

## SECTION 08 11 13 - HOLLOW METAL DOORS AND FRAMES

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Section Includes:

1. Interior standard steel doors and frames.
2. Exterior standard steel doors and frames.

B. Related Requirements:

1. Section 08 11 19 "Stainless-Steel Doors and Frames" for hollow-metal doors and frames manufactured from stainless steel.
2. Section 08 34 73.13 "Metal Sound Control Door Assemblies" for packaged, acoustically rated hollow-metal door and frame assemblies.
3. Section 08 71 00 "Door Hardware" for door hardware for hollow-metal doors.
4. Section 11 98 12 "Detention Doors and Frames" for hollow-metal doors and frames for detention facilities.
5. Section 13 49 00 "Radiation Protection" for lead-lined, hollow-metal doors and frames.

#### 1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site and virtual.

#### 1.3 ACTION SUBMITTALS

A. Product Data:

1. Interior standard steel doors and frames.
2. Exterior standard steel doors and frames.
3. Interior custom hollow-metal doors and frames.
4. Exterior custom hollow-metal doors and frames.

B. Product Data Submittals: For each product.

1. Include construction details, material descriptions, core descriptions, fire-resistance ratings, and finishes.

C. Sustainable Design Submittals:

1. Third-Party Certifications: For each product.
2. Third-Party Certified Life Cycle Assessment: For each product.

D. Shop Drawings: Include the following:

1. Elevations of each door type.
  2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
  3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
  4. Locations of reinforcement and preparations for hardware.
  5. Details of each different wall opening condition.
  6. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
  7. Details of anchorages, joints, field splices, and connections.
  8. Details of accessories.
  9. Details of moldings, removable stops, and glazing.
- E. Samples for Initial Selection: For hollow-metal doors and frames with factory-applied color finishes.
- F. Samples for Verification:
1. Finishes: For each type of exposed finish required, prepared on Samples of not less than **3 by 5 inches**.
  2. Fabrication: Prepare Samples approximately 12 by 12 inches to demonstrate compliance with requirements for quality of materials and construction:
    - a. Doors: Show vertical-edge, top, and bottom construction; core construction; and hinge and other applied hardware reinforcement. Include separate section showing glazing if applicable.
    - b. Frames: Show profile, corner joint, floor and wall anchors, and silencers. Include separate section showing fixed hollow-metal panels and glazing if applicable.
- G. Product Schedule: For hollow-metal doors and frames, prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final door hardware schedule.
- 1.4 INFORMATIONAL SUBMITTALS
- A. Qualification Data: For door inspector.
1. Fire-Rated Door Inspector: Submit documentation of compliance with NFPA 80, Section 5.2.3.1.
  2. Egress Door Inspector: Submit documentation of compliance with NFPA 101, Section 7.2.1.15.4.
  3. Submit copy of DHI Fire and Egress Door Assembly Inspector (FDAI) certificate.
- B. Product Test Reports: For each type of fire-rated hollow-metal door and frame assembly for tests performed by a qualified testing agency indicating compliance with performance requirements.
- C. Oversize Construction Certification: For assemblies required to be fire-rated and exceeding limitations of labeled assemblies.

- D. Field quality-control reports.

## 1.5 CLOSEOUT SUBMITTALS

- A. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

## 1.6 QUALITY ASSURANCE

- A. Fire-Rated Door Inspector Qualifications: Inspector for field quality-control inspections of fire-rated door assemblies is to meet the qualifications set forth in NFPA 80, Section 5.2.3.1 and the following:
  - 1. Door and Hardware Institute Fire and Egress Door Assembly Inspector (FDAI) certification.
- B. Egress Door Inspector Qualifications: Inspector for field quality-control inspections of egress door assemblies is to meet the qualifications set forth in NFPA 101, Section 7.2.1.15.4 and the following:
  - 1. Door and Hardware Institute Fire and Egress Door Assembly Inspector (FDAI) certification.

## PART 2 - PRODUCTS

### 2.1 HOLLOW METAL DOORS AND FRAMES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Ceco Door; AADG, Inc.; ASSA ABLOY
  - 2. Curries, AADG, Inc.; ASSA ABLOY Group
  - 3. Deansteel Manufacturing Company, Inc.
  - 4. MPI Group, LLC (The)
  - 5. Republic Doors and Frames; an Allegion brand
  - 6. Steelcraft; Allegion plc

### 2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction for fire-protection ratings indicated on Drawings, based on testing at positive pressure in accordance with NFPA 252 or UL 10C.
  - 1. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having

jurisdiction, based on testing in accordance with UL 1784 and installed in compliance with NFPA 105.

- B. Fire-Rated, Borrowed-Lite Assemblies: Assemblies complying with NFPA 80 and listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing in accordance with NFPA 257 or UL 9.
- C. Windborne-Debris Impact Resistance: Passes ASTM E1886 missile-impact and cyclic-pressure tests in accordance with ASTM E1996 for Wind Zone 2 for enhanced protection.
  - 1. Large-Missile Test: For glazed openings located within 30 feet of grade.

## 2.3 MATERIALS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- C. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- D. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized in accordance with ASTM A153/A153M.
- F. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- G. Mineral-Fiber Insulation: ASTM C665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics.
- H. Glazing: Comply with requirements in Section 08 80 00 "Glazing."

## 2.4 FABRICATION

- A. Door Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum **3/4 inch** beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
- B. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide

alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.

1. Sidelite and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by welding [, **or by rigid mechanical anchors**].
  2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
  3. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
    - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
    - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- C. Hardware Preparation: Factory prepare hollow-metal doors and frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping in accordance with ANSI/SDI A250.6, the Door Hardware Schedule on Drawings, and templates.
1. Reinforce doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.
  2. Comply with BHMA A156.115 for preparing hollow-metal doors and frames for hardware.
- D. Glazed Lites: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with [**butted**][**or**][**mitered**] hairline joints.
1. Provide stops and moldings flush with face of door, and with [**beveled**][**square**] stops unless otherwise indicated.
  2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
  3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames. Provide loose stops and moldings on inside of hollow-metal doors and frames.
  4. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.
  5. Provide stops for installation with countersunk flat- or oval-head machine screws spaced uniformly not more than **9 inches** o.c. and not more than **2 inches** o.c. from each corner.

## 2.5 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install hollow-metal doors and frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions.
- B. Hollow-Metal Frames: Comply with ANSI/SDI A250.11.
  - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.
    - a. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
    - b. Install frames with removable stops located on secure side of opening.
  - 2. Fire-Rated Openings: Install frames in accordance with NFPA 80.
  - 3. Floor Anchors: Secure with postinstalled expansion anchors.
    - a. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
  - 4. Solidly pack mineral-fiber insulation inside frames.
  - 5. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout or mortar.
  - 6. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
  - 7. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:
    - a. Squareness: Plus or minus **1/16 inch**, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
    - b. Alignment: Plus or minus **1/16 inch**, measured at jambs on a horizontal line parallel to plane of wall.
    - c. Twist: Plus or minus **1/16 inch**, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
    - d. Plumbness: Plus or minus **1/16 inch**, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit and adjust hollow-metal doors accurately in frames, within clearances specified below.
  - 1. Non-Fire-Rated Steel Doors: Comply with ANSI/SDI A250.8.
  - 2. Fire-Rated Doors: Install doors with clearances in accordance with NFPA 80.
  - 3. Smoke-Control Doors: Install doors in accordance with NFPA 105.
- D. Glazing: Comply with installation requirements in Section 08 80 00 "Glazing" and with

hollow-metal manufacturer's written instructions.

### 3.2 FIELD QUALITY CONTROL

- A. Inspection Agency: Engage a qualified inspector to perform inspections and to furnish reports to Architect.
- B. Inspections:
  - 1. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
  - 2. Egress Door Inspections: Inspect each door equipped with panic hardware, each door equipped with fire exit hardware, each door located in an exit enclosure, each electrically controlled egress door, and each door equipped with special locking arrangements in accordance with NFPA 101, Section 7.2.1.15.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.
- E. Prepare and submit separate inspection report for each fire-rated door assembly indicating compliance with each item listed in NFPA 80 and NFPA 101.

END OF SECTION 08 11 13

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