

SECTION 081416 - FLUSH WOOD DOORS**PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Solid-core doors with wood-veneer faces.
 - 2. Light frames and louvers.
 - 3. Factory finishing flush wood doors.
 - 4. Factory fitting flush wood doors to frames and factory machining for hardware.
- B. Related Requirements:
 - 1. Section 087100 "Door Hardware" for door hardware.
 - 2. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings. Include factory-finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:
 - 1. Dimensions and locations of blocking.
 - 2. Dimensions and locations of mortises and holes for hardware.
 - 3. Dimensions and locations of cutouts.
 - 4. Undercuts.
 - 5. Requirements for veneer matching.
 - 6. Doors to be factory finished and finish requirements.
 - 7. Fire-protection ratings for fire-rated doors.
- C. Samples: For factory-finished doors, provide 12"x12" sample indicating matching stain color, sheen and wood species of the adjacent existing wood doors.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in plastic bags or cardboard cartons.
- C. Mark each door on bottom rail with opening number used on Shop Drawings.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during remainder of construction period.

1.7 WARRANTY

- A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
 - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Algoma Hardwoods, Inc. (Marshfield Door Systems)
 - 2. Chappell Door Co.
 - 3. Eggers Industries.
 - 4. Graham Wood Doors; ASSA ABLOY Group company.
 - 5. Ipik Door Company.
 - 6. Mohawk Flush Doors, Inc.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.

2.2 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with WDMA I.S.1-A, "Architectural Wood Flush Doors."
- B. WDMA I.S.1-A Performance Grade: Heavy Duty.
- C. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
 - 1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
 - 2. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
 - 3. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
 - 4. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
 - 5. Pairs: Provide formed-steel edges and astragals with intumescent seals.
 - a. Finish steel edges and astragals with baked enamel.
- D. Particleboard-Core Doors:
 - 1. Particleboard: ANSI A208.1, Grade LD-2.
 - 2. Blocking: Provide wood blocking in particleboard-core doors as follows:
 - a. 5-inch top-rail blocking, in doors indicated to have closers.
 - b. 5-inch bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.

3. Provide doors with glued-wood-stave or structural-composite-lumber cores instead of particleboard cores for doors indicated to receive exit devices.
 - a. Structural Composite Lumber: WDMA I.S.10.
 - b. Screw Withdrawal, Edge: 400 lbf.

E. Mineral-Core Doors:

1. Core: Noncombustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire-protection rating indicated.
2. Blocking: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated as needed to eliminate through-bolting hardware.
3. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
 - a. Screw-Holding Capability: 475 lbf per WDMA T.M.-10.

2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH

A. Interior Solid-Core Doors:

1. Grade: Premium, with Grade A faces.
2. Cut and Species, veneer leaf matching and assembly: See drawings and schedules for species and cut.
3. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
4. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
5. Exposed Vertical Edges: Same species as faces or a compatible species - edge Type A Same species as faces - edge Type A.
6. Construction: Five or seven plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering.
7. WDMA I.S.1-A Performance Grade: Heavy Duty.

2.4 LIGHT FRAMES AND LOUVERS

- A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.

1. Wood Species: Same species as door faces.
2. Profile: Manufacturer's standard shape.

2.5 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.

1. Comply with NFPA 80 requirements for fire-rated doors.

- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.

1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
2. Coordinate Mortising for sound seals, door bottoms and scheduled acoustic hardware.
3. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
4. Coordinate door undercut with floor finish and threshold requirements at openings scheduled to receive mortised automatic door bottoms.

- C. Openings: Factory cut and trim openings through doors.

1. Notify architect where drawings indicate an opening that effects the warranty coverage of the door due to its proximity to the door edge or other openings or hardware mortises.
2. Light Openings: Trim openings with moldings of material and profile indicated.
3. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."

2.6 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Transparent Finish:
 1. Grade: Premium .
 2. Finish: WDMA TR-6 catalyzed polyurethane.
 3. Staining: As selected by Architect from manufacturer's full range.
 4. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
- C. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.
- E. Coordinate with electrical the rough-in requirements for low voltage wiring within the body of the door.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416