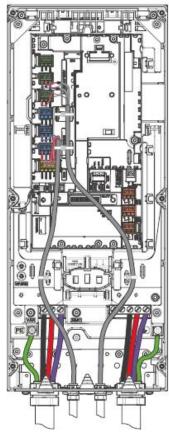
ACH580-01, R4, UL (NEMA) Type 1 and 12





ACH580-01, R5, UL (NEMA) Type 1 and 12

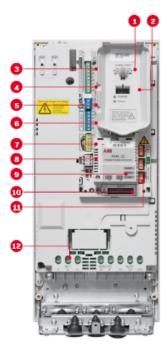
ACH580-01, R6-9, UL (NEMA) Type 1 and 12



ACH580-31, R3, UL (NEMA) Type 1 and 12

Control connections

Default control connections



- 1. Panel port (PC tools, control panel)
- 2. ABB drive customizer port for programming the drive without mains
- 3. Analog inputs (2 × AI)
- 4. Analog outputs (2 × AO)
- 5. 24 V DC output
- 6. Digital inputs (6 × DI)
- Safe torque off (STO)
- 8. Embedded fieldbus
- 9. Communication options (fieldbuses)
- 10. Analog and digital I/O extensions
- 11. Relay outputs (3 × RO)
- 12. Mains connection

					1	
		Terminal X1	Meaning	_	ult macro connection	
				-	d analog inputs and o	
+	~ ^	1	SCR	-	al cable shield (screer	,
-		2	All	•	ut frequency/speed r	
	. v	3	AGND		og input circuit comn	
010 V DC sp reference sigr		4	+10 V		rence voltage 10 V DC	
rererence sign	i Gi	5	AI2		al feedback: 0 to 20 r	
		6	AGND	Analog input circuit common		
		7	A01		out frequency: 0 to 10	
		8	A02		or current: 0 to 20 mA	
		9	AGND	Anal	og output circuit com	imon
		X2 & X3	Aux. voltage out	put ar	id programmable dig	jital inputs
		10	+24 V	Aux.	voltage output +24 V	DC, max. 250 mA
		11	DGND	Aux.	voltage output comm	non
	12	DCOM	Digit	al input common for	all	
		13	DI1	Stop	(0)/Start (1)	
		14	DI2	Not (configured	
		15	DI3	Cons	tant frequency/spe	ed selection
		16	DI4	Star	t interlock 1 (1 = allow	w start)
		17	D15	Note	configured	
		18	D16	Note	configured	
		X6, X7, X8	Relay outputs			
	-	19	RO1C		Damper control	Energize damper
Damper act	uator	20	RO1A	-	250 V AC/30 V DC 2 A	19 connected
	-	21	RO1B	-77		to 21
	-	22	ROZC		Dunning	Running
Run s	tatus	23	ROZA	_	Running 250 V AC/30 V DC 2 A	22 connected
	-	24	RO2B	1		to 24
	-	25	ROSC		nucle (a)	Fould an addition
Fault s	tatus 🚽	26	ROJA	_	Fault (-1) 250 V AC/30 V DC	Fault condition 25 connected
		27	ROSB	5	2 A	to 26
		x5	Embedded fieldl			
		29	B+	Jus		
		30	A-	Emb	edded fieldbus, EFB ((EIA 40E)
		31		Emb	eadea Heiabus, EFB (EIA-405)
		54	DGND	T	ination switch	
			TERM			
		\$5 X4	BIAS	Blas	resistors switch	
			Safe torque off			
	=	34	OUT1		torque off. Factory c	
	• [T	35	OUT2		circuits must be clos	
		36	SGND		. See chapter The Sal	
		37	IN1	function in the hardware manual o the drive.		nanvarot
		38	IN2			
		X10	24 V AC/DC			
		40	24 V AC/DC+ in		1 only: Ext. 24V AC/DC i	
		41	24 V AC/DC- in	control unit when the main supply is disconnecte		pply is disconnected.

Notes:

Connected with jumpers at the factory.

Only frames R6-R11 have terminals 40 and 41 for external 24 V AC/DC input.

PRODUCT OVERVIEW

ACH580 E-Clipse Bypass

The ACH580 drive sets new standards in both simplicity and reliability, and ensures smooth, energy-efficient operation of your HVAC systems in normal and mission-critical situations.

The ACH580 with ABB E-Clipse bypass is an ACH580 HVAC Drive in an integrated UL (NEMA) Type 1, 12 or 3R enclosure with a bypass motor starter. The ACH580 with ABB E-Clipse bypass provides an input disconnect switch or circuit breaker with door mounted and interlocked operator (padlockable in the OFF position), a bypass starter, electronic motor overload protection, a door mounted control panel with graphical display for local control, provisions for external control connections, and serial communications capability. Configurations with the +F267 option include a drive service switch.

UL (NEMA) Type 1 and 12 E-Clipse units are available from 1 to 100 HP at 208/230V, 1 to 350 HP at 460V, and 2 to 150 HP at 575V. UL (NEMA) Type 1 and 12 units are wall mounted from 1 to 200 HP.

For outdoor applications, UL (NEMA) Type 3R E-Clipse unit are available from 1 to 100 HP at 208/230V, 1 to 350 HP at 460V and 2 to 150 HP at 575V. Construction is sheet steel with a tough powder coat paint finish for corrosion resistance. A thermostatically controlled space heater and forced ventilated air cooling system are standard.

The ACH580 with ABB E-Clipse bypass includes two contactors. One contactor is the bypass contactor, used to connect the motor directly to the incoming power line in the event that the ACH580 is out of service. The other contactor is the ACH580 output contactor that disconnects the ACH580 from the motor when the motor is operating in the Bypass mode. The drive output contactor and the bypass contactor are electrically interlocked to prevent "back feeding".

The ACH580 with ABB E-Clipse bypass is a microprocessor-controlled "intelligent" system which features programmable Class 10, 20, or 30 overload curves, programmable underload (broken belt) and overload trip or indication. Also included as standard features are single-phase protection in bypass mode, programmable manual or automatic transfer to bypass, fireman's override, smoke control, damper control, no contactor chatter on brown-out power conditions and serial communications. Should a drive problem occur, fast acting fuses exclusive to the ACH580 drive path disconnect the drive from the line prior to clearing upstream branch circuit protection, maintaining bypass capability.

Technical specifications

Product compliance (complete list on following page) ACH580-VxR/BxR ULS

UL508A

Supply connection	
Input voltage (U1)	
ACH580-xx-xxxA-2	208/240V
ACH580-xx-xxxA-4	480V
ACH580-xx-xxxA-6	600V
Input voltage tolerance	+10% / -15%
Phase	3-phase
Frequency	48 to 63 Hz
Line Limitations	Max ±3% of nominal phase to phase input voltage
Power Factor (cos φ) at nominal load	
ACH580-VxR	0.98
ACH580-BxR	0.98
Efficiency at rated power	
ACH580-VxR	98.0%
ACH580-BxR	98.0%
Power Loss	Approximately 2% of rated power
Motor connection	
Supported motor control	Scalar and vector
Supported motor types	Asynchronous motor
Voltage	3-phase, from 0 to supply voltage
Frequency	0 to 500 Hz
Short Term Overload Capacity Variable Torque	110% for 1 min/10min
Peak Overload Capacity	1.35 for 2 second
Variable Torque	(2 sec / 10 min)
Switching Fraguenov	2, 4, 8 or 12 kHz
Switching Frequency	Automatic fold back in case of overload
Acceleration/Deceleration Time	0 to 1800 s
Short Circuit Current Rating (SCCR)	
240V 480V 600V	

	240 V	400 V	000 v	
-VCR	100kA	100kA	10 kA	
-VDR*	100kA	100kA	100 kA	
-BCR	100kA	100kA	10 kA	
-BDR*	100kA	100kA	100 kA	

* External fuses are required for 100 kA rating as specified in the "Technical Data" section of User Manual <u>3AXD50000289554</u>.

Technical specifications

Inputs and outputs (drive)			
2 analog inputs	Selection of Current/Voltage input mode is user programmable.		
Voltage reference	0 (2) to 10 V, R_{in} > 200 k Ω		
Current reference	0 (4) to 20 mA, R _{in} = 100 Ω		
Potentiometer reference value	10 V ±1% max. 20 mA		
2 analog outputs	AO1 is user programmable for current or voltage. AO2 current		
Voltage reference	0 to 10 V, R _{load} : > 100 kΩ		
Current reference	0 to 20 mA, R_{load} : < 500 Ω		
Applicable potentiometer	1 kΩ to 10 kΩ		
Internal auxiliary voltage	24 V DC ±10%, max. 250 mA		
Accuracy	+/- 1% full scale range at 25°C (77°F)		
Output updating time	2 ms		
6 digital inputs	12 to 24 V DC, 10 to 24 V AC, Connectivity of PTC sensors supported by a single digital input. PNP or NPN connection (5 DIs with NPN connection). Programmable		
Input Updating Time	2 ms		
3 relay outputs	Maximum switching voltage 250 V AC/30 V DC. Maximum continuous current 2 A rms. Programmable, Form C		
Contact material	Silver Tin Oxide (AgSnO ₂)		
PTC, PT100 and PT1000	Any of the analog inputs, or digital input 6, are configurable for PTC with up to 6 sensors.		
Adjustable filters on analog inputs and outputs			
All control inputs isolated from ground and power			
Operation			
Air temperature	0 to -15 °C (32 to 5 °F). -15 to +50 °C (5 to 122 °F): No frost allowed. Output derated above +40 °C (104 °F)		
Installation site altitude	0 to 1000 m (3281 ft) above sea level Output derated above 1000 m (3281 ft)		
Relative humidity	5 to 95% No condensation allowed Maximum relative humidity is 60% in the presence of corrosive gasses		
Atmospheric pressure	70 to 106 kPa (10.2 to 15.4 PSI) 0.7 to 1.05 atmospheres		
Siesmic	Risk category IV Certified (IBC 2018)		

Feature overview

Communication

Protocols as standard (EIA-485): BACnet MS/TP, Modbus RTU, Johnson Controls N2 Available as plug-in options: BACnet/IP, Modbus TCP, PROFIBUS-DP, DeviceNet, EtherNet/IP

Application functions

Start interlock Delayed start Run permissive (damper monitoring) Override operation mode Real-time clock (scheduling) PID controllers for motor and process Motor flying start Motor preheating Energy optimizer and calculators Timer 2 or 3 wire start/stop Ramp to stop 2 independent adjustable accel/decel ramp

Protection functions

Overvoltage controller Undervoltage controller Motor earth-leakage monitoring Motor short-circuit protection Motor overtemperature protection Output and input switch supervision Motor overload protection (UL508C) Phase-loss detection (both motor and supply) Under load supervision (belt loss detection) Overload supervision Stall protection Loss of reference Panel loss Ground fault External events Overcurrent Current limit regulator Transient/Surge protection (MOV and choke)

Panel functions First start assistant Primary settings for HVAC applications Hand-Off-Auto operation mode HVAC quick set-up Includes Day, Date and Time Operator Panel Parameter Backup (read/write) Full Graphic and Multilingual Display for Operator Control, Parameter Set-Up and Operating Data Display:

- Output Frequency (Hz)
- Speed (RPM)
- Motor Current
- Calculated % Motor Torque
- Calculated Motor Power (kW)

- DC Bus Voltage
- Output Voltage
- Heatsink Temperature
- Elapsed Time Meter (resettable)
- kWh (resettable)
- Input / Output Terminal Monitor
- PID Actual Value (Feedback) & Error Fault Text
- Warning Text

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- Three (3) Scalable Process Variable Displays
- User-Definable Engineering Units

Motor control features

Scalar (V/Hz) and vector modes of motor control V/Hz shapes

Linear
 Squared
Energy optimization
IR compensation
Slip compensation
Three (3) Critical Frequency Lockout Bands

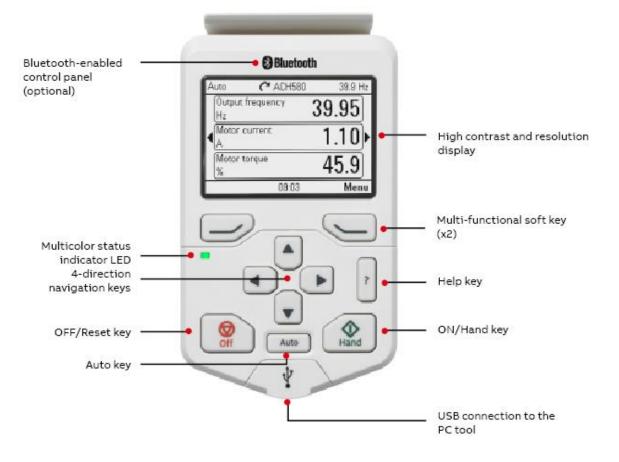
PID control

One (1) Process PID Four (4) Integral Independent Programmable PID Setpoint Controllers (Process and External) External Selection between Two (2) Sets of Process PID Controller Parameters PID Sleep/Wake-Up

Control panel features

The ACH580 Assistant Control Panel features:

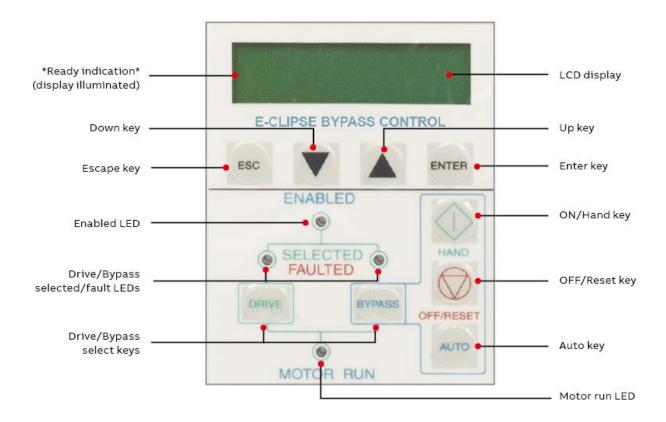
- Intuitive to operate
- Primary Setting menu to ease drive commissioning
- Real-time clock
- Diagnostic and maintenance functions
- Full-graphic display, including chart, graph, and meter options
- 21 editable home views
- USB interface for PC and tool connection as standard
- Parameters are alpha-numeric
- North American version supports 14 languages as standard
- Dedicated "Help" key
- 4 user sets
- Parameter are stored in control panel memory for later transfer to other drives or for backup of a particular system
- Back-up and restore parameters and/or motor data
- Automatic back-up 2 hours after parameter change
- Modified parameter display
- Creates unique short menu
- Shows parameters that differ from the default
- Bluetooth connectivity for use with mobile device (requires +J429 option)



E-Clipse control panel features

The ACH580 E-Clipse Control Panel features:

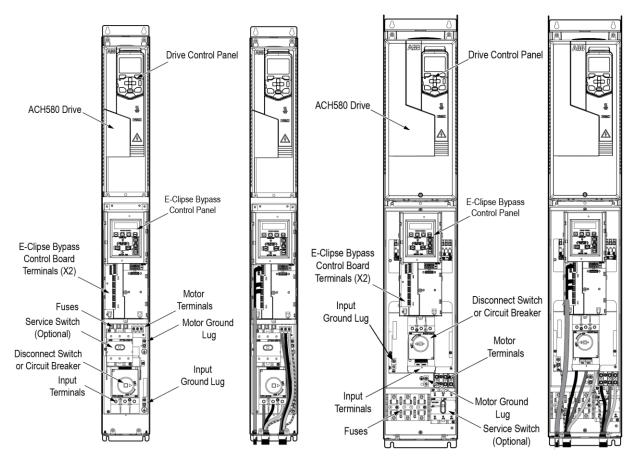
- Dedicated programming and operating controls (keys) are logically grouped on the keypad by their function.
 - H-O-A, Drive/Bypass Selection keys (Control)
 - UP/DOWN arrows, ESC, ENTER keys (Programming)
- LCD display provide:
 - Operating Control Status
 - Bypass Status
 - Fault/Warning annunciation
 - Parameter Lists and Values
 - $\circ~\mbox{Power}$ On indication
- Individual LEDs arranged to provide a logical control path visual:
 - System Enabled
 - o Separate multi colored Drive and Bypass "SELECTED/FAULTED LEDs in separate paths
 - Motor Run Indicator
 - LEDs that illuminate, change color, and flash to provide visible indication of system status
- Provides System control from one location



Cable connections

The following illustrations show the ACH580 with ABB E-Clipse bypass cable connection points for the various enclosure styles. The illustrations indicate the location of input and output power connections as well as equipment and motor grounding connection points.

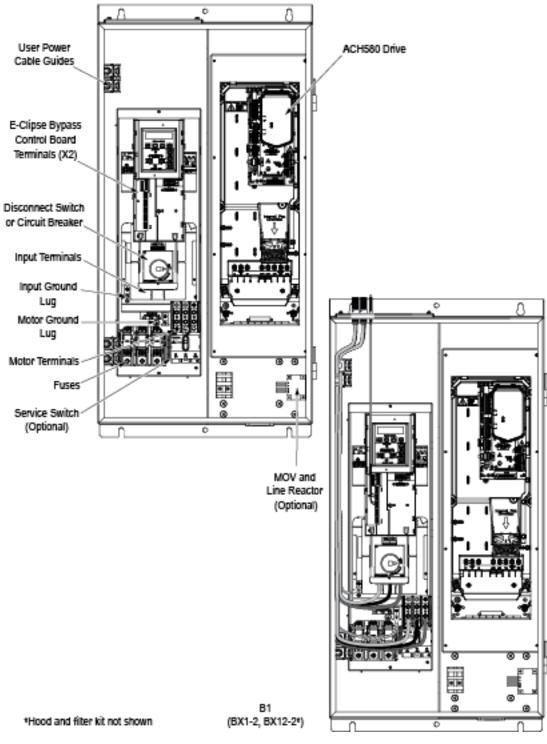
ACH580 drives are configured for wiring access from the bottom only on Vertical ABB E-Clipse bypass units and from the top only on Standard ABB E-Clipse bypass units. At least three separate metallic conduits are required, one for input power, one for output power to the motor and one for control signals.



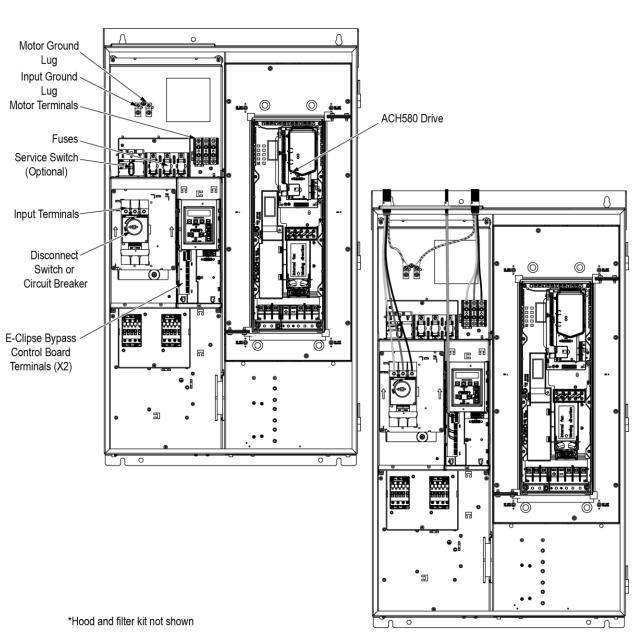
Vx1-1, Vx1-2

Vx1-3, Vx1-4

Cable connections



Bx1-1, Bx12-1, Bx3R-1

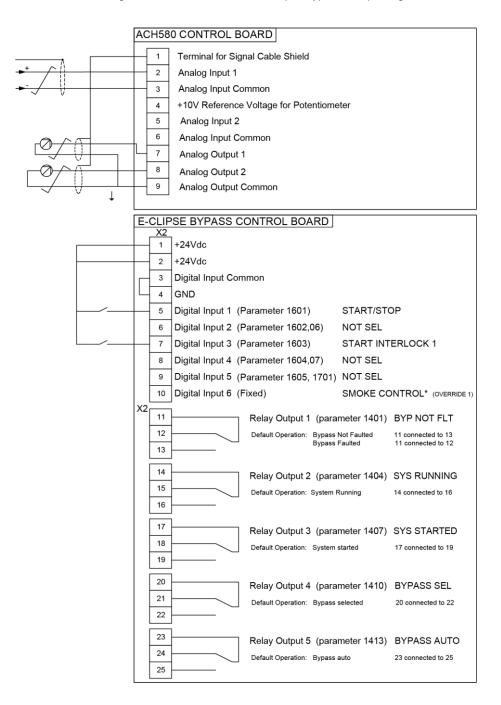


Control connections

Bx1-3*, Bx12-3*

Control connections

The control wiring includes connections to an analog speed command signal and a start/stop relay contact for controlling the motor in the AUTO mode. There may also be connections to external run permissive interlock contacts and a connection from the Motor Run contact to an external status indication circuit. For a detailed description of the control circuit functions and alternate Control Connection diagrams, refer to the ACH580 E-Clipse bypass and packaged drive manual.



Engineering Data Summary

Replacement Fuses

Drive input fuses are recommended to disconnect the drive from power in the event that a component fails in the drive's power circuitry. Recommended drive input fuse specifications are listed in the *Submittal Schedule Details* and in the *Fuse Ratings* Table. Fuse rating information is provided for customer reference.

Item	Catalog Number	Drive Input Fuse Ratings		
Item		Amps (600V) Bussmann Type		
1	ACH580-VDR-03A5-4	15	Class CC	

Terminal Sizes / Cable Connection Requirements

Power and motor cable terminal sizes and connection requirements are shown in the *Submittal Schedule Details* and in the *Terminal Sizes / Cable Connection Requirements* Table. The information provided below is for connections to input power and motor cables. These connections may be made to an input circuit breaker or disconnect switch, a motor terminal block, overload relay, and/or directly to bus bars and ground lugs. The table also lists torque that should be applied when tightening terminals and spacing requirements where multiple mounting holes are provided in the bus bar.

Item	Catalog Number	Input Wiring	Output Wiring	Ground Wiring
1	ACH580-VDR-03A5-4	#14#4 4.6 lbf-ft	#20#6 1.2 lbf-ft	#14#4 3 lbf-ft

Heat Dissipation Requirements

The cooling air entering the drive must be clean and free from corrosive materials. The *Submittal Schedule Details* and the *Heat Dissipation Requirements* table below give the heat dissipated into the hot air exhausted from the drives. If the drives are installed in a confined space, the heat must be removed from the area by ventilation or air conditioning equipment.

Item	Catalog Number	Watts	BTU/Hr
1	ACH580-VDR-03A5-4	87	297

Dimensions and Weights

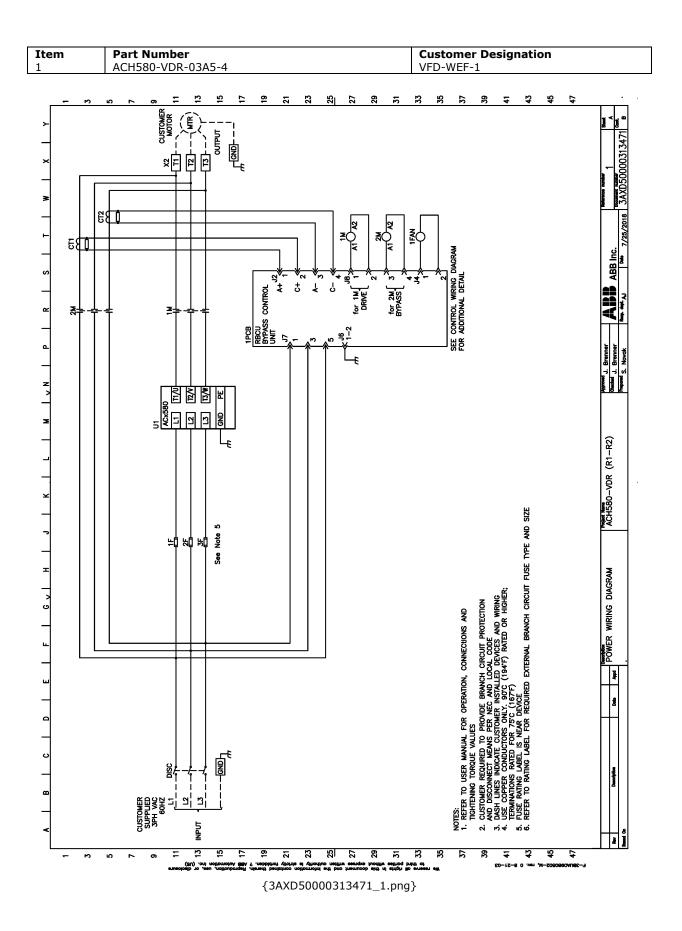
Dimensions and weights of the drives provided are given in the *Submittal Schedule Details* and in the *Dimensions and Weights* Table. The table also lists the applicable dimension drawings that include additional detail. Dimension drawings may be provided in the back of this submittal.

Item	Catalog Number	Height mm (in)	Width mm (in)	Depth mm (in)	Weight kg (lbs)
1	ACH580-VDR-03A5-4	1021 (40.20)	137 (5.40)	268 (10.56)	13.6 (30)

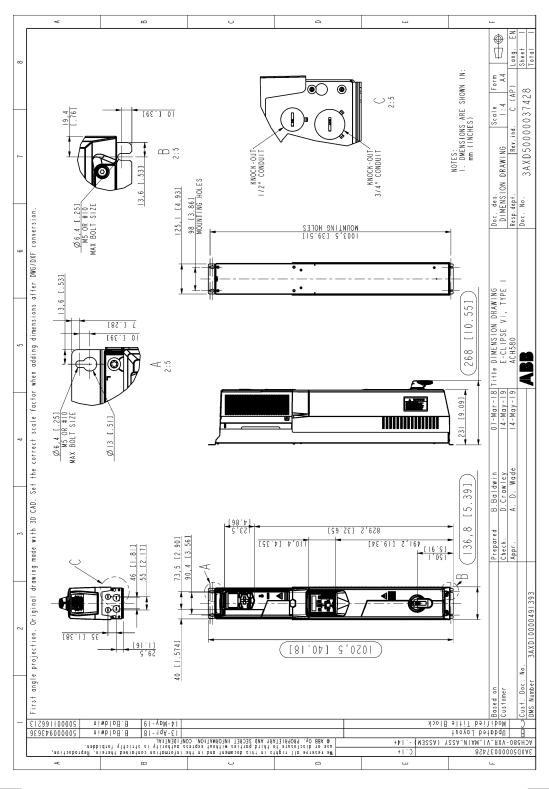
Product Short Circuit Current Rating

Short circuit ratings shown below are as show on the device rating label.

Item	Catalog Number	Short Circuit Current Rating
1	ACH580-VDR-03A5-4	100 kA with fusing

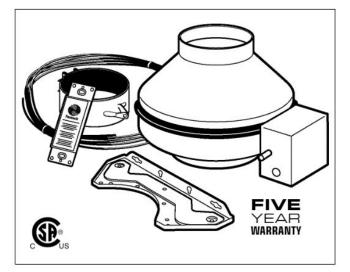


tem	Part NumberCustomer DesignationACH580-VDR-03A5-4VFD-WEF-1																					
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	<u>עריי</u> ע																					
ν																						ABB Inc.
X X R	PANEL		X133	OPTION SLOT	FIELDBUS ADAPTER ADAPTER	~	X14≫	UDIS NOLLON	2 1/0 EXTENSION	STINO]											
		- 10V DmA DMMON	digital inputs Soma Max												LOSED							Approved J. Brenner Gwodwd J. Brenner Precend
	ANALOG INPUT CIRCUT COMMON REFERENCE VOLTAGE 10 VDC ACTUAL FEEDBACK 0 - 20m AVALOG INPUT CIRCUT COMMON	<u>UENCY 0 -</u> ENT 0 - 20 UT CIRCUIT CO	VOLTAGE OUTPUT / PROGRAMMABLE DIGITAL IN AUX VOLTAGE OUTPUT +24VDC 250mA MAX	AUX VOLTAGE OUTPUT COMMON DIGITAL INPUT COMMON FOR AL NOT CONFIGUED	ired BNCY / Speed Se	RED RED	LUNFIGURED LAY OUTPUTS RO1 NOT CONFIGURED		IG : / 30VDC	(-1) : / 30VDC		ELDBUS	SWITCH RS SWITCH	He he	FACTORY CONNECTION. BOTH CIRCUITS MUST BE CLOSED	VE TO START.						
K L M STD I/O BLOCK ANULOG REFERENCE VOLTAGE AND ANULOG ISGNI SIGNUT BROUNDSFEED EI	3 AGND ANALOG INPUT GRAUN No 5 AGND ANALOG INPUT GRAUN No 4 +10V REFERENCE VOLTAGE 10 VDC 5 AZI ACTUAL FEDBACK 0 - 20mA 6 ARUDG INPUT GRAUN ON	OUTPUT FREC MOTOR CURR ANALOG OUTI	VOLTAGE OUTPUT	AUX VOLTAGE DIGITAL INPU	NOT CONFIGURED CONSTANT FREQUENCY / SPEED SELECTION	NOT CONFIGU	ᇤ	Ы	ГЛ		HT 24	EMBEDDED FIELDBUS EFB (FIA-485)	TERMINATION SWITCH BLAS RESISTORS SWITCH	TORQUE OFF	FACTORY COL	FOR THE DR						ACH580-VxR (R1-4) ACH580-BxR (R5-8)
	2 AGND 3 AGND 5 A12 6 AGND	7 A01 8 A02 9 AGND	X2 AND X3 AUX 10 +24V	11 DGND 12 DCOM 13 D11	<u>013</u>	DI5		20 R01A 21 R01B	22 R02C	25 R03C 26 R03A	Z/ KU3B X5 EMBEDDE	29 B+ 30 A-	St TERM S5 BIAS	SAFE OUT	35 0UT2 36 SGND 37 NJ				PRESENT)	DED		ACH580 ACH580 ACH580
ACH580										CABLE 1 3 COND.		 [5		-					= 1 (BYPASS PRESENT)	and wiring Terlock contact as needed	SAFE TORQUE OFF FUNCTIONALITY	DIAGRAM
												2 m B B	ري يو	. N]				2, BIT 5 S AND	INTERLOCK C	torque off	CONTROL WIRING DIAGRAM
		RLOC	- - -	-	relay output 1 Bypass not fault	RELAY OUTPUT 2 System running	RELAY OUTPUT 3		Relay Ouiput 4 Bypass Select	relay output 5 Bypass auto		DIP SWITCH	1 EBJ 2 2 EBJ 2 Consint Manian	DR SETTING.					W OPTIONS W	LOSED SAFETY	SUPPORT SAFE	
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■ 		see no																	NUIES: 1. PROGRAM 2. REFER 1	3. DASH LII 4. REPLACE		
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{3AXD50000037428.png}





The Fantech DBF4XLT Dryer Booster Fan has been specially designed to solve the problems caused by long duct runs on clothes dryers.

According to dryer manufacturers and some local building codes, booster fans should be added in the dryer duct run when the length of the duct exceeds 24 feet with no bends, 20 feet with one bend or 15 feet with two bends.

HOW DOES IT WORK:

When the dryer is on, Fantech's patented pressure sensing switch automatically turns the booster fan on. The warm, moist air in the dryer duct is exhausted out of the building quickly.

The dryer booster fan monitors the status of the dryer and will turn itself off when the dryer stops.

Wall mounted indicator panel with LED display lets homeowners know that fan is fully operational.

FEATURES

- Inline Dryer Booster Fan featuring self-cleaning backward curved impeller capable of maintaining an air velocity of 1200 fpm in duct systems up to 130 feet."
- Galvanized steel housing with powder-coat finish
- Integrated Pressure Sensing Switch
- Wall-mount indicator panel
- Uses 4" duct
- 5 1/2 foot 120Vac power cord
- Mounting bracket and hardware included

SPECIFICATIONS

FAN - Inline fan with galvanized steel housing and baked powder-coat finish. Backward inclined blades of the motorized impeller allow lint to pass through the fan.

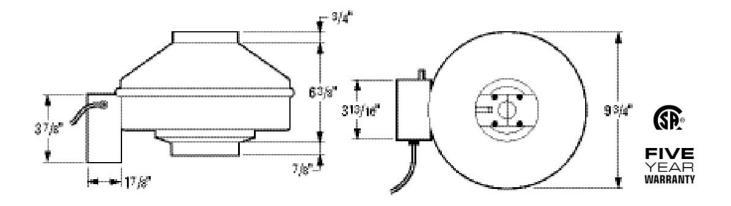
PRESSURE SWITCH Fantech's patented pressure switch automatically activates the booster fan when dryer comes on. Includes 18" of pressure sensing tubing with mounting grommet.

INDICATOR PANEL Wall-mount, low voltage indicator panel features an LED light that indicates to the homeowner that the fan is working properly. The indicator panel will alert homeowners of problems such as no power, blocked duct, locked motor rotor and low speed conditions. A 50 foot cable is included to connect the indicator panel to the booster fan.

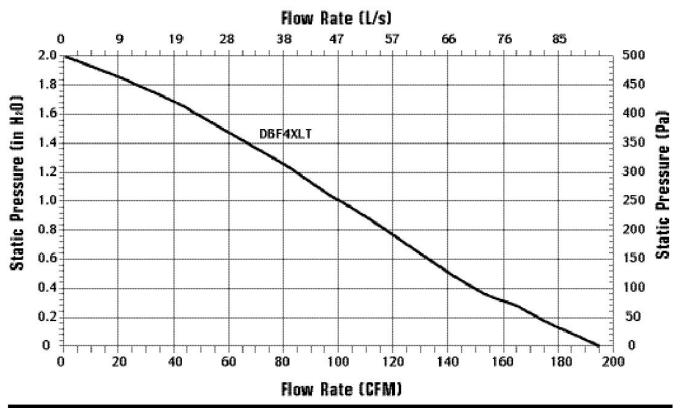
Fan			Max	Max	Static Pressure in Inches W.G.						Max	Duct			
Model	RPM	Volts	Watts	Amps	0"	.125"	.25°	.375°	.5"	.75°	1.0"	1.25°	1.5 ^e	Ps	Dia.
D8F4XLT	2800	115	83	0.73	195	181	167	153	143	120	101	81	55	2.05"	4"

Distributed by:		

DIMENSIONS AND AIRFLOW All units feature 5 1/2 foot plug-in power cord.



VENTILATION PERFORMANCE



CONTACTS

Submitted by:	Date:	
Qty:	Model #:	
Comments:		
Project #:		
Location:		
Architect:		
Engineer:		
Contractor:		



United States

1712 Northgate Blvd. Sarasota, FL 34234 Phone: 800.747.1762; 941.309.6000 Fax: 800.487.9915; 941.309.6099 www.fantech.net; info@fantech.net

Canada

50 Kanalflakt Way Bouctouche, NB E4S 3M5 Phone: 800.565.3548; 506.743.9500 Fax: 877.747.8116; 506.743.9600 www.fantech.ca; info@fantech.ca

Art.# 802002 Rev Date: 051806 ©2006 Fantech, Inc. All Rights Reserved.

Item #: 450224 Rev Date: 2018-01-24





United States

10048 Industrial Blvd., Lenexa, KS, 66215 Tel.: 800.747.1762 • Fax: 800.487.9915

Canada

50 Kanalflakt Way, Bouctouche, NB, E4S 3M5 Tel.: 800.565.3548 • Fax: 877.747.8116



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Note	Warning / Important note	Information	Technical information	Practical tip



READ AND SAVE THESE INSTRUCTIONS

- The DBLT4W is a Secondary Dryer Lint Trap used when installing Fantech Dryer Booster Fan less than the recommended distance of 15 feet from the back of the dryer.
- 2. Please, observe the following:
 - a. The Lint Trap must be installed so it is easily accessible to the dryer user.
 - b. The lid can be rotated for the most secure fit.
 - c. It is recommended the dryer user inspect for lint accumulation prior to operation of the dryer.
- 3. REMOVE LINT AS REQUIRED TO KEEP THE SCREEN CLEAN.



Normally the DBLT4W is installed in the dryer duct just above the dryer (see the reference on the left).

WARRANTY

Five (5) Year Warranty

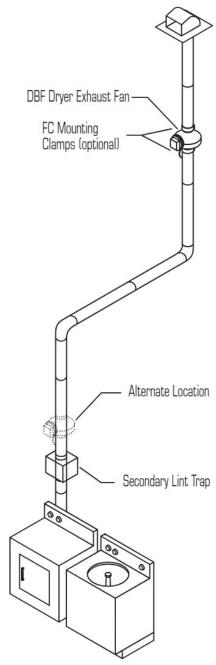
This warranty supersedes all prior warranties

DURING ENTIRE WARRANTY PERIOD:

Fantech will repair or replace any part which has a factory defect in workmanship or material. Product may need to be returned to the Fantech factory, together with a copy of the bill of sale and identified with RMA number.

FOR FACTORY RETURN YOU MUST:

- Have a Return Materials Authorization (RMA) number. This may be obtained by calling Fantech either in the USA at 1.800.747.1762 or in CANADA at 1.800.565.3548. Please have bill of sale available.
- The RMA number must be clearly written on the outside of the carton, or the carton will be refused.
- All parts and/or product will be repaired/replaced and shipped back to buyer; no credit will be issued.



WARRANTY

The Distributor may place an order for the warranty part and/or product and is invoiced. The Distributor will receive a credit equal to the invoice only after product is returned prepaid and verified to be defective.

FANTECH WARRANTY TERMS DO NOT PROVIDE FOR REPLACEMENT WITHOUT CHARGE PRIOR TO INSPECTION FOR A DEFECT. REPLACEMENTS ISSUED IN ADVANCE OF DEFECT INSPECTION ARE INVOICED, AND CREDIT IS PENDING INSPECTION OF RETURNED MATERIAL. DEFECTIVE MATERIAL RETURNED BY END USERS SHOULD NOT BE REPLACED BY THE DISTRIBUTOR WITHOUT CHARGE TO THE END USER, AS CREDIT TO DISTRIBUTOR'S ACCOUNT WILL BE PENDING INSPECTION AND VERIFICATION OF ACTUAL DEFECT BY FANTECH.

THE FOLLOWING WARRANTIES DO NOT APPLY:

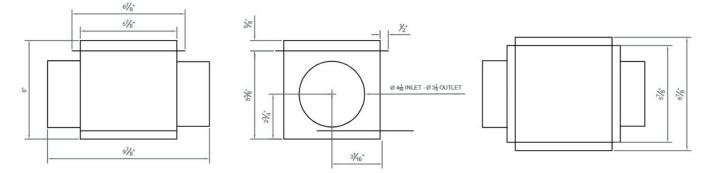
- Damages from shipping, either concealed or visible. Claim must be filed with freight company.
- Damages resulting from improper wiring or installation.

- Damages or failure caused by acts of God, or resulting from improper consumer procedures, such as:
 - 1. Improper maintenance
 - 2. Misuse, abuse, abnormal use, or accident, and
 - 3. Incorrect electrical voltage or current.
- Removal or any alteration made on the Fantech label control number or date of manufacture.
- Any other warranty, expressed, implied or written, and to any consequential or incidental damages, loss or property, revenues, or profit, or costs of removal, installation or reinstallation, for any breach of warranty.

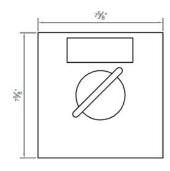
WARRANTY VALIDATION

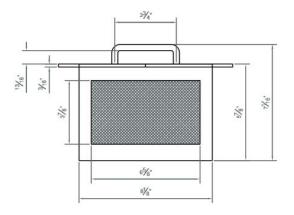
- The user must keep a copy of the bill of sale to verify purchase date.
- These warranties give you specific legal rights, and are subject to an applicable consumer protection legislation. You may have additional rights which vary from state to state.

DIMENSIONS



DBLT 4W. Housing





DBLT 4W. Door / Screen Assembly

Fantech reserves the right to make technical changes. For updated documentation please refer to www.fantech.net

Fantech®





SUBMITTAL

PRODUCT	Gravity Ventilators
MANUFACTURER	Loren Cook
JOB NAME	Southside High & Junior High Additions
LOCATION	Southside, AR
ENGINEER	Lewis Architects Engineers
CONTRACTOR	Middleton, Inc.
DATE	7/26/2023
SUBMITTED BY	Courtney Michael

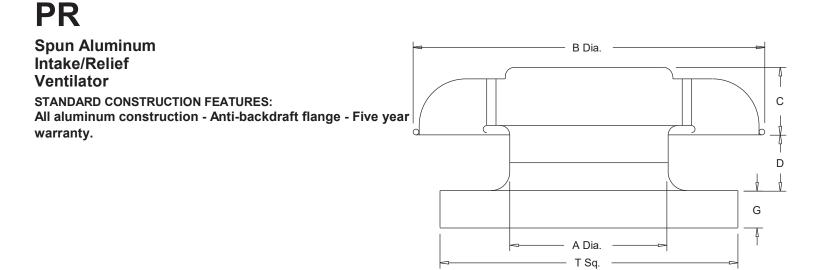
5440 Northshore Drive - North Little Rock, Arkansas 72118 - Tel: 501.374.5420 Fax: 501.370.9298



MARK: GEV-1,4,5,7

PROJECT: SOUTHSIDE HIGH SCHOOL AND JUNIOR HI...

DATE: 7/24/2023



Performance

Qty	Catalog Number	Flow (CFM)	SP (inwc)	
4	16 PR	917	.050	
Altitu	ude (ft):	1270	Temp	erature (F): 70

Accessories:

BD-22 DAMPER ROOF CURB RCG 26 13.5H -C+T+N BIRDSCREEN

Dimensions ((inches)
	(11101100)

	(
A Dia.	16-1/2
B Dia.	27-3/4
С	5-1/16
D	5-1/2
G	2
T Sq.	28
Roof Open.	23-1/2
NOTE: Accessories r	may affect di

Weight(lbs)***	Shipping	72	Unit	66
***Includes accessories				

PROJECT: SOUTHSIDE HIGH SCHOOL AND JUNIOR HI...



DATE: 7/24/2023

BD

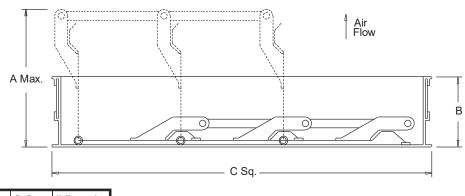
Gravity Backdraft Damper

STANDARD CONSTRUCTION FEATURES:

.020 Aluminum blades - .060 aluminum frame - Aluminum hinge pins - Nylon bushings.

Notes:

Max. operating temperature 200 Deg F (95 Deg C). Max. discharge velocity 2000 fpm. Sizes 36 thru 60 are shipped as 2 panels. Sizes 66 and 78 are shipped as 6 panels. These may require assembly.



Dimensions (inches)

Mark	Qty	Description	A Max.	В	C Sq.	# Panels
GEV-1,4,5,7	4	BD-22 DAMPER	5-3/16	1-7/8	21-3/4	1



DATE: 7/24/2023

RCG

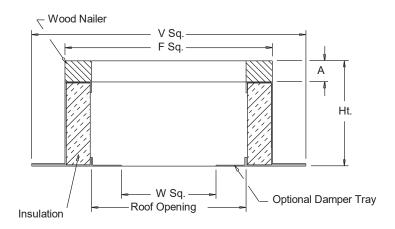
Galvanized Steel Roof Curb

STANDARD CONSTRUCTION FEATURES:

18 gauge galvanized steel - 1-1/2",3 lbs. density thermal and acoustical insulation - Continuously welded corners - Wood nailer.

Options:(As noted below*)

- 1) No wood nailer (deduct 1-1/2" for actual height).
- 2) Damper tray.
- 3) Liner.
- 4) Gasket on wood nailer.
- 5) Lorenized coating.
- 6) Enamel coating.
- 7) Burglar bars.



Dimensions (inches)

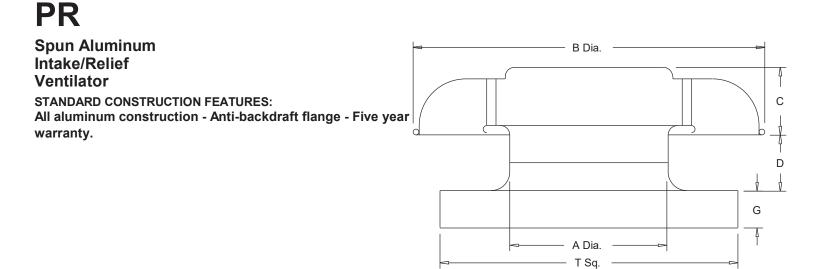
Mark	Qty	Description	Ht	Options*	A	F Sq.	V Sq.		Roof Opening
GEV-1,4,5,7	4	RCG 26	13.5	2;	1-1/2	26-1/2	30-1/2	19-3/4	23-1/2



MARK: GEV-2,3

PROJECT: SOUTHSIDE HIGH SCHOOL AND JUNIOR HI...

DATE: 7/24/2023



Performance

Qty	Catalog Number	Flow (CFM)	SP (inwc)						
2	8 PR	247	.050						
Altitude (ft): 1270 Temperature (F): 70									

Accessories:

BD-12 DAMPER ROOF CURB RCG 16 13.5H -C+T+N BIRDSCREEN

Dimensions	(inches)
Dimensions	(IIICHES)

	(
A Dia.	8-5/8
B Dia.	18-3/4
С	4-5/8
D	3-1/2
G	2
T Sq.	18
Roof Open.	13-1/2
NOTE: Accessories r	may affect di

NOTE. Accessories may affect dimensions shown.							
Weight(lbs)***	Shipping	39	Unit	35			
***Includes accessories.							

PROJECT: SOUTHSIDE HIGH SCHOOL AND JUNIOR HI...



DATE: 7/24/2023

BD

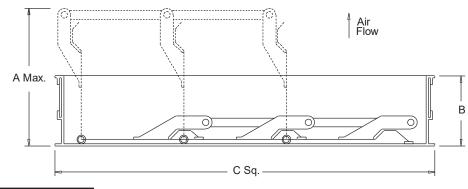
Gravity Backdraft Damper

STANDARD CONSTRUCTION FEATURES:

.020 Aluminum blades - .060 aluminum frame - Aluminum hinge pins - Nylon bushings.

Notes:

Max. operating temperature 200 Deg F (95 Deg C). Max. discharge velocity 2000 fpm. Sizes 36 thru 60 are shipped as 2 panels. Sizes 66 and 78 are shipped as 6 panels. These may require assembly.



Dimensions (inches)

Mark	Qty	Description	A Max.	В	C Sq.	# Panels
GEV-2,3	2	BD-12 DAMPER	5-3/16	1-7/8	11-3/4	1



DATE: 7/24/2023

RCG

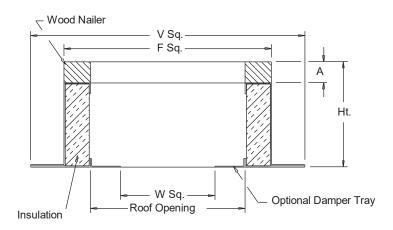
Galvanized Steel Roof Curb

STANDARD CONSTRUCTION FEATURES:

18 gauge galvanized steel - 1-1/2",3 lbs. density thermal and acoustical insulation - Continuously welded corners - Wood nailer.

Options:(As noted below*)

- 1) No wood nailer (deduct 1-1/2" for actual height).
- 2) Damper tray.
- 3) Liner.
- 4) Gasket on wood nailer.
- 5) Lorenized coating.
- 6) Enamel coating.
- 7) Burglar bars.



Dimensions (inches)

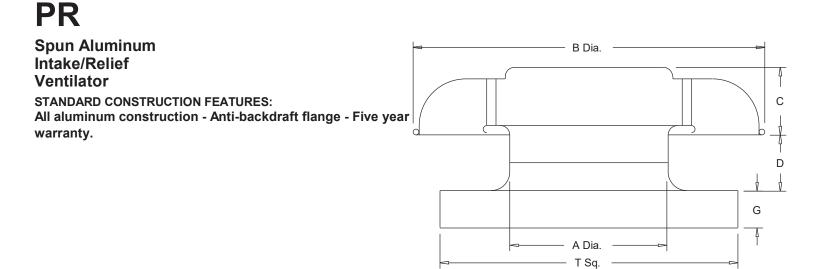
Mark	Qty	Description	Ht	Options*	A	F Sq.	V Sq.		Roof Opening
GEV-2,3	2	RCG 16	13.5	2;	1-1/2	16-1/2	20-1/2	9-3/4	13-1/2



MARK: GEV-6

PROJECT: SOUTHSIDE HIGH SCHOOL AND JUNIOR HI...

DATE: 7/24/2023



Performance

Qty	Catalog Number	Flow (CFM)	SP (inwc)					
1	12 PR	519	.050					
Altitude (ft): 1270 Temperature (F): 70								

Accessories:

BD-14 DAMPER ROOF CURB RCG 18 13.5H -C+T+N BIRDSCREEN

Dimensions	(inches)
Dimensions	(Incres)

	(
A Dia.	12-1/2	
B Dia.	27-3/4	
С	5-1/16	
D	3-1/2	
G	2	
T Sq.	20	
Roof Open.	15-1/2	
NOTE: Accessories r	nav affect di	mensic

Weight(lbs)*** ***Includes accessories	Shipping	52	Unit	46			
NOTE. Accessories may affect differsions shown.							

PROJECT: SOUTHSIDE HIGH SCHOOL AND JUNIOR HI...



DATE: 7/24/2023

BD

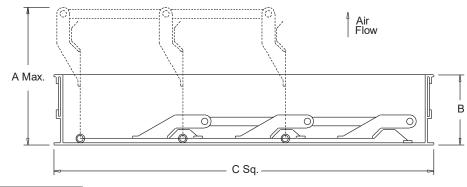
Gravity Backdraft Damper

STANDARD CONSTRUCTION FEATURES:

.020 Aluminum blades - .060 aluminum frame - Aluminum hinge pins - Nylon bushings.

Notes:

Max. operating temperature 200 Deg F (95 Deg C). Max. discharge velocity 2000 fpm. Sizes 36 thru 60 are shipped as 2 panels. Sizes 66 and 78 are shipped as 6 panels. These may require assembly.



Dimensions (inches)

	-	Description	A Max.	В	C Sq.	# Panels
GEV-6	1	BD-14 DAMPER	5-3/16	1-7/8	13-3/4	1



DATE: 7/24/2023

RCG

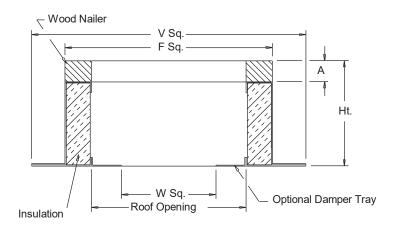
Galvanized Steel Roof Curb

STANDARD CONSTRUCTION FEATURES:

18 gauge galvanized steel - 1-1/2",3 lbs. density thermal and acoustical insulation - Continuously welded corners - Wood nailer.

Options:(As noted below*)

- 1) No wood nailer (deduct 1-1/2" for actual height).
- 2) Damper tray.
- 3) Liner.
- 4) Gasket on wood nailer.
- 5) Lorenized coating.
- 6) Enamel coating.
- 7) Burglar bars.



Dimensions (inches)

Mark	Qty	Description	Ht	Options*	Α	F Sq.	V Sq.	-	Roof Opening
GEV-6	1	RCG 18	13.5	2;	1-1/2	18-1/2	22-1/2	11-3/4	15-1/2