



BUC-EE'S

A DEVELOPMENT OF

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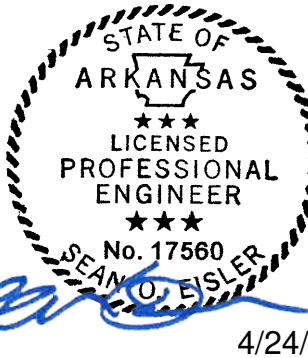
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M7.04

MECHANICAL CONTROLS

LSL PROJECT NUMBER: 2024-107.000

BENTON, ARKANSAS

SEQUENCE OF OPERATIONS SINGLE ZONE VARIABLE AIR VOLUME AIR HANDLING UNITS (AHU 1 - AHU 4)

This sequence of operations is organized into the following main categories: operating modes; control setpoint resets; safeties; overrides and interlocks; and component control loops. The operating modes describe the criteria that either enable or disable the various modes of operation. If a mode of operation is not listed within a component control loop section then that mode of operation has no direct influence on the operation of the component. The control setpoint reset section describes the logic and reference variables that will be used to reset control setpoints to a new value within its reset range. The safeties, overrides, and interlocks section outlines the hardwired interlocks that are required to meet life safety requirements. Safeties and interlocks take precedence over all other control strategies outlined in this document. The control responses of each component for the various modes of operation are described in the component control loop sections. Setpoints shall be adjustable (adj.) as noted.

The sequence of operations, the points list and control diagrams shall be used to provide a complete description of the control philosophy for the controlled equipment. Individual setpoint values, reset ranges, and alarm action levels are listed in the points list. Components and control sensor locations are graphically depicted on the control diagram. The controls contractor shall be responsible for coordinating any necessary time delay setpoints to establish stable system operation.

GENERAL DESCRIPTION

The air handling unit(s) described by this sequence of operations consist(s) of a variable speed supply fan, chilled water cooling coil, and hot water heating coil that operate in a lead/lag sequence to provide heating, ventilation, and air conditioning for the conditioned spaces as shown on the drawings.

OPERATING MODES

OCCUPIED MODE:

The unit shall be in occupied mode per the Project Design Conditions Schedule shown on the control drawings.

COOLING MODE:

The unit shall be in cooling mode when the zone temperature (Z-T) rises above the dead band (Z-T-DB).

MINIMUM COOLING MODE:

The unit shall be in minimum cooling mode when:

- The unit is in cooling mode;
- And- The supply fan reaches its minimum speed setting for 2 minutes (adj.).

The unit shall return to cooling mode when:

- The supply air temperature (SAT) is at or below its setpoint for 2 minutes (adj.).

HEATING MODE:

The unit shall be in heating mode when the zone temperature (Z-T) falls below the dead band (Z-T-DB).

MINIMUM HEATING MODE:

The unit shall be in minimum heating mode when:

- The unit is in heating mode;
- And- The supply fan reaches its minimum speed setting for 2 minutes (adj.).

The unit shall return to heating mode when:

- The supply air temperature (SAT) is at or above its setpoint for 2 minutes (adj.).

UNOCCUPIED MODE:

The unit shall be in unoccupied mode for all periods not included in the occupied hours of operation. Overrides of unoccupied schedule are defined at the zone level control.

DEHUMIDIFICATION MODE:

The unit shall be in dehumidification mode when the zone humidity sensor (Z-H) senses humidity above 50% RH (adj.). The unit shall exit dehumidification mode when the humidity reaches or falls below 45% RH (adj.). The dehumidification mode shall be enabled to operate in occupied and unoccupied mode.

DISABLED MODE:

The unit shall be in disabled mode when on a call from BAS panel according to alternating unit schedule.

FREEZE PROTECTION MODE:

The unit shall be in freeze protection mode when the supply air temperature sensor (SAT) senses a temperature less than the alarm setpoint.

CONTROL SETPOINT RESETS

Not Used.

SAFETIES, OVERRIDES AND INTERLOCKS

SMOKE DETECTOR INTERLOCK:

The unit shall be disabled via hard wired interlock on activation of a system smoke detector. Display smoke detector relay status (normal or alarm) at the BAS front end.

FIRE ALARM CONTROL PANEL INTERLOCK:

The unit shall be disabled via relay circuit signal from the fire alarm control panel. Division 28 shall provide the relay and leads from relay to unit. BAS contractor shall connect leads to unit. Display relay status (normal or alarm) at BAS front end.

FREEZE PROTECTION MODE INTERLOCK:

The supply fan shall be disabled via hard wired interlock at the supply fan start circuit from the low limit temperature controller.

LOW DEDICATED OUTDOOR AIR STATIC PRESSURE INTERLOCK:

The unit shall be disabled via hard wired interlock at the fan start circuit upon activation of duct low static pressure controller.

NOTORIZED DAMPER AT AIR INTAKE INTERLOCK:

Motorized dampers located at the air intake location associated with the air handling unit shall be interlocked to open and prove status before allowing the unit fans to start.

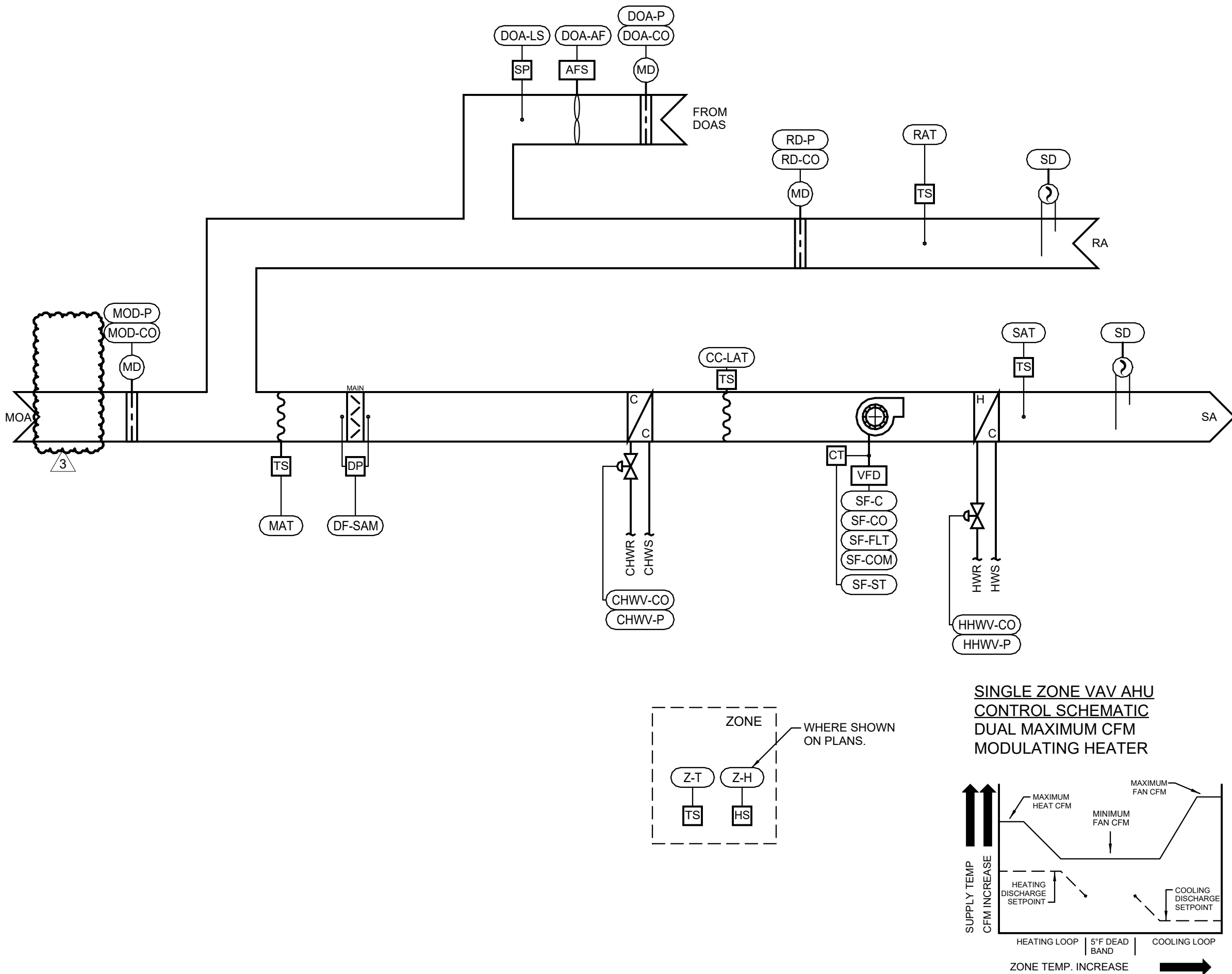
AHU FAN FAILURE INTERLOCK:

AHU 1 and AHU 2 shall operate as lead/standby. If the lead AHU has a fan failure, the unit shall alarm and turn off, and the standby AHU shall go into enable mode.

AHU 3 and AHU 4 shall operate as lead/standby. If the lead AHU has a fan failure, the unit shall alarm and turn off, and the standby AHU shall go into enable mode.

AHU LEAD/STANDBY INTERLOCK:

AHU fans shall be monitored to ensure the lead/standby fans never operate simultaneously. Fans shall be interlocked so that if either AHU fan is manually put into occupied mode, the lead/standby AHU that is paired automatically disables to prevent both units from operating at the same time.



POINTS LIST - AIR HANDLING UNIT									
POINT ID	DESCRIPTION	POINT TYPE	DEFAULT SET POINT	SET POINT RESET RANGE	FAIL POSITION	STATUS ALARM	ALARM RANGE	NOTES	
GLOBAL VALUES									
OAT	OUTSIDE AIR TEMPERATURE	AV							A
OA-H	OUTSIDE AIR HUMIDITY	AV							A
AIR SENSING									
SAT	SUPPLY AIR TEMPERATURE	AI	54 F CLG; 95 F HTG	52 - 65 F CLG		X	50 F > SAT > 100 F		C
RAT	RETURN AIR TEMPERATURE	AI							
DOA-LS	DEDICATED OUTSIDE AIR LOW STATIC CONTROLLER	BI	-0.5 INWG			X	DOA-LS < SPT		D
MAT	MIXED AIR TEMPERATURE	AI	55 F	52 - 65 F CLG					C
MA-LLT	MIXED AIR LOW LIMIT TEMPERATURE	AV	40 F			X	ON ACTIVATION		C
CC-LAT	COOLING COIL LEAVING AIR TEMPERATURE	AI	SCHED			X	50 F > CC-LAT > 100 F		C
ZONE LEVEL SENSORS									
Z-T	ZONE TEMPERATURE	AI	SCHED						B, C, F
Z-T-DB	ZONE TEMPERATURE - DEADBAND	BV	5 F	-2.5 F < Z-T < +2.5 F					D
Z-H	ZONE HUMIDITY	AI	SCHED	30-65 PCT		X	15RH > Z-H > 65RH		B, C, F
SUPPLY FAN									
SF-COM	SUPPLY FAN VFD COMMUNICATION	COM							
SF-C	SUPPLY FAN COMMAND (START/STOP)	BO							
SF-CO	SUPPLY FAN CONTROL OUTPUT - SPEED (PERCENT)	AO		SCHED					
SF-ST	SUPPLY FAN STATUS	BI				X	SF-ST <= SF-C		
SF-FLT	SUPPLY FAN VFD FAULT	BI				X	COMMON ALARM		
RETURN AIR DAMPER (MODULATING)									
RD-CO	RETURN AIR DAMPER CONTROL OUTPUT	AO			NO				
RD-P	RETURN AIR DAMPER POSITION	AI				X	RD-P <= RD-CO		
MINIMUM OUTSIDE AIR DAMPER (MODULATING)									
MOD-CO	MINIMUM OUTSIDE AIR DAMPER CONTROL OUTPUT	AO			NC				
MOD-P	MINIMUM OUTSIDE AIR DAMPER POSITION	AI				X	MOD-P <= MOD-CO		
DEDICATED OUTDOOR AIR INTAKE DAMPER (MODULATING)									
DOA-CO	DEDICATED OUTSIDE AIR DAMPER CONTROL OUTPUT	AO			NC				
DOA-P	DEDICATED OUTSIDE AIR DAMPER POSITION	AI					DOA-P <= DOA-CO		
DOA-AF	DEDICATED OUTSIDE AIR AIRFLOW QUANTITY (CFM)	AI				X	DOA-AF < SCHED - 15%		
FILTERS									
DF-SAM	DIRTY FILTER INDICATION (SA MAIN FILTER)	BI	SCHED			X	ON ACTIVATION		C
COOLING COIL - CHILLED WATER MODULATING									
CHWW-CO	CHILLED WATER VALVE CONTROL OUTPUT	AO			NO				
CHWW-P	CHILLED WATER VALVE POSITION (PERCENT)	AI				X	CHWW-P <= CHWW-CO		
HEATING COIL - HOT WATER MODULATING									
HHWW-CO	HEATING HOT WATER VALVE CONTROL OUTPUT	AO			NO				
HHWW-P	HEATING HOT WATER VALVE POSITION (PERCENT)	AI				X	HHW-P <= HHW-CO		
FIRE ALARMSMOKE DETECTORS									
SD	SMOKE DETECTOR STATUS	BI				X	ON ACTIVATION		E
ALL POINTS SHOWN SHALL BE PROVIDED BY BAS CONTRACTOR UNLESS NOTED OTHERWISE.									
NOTES:									
A. DISPLAY VALUE WITH AHU GRAPHIC AT BAS FRONT-END. REFERENCE GLOBAL BUILDING MONITORING SCHEDULE FOR CONTROL POINT.									
B. REFERENCE PROJECT DESIGN CONDITIONS SCHEDULE FOR SETPOINT.									
C. POINT SHALL BE ADJUSTABLE.									
D. DETERMINE SETPOINT DURING TESTING AND BALANCING. COORDINATE WITH THE TEST AND BALANCE CONTRACTOR.									
E. DEVICE AND RELAY FROM FIRE ALARM SYSTEM PROVIDED BY DIVISION 28.									
F. POINT SHALL BE AVERAGED IF MULTIPLE SENSORS ARE SHOWN ON PLANS.									

① SINGLE ZONE AIR HANDLING UNIT CONTROL DIAGRAM (AHU 1 - AHU 4)
NTS