

SECTION 221123.21 - INLINE, DOMESTIC-WATER PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Horizontally mounted, in-line, close-coupled centrifugal pumps.

1.2 ACTION SUBMITTALS

- A. Product Data Submittals: For each product. Include construction materials, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Sustainable Design Submittals:

1. Product Data: For pump controls.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Detail pumps and adjacent equipment. Show support locations, type of support, weight on each support, required clearances, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Structural members to which pumps will be attached.
2. Size and location of initial access modules for acoustical tile.

- B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For inline, domestic-water pumps to include in operation and maintenance manuals.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written instructions for handling.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency.
- B. UL Compliance: UL 778 for motor-operated water pumps, certified to CSA Standard C22.2, No. 108-01
- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

2.2 HORIZONTALLY MOUNTED, IN-LINE, CLOSE-COUPLED CENTRIFUGAL PUMPS, WET ROTOR / DRY ROTOR TYPE.

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Armstrong – Astro 2 or E Series
 - 2. Bell & Gossett; a Xylem brand.
 - 3. MEPCO, LLC.
 - 4. Pentair Aurora; Pentair Pump Group.
 - 5. Taco Comfort Solutions.
 - 6. Thrush Co. Inc.
- B. Description: Factory-assembled and -tested, in-line, single-stage, close-coupled, overhung-impeller centrifugal pumps designed for installation with pump and motor shaft mounted horizontal.
- C. Capacities and Characteristics: See Pump Schedule on drawing P0.2 – Schedules – Plumbing.
- D. Pump Construction:
 - 1. Casing:
 - a. Radially split lead free bronze or stainless steel with threaded companion-flange connections for pumps with NPS 2 pipe connections and flanged connections for pumps with NPS 2-1/2 pipe connections.
 - b. Built to permit servicing of pump internals without disturbing the casing or the suction and discharge piping.
 - 2. Impeller: Noryl, and keyed to shaft.
 - 3. Shaft and Shaft Sleeve: Steel shaft with deflector, with copper-alloy shaft sleeve. Include water slinger on shaft between motor and seal.
 - 4. Seal: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and rubber bellows and gasket.
 - 5. Bearings: Ceramic, system lubricated.
 - 6. Minimum Working Pressure: 150 psig
 - 7. Continuous Operating Temperature: 230 deg F
- E. Motor: multi speed, with grease-lubricated ball bearings; rigidly mounted to pump casing.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220500 "Common Work Results for Plumbing."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.4 CONTROLS

- A. Timers: Electric, for control of hot-water circulation pump.
 1. Type: Programmable, seven-day clock with manual override on-off switch.
 2. Enclosure: NEMA 250, Type 1, suitable for wall mounting.
 3. Operation of Pump: On or off.
 4. Transformer: Provide if required.
 5. Power Requirement: 120 V ac.
 6. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days
- B. Time-Delay Relays: Electric, for control of hot-water circulation pump between water heater and connected hot-water storage tank.
 1. Type: Adjustable time-delay relay.
 2. Range: Up to five minutes.
 3. Setting: Five minutes.
 4. Enclosure: NEMA 250, Type 4X.
 5. Operation of Pump: On or off.
 6. Transformer: Provide if required.
 7. Power Requirement: 120 V ac.
 8. Programmable Sequence of Operation: Limit pump operation to periods of burner operation, plus maximum five minutes after the burner stops.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for domestic-water-piping system to verify actual locations of piping connections before pump installation.

3.2 INSTALLATION OF PUMPS

- A. Comply with HI 1.4.
- B. Mount pumps in orientation complying with manufacturer's written instructions.
- C. Install continuous-thread hanger rods and vibration isolation of size required to support pump weight.
 1. Comply with requirements for hangers and supports specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- D. Install timers on wall adjacent to pump.

3.3 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to inline, domestic-water pumps, allow space for service and maintenance.
- C. Connect domestic-water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
- D. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for strainers specified in Section 221119 "Domestic Water Piping Specialties." Comply with requirements for valves specified in the following:
 - 1. Section 220523.12 "Ball Valves for Plumbing Piping."
 - 2. Section 220523.14 "Check Valves for Plumbing Piping."

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring between temperature controllers and devices.
- C. Interlock pump between water heater and hot-water storage tank with water heater burner and time-delay relay.

3.5 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency:
 - 1. Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections with the assistance of a factory-authorized service representative.
- D. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- E. Inline, domestic-water pump will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Set timers and time-delay relays for automatic starting and stopping operation of pumps.
 - 5. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
 - 6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 - 7. Start motor.
 - 8. Open discharge valve slowly.
 - 9. Adjust temperature settings on thermostats.
 - 10. Adjust timer settings.

3.8 ADJUSTING

- A. Adjust inline, domestic-water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 22 11 23.21