

SECTION 03 30 00 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete standards.
2. Concrete materials.
3. Admixtures.
4. Vapor retarders.
5. Floor and slab treatments.
6. Curing materials.
7. Accessories.
8. Repair materials.
9. Concrete mixture materials.
10. Concrete mixture class types.
11. Concrete mixing.

B. Related Requirements:

1. Section 03 10 00 "Concrete Forming and Accessories" for form-facing materials, form liners, insulating concrete forms, and waterstops.
2. Section 03 20 00 "Concrete Reinforcing" for steel reinforcing bars and welded-wire reinforcement.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Portland cement.
2. Blended hydraulic cement.
3. Performance-based hydraulic cement.
4. Fly ash.
5. Slag cement.
6. Silica fume.
7. Natural or other pozzolans.
8. Aggregates.
9. Ground calcium carbonate and aggregate mineral fillers.
10. Admixtures:
 - a. Include limitations of use. Admixtures that do not comply with reference ASTM International requirements must be submitted with test data for approval.

11. Vapor retarders.
12. Floor and slab treatments.
13. Liquid floor treatments.
14. Curing materials.
15. Joint fillers.
16. Repair materials.

B. Design Mixtures: For each concrete mixture, include the following:

1. Mixture identification.
2. Compressive strength at 28 days or other age as specified.
3. Compressive strength required at stages of construction.
4. Durability exposure classes for Exposure Categories F, S, W, and C.
5. Maximum w/cm ratio.
6. Calculated equilibrium and fresh density for lightweight concrete.
7. Slump or slump flow limit.
8. Air content.
9. Nominal maximum aggregate size.
10. Steel-fiber reinforcement content.
11. Synthetic microfiber content.
12. Synthetic macrofiber content.
13. Intended placement method.
14. Submit adjustments to design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant changes.

C. Shop Drawings:

1. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - a. Location of construction joints is subject to approval of the Architect and Structural Engineer.

D. Concrete Schedule: For each location of each class of concrete indicated in "Concrete Mixture Class Types" Article, including the following:

1. Concrete class designation.
2. Location within Project.
3. Exposure class designation.
4. Formed surface finish designation and final finish.
5. Final finish for floors.
6. Floor treatment, if any.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For the following:

1. Installer: Include copies of applicable ACI certificates.
2. Testing Agency: Include documentation indicating compliance with ASTM E329 or ASTM C1077 and copies of applicable ACI certificates for testing technicians

or ACI Concrete Construction Special Inspector - MH, ASCC.

B. Material Certificates: For each of the following:

1. Cementitious materials.
2. Admixtures.
3. Curing compounds.
4. Floor and slab treatments.
5. Bonding agents.
6. Adhesives.
7. Vapor retarders.
8. Semirigid joint filler.
9. Joint-filler strips.
10. Repair materials.

C. Material Test Reports: For the following:

1. Portland cement.
2. Blended hydraulic cement.
3. Performance-based hydraulic cement.
4. Fly ash.
5. Slag cement.
6. Silica fume.
7. Natural or other pozzolans.
8. Aggregates.
9. Ground calcium carbonate and aggregate mineral filler.
10. Admixtures.

D. Floor surface flatness and levelness measurements report, indicating compliance with specified tolerances in accordance with ACI 117 and in compliance with ASTM E1155.

E. Research Reports:

1. For concrete admixtures in accordance with ICC's Acceptance Criteria AC198.
2. For sheet vapor retarder/termite barrier, showing compliance with ICC's Acceptance Criteria AC380.

F. Preconstruction Test Reports: For each mix design.

G. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified Installer who employs Project personnel qualified as an ACI-certified Concrete Flatwork Associate and Concrete Flatwork Finisher and a supervisor who is a certified ACI Advanced Concrete Flatwork Finisher/Technician or an ACI Concrete Flatwork Finisher with experience installing and finishing concrete.

1. Post-Installed Concrete Anchors Installers: ACI-certified Adhesive Anchor Installer.
- B. Ready-Mixed Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
- C. Laboratory Testing Agency Qualifications: A testing agency qualified in accordance with ASTM C1077 and ASTM E329 for testing that performs duties on behalf of the Architect/Engineer.
 1. Personnel performing laboratory tests to be an ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician, Level 1. Testing agency laboratory supervisor tests to be an ACI-certified Concrete Laboratory Testing Technician, Level 2.
- D. Field Quality-Control Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated.
 1. Personnel conducting field tests on plastic concrete properties are to be qualified as an ACI Concrete Field Testing Technician, Grade 1, in accordance with policies from ACI CPP 610.1 or an equivalent certification program.
 2. Slab-on-Ground: Build panel in the location indicated or, if not indicated, as directed by Architect.
 - a. Divide panel into four equal panels to demonstrate saw joint cutting.
 3. Formed Surfaces: Build panel in the location indicated or, if not indicated, as directed by Architect.

1.5 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on each concrete mixture.
 1. Include the following information in each test report:
 - a. Admixture dosage rates.
 - b. Slump.
 - c. Air content.
 - d. Seven-day compressive strength.
 - e. 28-day compressive strength.
 - f. Evaluation of permeability-reducing admixtures.

1.6 FIELD CONDITIONS

- A. Cold-Weather Placement: Comply with **ACI 301** as follows:

1. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
2. When air temperature has fallen to, or is expected to fall below **40 deg F** during the protection period, maintain delivered concrete mixture temperature within the temperature range required by **ACI 301**.
3. Do not use frozen materials or materials containing ice or snow.
4. Do not place concrete in contact with surfaces less than **35 deg F**, other than reinforcing steel.

B. Hot-Weather Placement: Comply with **ACI 301** and **ACI 305.1**, and as follows:

1. Maintain concrete temperature at time of discharge to not exceed **95 deg F**.
2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

1.7 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to furnish replacement sheet vapor retarder/termite barrier material and accessories for sheet vapor retarder/ termite barrier and accessories that do not comply with requirements or that fail to resist penetration by termites within specified warranty period.

1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CONCRETE MATERIALS

A. Source Limitations:

1. Obtain all concrete mixtures from a single ready-mixed concrete manufacturer for entire Project.
2. Obtain each type of admixture from single source from single manufacturer.

B. Cementitious Materials:

1. Portland Cement: ASTM C150/C150M, Type I/II
2. Blended Hydraulic Cement: ASTM C595/C595M Type IL cement.
3. Pozzolans: ASTM C618, Class C, F, or N.

C. Normal-Weight Aggregates:

1. Coarse Aggregate: ASTM C33/C33M
2. Maximum Coarse-Aggregate Size: as indicated on Drawings
3. Fine Aggregate: ASTM C33/C33M.

2.2 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C260/C260M.
- B. Chemical Admixtures: Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 2. Retarding Admixture: ASTM C494/C494M, Type B.
 - 3. Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type D.
 - 4. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 5. High-Range, Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type G.
 - 6. Admixtures with special properties, with documentation of claimed performance enhancement, ASTM C494/C494M, Type S.
- C. Mixing Water for Concrete Mixtures and Water Used to Make Ice: ASTM C1602/C1602M. Include documentation of compliance with limits for alkalis, sulfates, chlorides, or solids content of mixing water from Table 2 in ASTM C1602/C1602M.

2.3 VAPOR RETARDERS

- A. Sheet Vapor Retarder, Class A: ASTM E1745, Class A as indicated on Drawings. Include manufacturer's recommended thickness and adhesive or pressure-sensitive tape.

2.4 FLOOR AND SLAB TREATMENTS

- A. Slip-Resistive Emery Aggregate Finish: Factory-graded, packaged, rustproof, nonglazing, abrasive, crushed emery aggregate containing not less than 50 percent aluminum oxide and not less than 20 percent ferric oxide; unaffected by freezing, moisture, and cleaning materials with 100 percent passing **[3/8-inch][No. 4][No. 8]<Insert size or gradation>** sieve.
- B. Slip-Resistive Aluminum Granule Finish: Factory-graded, packaged, rustproof, nonglazing, abrasive aggregate of not less than 95 percent fused aluminum-oxide granules.
- C. Emery Dry-Shake Floor Hardener: **[Pigmented][Unpigmented]**, factory-packaged, dry combination of portland cement, graded emery aggregate, and plasticizing admixture; with emery aggregate consisting of no less than 60 percent of total aggregate content.
- D. Metallic Dry-Shake Floor Hardener: **[Pigmented][Unpigmented]**, factory-packaged, dry combination of portland cement, graded metallic aggregate, rust inhibitors, and plasticizing admixture; with metallic aggregate consisting of no less than 65 percent of

total aggregate content.

- E. Unpigmented Mineral Dry-Shake Floor Hardener: Factory-packaged dry combination of portland cement, graded quartz aggregate, and plasticizing admixture.
- F. Pigmented Mineral Dry-Shake Floor Hardener: Factory-packaged, dry combination of portland cement, graded quartz aggregate, color pigments, and plasticizing admixture. Use color pigments that are finely ground, nonfading mineral oxides interground with cement.

2.5 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately **9 oz./sq. yd.** when dry.
- C. Moisture-Retaining Cover: ASTM C171, polyethylene film burlap-polyethylene sheet.
 - 1. Color:
 - a. Ambient Temperature Below 50 deg F (10 deg C): Black.
 - b. Ambient Temperature between 50 and 85 deg F (10 and 29 deg C): Any color.
 - c. Ambient Temperature Above 85 deg F (29 deg C): White.
- D. Curing Paper: **8 ft.** wide paper, consisting of two layers of fibered kraft paper laminated with double coating of asphalt.
- E. Water: Potable water that does not cause staining of the surface.
- F. Clear, Waterborne, Membrane-Forming, Dissipating Curing Compound: ASTM C309, Type 1, Class B.
- G. Clear, Waterborne, Membrane-Forming, Nondissipating Curing Compound: ASTM C309, Type 1, Class B.
- H. Clear, Waterborne, Membrane-Forming, Curing Compound: ASTM C309, Type 1, Class B, 18 to 25 percent solids, nondissipating.
- I. Clear, Solvent-Borne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.
- J. Clear, Waterborne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.

2.6 ACCESSORIES

- A. Expansion- and Isolation-Joint-Filler Strips: [**ASTM D1751, asphalt-saturated cellulosic fiber**][or][**ASTM D1752, cork or self-expanding cork**].
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, [**epoxy resin with a Type A shore durometer hardness of 80**][**aromatic polyurea with a Type A shore durometer hardness range of 90 to 95**] in accordance with ASTM D2240.
- C. Bonding Agent: ASTM C1059/C1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C881/C881M, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade and class to suit requirements, and as follows:
- E. Floor Slab Protective Covering: **8 ft.** wide cellulose fabric.

2.7 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from **1/8 inch** and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, **1/8 to 1/4 inch** or coarse sand, as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than [**4100 psi**]**<Insert strength>** at 28 days when tested in accordance with ASTM C109/C109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from **1/4 inch** and that can be filled in over a scarified surface to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, **1/8 to 1/4 inch** or coarse sand as recommended by topping manufacturer.
 - 4. Compressive Strength: Not less than [**5000 psi**]**<Insert strength>** at 28 days when tested in accordance with ASTM C109/C109M.

2.8 CONCRETE MIXTURE MATERIALS

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, in accordance with **ACI 301**.
 - 1. Use a qualified testing agency for preparing and reporting proposed mixture designs, based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland or hydraulic cement in concrete assigned to Exposure Class F3 as follows:
 - 1. Fly Ash or Other Pozzolans: 25 percent by mass.
 - 2. Slag Cement: 50 percent by mass.
 - 3. Silica Fume: 10 percent by mass.
 - 4. Total of Fly Ash or Other Pozzolans, Slag Cement, and Silica Fume: 50 percent by mass, with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
 - 5. Total of Fly Ash or Other Pozzolans and Silica Fume: 35 percent by mass with fly ash or pozzolans not exceeding 25 percent by mass and silica fume not exceeding 10 percent by mass.
- C. Admixtures: Use admixtures in accordance with manufacturer's written instructions.
 - 1. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
 - 2. Use permeability-reducing admixture in concrete mixtures where indicated.

EXECUTION

2.9 TOLERANCES

- A. Comply with **ACI 117**.

2.10 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining Work that is attached to or supported by cast-in-place concrete.
 - 1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install reglets to receive waterproofing and through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.

2.11 INSTALLATION OF VAPOR RETARDERS

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder in accordance with ASTM E1643 and manufacturer's written instructions.

1. Install vapor retarder with longest dimension parallel with direction of concrete pour.
 2. Face laps away from exposed direction of concrete pour.
 3. Lap vapor retarder over footings and grade beams not less than **6 inches**, sealing vapor retarder to concrete.
 4. Lap joints **6 inches** and seal with manufacturer's recommended tape.
 5. Terminate vapor retarder at the top of floor slabs, grade beams, and pile caps, sealing entire perimeter to floor slabs, grade beams, foundation walls, or pile caps.
 6. Seal penetrations in accordance with vapor retarder manufacturer's instructions.
 7. Protect vapor retarder during placement of reinforcement and concrete.
 - a. Repair damaged areas by patching with vapor retarder material, overlapping damages area by **6 inches** on all sides and sealing to vapor retarder.
- B. Bituminous Vapor Retarders: Place, protect, and repair bituminous vapor retarder in accordance with manufacturer's written instructions.

2.12 INSTALLATION OF CAST-IN-PLACE CONCRETE

- A. Before placing concrete, verify that installation of formwork, reinforcement, embedded items, and vapor retarder is complete and that required inspections are completed.
1. Immediately prior to concrete placement, inspect vapor retarder for damage and deficient installation, and repair defective areas.
 2. Provide continuous inspection of vapor retarder during concrete placement and make necessary repairs to damaged areas as Work progresses.
- B. Notify Architect and testing and inspection agencies 24 hours prior to commencement of concrete placement.
- C. Water addition in transit or at the Project site must be in accordance with ASTM C94/C94M and must not exceed the permitted amount indicated on the concrete delivery ticket.
- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness.
1. If a section cannot be placed continuously, provide construction joints as indicated.
 2. Deposit concrete to avoid segregation.
 3. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
 4. Consolidate placed concrete with mechanical vibrating equipment in accordance with **ACI 301**.
 - a. Do not use vibrators to transport concrete inside forms.
 - b. Insert and withdraw vibrators vertically at uniformly spaced locations to

- rapidly penetrate placed layer and at least **6 inches** into preceding layer.
 - c. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity.
 - d. At each insertion, limit duration of vibration to time necessary to consolidate concrete, and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Do not place concrete floors and slabs in a checkerboard sequence.
 - 2. Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 - 3. Maintain reinforcement in position on chairs during concrete placement.
 - 4. Screed slab surfaces with a straightedge and strike off to correct elevations.
 - 5. Level concrete, cut high areas, and fill low areas.
 - 6. Slope surfaces uniformly to drains where required.
 - 7. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface.
 - 8. Do not further disturb slab surfaces before starting finishing operations.

2.13 INSTALLATION OF JOINTS

- A. Construct joints true to line, with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Coordinate with floor slab pattern and concrete placement sequence.
 - 1. Install so strength and appearance of concrete are not impaired, at locations indicated on Drawings or as approved by Architect.
 - 2. Place joints perpendicular to main reinforcement.
 - a. Continue reinforcement across construction joints unless otherwise indicated.
 - 3. Form keyed joints as indicated. Embed keys at least **1-1/2 inches** into concrete.
 - 4. Locate joints for beams, slabs, joists, and girders at third points of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 - 5. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs..
 - 6. Space vertical joints in walls as indicated on Drawings. Unless otherwise indicated on Drawings, locate vertical joints beside piers integral with walls, near corners, and in concealed locations where possible.
 - 7. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Control Joints in Slabs-on-Ground: Form weakened-plane control joints, sectioning concrete into areas as indicated on Drawings. Construct control joints for a depth as indicated on Drawings of concrete thickness as follows:

1. Sawed Joints: Form control joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut **1/8-inch** wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random cracks.
- D. Isolation Joints in Slabs-on-Ground: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
 1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated on Drawings.
 2. Terminate full-width joint-filler strips not less than **1/2 inch** or more than **1 inch** below finished concrete surface, where joint sealants, specified in Section 07 92 00 "Joint Sealants," are indicated.
 3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints:
 1. Install dowel bars and support assemblies at joints where indicated on Drawings.
 2. Lubricate or asphalt coat one-half of dowel bar length to prevent concrete bonding to one side of joint.

2.14 APPLICATION OF FINISHING FLOORS AND SLABS

- A. Scratch Finish:
 1. While still plastic, texture concrete surface that has been screeded and bull-floated or darbied.
 2. Use stiff brushes, brooms, or rakes to produce a profile depth of **1/4 inch** in one direction.
 3. Apply scratch finish to surfaces **[to receive concrete floor toppings][to receive mortar setting beds for bonded cementitious floor finishes]<Insert locations>**.
- B. Float Finish:
 1. When bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operation of specific float apparatus, consolidate concrete surface with power-driven floats or by hand floating if area is small or inaccessible to power-driven floats.
 2. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture and complies with **ACI 117** tolerances for conventional concrete.
 3. Apply float finish to surfaces **[to receive trowel finish][and][to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo]<Insert locations>**.
- C. Trowel Finish:

1. After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel.
 2. Continue troweling passes and restraighthen until surface is free of trowel marks and uniform in texture and appearance.
 3. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 4. Do not add water to concrete surface. Use of an approved finishing aid is acceptable.
 5. Do not apply troweled finish to concrete, which has a total air content greater than 3 percent.
 6. Apply a trowel finish to surfaces **[exposed to view][or][to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system]<Insert locations>**.
 7. Finish surfaces to the following tolerances, in accordance with **ASTM E1155**, for a randomly trafficked floor surface:
- D. Trowel and Fine-Broom Finish: First apply a trowel finish to surfaces **[indicated on Drawings][where ceramic or quarry tile is to be installed by either thickset or thinset method]**. While concrete is still plastic, slightly scarify surface with a fine broom perpendicular to main traffic route.
1. Coordinate required final finish with Architect before application.
 2. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.
- E. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and locations indicated on Drawings.
1. Immediately after float finishing, slightly roughen trafficked surface by brooming with a fiber-bristle broom perpendicular to main traffic route.
 2. Coordinate required final finish with Architect before application.
- F. Slip-Resistive Finish: Before final floating, apply slip-resistive **[aggregate][aluminum granule]** finish to concrete stair treads, platforms, and ramps, as indicated on Drawings.
1. Apply in accordance with manufacturer's written instructions and as follows:
 - a. Uniformly spread **[25 lb/100 sq. ft.]<Insert rate>** of dampened slip-resistive **[aggregate][aluminum granules]** over surface in one or two applications.
 - b. Tamp aggregate flush with surface, but do not force below surface.
 - c. After broadcasting and tamping, apply trowel finish.
 - d. After curing, lightly work surface with a steel wire brush or an abrasive stone and water to expose slip-resistive **[aggregate][aluminum granules]**.
- G. Dry-Shake Floor Hardener Finish: After initial floating, apply dry-shake floor hardener to surfaces in accordance with manufacturer's written instructions and as follows:
1. Uniformly apply dry-shake floor hardener at a rate of **[100 lb/100 sq. ft.]<Insert rate>** unless greater amount is recommended by manufacturer.

2. Uniformly distribute approximately two-thirds of dry-shake floor hardener over surface by hand or with mechanical spreader, and embed by power floating.
3. Follow power floating with a second dry-shake floor hardener application, uniformly distributing remainder of material, and embed by power floating.
4. After final floating, apply a trowel finish.
5. Cure concrete with curing compound recommended by dry-shake floor hardener manufacturer and apply immediately after final finishing.

2.15 APPLICATION OF FINISHING FORMED SURFACES

A. As-Cast Surface Finishes:

1. ACI 301 (ACI 301M) Surface Finish SF-1.0: As-cast concrete texture imparted by form-facing material.
 - a. Patch voids larger than **1-1/2 inches** wide or **1/2 inch** deep.
 - b. Remove projections larger than **1 inch**.
 - c. Tie holes do not require patching.
 - d. Surface Tolerance: **ACI 117**, Class D.
 - e. Apply to concrete surfaces for metal lap pan deck formed surfaces and those surfaces that are buried or covered with subsequent installed surfaces.
2. ACI 301 (ACI 301M) Surface Finish SF-2.0: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams.
 - a. Patch voids larger than **3/4 inch** wide or **1/2 inch** deep.
 - b. Remove projections larger than **1/4 inch**.
 - c. Patch tie holes.
 - d. Surface Tolerance: **ACI 117**, Class B.
 - e. Locations: Apply to concrete surfaces [**exposed to public view,**][**to receive a rubbed finish,**][**or to be covered with a coating or covering material applied directly to concrete**]<Insert locations>.
3. ACI 301 (ACI 301M) Surface Finish SF-3.0:
 - a. Patch voids larger than **3/4 inch** wide or **1/2 inch** deep.
 - b. Remove projections larger than **1/8 inch**.
 - c. Patch tie holes.
 - d. Surface Tolerance: **ACI 117** Class A.
 - e. Locations: Apply to concrete surfaces [**exposed to public view,**][**to receive a rubbed finish,**][**or to be covered with a coating or covering material applied directly to concrete**]<Insert locations>.

B. Rubbed Finish: Apply the following to as-cast surface finishes where indicated on Drawings:

1. Smooth-Rubbed Finish:

- a. Perform no later than one day after form removal.
 - b. Moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture.
 - c. If sufficient cement paste cannot be drawn from the concrete by the rubbing process, use a grout made from the same cementitious materials used in the in-place concrete.
 - d. Maintain required patterns or variances as shown on Drawings or to match **[design reference sample][field sample panels][mockups]**.
2. Grout-Cleaned Rubbed Finish:
- a. Clean concrete surfaces after contiguous surfaces are completed and accessible.
 - b. Do not clean concrete surfaces as Work progresses.
 - c. Mix 1 part portland cement to 1-1/2 parts fine sand, complying with ASTM C144 or ASTM C404, by volume, with sufficient water to produce a mixture with the consistency of thick paint. Add white portland cement in amounts determined by trial patches, so color of dry grout matches adjacent surfaces.
 - d. Wet concrete surfaces.
 - e. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap, and keep surface damp by fog spray for at least 36 hours.
 - f. Maintain required patterns or variances as shown on Drawings or to match **[design reference sample][field sample panels][mockups]**.

2.16 INSTALLATION OF MISCELLANEOUS CONCRETE ITEMS

- A. Filling in:
1. Fill in holes and openings left in concrete structures after Work of other trades is in place unless otherwise indicated.
 2. Mix, place, and cure concrete, as specified, to match color and texture with in-place construction exposed to view.
 3. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items.
1. Cast-in inserts and accessories, as shown on Drawings.
 2. Screed, tamp, and trowel finish concrete surfaces.

2.17 APPLICATION OF CONCRETE CURING

- A. Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
1. Comply with **ACI 301** for cold weather protection during curing.
 2. Comply with **ACI 301** and **ACI 305.1** for hot-weather protection during curing.
 3. Maintain moisture loss no more than **0.2 lb/sq. ft. x h**, calculated in accordance with ACI 305R, before and during finishing operations.
- B. Curing Formed Surfaces: Comply with **ACI 308.1** as follows:
1. Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces.
 2. Cure concrete containing color pigments in accordance with color pigment manufacturer's instructions.
 3. If forms remain during curing period, moist cure after loosening forms.
 4. If removing forms before end of curing period, continue curing for remainder of curing period as follows:
 - a. Continuous Fogging: Maintain standing water on concrete surface until final setting of concrete.
 - b. Continuous Sprinkling: Maintain concrete surface continuously wet.
 - c. Absorptive Cover: Pre-dampen absorptive material before application; apply additional water to absorptive material to maintain concrete surface continuously wet.
 - d. Water-Retention Sheeting Materials: Cover exposed concrete surfaces with sheeting material, taping, or lapping seams.
 - e. Membrane-Forming Curing Compound: Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
 - 1) Recoat areas subject to heavy rainfall within three hours after initial application.
 - 2) Maintain continuity of coating and repair damage during curing period.
- C. Curing Unformed Surfaces: Comply with **ACI 308.1** as follows:
1. Begin curing after finishing concrete.
 2. Interior Concrete Floors:
 - a. Floors to Receive Floor Coverings Specified in Other Sections: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than **12 inches**.

- b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least **12 inches**, and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
 - 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following not in cold weather:
 - a) Water.
 - b) Continuous water-fog spray.
- b. Floors to Receive Penetrating Liquid Floor Treatments: Contractor has option of the following:
- 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than **12 inches**.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least **12 inches**, and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
 - 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.
- c. Floors to Receive Polished Finish: Contractor has option of the following:
- 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted

absorptive cover over entire area of floor.

- a) Lap edges and ends of absorptive cover not less than **12 inches**.
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
- 2) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
- a) Water.
 - b) Continuous water-fog spray.

d. Floors To Receive Chemical Stain:

- 1) As soon as concrete has sufficient set to permit application without marring concrete surface, install curing paper over entire area of floor.
- 2) Install curing paper square to building lines, without wrinkles, and in a single length without end joints.
- 3) Butt sides of curing paper tight; do not overlap sides of curing paper.
- 4) Leave curing paper in place for duration of curing period, but not less than 28 days.

e. Floors To Receive Urethane Flooring:

- 1) As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
- 2) Rewet absorptive cover, and cover immediately with polyethylene moisture-retaining cover with edges lapped **6 inches** and sealed in place.
- 3) Secure polyethylene moisture-retaining cover in place to prohibit air from circulating under polyethylene moisture-retaining cover.
- 4) Leave absorptive cover and polyethylene moisture-retaining cover in place for duration of curing period, but not less than 28 days.

f. Floors To Receive Curing Compound:

- 1) Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
- 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
- 3) Maintain continuity of coating, and repair damage during curing period.

g. Floors To Receive Curing and Sealing Compound:

- 1) Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller in accordance with manufacturer's written instructions.
- 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
- 3) Repeat process 24 hours later, and apply a second coat. Maintain continuity of coating, and repair damage during curing period.

2.18 INSTALLATION OF JOINT FILLING

- A. Prepare, clean, and install joint filler in accordance with manufacturer's written instructions.
 1. Defer joint filling until concrete has aged at least **[one][six]** month(s).
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least **2 inches** deep in formed joints.
- D. Overfill joint, and trim joint filler flush with top of joint after hardening.

2.19 INSTALLATION OF CONCRETE SURFACE REPAIRS

- A. Defective Concrete:
 1. Repair and patch defective areas when approved by Architect.
 2. Remove and replace concrete that cannot be repaired and patched to meet specification requirements.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a **No. 16** sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks in excess of **0.01 inch** spalls, air bubbles exceeding surface finish limits, honeycombs, rock pockets, fins and other projections on the surface exceeding surface finish limits, and stains and other discolorations that cannot be removed by cleaning.
 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than **1/2 inch** in any dimension to solid concrete.
 - a. Limit cut depth to **3/4 inch**.
 - b. Make edges of cuts perpendicular to concrete surface.
 - c. Clean, dampen with water, and brush-coat holes and voids with bonding agent.
 - d. Fill and compact with patching mortar before bonding agent has dried.
 - e. Fill form-tie voids with patching mortar or cone plugs secured in place with

bonding agent.

2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement, so that, when dry, patching mortar matches surrounding color.
 - a. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.
 - b. Compact mortar in place and match surrounding surface.
3. Repair defects on concealed formed surfaces that will affect concrete's durability and structural performance, as determined by Architect.

D. Repairing Unformed Surfaces:

1. Test unformed surfaces, such as floors and slabs, for finish, and verify surface tolerances specified for each surface.
 - a. Correct low and high areas.
 - b. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
2. Repair finished surfaces containing surface defects, including spalls, popouts, honeycombs, rock pockets, crazing, and cracks in excess of **0.01 inch** wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width.
3. After concrete has cured at least 14 days, correct high areas by grinding.
4. Correct localized low areas during, or immediately after, completing surface-finishing operations by adding patching mortar.
 - a. Finish repaired areas to blend into adjacent concrete.
5. Correct other low areas scheduled to receive floor coverings with a repair underlayment.
 - a. Prepare, mix, and apply repair underlayment and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - b. Feather edges to match adjacent floor elevations.
6. Correct other low areas scheduled to remain exposed with repair topping.
 - a. Cut out low areas to ensure a minimum repair topping depth of **1/4 inch** to match adjacent floor elevations.
 - b. Prepare, mix, and apply repair topping and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
7. Repair defective areas, except random cracks and single holes **1 inch** or less in diameter, by cutting out and replacing with fresh concrete.

- a. Remove defective areas with clean, square cuts, and expose steel reinforcement with at least a **3/4-inch** clearance all around.
 - b. Dampen concrete surfaces in contact with patching concrete and apply bonding agent.
 - c. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate.
 - d. Place, compact, and finish to blend with adjacent finished concrete.
 - e. Cure in same manner as adjacent concrete.
8. Repair random cracks and single holes **1 inch** or less in diameter with patching mortar.
- a. Groove top of cracks and cut out holes to sound concrete, and clean off dust, dirt, and loose particles.
 - b. Dampen cleaned concrete surfaces and apply bonding agent.
 - c. Place patching mortar before bonding agent has dried.
 - d. Compact patching mortar and finish to match adjacent concrete.
 - e. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

2.20 FIELD QUALITY CONTROL

- A. Testing Agency: **Owner will engage** a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
1. Testing agency to be responsible for providing curing facility for initial curing of strength test specimens on-site and verifying that test specimens are cured in accordance with standard curing requirements in ASTM C31/C31M.
 2. Testing agency to immediately report to Architect, Contractor, and concrete manufacturer any failure of Work to comply with Contract Documents.
 3. Testing agency to report results of tests and inspections, in writing, to Owner, Architect, Contractor, and concrete manufacturer within 48 hours of inspections and tests.
 - a. Test reports to include reporting requirements of ASTM C31/C31M, ASTM C39/C39M, and **ACI 301**, including the following as applicable to each test and inspection:
 - 1) Project name.
 - 2) Name of testing agency.
 - 3) Names and certification numbers of field and laboratory technicians performing inspections and testing.
 - 4) Name of concrete manufacturer.
 - 5) Date and time of inspection, sampling, and field testing.
 - 6) Date and time of concrete placement.

- 7) Location in Work of concrete represented by samples.
 - 8) Date and time sample was obtained.
 - 9) Truck and batch ticket numbers.
 - 10) Design compressive strength at 28 days.
 - 11) Concrete mixture designation, proportions, and materials.
 - 12) Field test results of fresh concrete, including slump or slump flow, air content, temperature and density.
 - 13) Information on storage and curing of samples at the Project site, including curing method and maximum and minimum temperatures during initial curing period.
 - 14) Type of fracture and compressive break strengths at seven days and 28 days.
4. Provide a space and source of power or other resources for curing and access to test specimens by the testing agency.
- B. Delivery Tickets: comply with ASTM C94/C94M.
- C. Inspections:
1. Headed bolts and studs.
 2. Verification of use of required design mixture.
 3. Concrete placement, including conveying and depositing.
 4. Curing procedures and maintenance of curing temperature.
 5. Verification of concrete strength before removal of shores and forms from beams and slabs.
 6. Batch Plant Inspections: On a random basis, as determined by Architect.
- D. Concrete Tests: Testing of composite samples of fresh concrete obtained in accordance with ASTM C 172/C 172M to be performed in accordance with the following requirements:
1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding **5 cu. yd.**, but less than **25 cu. yd.**, plus one set for each additional **150 cu. yd.** or fraction thereof.
 - a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing is to be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 2. Slump: ASTM C143/C143M:
 - a. One test at point of delivery for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests as needed.
 3. Slump Flow: ASTM C1611/C1611M:
 - a. One test at point of delivery for each composite sample when strength test specimens are cast, but not less than one test for each day's pour of each

- concrete mixture.
 - b. Perform additional tests as needed.
4. Air Content: ASTM C231/C231M pressure method, for normal-weight concrete; **[ASTM C173/C173M volumetric method, for structural lightweight concrete]**.
 - a. One test for each composite sample when strength test specimens are cast, but not less than one test for each day's pour of each concrete mixture.
 5. Concrete Temperature: ASTM C1064/C1064M:
 - a. One test hourly when air temperature is **40 deg F** and below or **80 deg F** and above, and one test for each composite sample when strength test specimens are cast.
 6. Concrete Density: ASTM C138/C138M:
 - a. One test for each composite sample when strength test specimens are cast.
 7. Unit Weight: ASTM C138/C138M density of fresh structural lightweight concrete.
 - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture. The fresh density should be consistent with that associated with the equilibrium density within a tolerance of plus or minus 4 lb/ft.³.
 8. Compression Test Specimens: ASTM C31/C31M:
 - a. Cast, and field cure three sets of four standard cylindrical specimens for each composite sample.
 9. Compressive-Strength Tests: ASTM C39/C39M.
 - a. Test one set of three standard cured specimens at seven days and one set of three specimens at 28 days.
 - b. A compressive-strength test to be the average compressive strength from a set of three specimens obtained from same composite sample and tested at age indicated.
 10. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor to evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
 11. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests of standard cured cylinders equals or exceeds specified compressive strength, and no compressive-strength test value falls below specified compressive strength by more than **500 psi** if specified compressive strength is **5000 psi**, or no compressive strength test value is less than 10 percent of specified compressive strength if specified

- compressive strength is greater than **5000 psi**.
12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
 13. Additional Tests:
 - a. Testing and inspecting agency to make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
 - b. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42/C42M or by other methods as directed by Architect.
 - 1) Acceptance criteria for concrete strength to be in accordance with **ACI 301**, Section 1.7.6.3.
 14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
 15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- E. Measure floor and slab flatness and levelness in accordance with **ASTM E1155** within **24** hours of completion of floor finishing and promptly report test results to Architect.

END OF SECTION 03 30 00