C R O M W E L L

1300 East 6th Street | Little Rock, AR 72202 Phone: 501.372.2900 Fax: 501.372.0482

Reviewing is only for conformance with the design concepts of the Project and compliance with the information given in the contract documents. The Contractor is responsible for dimensions to confirmed or correlated at the site; for information that pertains solely to the fabrication process, or the means, methods, techniques, sequences, and procedures of construction; and for the coordination of the work of all other trades.

Submittal Review Form

Job Title: Anduril Job No: 2023-047 Submittal No: 237413-1 Package unit- Air Handler By: JDG Date:02-15-2024

ltem No.	Description	No Exception Taken	Make Corrections Noted	Revise and Resubmit	Not Accepted	Comments
1	DHU-1 Fan	х				



Quality People. Building Solutions.

Comfort Systems USA (Arkansas), Inc. P.O. Box 16620 Little Rock, AR 72231 Phone 501-834-3320 Fax 501-834-5416

Date: 2/14/2024 Return Request: 2/22/2024 Project: Anduril Industries – Bldgs. 301, 400, 600 Supplier: Comfort Systems USA (Arkansas), Inc. Manufacturer: Climate By Design Submittal: Dehumidification AHU Submittal Number: 23 00 00-02 Drawing # and Installation: Mechanical Drawings

ARCHITECT

William Thomas Moore, AIA 1300 E. 6th Street Little Rock, AR 72202 501-372-2900

GENERAL CONTRACTOR

ENGINEER

Cromwell 1300 E. 6th Street Little Rock, AR 72202 501-372-2900

MECHANICAL SUBCONTRACTOR

Comfort Systems USA (Arkansas), Inc. 9924 Landers Rd. N. Little Rock, AR 72117 501-834-3320

Notes:

tad@comfortar.com

Submittal



Prepared For: Cromwell Date: February 14, 2024

Sold To: Comfort Systems USA Job Name: Anduril Building 400

Harrison Energy Partners is pleased to provide the enclosed submittal for your review and approval.

Qty.	Product Summary	
1	Dehumidification Air Handling Unit	
Brynn Lea , New Systems Sales Engineer m. 501.539.0515		The attached information describes the equipment we propose to furnish for this project and is submitted for your approval.
harrisonenergy.com		



Revision Submittal for Anduril - McHenry MS

MODEL#:CDH-154-10.5-EF7ELOCE

CLIMATE BY DESIGN INTERNATIONAL, INC.

SO# 029400-001

CLIMATE BY DESIGN INTERNATIONAL, INC.

WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

FOR YOUR SAFETY

The use and storage of gasoline or other flammable vapors and liquids in open containers in the vicinity of this appliance is hazardous.

FOR YOUR SAFETY

If you smell gas:

1. Open Windows.

2. Don't touch electrical switches

3. Extinguish any open flames

4. Immediately call your gas supplier.

CONTRACTOR/OWNER RESPONSIBILITY Requirements before Startup

Project: Anduril - McHenry MS Sales Order: 029400-001

The contractor/owner is responsible for proper preparation before startup, including but not limited to the following items;

It is the contractor's responsibility to ensure that all equipment and auxiliary components are installed and conform to all local, city, and state or provincial codes.

Field assembly of unit: See recommended handling instructions included in this document.

Remove any shipping/storage coverings on all air openings and any other connections.

Refer to the recommended p-trap assembly instructions included with this submittal for details and specific requirements in regards to drain pan plumbing recommendations.

<u>Ship Loose Components</u>: There is a list on the electrical cabinet door that provides the location of the ship loose components.

- Filter
- Filter Clips
- Outside and React Hoods
- Remote user interface

Mechanical:

- 1. Install the unit curb assembly, curb gasket and provide any necessary insulation and flashing
 - a. Maximum support structure allowable deflection to be L/360 criteria with a maximum 0.5" overall
 - b. Maximum deviation from true flat to be 0.25" rise per 10 feet with a maximum of 0.5" overall.
- 2. Provide and install ladders and/or platforms required for accessing the electrical disconnect, filters and other access doors according to any applicable codes
 - a. See the unit drawing for filter and access doors on the air handler.
- 3. Provide and install all necessary ductwork.
 - a. Insulated ducting is suggested to help control transmitted noise from the air handler.
 - b. It is required that all supply ducting shall be sealed with a vapor barrier.

- 4. Install outside air hood.
- 5. Install reactivation discharge damper/hood. Ensure the adjustment handle is accessible from the side of the unit.
- 6. Ensure that all damper linkage (If provided) are free to move and that no binding will occur. **NOTE:** Air dampers which operate in normally open position are shipped in closed position.
- 7. All DX piping is complete, functional and in accordance with design specifications (if applicable).
- 8. Refer to the assembly instructions document 029400-001 P-Trap for minimum P-Trap plumbing requirements.
- 9. Install filters along with filter clips provided. See Unit Detail Schedule for filter sizing and unit drawing for location. **IMPORTANT!** Never run Unit without Supply and React Air filters. Operating Unit without filters will damage the heaters, desiccant wheel, and reduce efficiency. Failure to install filters prior to operating will void all warranties.
- 10. Remove shipping blocks from the fan assembly base.
 - a. See label attached to base for details.
- 11. Remove the bolts and "Z" clips from the supply fan isolation springs. See the separate ISO spring removal document.
- 12. Check fan assembly to ensure: a. Fan wheel spins freely

Electrical Connections:

- 1. Provide and connect:
 - a. The power ground to the chassis ground on the control panel of the unit
 - b. Power to the main panel disconnect
- 2. See the unit drawing for the power connection location and the name plate for the FLA/MCA/MCP values.
- 3. Provide and connect a 20 amp, 120 volt circuit to:
 - a. Interior services light circuit
 - b. Ground fault service receptacle
 - c. Service light switch
- 4. Mount in desired location:
 - a. Remote user interface

- 5. Provide and install interconnection wiring per the electrical schematics for:
 - a. Remote user interface
 - b. Customer run/stop contact (remove jumper from terminal block first)
 - c. Customer general alarm contact (if desired)
 - d. Customer external fault contact (if desired)
 - e. BACnet MS/TP to DDC Controller
 - f. Condensing unit for the pre cooling coil to the unit control panel
 - g. Condensing unit for the post cooling coil to the unit control panel
- 6. Seal all conduit connections which penetrate the unit exterior walls and all conduit entering the electrical enclosure with the duct seal provided.
- 7. Check all electrical connections in the main control panel and the remote control panel for tightness.
- 8. Verify all fuses are installed and match the schematics.
- Measure supply voltage and verify with the unit nameplate.
 a. Voltage Measure at the unit is <u>V</u>.
- 10. <u>ACCU power must be on</u> to the compressor heaters for a <u>minimum of 24 hours before</u> <u>unit startup or starting the compressors.</u>

Piping Connections:

- 1. Provide and install a condensing unit, liquid lines, suction lines, expansion valve and all other necessary refrigeration components for the Pre DX cooling coil
 - a. leak test and fully charge the system
 - b. See the Unit Detail Schedule for load requirements and connection sizes
 - c. Refrigeration system design is the responsibility of the installing contractor.
- 2. Provide and install a condensing unit, liquid lines, suction lines, expansion valve and all other necessary refrigeration components for the Post DX cooling coil
 - d. leak test and fully charge the system
 - e. See the Unit Detail Schedule for load requirements and connection sizes
 - f. Refrigeration system design is the responsibility of the installing contractor.

Final Preparations for Startup:

- 1. Work in supply area, testing or other activities will not prevent prolonged operation of the unit at a wide range of supply conditions.
- 2. Verify unit's air inlets and outlets are clear of any obstructions.

 \square Yes \square No

- 3. Clean interior of the unit, close and secure access doors.
- 4. In your opinion, if required, the switch could be thrown and the unit would operate with little or no complications. BUT DO NOT START !!!
- 5. If specialized contractors are required to be onsite for the unit Startup are they going to be available at time of startup? (Such as Air Balancer, Controls personnel, etc.)

□ Yes □ No

When all of the above items have been completed/checked:

- Please sign, date this form and email to customerservice@cdihvac.com, or fax to 507-451-1177.
- Contact the CDI Techinican to coordinate and schedule the startup.
- Note: If any items within this Contractor/Owner Resposiblity document are not completed and extends the time beyond what was quoted and agreed upon, additional charges will apply.

Signed:______Title:_____

Date: / /

REQUIRED GENERAL INFORMATION TO SCHEDULE THE STARTUP OF YOUR EQUIPMENT

Contact Information				
Job Site Name:				
Job Site Address:				
Job Site City, State	and ZIP Code:			
1. Contact Name:	:	Company:		
Phone Number		Email:		
2. Contact Name:	:	Company:		
Phone Number		Email:		
3. Contact Name:		Company:		
Phone Number		Email:		
Any Safety Training Required For CDI Technician? If So Where & When: Description Of Location and Accessibility of the Units, i.e. Ground Level, Rooftop (Including Floor Numbers), Requires Climbing Ladders or Stairs, Requires Escort or Keycard Access, etc.:				
Will any equipment necessary to access the unit (ladders etc.) be available onsite for the technician to use?				
installed w the trip mu for safety work on e	valkway or scaffolding is not in ust ensure that temporary scaf reasons. Climate by Design In levated units that do not have	rame or otherwise elevated and permanently place at the time of startup, the person requesting folding is in place in front of the electrical panels ternational (CDI) reserves the right to refuse to scaffolding in place at the electrical panels. ess points such as doors or access panels.		

If you have any questions please contact the Customer Service department at 507-451-2198 or by email: <u>customerservice@cdihvac.com</u>

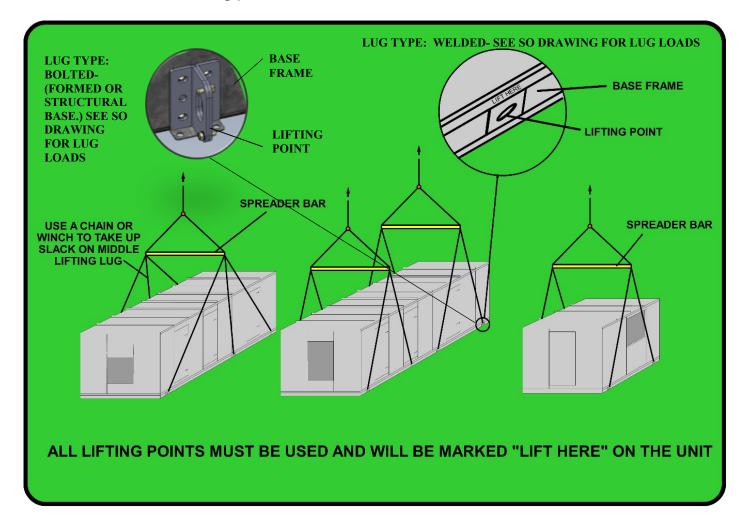
Climate by Design International | P.O. Box 288 | Owatonna, MN 55060 507-451-2198

Handling of CDI Units

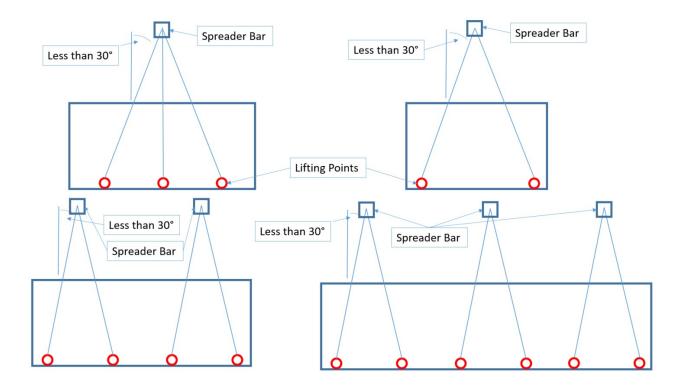
Climate by Design International, Inc. units are designed for handling by two methods. In both cases, it is lifted from the bottom in a fashion that holds it level and keeps it from tipping, falling or twisting. It is not to be lifted from the top unless the optional top lifting or suspension package has been provided. It is the installer's responsibility to verify the handling equipment's ability to safely handle the unit.

IMPORTANT: If the CDI unit is severely twisted during handling, permanent damage may occur.

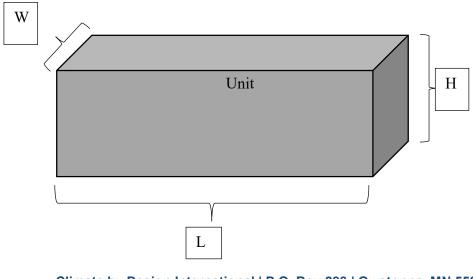
The **preferred method** of handling is through the unit's frame and/or special lifting lug hooks installed on the unit. All lifting operations must be accomplished with a load spreader of sufficient width to ensure that the lifting cables clear the side of the unit. If this type of spreader is not available, wood strips should be inserted between the cables and unit where necessary.



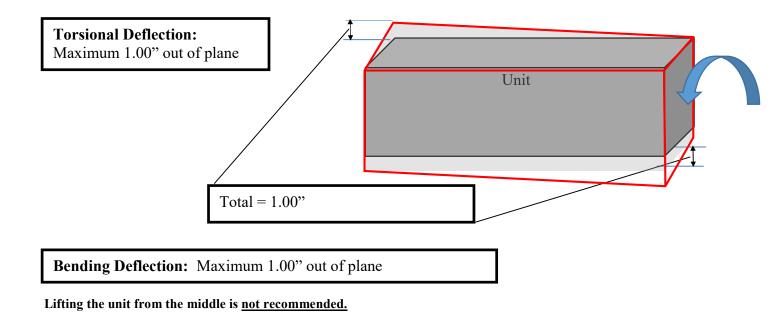
IMPORTANT: All lifting points, marked "LIFT HERE" on the unit, must be used.



The alternative method of lifting would be by forklift. This is only possible if forks extend across the bottom of the entire unit and the unit is less than 100" long. Forks that do not extend across the entire unit could cause it to tip resulting in unsafe conditions or damage to the unit. If forklifting units ensure deflection is within the total maximum allowable or damage to the unit may result. Bending and twisting deflections should not exceed a total of 1.00" when lifting.

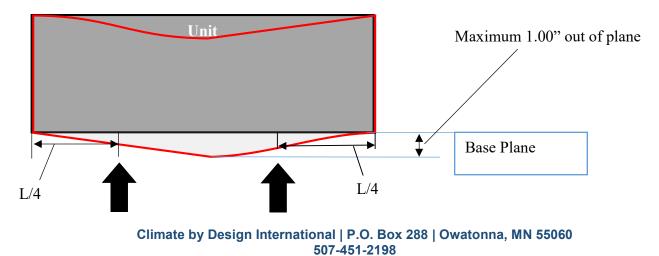


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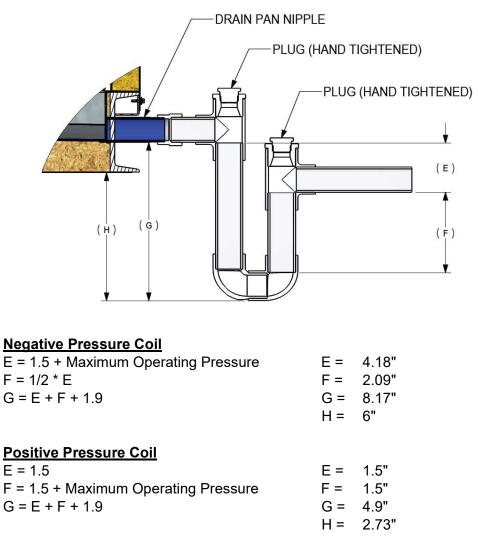
Unit Maximum 1.00" out of plane Base plane

Lifting the unit from each end is preferred. Recommended that lifting points are L/4 from each end.



Page 9 of 9

Recommended P-TRAP DIMENSIONS



Assumptions:

- 1) All positive traps are downstream of a fan and all negative traps are upstream of a fan.
- 2) If there is a ducted inlet and outlet, the ESP is assumed to be evenly split between them. <u>Site verification of this is by others.</u>
- 3) There is a 1.9" bending radius for 1" drain pipe.

Notes:

- 1) Pipe insulation is the responsibility of others.
- 2) Trap will extend below the bottom of the unit's base frame. Providing clearance is the responsibility of others.
- 3) Recommended drain pitch is 1/8 inch per foot.
- 4) Use UV resistant piping for outdoor units.
- 5) To avoid air leakage and water evaporation, use mineral oil in dry traps.

^{date} 1/11/2024	DRAIN PAN ASSEMBLY	CD
DRAWN BY	RECOMMENDED P-TRAP LAYOUT	
ARW	DWG. NO. 029400-001 P-TRAP	Climate by Design

Unit Detail Schedule

Project:	Anduril - McHenry MS
Location:	McHenry, MS
Salesperson:	Brynn Lea
Tag:	400-DHU-1
Model:	CDH-154
Options:	10.5-EF7ELOCE

0. Unit Detail	S		
SO Number	029400-001	Roof	16 Ga G-90
Revision	001	Roof Liner	16 Ga G-90
Location	Outdoor	Base Frame	6" 12 Ga G-90 Galv. Type-U Formed Base
Mounting Style	Curb By CDI	Base Liner	20 Ga G-90
Service Platform	Not Included	Floor	16 Ga G-90
Unit Delivery Date		Supply Volume	10,500 CFM
Curb Delivery Date	N/A	Supply ESP	3.0" W.C.
Orientation	Left Hand	Supply TSP	8.3" W.C.
Construction Type	2.5" NTM	Approximate Weight	10,116 lbs.
Insulation	2.5" Urethane Foam	Voltage	460/3/60
Exterior Finish	Air Dried Enamel	Approx. Full Load Amps	: 358.2
Paint Color	Beige	Approximate Minimum Circuit Ampacity	448
Wall	16 Ga G-90	MOP	450 Amps
Wall Liner	20 Ga G-90	SCCR	5KA RMS, 480V Symmetrical
Closure	16 Ga G-90		

1. Outside A	ir Inlet Hood		
Face Area (Sq. Ft.)	24.8	Galvanized Bird	Included
		Screen	
Face Velocity	423 FPM	Static Pressure	0.05" W.C.
		Drop	

2. Outside Air	Damper		
Location	End	Damper	36" W x 36" H
		Dimensions	
Туре	VCD-23,	Face Velocity	1,167 FPM
	Galvanized,		
	Low Leakage,		
	Parallel Blade		
Damper Control Type	2-Position	Static Pressure Drop	0.10" W.C.
Actuator	(1) M9220-BAC-3	Drive Type	End Drive
(Qty) Model			

3. Pre-Filters			
Quantity and Size	(6) 24x24x2	Face Area (Sq. Ft.)	24
Filter Type	MERV 8 Aeropleat III Pre- Filters	Face Velocity	437.5 FPM
Quantity of extra sets of filters	0	Static Pressure Drop	1.0" W.C. Based On Dirty Filters
Mounting Type	Clipped to Intermediate Filters		

4. Intermediat	e Filters		
Quantity and Size	(6) 24x24x4	Face Area (Sq. Ft.)	24
Filter Type	MERV 13 Opti-pac Int. Filters	Face Velocity	437.5 FPM
Quantity of extra sets	0	Static Pressure Drop	1.0" W.C. Based On
of filters			Dirty Filters
Galvanized Type 8	Included	Filter Differential	Included
Gasketed Clip In		Pressure Transmitter	Senses Combined
Frames		MSX-W12-LCD	Differential Pressure Across
		0-5" W.C.	Both Pre & Intermediate
			Filter Banks

5. Dual Circui	t Interlaced Pre-	Cooling Coil	
Entering Db	95° F	Rows	6
Entering Wb	78.9° F	FPI	12
Leaving Db	55.0° F	Tube Size	5/8"
Leaving Wb	54.9° F	Tube Matl.	CU
Sens. Heat	880 MBH Total	Tube Thick.	0.02"
Total Heat	457 MBH Total	Fin Type	Waffle
Face Velocity	409.1 FPM	Fin Matl.	AL
Static Pressure Drop	0.75" W.C.	Fin Thick.	0.008"
Coil Type	DX	Fluid Type	R-410A
Fin Height	33"	Suction Temp.	47° F
Fin Length	56"	Liquid Temp.	110° F
Coils Per Bank	2	Distributor Connections	(2) TBD
Galvanized Steel	Included	Suction	(2) 1.625
Coil Casing		Connections	
304 Stainless Steel	Included		
Condensate Drain			
Pan			

6. Pre Cool U	VGI Emitters		
UVGI System	2	UVGI System tubes	(2) 48" Bulb
Rows High			
UVGI System	1	Voltage	120/1/60
Columns Wide			
UVGI Door Interlock	Included	FLA	4.6
Safety Switch			
Lexan Viewport In	Included		
Access Door			

7. DH Face a	and Bypass Damp	ers	
Face Damper 1	27" W x 27" H	Face Damper	592 FPM
Dimensions		Face Velocity	
Face Damper 2	54" W x 27" H	Face Damper Static	0.03" W.C.
Dimensions		Pressure Drop	
Bypass Damper	54" W x 16" H	Bypass Damper	1,500 FPM
Dimensions		Face Velocity	
Damper Type	VCD-23,	Bypass Damper	0.2" W.C.
	Galvanized,	Static Pressure Drop	
	Low Leakage,		
	Opposed Blade		
Damper Actuator	(1) Modulating,	Initial Bypass	42.0" W x 7.0" H
(Qty) Type	M9220-GGA-2	Adjustable Opening	

	t Dehumidifier		
Rotor Model	DH-154		
	1375x200 PF		
Size	54"		
Material	Silica Gel		
Rotor RPH	16.2		
SUMMER CONDITION	N		
Process Volume	9,000 CFM	Reactivation	95 F
		Entering DB	
Process Velocity	807 fpm	Reactivation	124.3
		Entering Grains	
Process SPD	1.39" W.C.	Reactivation	133.1 F
		Leaving DB	
Process	98.3 F	Reactivation	298
Leaving DB		Leaving Grains	
Process	17.8	Reactivation	290 F
Leaving Grains		Heater Temp	
Reactivation	2500 CFM	Bypass Volume	1,500 CFM
Volume			
Reactivation	673 fpm	Initial Fixed Bypass	2.0" W x 23.0" H
Velocity		Adjustable Opening	
Reactivation SPD	1.64" W.C.	Adsorbed H2O	267 lb H2O/h
		Adsorption Heat	1,574 BTU/lb H2O

9. Electric Reactivation				
KW	192	Quantity	6	
Voltage	460/3/60	Electric Heater Model	CDH22-32.0-460-3-1	
Electric Control Type	6-Stages, First SCR	Full Load Amps	241.3	
		Static Pressure	0.60" W.C.	
		Drop		

10. Reactivat	ion Filters		
Quantity and Size	(4) 16x16x2	Face Area (Sq. Ft.)	7.1
Filter Type	MERV 8 Aeropleat III Pre- Filters	Face Velocity	351 FPM
Quantity of extra sets of filters	0	Static Pressure Drop	0.65" W.C. Based On Mean Filters
Mounting Type	Galvanized Drop In	Filter Differential Pressure Transmitter MSX-W12-LCD 0-2" W.C.	Included

11. Reactivation Fan				
Wheel Type	AF	Total BHP	4.68	
Housing Style	Direct Drive Plug	Motor HP	5	
			(NP0052)	
Construction	Class 2	Premium Efficiency	Included	
		TEFC		
Fan Model	15" ECF-9	Motor Speed	Constant Speed	
Wheel Width	73%	Motor Frame	184T	
Wheel Diameter	100%	Motor Configuration	F2	
Fan Quantity	1	Voltage	460/3/60	
Fan RPM	3480	FLA	5.72	
Piezometer Ring &	Included For Initial	Maximum ESP	0" W.C.	
Connections	Balancing Only			
Piezometer Ring P.D. @	4.2" W.C.	Reactivation Air	133.1°F	
133.1 F		Discharge Temp		

12. Supply Fan			
Wheel Type	AF	Total BHP	18.7
Housing Style	Plenum	Motor HP	25
			(NP0254)
Construction	Class 3	Premium Efficiency	Included
		TEFC	
Fan Model	30" ECF-9	Motor Speed	Variable
Wheel Width	70%	Motor Frame	284T
Wheel Diameter	100%	Motor Configuration	F1
Fan Quantity	1	Schneider	Included For Constant
		ATV630D18N4	Pressure Control
Fan RPM	1,757	Voltage	460/3/60
Fan CFM	10,500	FLA	29.1
Piezometer Ring P.D. @ 92.1 F	4.3" W.C.	Maximum ESP	1" W.C.
Piezometer Ring &	Included For Monitoring	1" Internal	Included
Differential Pressure		Vibration Isolation with	
Transmitter		Thrust Restraints	
MSX-W13-LCD			
0-10" W.C.			
Fan Guard	Included	Inlet Screen	Included

13. Electric Po	ost Heat		
KW	60	Quantity	2
Voltage	460/3/60	Electric Heater Model	CDH22-30.0-460-3-1
Electric Control Type	2-Stages, First SCR	Full Load Amps	75.4
		Static Pressure	0.10" W.C.
		Drop	

14. Dual Circu	it Interlaced Pos	t Cooling Coil	
Entering Db	97.1° F	Rows	6
Entering Wb	61.4° F	FPI	12
Leaving Db	52.6° F	Tube Size	5/8"
Leaving Wb	42.6° F	Tube Matl.	CU
Sens. Heat	506.2 MBH Total	Tube Thick.	0.02"
Total Heat	506.2 MBH Total	Fin Type	Waffle
Face Velocity	409.1 FPM	Fin Matl.	AL
Static Pressure Drop	0.42" W.C.	Fin Thick.	0.008"
Coil Type	DX	Fluid Type	R-410A
Fin Height	33"	Suction Temp.	47° F
Fin Length	56"	Liquid Temp.	110° F
Coils Per Bank	2	Distributor	(2) TBD
		Connections	
Galvanized Steel	Included	Suction Connections	(2) 1.375"
Coil Casing			
304 Stainless Steel	Included		
Condensate Drain			
Pan			

15. Post Cool	UVGI Emitters		
UVGI System	2	UVGI System tubes	(2) 48" Bulb
Rows High			
UVGI System	1	Voltage	120/1/60
Columns Wide			
UVGI Door Interlock	Included	FLA	4.6
Safety Switch			
Lexan Viewport In	Included		
Access Door			

16. Discharge Plenum				
Discharge	End	Dimensions	28" W x 28" L	
Connection Location				
Face Area (Sq. Ft.)	5.44	Static Pressure Drop	0.25" W.C.	
Face Velocity	1,928 FPM			

17. Options &	Controls		
Temperature and Dew Point Controls	DDC with BACnet MS/TP Communication Card	Outside Air Temperature Sensor	Included RTD
User Interface	Unit Mounted	Pre Cooling Air Temperature Leaving Sensor	Included RTD
NEMA 4 ABS Remote User Interface	Included (Shipped Loose)	Post Heat Entering Air Temperature Sensor	Included RTD
Pre Cool Temperature Control	Included 6-Stages	Discharge Temperature and RH Transmitter HMD90	Included (Unit Mounted)
Post Heat Temperature Control	Included 2-Stages, First SCR	(1) 20 Amp GFI Service Receptacle	As Indicated On Unit Drawing (115 VAC Power Supply Provided By Others)
Post Cool Temperature Control	Included 4-Stages With 0-10 VDC Digital Scroll	(5) 15 Watt LED Service Lights Including Lexan Globes With Guards And a Single Light Switch	As Indicated On Unit Drawing (115 VAC Power Supply Provided By Others)
Discharge Duct Differential Pressure Transmitter MS2-W103-LCD (0-10" W.C.)	Included (Shipped Loose)	-	

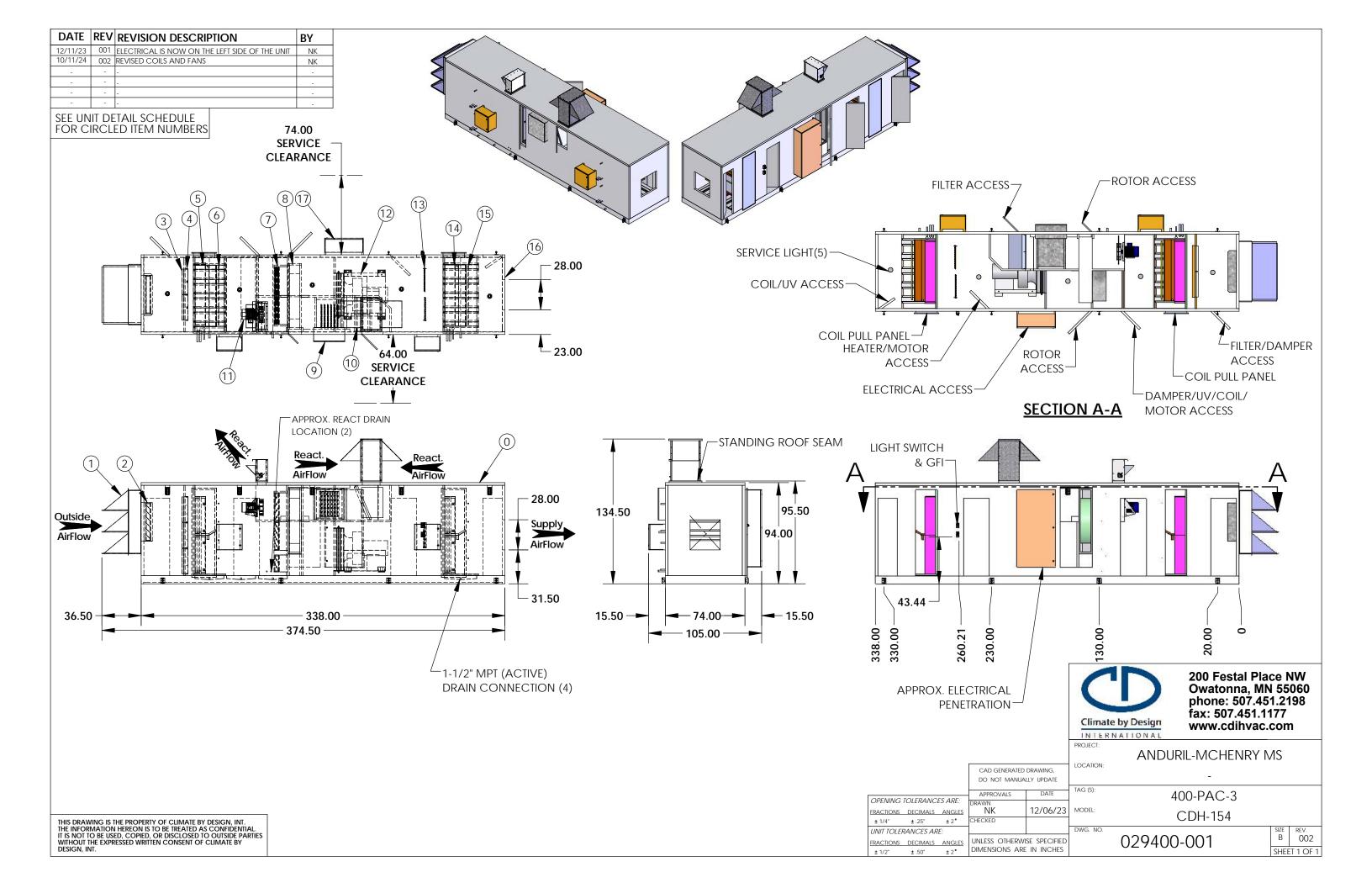
18. Clarifications and Exceptions

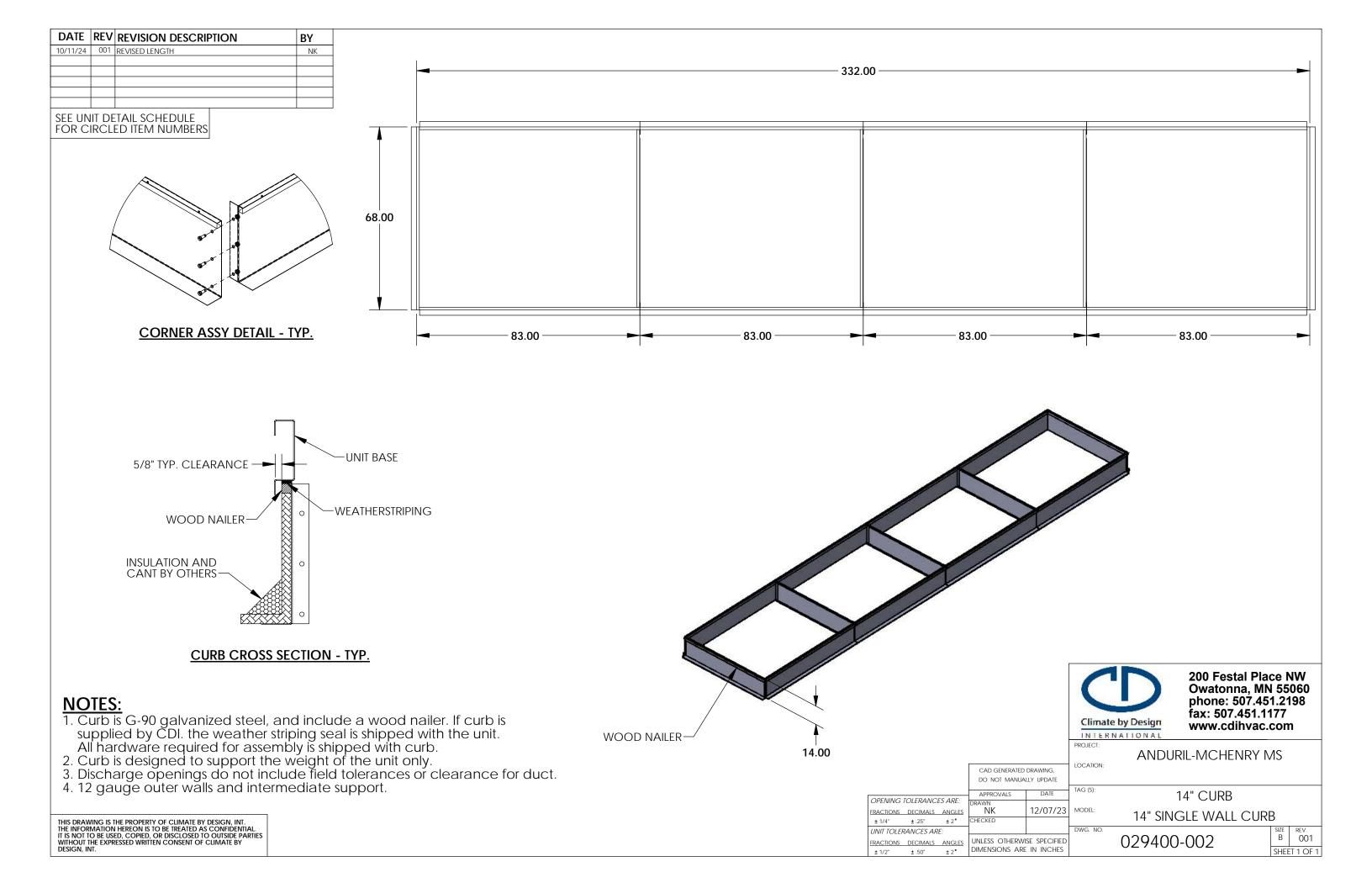
This equipment will meet or exceed the capacity, at the conditions, stated herein. However, CDI assumes no responsibility that the actual loads might exceed that stated capacity.

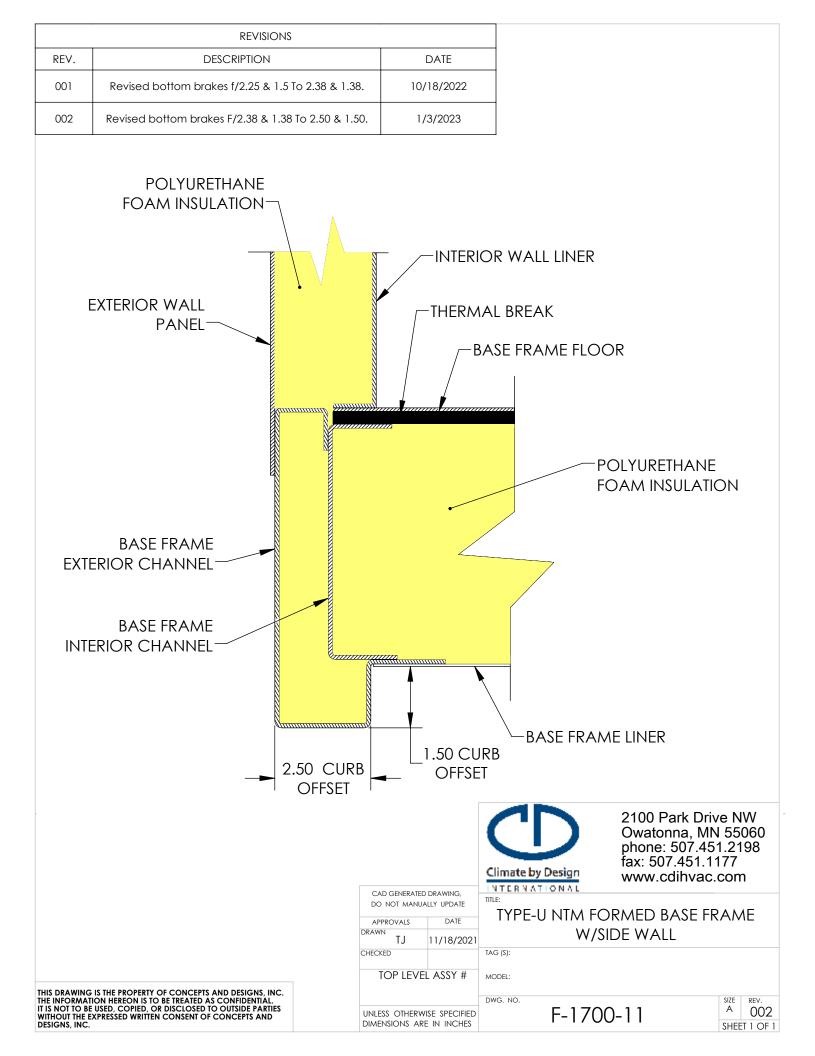
The stated performance is based on:

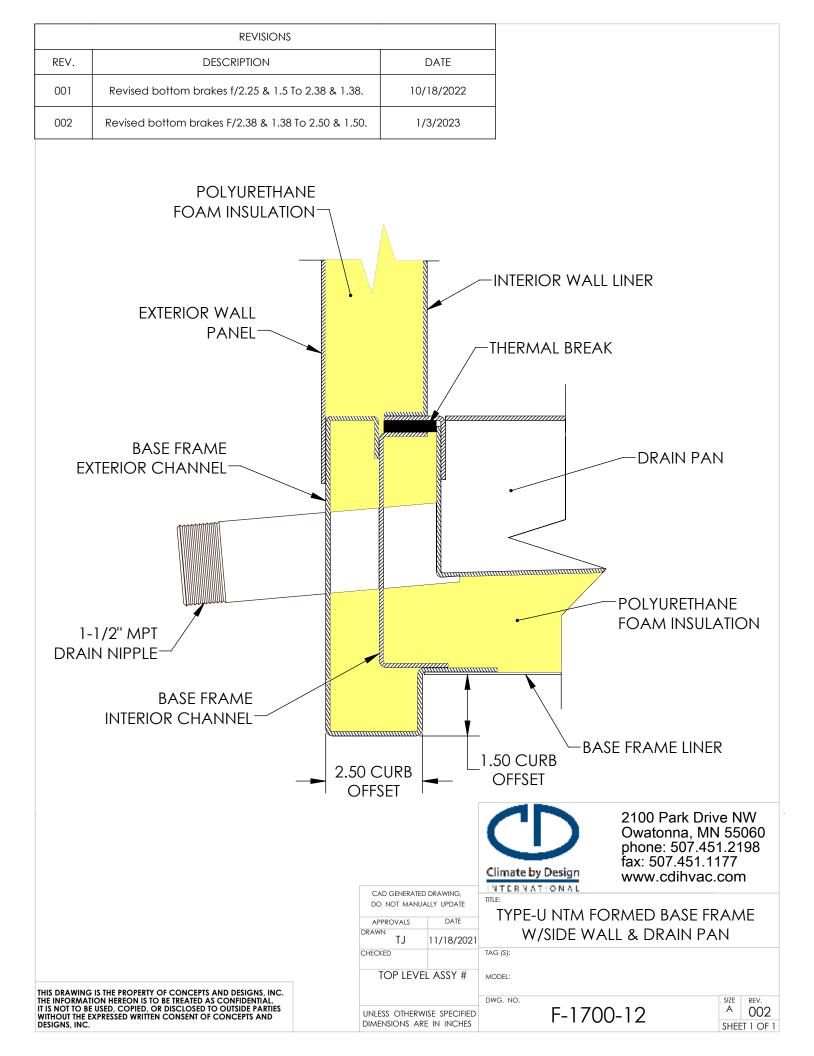
Summer Outside Air 95.0 FDB / 78.9 FWB / 124.3 Gr/Lb Winter Outside Air 25.0 FDB / 21.5 FWB / 11.4 Gr/Lb

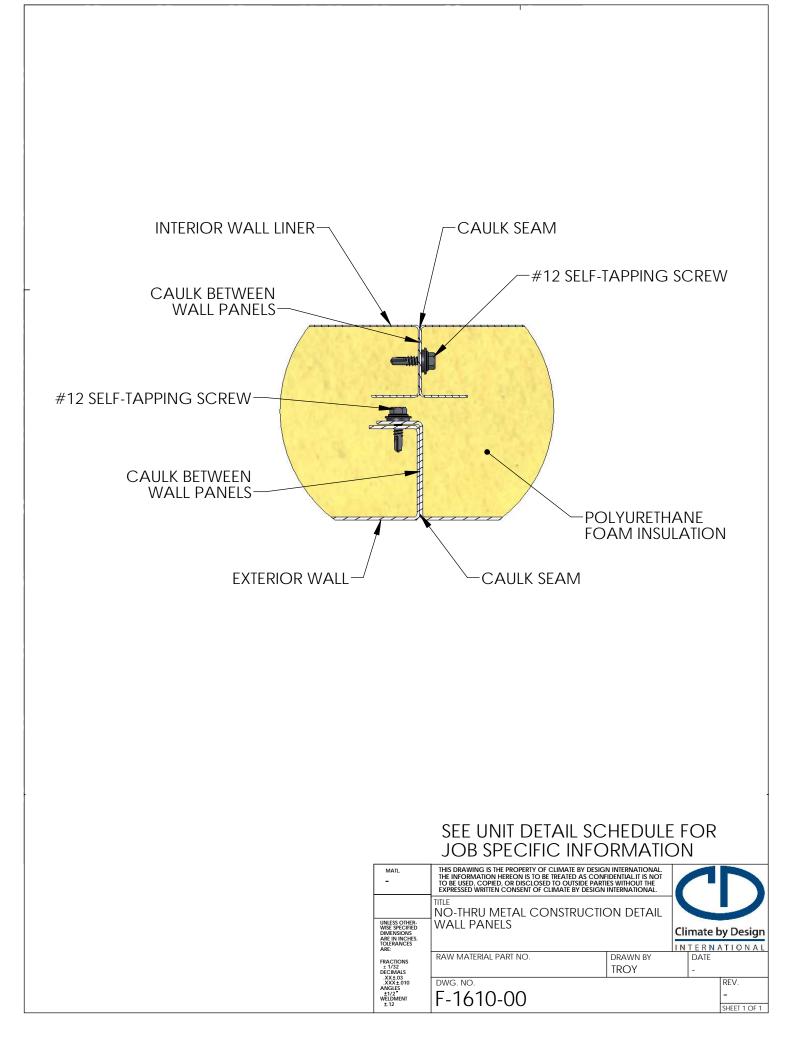
SUMMER OPERATING CONDITIONS			
			7
STATE POINTS A B C D E F G H J K Image: Marcine Science Scie	2,50		Z 2,500
TEMPERATURE F 95.0 55.0 - 55.0 98.3 92.1 97.1 97.1 52.6 C C C C C C C C C C C C C C C C C C C	95.	0 290	133.1
MOISTURE Gr/Lb 124.3 64.0 64.0 - 64.0 17.8 24.4 24.4 24.4 24.4 24.4 1	24.	.3 124.3	298
WINTER OPERATING CONDITIONS			
STATE POINTS A B C D E F G H J K	X	Y	Ζ
VOLUME SCFM 10,500 10,500 0 9,000 1,500 9,000 10,500 10,500 10,500 10,500	0		0
TEMPERATURE F 25.0 25.0 25.0 25.0 25.0 30.0 47.1 47.1 MOISTURE Gr/Lb II.4 II.4<	-		-
	DISCHARGE AIR TEANSMITTER TRANSMITTER USCHARGE USCHARGE		AL TER
DATE REV REVISION DESCRIPTION BY 1/11/2023 001 Moved uv Lights to AFTER POST COOL COIL AND DUCT TRANSMITTER ARW - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - Climate by Design WW.collivac.com WW.collivac.com	PROJECT NAME: ANDURILI - MCHENRY MS FLOW DIAGRAM	DRAMN CHECKI DATE:	ARW (ED BY: -
		DRAWING #:	
INTERNATIONAL	FOR APPROVAL FOR RECORD	029400-00I-F	

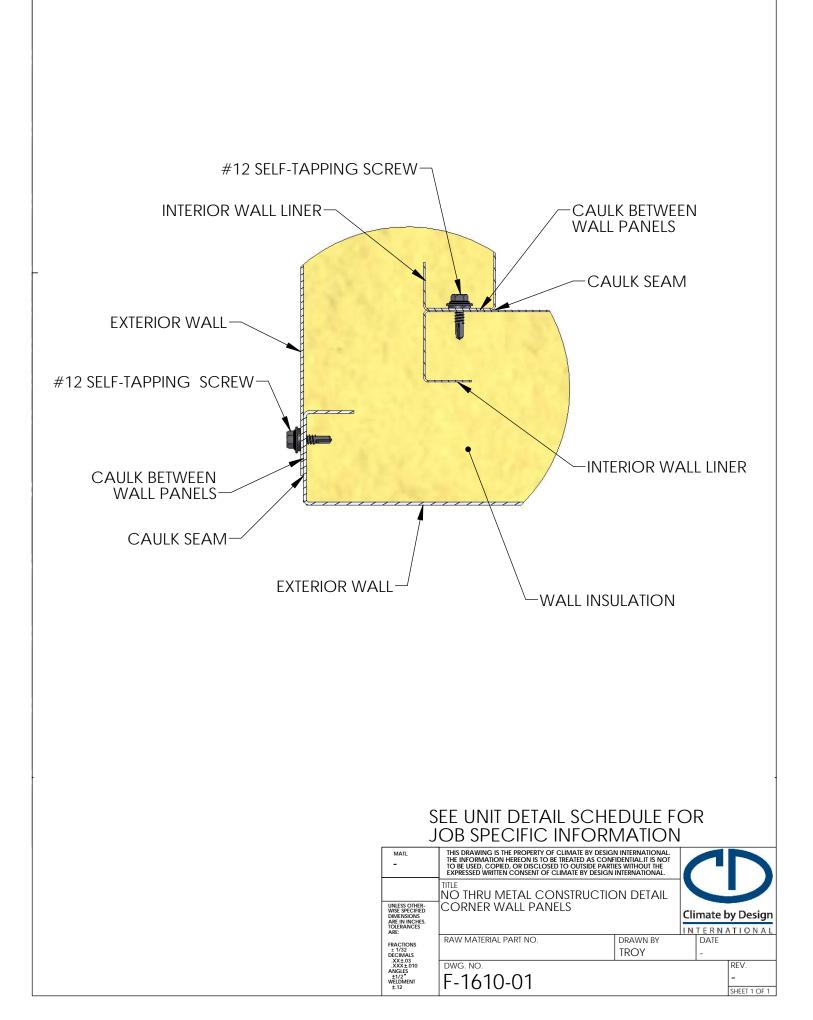


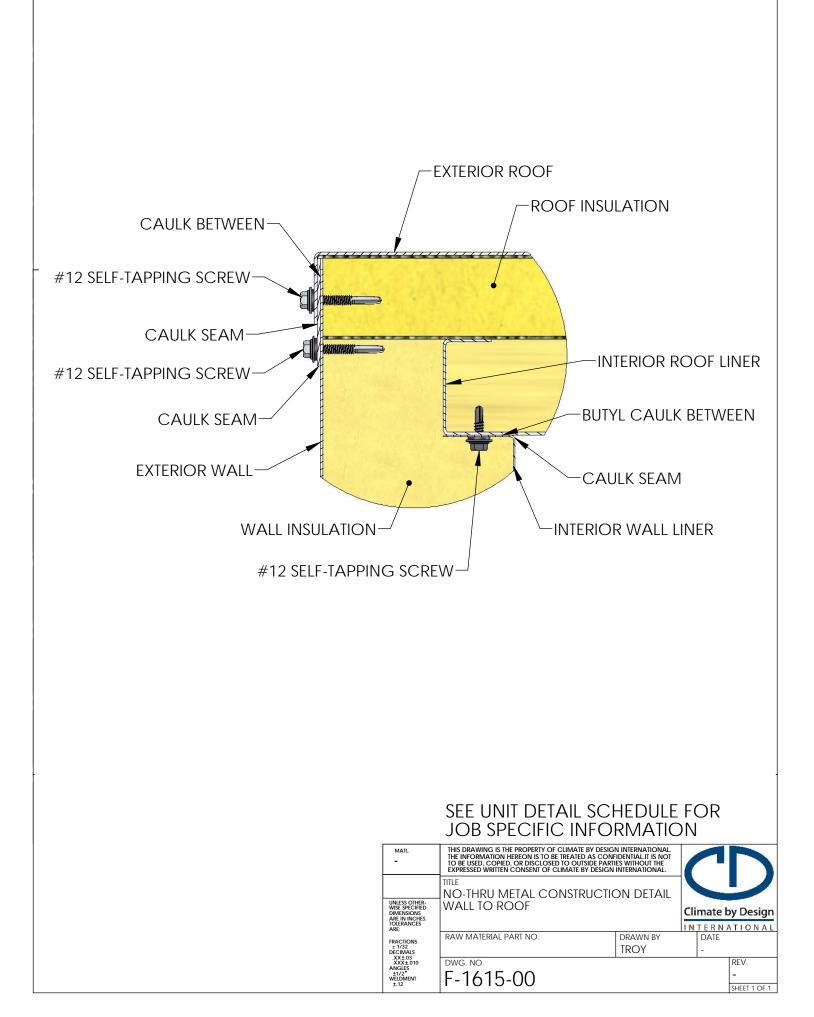


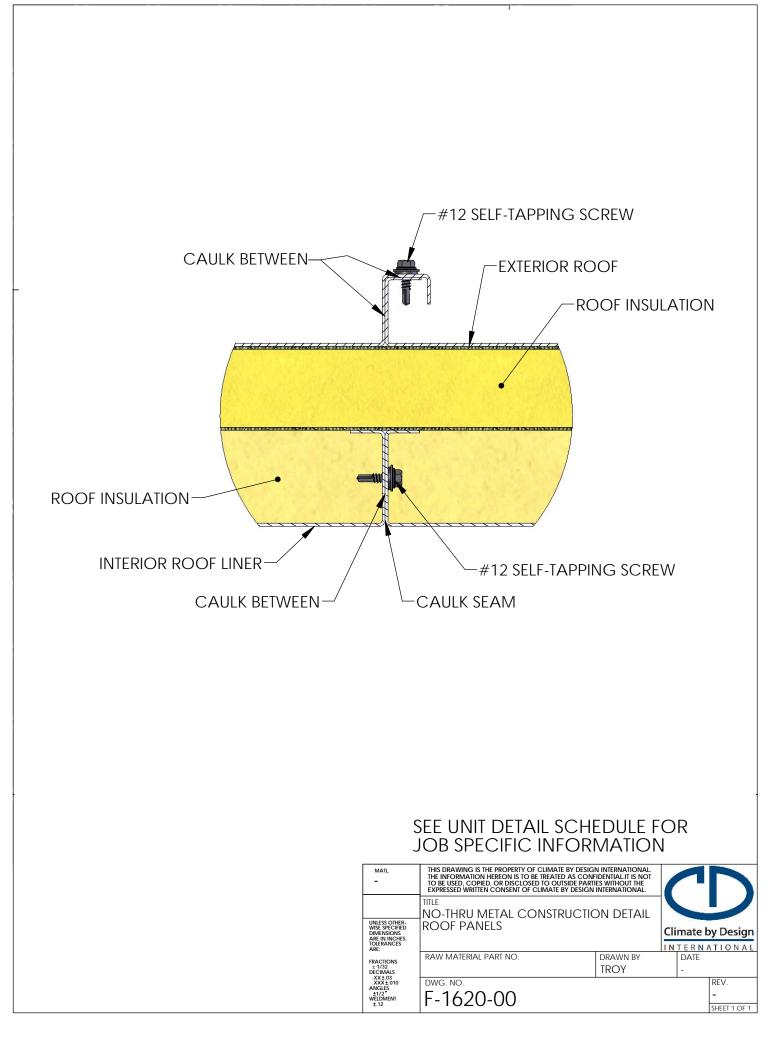


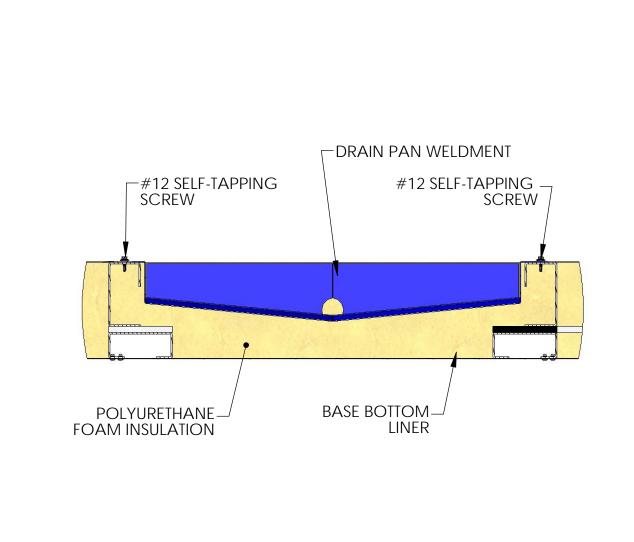






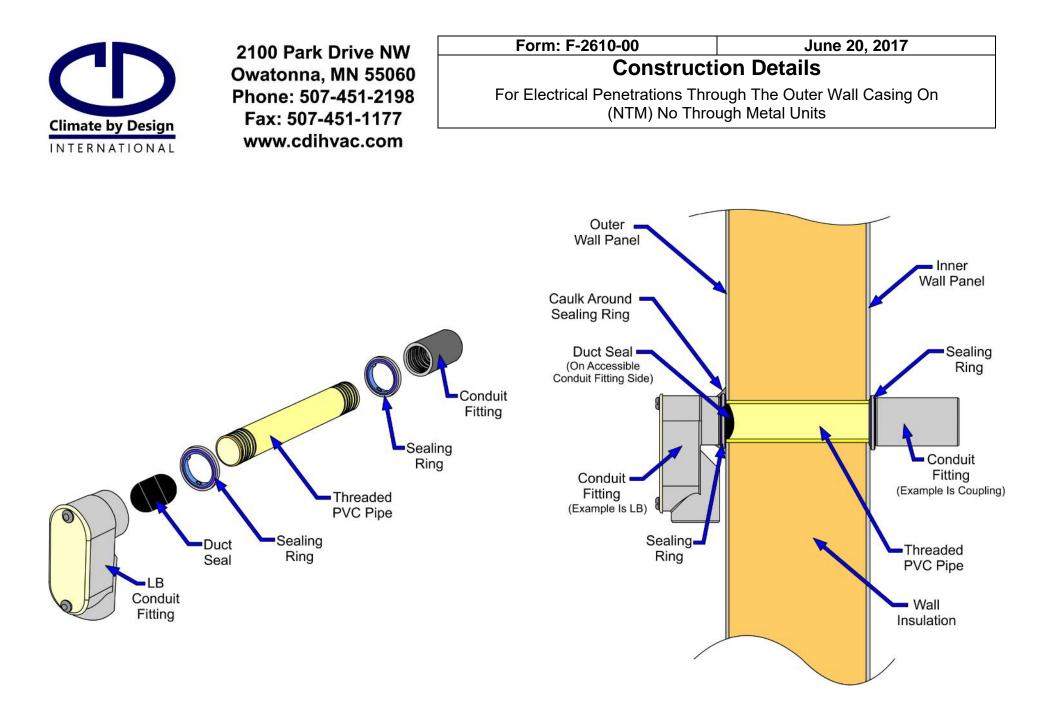


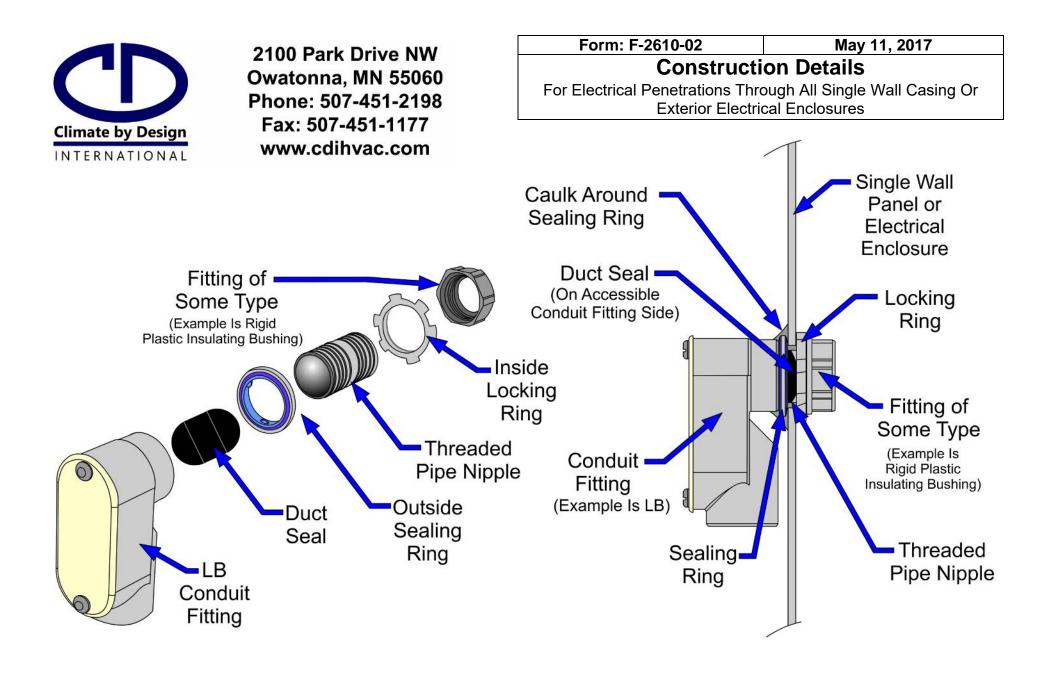




SEE UNIT DETAIL SCHEDULE FOR JOB SPECIFIC INFORMATION



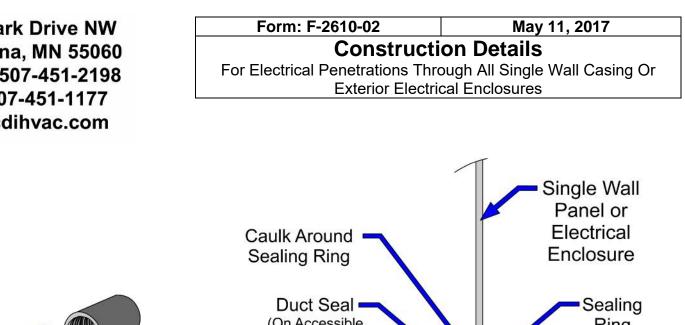


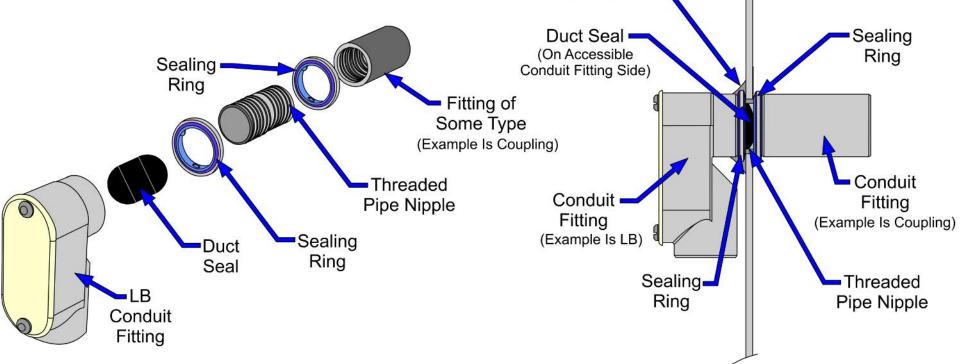


F-2610-02 - Electrical Single Wall Penetrations



2100 Park Drive NW Owatonna, MN 55060 Phone: 507-451-2198 Fax: 507-451-1177 www.cdihvac.com

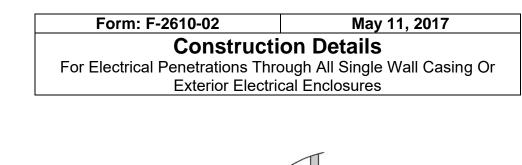


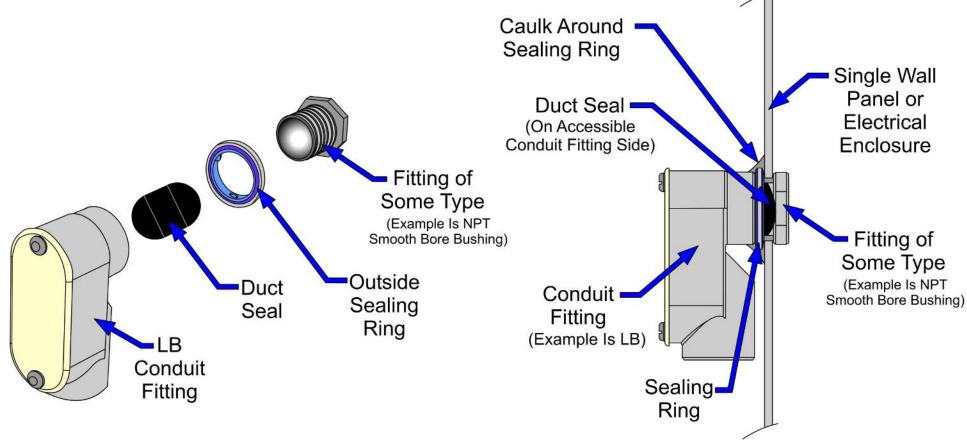


F-2610-02 - Electrical Single Wall Penetrations



2100 Park Drive NW Owatonna, MN 55060 Phone: 507-451-2198 Fax: 507-451-1177 www.cdihvac.com





F-2610-02 - Electrical Single Wall Penetrations

Rev 0 on 06/20/2017

SEQUENCE OF OPERATION

Anduril - McHenry MS 400-DHU-1

WARNING: To minimize exposure to electrical and mechanical hazards when servicing this unit, the unit Main Disconnect Switch should be placed in the OFF position.

1) Standby:

- Power supplied to the unit
- Main Disconnect Switch in the **ON** position
- Manual-Off-Auto** selector switch in the OFF position
- Controller is powered and the sensors are activated
- OA (outside air) damper fully closed (Normally Closed, Fail Closed)

2) Airflow Modes:

• With the Manual-Off-Auto selector switch in the **MANUAL** or **AUTO**** position, one of the following airflow modes may be selected via BMS or user interface.

3) Supply Air Pressure Control:

- Duct pressure transmitter
- Supply fan VFD(s) modulated to maintain pressure set point 5 W.C. (adj)

**For the AUTO mode to function, the customer supplied Run/Stop Contact must be closed and the jumper installed in place of the Run/Stop Contact must be removed.

Temperature and humidity set points are adjusted via User Interface and BMS Interface.

4) Discharge Air Humidity - Dew Point Control-RH Transmitter:

- DA relative humidity
 - Discharge air temperature and relative humidity converted into a dew point value
- With supply airflow proven
 - When sensed dew point exceeds the set point by 2° (adj)
 - Dehumidification is enabled
 - React fan proven
 - React heat source is enabled
- Face and Bypass Dampers
 - When React heat source is enabled
 - o Dampers are modulated to maintain the set point
 - When damper modulation is below 10% (adj), dehumidification is disabled
- Dehumidification Disable
 - When the sensed dew point falls below the set point by 2° (adj)
 - And the calculated ROT set point is at minimum
 - React heat source is disabled
 - React fan continues to run for 2 minute (adj) cool down period
 - React fan and rotor disabled after cool down
 - Supply fan continues to run

• Pre-ignition interlocks include react airflow differential pressure proving switch and manual reset high temperature limit switch.

5) React heat source energy is controlled by DDC controller as follows:

- (RIT) Reactivation Inlet Temperature
- (ROT) Reactivation Outlet Temperature
- ROT Control:
 - With react heat enabled
 - React heater command is set to 0% for 15 seconds (adj)
 - After react heater command delay,
 - Electric heater is modulated to maintain ROT set point of 135°F (adj)
 - Stage 2 is enabled when
 - Stage 1 is enabled
 - Interstage timer has elapsed (60 seconds, adj)
 - ROT is below set point
 - React heater command is at 100%
 - Stage 2 is disabled when
 - Interstage time has elapsed
 - ROT is above set point
 - React heater command is at 0%
 - Additional stages operate the same as previous stage
 - \circ RIT is limited to 325°F to prevent over temp condition.
- Failsafe Mode:
 - ROT or RIT sensor failure:
 - Electric heater is set to 50% capacity.

6) **Discharge Air Temp Control:**

- Pre Cool LAT RTD
- Discharge Transmitter
 - Pre Cooling:
 - When the temp goes above set point by 2° (adj)
 - Controller will enable and modulate the pre cool coil as needed to maintain set point.
 - Stage 2 is enabled when
 - Stage 1 is enabled
 - Interstage timer has elapsed (60 seconds, adj)
 - Temperature is above set point
 - Pre cool command is at 100%
 - PID loop is reset
 - Stage 2 is disabled when
 - Interstage time has elapsed
 - Temperature is above set point
 - Pre cool command is at 0%
 - PID loop is reset
 - Additional stages operate the same as previous stage

• Post Heating:

- When the DA temp falls below set point by 2° (adj)
- If cooling has been staged off for at least 2 minutes (adj)
- Controller will enable and modulate the post heat coil as needed to maintain set point.
- Stage 2 is enabled when
 - Stage 1 is enabled
 - Interstage timer has elapsed (60 seconds, adj)
 - Temperature is below set point
 - Post heater command is at 100%
 - PID loop is reset
- Stage 2 is disabled when
 - Interstage time has elapsed
 - Temperature is above set point
 - Post heater command is at 0%
 - PID loop is reset
- Additional stages operate the same as previous stage

• Post Cooling:

- When the DA temp rises above set point by 2° (adj)
- If heating is at 0% modulation for at least 2 minutes (adj)
- Controller will enable and modulate the post cool coil as needed to maintain set point.
- Stage 2 is enabled when
 - Stage 1 is enabled
 - Interstage timer has elapsed (60 seconds, adj)
 - Temperature is above set point
 - Pre cool command is at 100%
 - PID loop is reset
- Stage 2 is disabled when
 - Interstage time has elapsed
 - Temperature is above set point
 - Pre cool command is at 0%
 - PID loop is reset
- Additional stages operate the same as previous stage

7) Unit Alarms

Alarms will occur with each fault and will be displayed on the HMI and available to the BMS.

ROT sensor Fault: Occurs when the sensor failure is detected. The unit will continue to run. Auto Resets.

RIT sensor Fault: Occurs when the sensor failure is detected. The unit will continue to run. Auto Resets.

React Low Temp Fault: Occurs when the ROT fails to achieve or falls below 90°F over a 15 minute period. The unit will continue to run. The React Low Limit Fault contact will close.

Desiccant Rotor Rotation Fault: Occurs when rotation is not detected within the programmed time. Reactivation process is disabled. The unit will continue to run. The Desiccant Rotation Failure contact will close.

External Faults: Other customer or factory provided devices may be installed to initiate unit shut down via "External Faults" input. Unit shut down occurs upon closing of customer contacts, or installed factory contacts.

RIT Over Temp Fault (Manual Reset): Occurs when RIT exceeds 350°F. Reactivation process is disabled. The unit will continue to run. Visual inspection of the machine and manual reset is required, at the control panel (push button reset) and the DDC controller. The React High Limit Fault contact will close.

RIT Over Temp Fault (Programmed): Occurs when the RIT senses a temperature greater than 340°F. Reactivation process is disabled. The unit will continue to run.

ROT Over Temp Fault (Programmed): Occurs when the ROT senses a temperature greater than 200°F. Reactivation process is disabled. The unit will continue to run.

React Airflow Restriction Fault: Occurs when RIT exceeds 325°F and the react energy modulation is at 0%. Reactivation process is disabled. The unit will continue to run.

Discharge Air High Temp Fault: Occurs when the DAT rises above 100°F over a 5 minute period. The unit will shut down.

Discharge Air Low Temp Fault: Occurs when the DAT falls below 40°F over a 5 minute period. The unit will shut down.

Supply Air Flow Fault: Occurs when airflow is not sensed within 120 seconds of the run command or loss of air flow during operation. The unit will shut down.

React Air Flow Fault: Occurs when airflow is not sensed within 60 seconds of the react enable command or loss of air flow during operation. React is disabled. The supply fan will continue to run. The React Fan Fault contact will close.

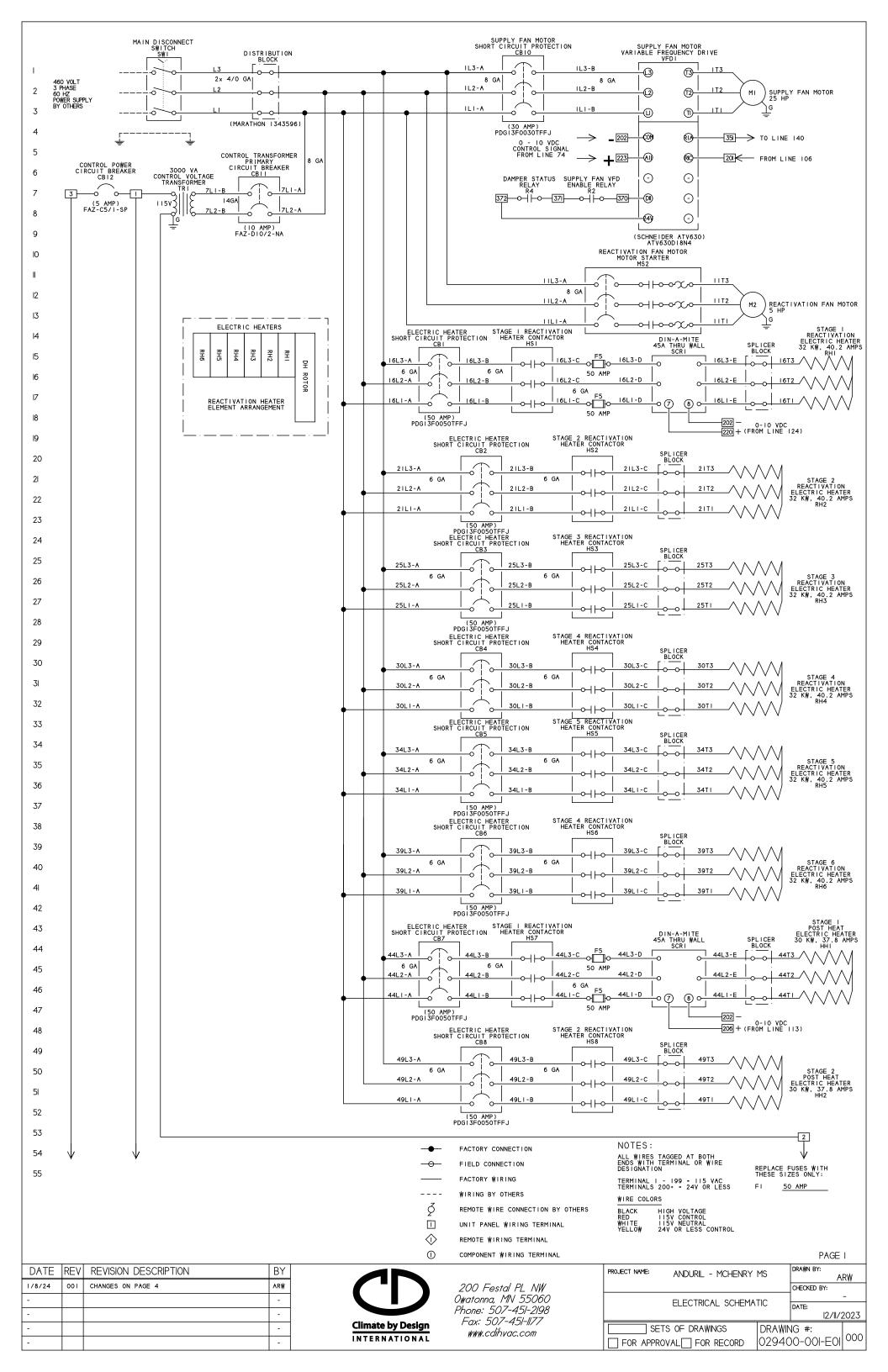
Intermediate Filter Clogged Warning: Warning occurs when the differential air pressure drop across the filter bank exceeds set point. The supply fan will continue to run.

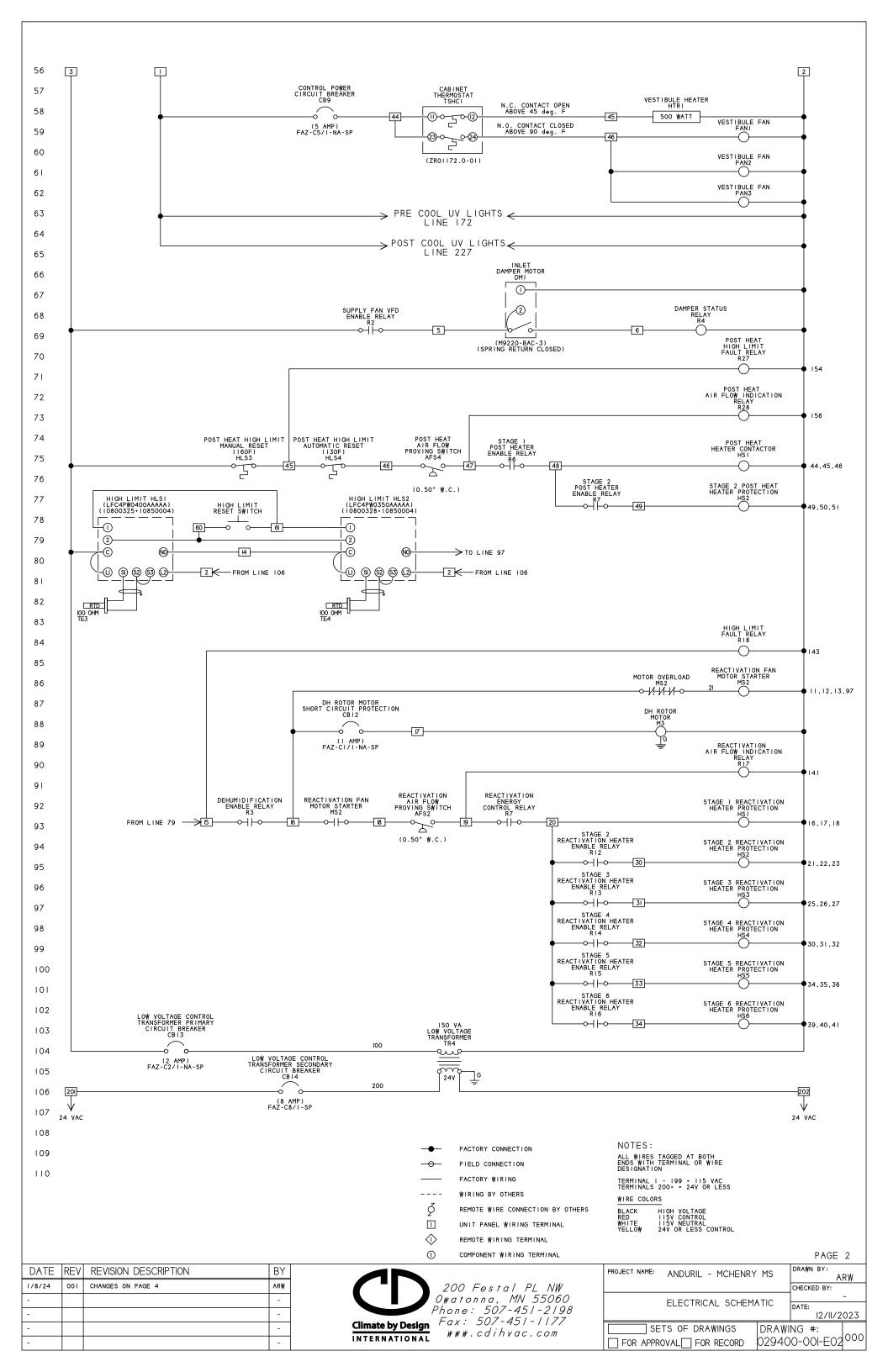
React Filter Clogged Warning: Warning occurs when the differential air pressure drop across the filter bank exceeds set point. The supply fan will continue to run.

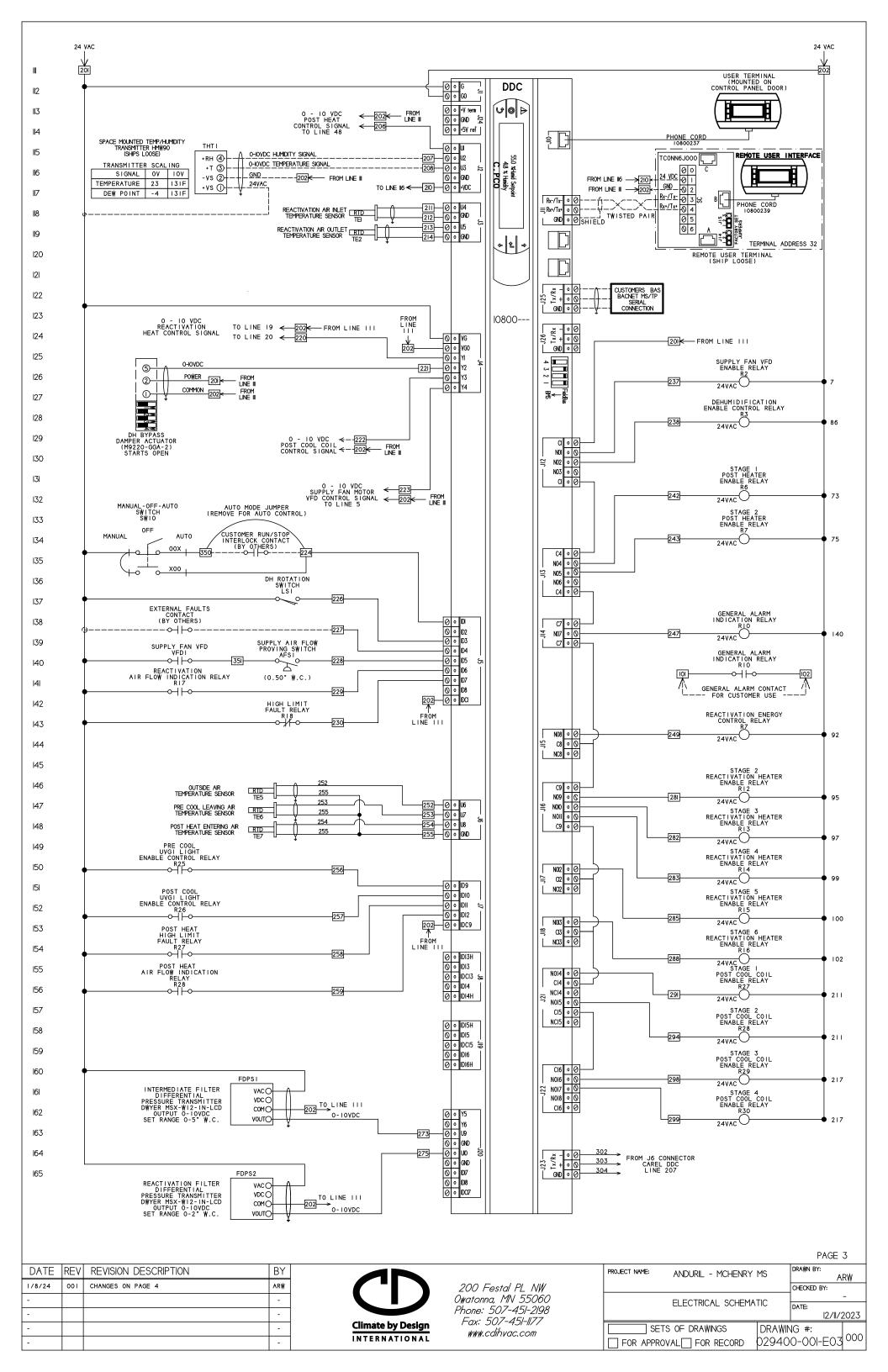
General Alarm: Optional customer contact closes when any alarm is activated. Auto Resets.

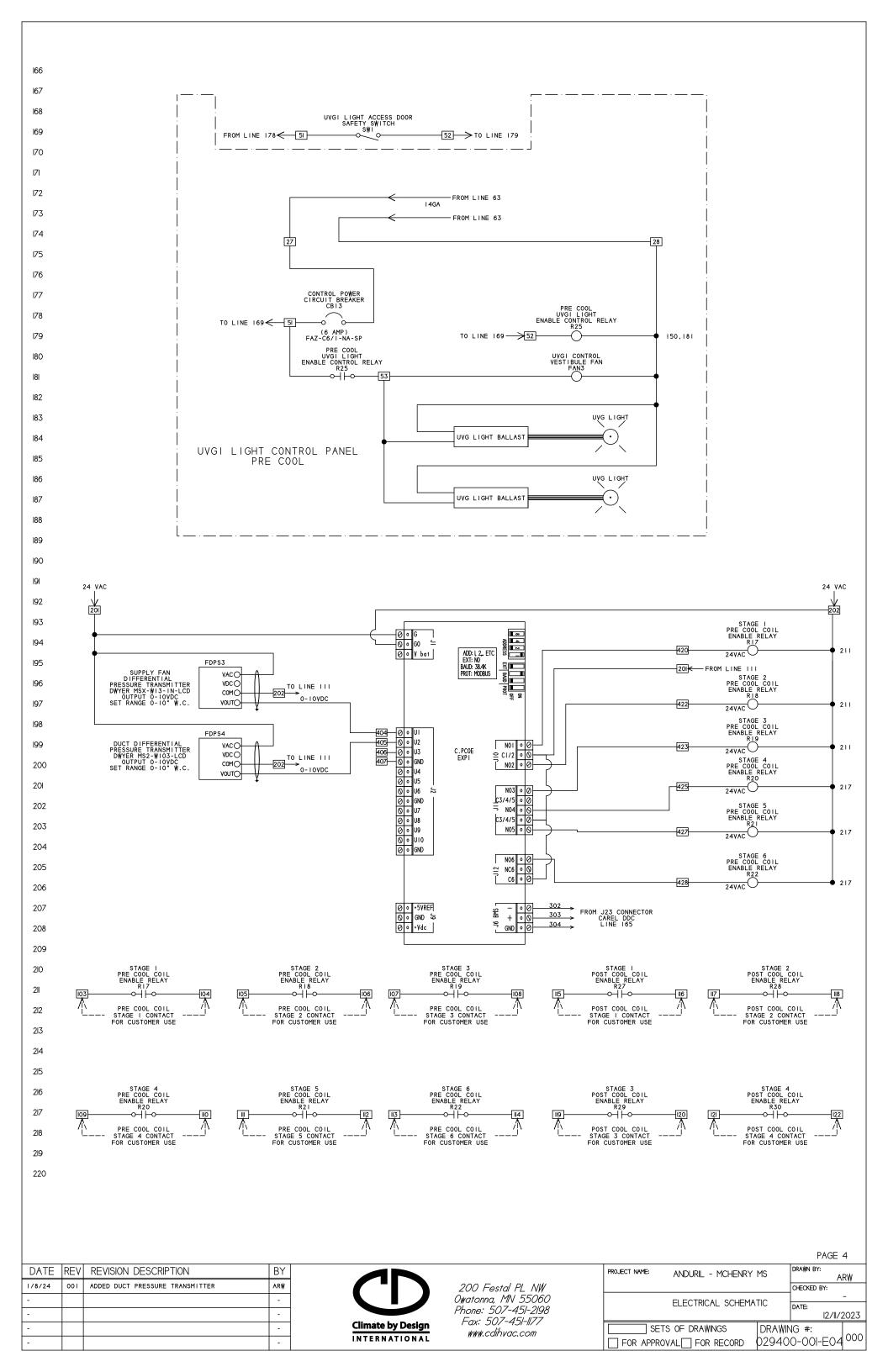
After corrective action is taken, faults may be reset by:

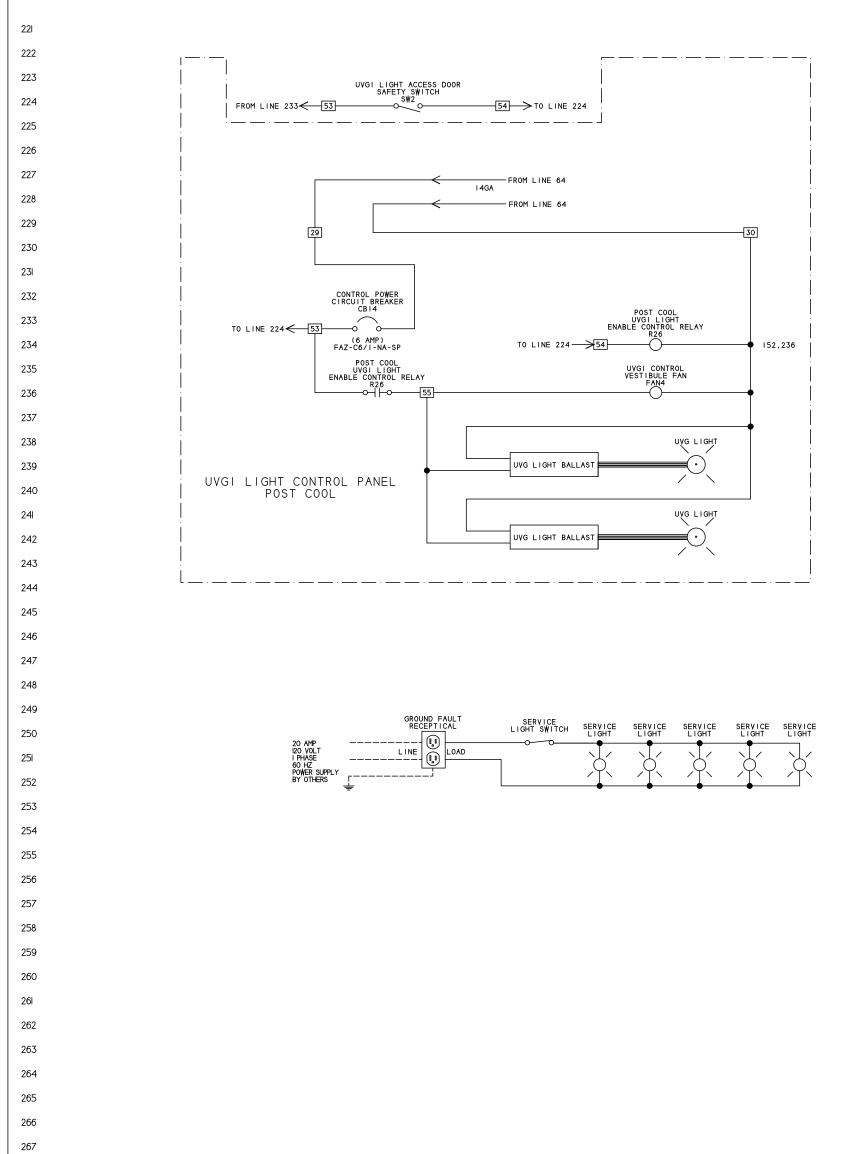
- Manual Reset is accomplished at the device include:
 - High Limit Stat (on main control enclosure door)
- The DDC controller fault condition(s) may be reset via:
 - o User Interface
 - o BMS Interface











267								
268								
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274								
275								
								PAGE 5
DATE	REV	REVISION DESCRIPTION	BY			PROJECT NAME:	ANDURIL - MCHENRY MS	DRAWN BY:
1/8/24	001	CHANGES ON PAGE 4	AR₩		200 Festal PL NW			CHECKED BY:
-			-		200 Festal PL NW Owatonna, MN 55060 Phone: 507-451-2198		ELECTRICAL SCHEMATIC	– DATE:
-			-		Phone: 507-451-2198			12/11/2023
-			-	Climate by Design	Fax: 507-451-1177 ###.cdihvac.com	SE	TS OF DRAWINGS DRA	WING #:
-			-	INTERNATIONAL	<i>###.com/yac.com</i>	FOR APPR	OVAL FOR RECORD 029	400-00I-E05 000

Calculation Mode: Find Width (Direct)



The New York Blower Company Fan-to-Size **Fan Selection Detail**

Fan Design

			. ,
Product:	EZ Plenum	Drive Type:	Direct
Туре:	Backward-Inclined (Unhoused)	Arrangement:	4
Size:	30	Outlet Velocity:	1453 ft/min
Fan Class:	3	Static Efficiency:	76.43%
Wheel Type:	Backward Inclined (airfoil: ACF/ECF) - ECF-9	Total Efficiency:	77.6%
Wheel Material:	Aluminum	Operating Temp:	90° F
Wheel Weight:	42.0 lb	Maximum Temp:	100° F
Wheel WR ² :	41.6 lb-ft2	Maximum Speed: (1)	2607 RPM
Percent Width:	70%	Velocity Pressure:	0.126 in wg
Percent Diameter:	100.0%	Fan Static Pressure:	8.3 in wg
Outlet Area:	7.53 sq. ft.	Fan Total Pressure:	8.43 in wg
Options:	None	Altitude:	0 ft
Fan 'M':	N/A	NW Delta:	3.375 in
			AA AA

Operating cost is \$16716.16 for 8760 hours with a 95% efficient motor when energy unit per kW-hr is \$0.13. Axial thrust load is 573 lbf.

*This configuration is compliant with CEC regulations (suitable for use in California). FEI: 1.41.

Conditions (Standard Volume; Fan Static Pressure)

	Flow	Pressure	Power	Speed	Speed Limit (2	Density	Altitude	Inlet Temp.	FEI
	<u>SCFM</u>	<u>in wg (FSP)</u>	<u>bhp</u>	<u>rpm</u>	<u>rpm</u>	<u>lb/ft3</u>	<u>ft</u>	f	
Operating	10500	8.3	18.7	1757	2613	0.0720	0	90	1.41
Coldstart	10500	9.12	19.4	1757	2623	0.0776	0	50	1.39
Standard	10500	8.75	19.1	1757	2623	0.0750	0	70	1.4

(1) Speed Limit at Maximum Temperature (2) Speed Limit at indicated Inlet Temperature

Speed Limit Derates By Temperature

<u>Temperature</u>	<u>Derate</u>	Wheel Limit	<u>Fan Limit</u>
70	1.0000	2623	2623
120	0.9900	2597	2597
200	0.9800	2571	2571
200	0.9800	2571	2571



The New York Blower Company certifies that the EZ Plenum Fan is licensed to bear the AMCA Sound & Air Performance Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and 311 and comply with the requirements of the AMCA Certified Ratings program. AMCA Licensed for Sound and Air Performance without Appurtenances (Accessories) or Plenum Effect. Power HP (bhp) excludes drives. The data presented is not certified, and was modified from AMCA licensed performance data. It was modified to account for ** installation, appurtenances, or accessories, etc, Non-standard impeller width **, which were not included in the licensed ratings. This modified performance is not AMCA licensed but is provided to aid in selection and application of the product. Performance certified is for installation type: A - free inlet, free outlet. dBA levels are not licensed by AMCA International.



The New York Blower Company Fan-to-Size Fan Selection Detail

Sound Power Level Ratings

Sound power and sound pressure levels are shown in decibels. (Power levels reference 10-12 watts and pressure levels reference 2x10-7 microbar.) Sound power ratings are calculated per AMCA Standard 301. Ratings do not include the effects of duct end correction. Sound levels do not include motors or drives. Pressure levels are estimated. A-weighing is per ANSI S.1.42-2001 (R2011).

Fan Sound

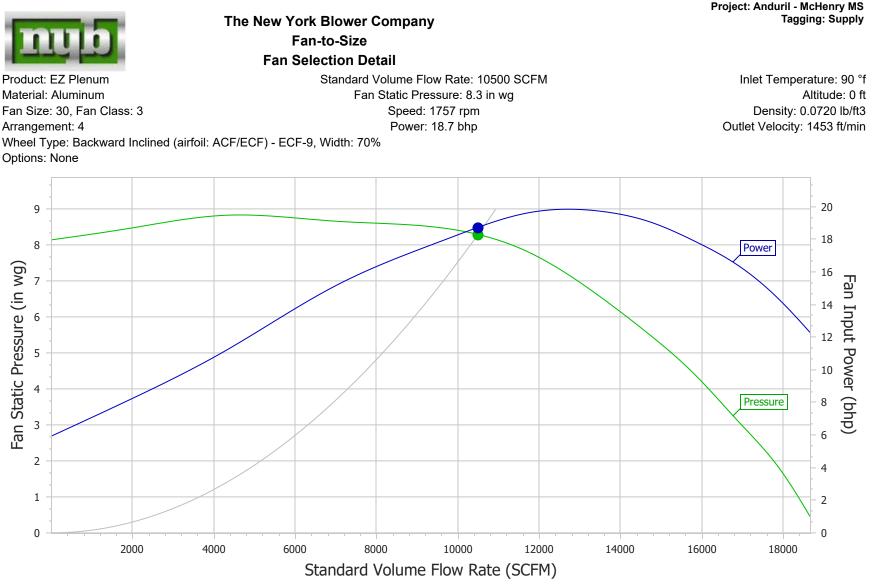
Center Freq (Hz)	63	125	250	500	1000	2000	4000	8000	Overall
Octave	1	2	3	4	5	6	7	8	
Inlet Total Power, dB	91	92	102	94	95	94	90	83	104
A-Weighting	-26.2	-16.1	-8.6	-3.2	0	1.2	1	-1.1	
Convert To Pressure	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	
Inlet Total Pressure, dBA	53	64	82	79	84	84	80	70	89
Outlet Total Power, dB	99	99	106	101	101	101	95	87	110
A-Weighting	-26.2	-16.1	-8.6	-3.2	0	1.2	1	-1.1	
Convert To Pressure	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	
Outlet Total Pressure, dBA	61	71	86	86	90	91	85	74	95

Directivity/Reflection is a hemispherical radiation (Q = 2); Distance is 5 ft.

The estimated sound pressure level outside the fan due to inlet noise is 89 dBA at 5 ft.

The estimated sound pressure level outside the fan due to outlet noise is 95 dBA at 5 ft.

The sound power and pressure levels displayed here are estimated values based on tests and ratings conducted in accordance with AMCA standards 300 and 301. AMCA does not certify any of these ratings. The inlet and outlet powers were separately tested.





AMCA Licensed for Sound and Air Performance without Appurtenances (Accessories) or Plenum Effect. Power HP (bhp) excludes drives. The data presented is not certified, and was modified from AMCA licensed performance data. It was modified to account for ** installation, appurtenances, or accessories, etc, Non-standard impeller width **, which were not included in the licensed ratings. This modified performance is not AMCA licensed but is provided to aid in selection and application of the product. Performance certified is for installation type: A - free inlet, free outlet. dBA levels are not licensed by AMCA linternational.

Calculation Mode: Find Width (Direct)



The New York Blower Company Fan-to-Size **Fan Selection Detail**

Fan Design

Product:	BI Wheel for Plenum	Drive Type:	Direct
Туре:	Backward-Inclined (Unhoused)	Arrangement:	4
Size:	15	Outlet Velocity:	1560 ft/min
Fan Class:	2	Static Efficiency:	56.09%
Wheel Type:	Backward Inclined (airfoil: ACF/ECF) - ECF-9	Total Efficiency:	57.4%
Wheel Material:	Aluminum	Operating Temp:	120° F
Wheel Weight:	15.0 lb	Maximum Temp:	120° F
Wheel WR ² :	2.85 lb-ft2	Maximum Speed: (1)	3670 RPM
Percent Width:	<mark>73%</mark>	Velocity Pressure:	0.132 in wg
Percent Diameter:	100.0%	Fan Static Pressure:	5.8 in wg
Outlet Area:	1.84 sq. ft.	Fan Total Pressure:	5.93 in wg
Options:	None	Altitude:	0 ft
Fan 'M':	N/A	NW Delta:	1.5 in
One retire reset is \$4	102 E1 for 0700 hours with a 0E0/ afficient material has	an analy subit is an IAA/ by is	Ф <mark>О 40</mark>

Operating cost is \$4183.51 for 8760 hours with a 95% efficient motor when energy unit per kW-hr is \$0.13. Axial thrust load is 90 lbf.

*This configuration is compliant with CEC regulations (suitable for use in California). FEI: 1.13.

Conditions (Actual Volume; Fan Static Pressure)

	Flow	Pressure	Power	Speed	Speed Limit (2	2) Density	Altitude	Inlet Temp.	FEI
	<u>ACFM</u>	<u>in wg (FSP)</u>	<u>bhp</u>	<u>rpm</u>	<u>rpm</u>	<u>lb/ft3</u>	<u>ft</u>	f	
Operating	2870	5.8	4.68	3480	3670	0.0653	0	120	1.13
Coldstart	2870	6.62	5.34	3480	3670	0.0743	0	50	1.13
Standard	2870	6.69	5.39	3480	3670	0.0750	0	70	1.13
		(4) 0			· T · · · · · · · · · · · · · · · · · · ·	(0) 0	·····	- 4 I I - I - 4 T	

(1) Speed Limit at Maximum Temperature (2) Speed Limit at indicated Inlet Temperature

Speed Limit Derates By Temperature

Temperature	<u>Derate</u>	Wheel Limit	<u>Fan Limit</u>
70	1.0000	4295	3670
130	0.9750	4188	3670

Run 2024.01.11.090208107

01/11/2024 9:02 AM



The New York Blower Company Fan-to-Size Fan Selection Detail

Sound Power Level Ratings

Sound power and sound pressure levels are shown in decibels. (Power levels reference 10-12 watts and pressure levels reference 2x10-7 microbar.) Sound power ratings are calculated per AMCA Standard 301. Ratings do not include the effects of duct end correction. Sound levels do not include motors or drives. Pressure levels are estimated. A-weighing is per ANSI S.1.42-2001 (R2011).

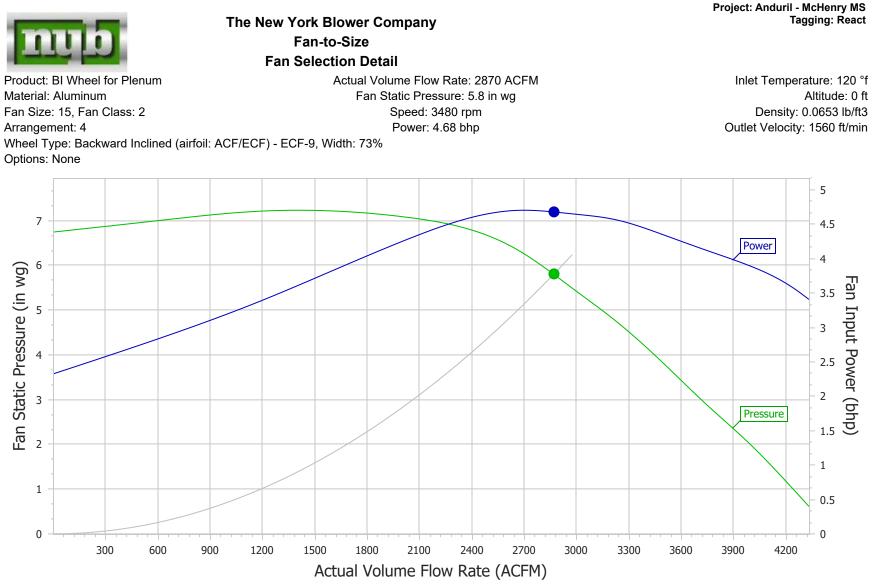
Fan Sound

Center Freq (Hz)	63	125	250	500	1000	2000	4000	8000	Overall
Octave	1	2	3	4	5	6	7	8	
Inlet Total Power, dB	96	93	96	99	92	87	85	81	103
A-Weighting	-26.2	-16.1	-8.6	-3.2	0	1.2	1	-1.1	
Convert To Pressure	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	
Inlet Total Pressure, dBA	58	65	76	84	81	77	75	68	87
Outlet Total Power, dB	101	104	106	107	102	100	98	92	112
A-Weighting	-26.2	-16.1	-8.6	-3.2	0	1.2	1	-1.1	
Convert To Pressure	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	-11.5	
Outlet Total Pressure, dBA	63	76	86	92	91	90	88	79	97

Directivity/Reflection is a hemispherical radiation (Q = 2); Distance is 5 ft.

The estimated sound pressure level outside the fan due to inlet noise is 87 dBA at 5 ft.

The estimated sound pressure level outside the fan due to outlet noise is 97 dBA at 5 ft.



*This configuration is compliant with CEC regulations (suitable for use in California). FEI: 1.13.

https://apps.nyb.com/FanToSize/SelectionDetailEdit.aspx?id=21647307-74ee-4538-ba40-b51de9571f76

Rating Sheet

Climate by Design International | CDI

P.O. BOX 288 / OWATONNA, IVN 550600000 Phone # - 5074512198 / Fax # - 5074511177 Aaron Walechka

Customer: Sell To Customer Company Name Quote #: 1001063

Job: Anduril - McHenry MS Item#: 1

58D83X56-12-6-W-Z-R Pre Cool Coil										
No. Coils: Fin Height (In.):	2 33	Fin	Coil Type: Mat./Thickness/Type:	Direct Expansion Aluminum/ 0.008/ Waffle						
Fin Length (In):	56		Tube Mat./Wall/OD:	Copper/ 0.020/ 5/8 Inch						
Air Flow/Coil (ACFM/SCFM) Totals (ACFM/SCFM):	5498/52 10996/10	• •	Tube Spacing: Tube Surface:	1.5 x 1.299 Smooth						
ACFIV/SCFIVIVelocity (fpm): EDB/EWB (°F):	428.4/40 95/78.9	9.1	Distributors per Coil: Configuration:	2 Dual Circuit Intertwined						
Suction Temperature (°F):	47		Casing Material:	Galv						
Liquid Temperature (°F): Rows/FPI:	110 6/12		Refrigerant: FF Inside*:	R-410A 0						
SuperHeat: Grouiting:	8 13/10/2/S	Ŧ	FF Outside*:	0						
										
-	'LWB (°F):	Per Coi l 55.0/5	4.9							
Total Hea Sensible. Hea		440,392 228,524	-							
	uit Load :	2.82	+							
Refrigerant Pressure D)rop(psi):	4.21								
Air Pressure Drop		0.75								
Connection		1.625 Dry Coil '	Weight: 292.9							

Coil is NOT certified by AHRI. Coil is outside the scope of the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program.

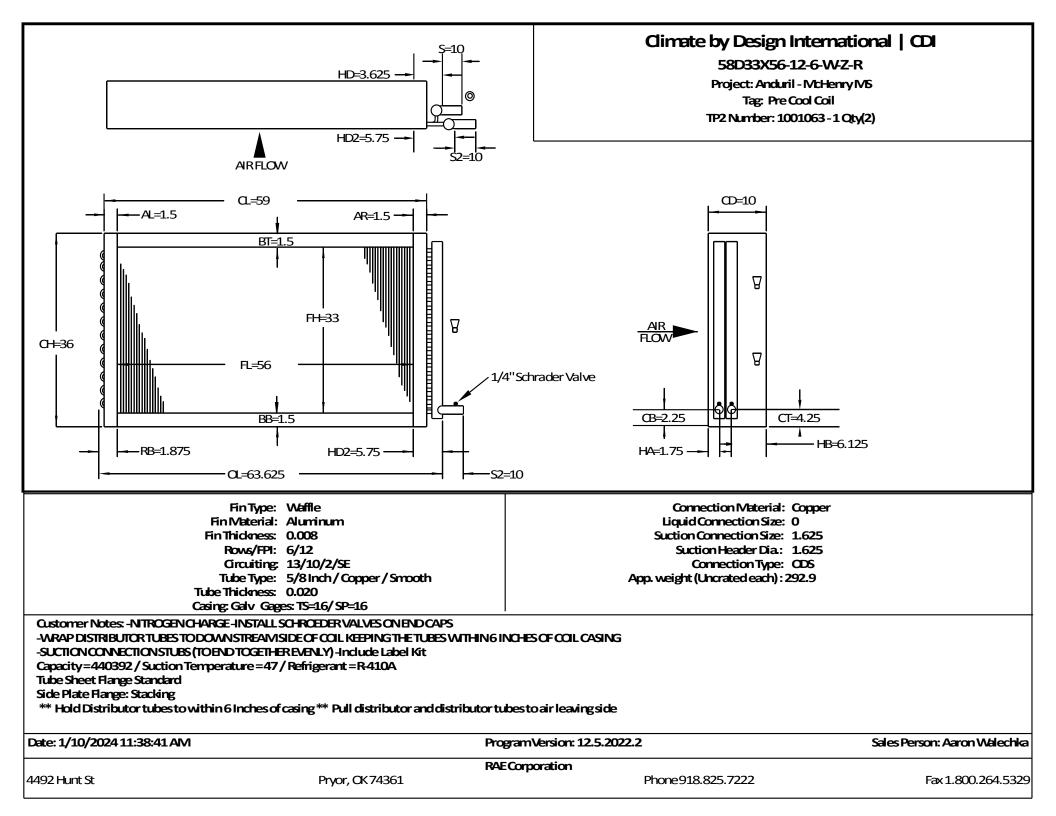
All ratings assume a standard coil orientation with horizontal tubes and a vertical coil face with horizontal airflow

Printed on 1/10/2024 using Total Package II; program version 12.5.2022.2 - DLL/Data 1.0591/20221209.1

* (Hr*ft^2*°F/Btu) Fouling Factor Units

We reserve the right to change or revise specifications and product design in connection with any feature of our products. Such changes do not entitle the buyer to corresponding changes, improvements, additions, or replacements for equipment previously sold or shipped.

Phone 918.825.7222



Rating Sheet

Climate by Design International | CDI

P.O. BOX 288 / OWATONNA, IVN 550600000 Phone # - 5074512198 / Fax # - 5074511177 Aaron Walechka

Customer: Sell To Customer Company Name Quote #: 1001063

Job: Anduril - McHenry M6 Item#: 2

58D83X56-12-6-W-Z-R Post Cool Coil										
No. Coils: Fin Height (In.):	2 33	Finf	Coil Type: Vat./Thickness/Type:	Direct Expansion Aluminum/ 0.008/ Waffle						
Fin Length (In.):	56		Tube Mat./Mall/OD:	Copper/ 0.020/ 5/8 Inch						
Air Flow/Coil (ACFIV/SCFIV)	5519/52	50 (S)	Tube Spacing:	1.5 x 1.299						
Totals (ACFIV/SCFIV):	11037/1	0500	Tube Surface:	Smooth						
ACFIV/SCFIVIVelocity (fpm):	430/409	.1	Distributors per Coil:	2						
EDB/EVVB (°F):	97.1/61.	4	Configuration:	Dual Circuit Intertwined						
Suction Temperature (°F):	47		Casing Material:	Galv						
Liquid Temperature (°F):	110		Refrigerant:	R-410A						
Rows/FPI:	6/12		FF Inside*:	0						
SuperHeat:	8	_	FF Outside*:	0						
Circuiting:	9/14/6/SE									
		Per Coil	Total All Coils	S						
LDBy	∕LVVB(°F):	52.6/42	2.6							
Total Hea	it (BTUH):	253,092	506,184	1						
Sensible. Hea	it (BTUH):	253,092	506,184	1						
Circ	uit Load :	2.34								
Refrigerant Pressure [Drop (psi):	4.31								
Air Pressure Drop	. ,	0.42								
Connection	. ,	1.375	_							
	Uncrated,	, Dry Coil V	Veight: 291.3							

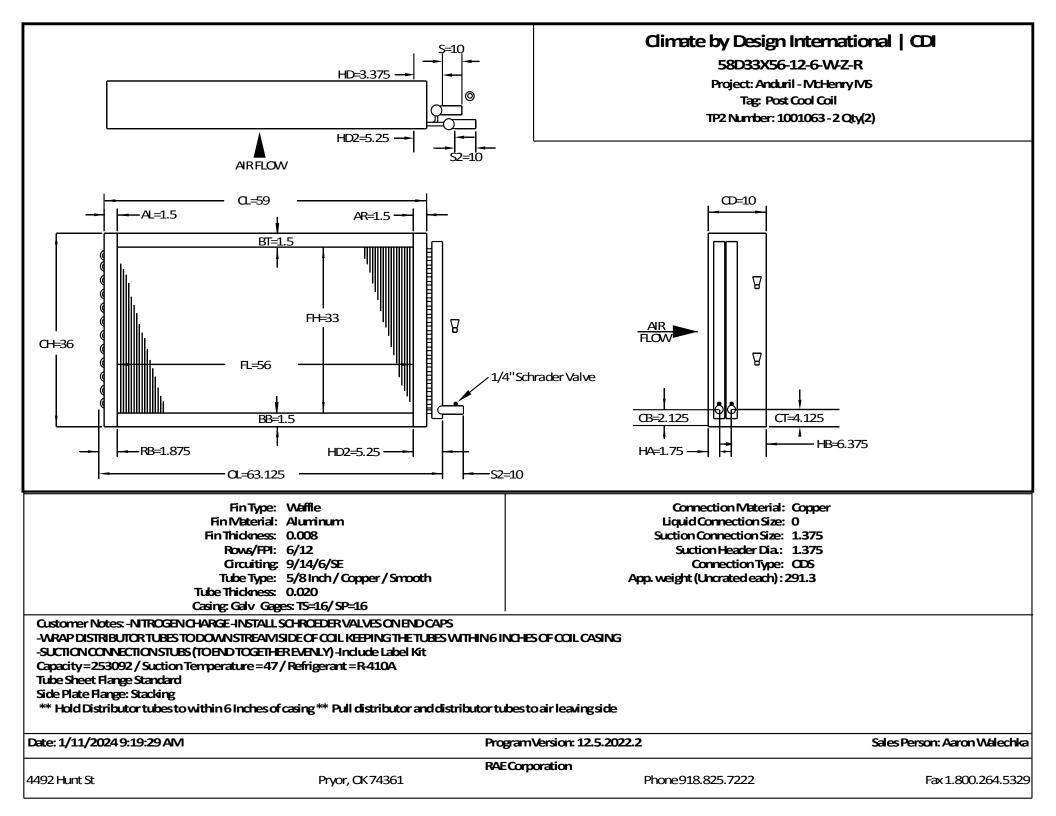
Coil is NOT certified by AHRI. Coil is outside the scope of the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program. All ratings assume a standard coil orientation with horizontal tubes and a vertical coil face with horizontal airflow.

Printed on 1/11/2024 using Total Package II; program version 12.5.2022.2 - DLL/Data 1.0.5.91/20221209.1

* (Hr*ft^2*°F/Btu) Fouling Factor Units

We reserve the right to change or revise specifications and product design in connection with any feature of our products. Such changes do not entitle the buyer to corresponding changes, improvements, additions, or replacements for equipment previously sold or shipped.

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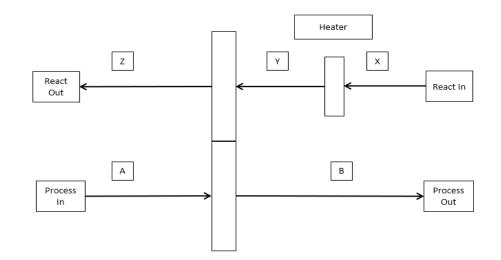
Desiccant Rotor Selection



Project Name:	Anduril - McHenry MS
Unit Tag:	400-PAC-3
Reference Number:	029400-001
Rotor Model:	DH-154x200mm-16.2

	A	В
	Process In	Process Out
Temperature (Fdb)	55	98.3
Humidity (gr/lb)	64	17.8
Flow (SCFM)	9000	9000

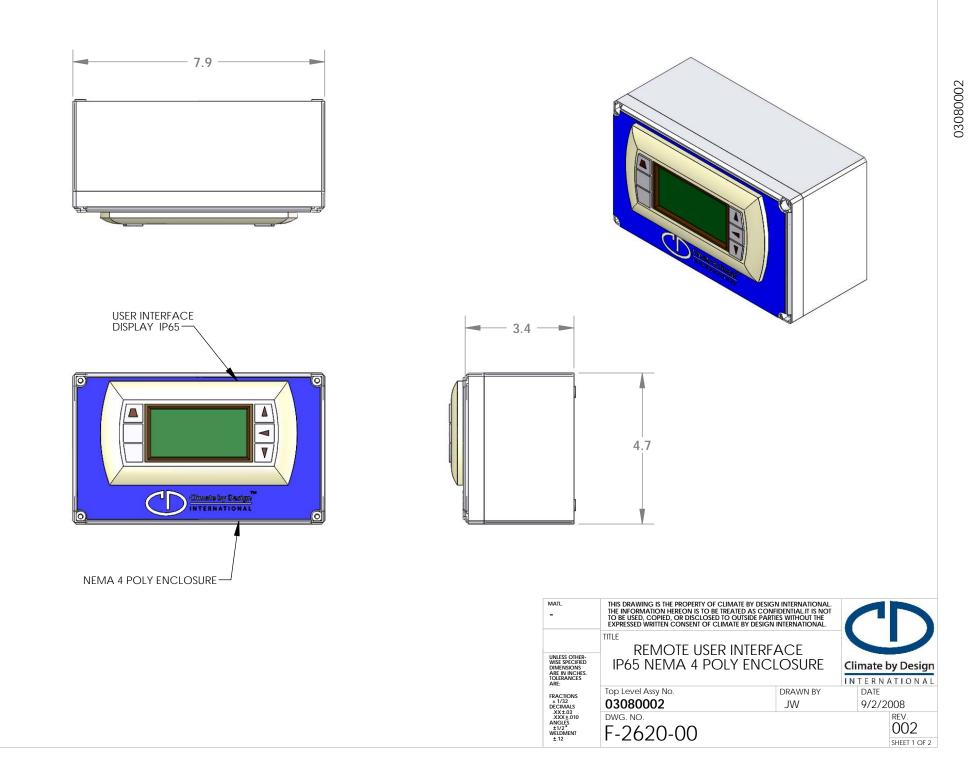
X	Y	Z
React In	Heater	React Out
95	290	133.1
124.3	124.3	298
2500	2500	2500



Process	Reactivation
1.39	1.64
807	672.75
0	
	1.39

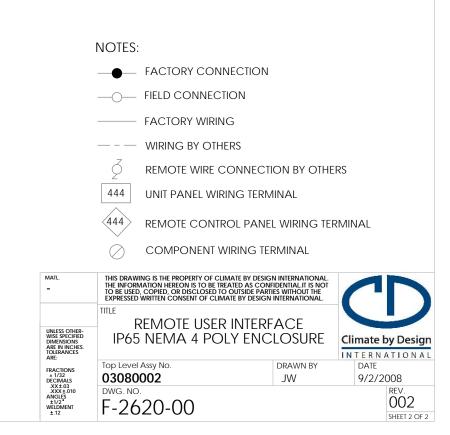
Reactivation and Capacities

Reactivation Type	Electric
Energy on Design Day (KW)	154.31
Energy on 50F Day (KW)	189.92
Total Heater (KW)	192
Total Current (Amps)	241.27
Number of Heater Circuits	6
Per Heater (KW)	32
Voltage (V)	460
H20 Removal (lbs/hr)	267.32
Specific Efficiency (BTU/lb)	1574



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TERMINAL ADDRESS: 32

USER INTERFACE DISPLAY

