

SECTION 23 0529
HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Support and attachment components.

1.02 REFERENCE STANDARDS

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- B. ASTM A47/A47M - Standard Specification for Ferritic Malleable Iron Castings; 1999, with Editorial Revision (2022).
- A. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2024.
- B. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2023.
- C. ASTM A181/A181M - Standard Specification for Carbon Steel Forgings, for General-Purpose Piping; 2025.
- D. ASTM A283/A283M - Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates; 2024.
- E. ASTM A395/A395M - Standard Specification for Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures; 1999 (Reapproved 2022).
- F. ASTM B633 - Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel; 2023.
- G. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2026.
- H. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials; 2024a.
- I. FM (AG) - FM Approval Guide; Current Edition.
- J. MFMA-4 - Metal Framing Standards Publication; 2004.
- K. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation; 2025.
- L. UL (DIR) - Online Certifications Directory; Current Edition.
- M. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Current Edition, Including All Revisions.

1.03 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for channel (strut) framing systems and thermal insulated pipe supports.

1.04 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 SUPPORT AND ATTACHMENT COMPONENTS

- A. General Requirements:
 - 1. Coordinate all support hangers and systems with the building manufacturer (Sprung).
 - 2. Provide all required hangers, supports, anchors, fasteners, fittings, accessories, and hardware as necessary for the complete installation of plumbing work.

3. Provide products listed, classified, and labeled as suitable for the purpose intended, where applicable.
 4. Where support and attachment component types and sizes are not indicated, select in accordance with manufacturer's application criteria as required for the load to be supported. Include consideration for vibration, equipment operation, and shock loads where applicable.
 5. Steel Components: Use corrosion resistant materials suitable for the environment where installed.
 - a. Zinc-Plated Steel: Electroplated in accordance with ASTM B633.
 - b. Galvanized Steel: Hot-dip galvanized after fabrication in accordance with ASTM A123/A123M or ASTM A153/A153M.
- B. Prefabricated Trapeze-Framed Metal Strut Systems:
1. Strut Channel or Bracket Material:
 - a. Indoor Dry Locations: Use painted steel, zinc-plated steel, or galvanized steel.
 2. Accessories: Provide bracket covers, cable basket clips, cable tray clips, clamps, conduit clamps, fire-retarding brackets, j-hooks, protectors, and vibration dampeners.
- C. Hanger Rods:
1. Threaded zinc-plated steel unless otherwise indicated.
- D. Cable Hanging System Kits:
1. Manufacturers:
 - a. Ductmate Industries, Inc: ductmate.com/#sle.
 - b. Gripple, Inc: www.gripple.com/#sle.
 - c. Source Limitations: Furnish hardware, fittings, and accessories from single manufacturer.
 2. Provide cable-wire in bulk or precut lengths with respective cable hangers as required to hold minimum weight of 120 lb (54.4 kg).
 3. Accessories: Provide brackets, clip or c-clip hangers, covers, and y-hook hangers.
- E. Thermal Insulated Pipe Supports:
1. General Requirements:
 - a. Insulated pipe supports to be provided at hanger, support, and guide locations on pipe requiring insulation or additional support.
 - b. Surface Burning Characteristics: Flame spread index/smoke developed index of 5/30, maximum, when tested in accordance with ASTM E84 or UL 723.
 - c. Pipe supports to be provided for nominally sized, 1/2 to 30 inch (15 to 750 mm, DN) iron pipes.
 - d. Insulation inserts to consist of rigid polyisocyanurate (urethane) insulation surrounded by a 360 degree, PVC jacketing.
 2. PVC Jacket:
 - a. Pipe insulation protection shields to be provided with a ball bearing hinge and locking seam.
 - b. Moisture Vapor Transmission: 0.0071 perm inch (0.0092 ng/Pa s m), when tested in accordance with ASTM E96/E96M.
 - c. Thickness: 60 mil (1.524 mm).
- F. Pipe Supports:
1. Material: ASTM A395/A395M ductile iron, ASTM A36/A36M carbon steel, ASTM A47/A47M malleable iron, ASTM A181/A181M forged steel, or ASTM A283/A283M steel.
 2. Liquid Temperatures Up To 122 degrees F (50 degrees C):
 - a. Overhead Support: MSS SP-58 Types 1, 3 through 12.
 - b. Support From Below: MSS SP-58 Types 35 through 38.
- G. Beam Clamps:
1. MSS SP-58 types 19 through 23, 25 or 27 through 30 based on required load.

2. Beam C-Clamp: MSS SP-58 type 23, malleable iron and steel with plain, stainless steel, and zinc finish.
 3. Small or Junior Beam Clamp: MSS SP-58 type 19, malleable iron with plain finish. For inverted usage provide manufacturer listed size(s).
 4. Wide Mouth Beam Clamp: MSS SP-58 type 19, malleable iron with plain finish.
 5. Centerload Beam Clamp with Extension Piece: MSS SP-58 type 30, malleable iron with plain finish.
 6. FM (AG) and UL (DIR) Approved Beam Clamp: MSS SP-58 type 19, plain finish,
 7. Provide clamps with hardened steel cup-point set screws and lock-nuts for anchoring in place.
 8. Material: ASTM A395/A395M ductile iron, ASTM A36/A36M carbon steel, ASTM A47/A47M malleable iron, ASTM A181/A181M forged steel, or ASTM A283/A283M steel.
- H. Riser Clamps:
1. For insulated pipe runs, provide two bolt-type clamps designed for installation under insulation.
 2. MSS SP-58 type 1 or 8, carbon steel or steel with epoxy plated, plain, stainless steel, or zinc plated finish.
 3. Medium Split Horizontal Pipe Clamp: MSS SP-58 type 4, carbon steel or stainless steel with epoxy plated, plain, stainless steel, or zinc plated finish.
 4. Copper Tube Pipe Clamp: MSS SP-58 type 8, epoxy plated copper.
 5. UL (DIR) listed: Pipe sizes 1/2 to 8 inch (15 to 200 mm, DN).
- I. U-Bolts:
1. MSS SP-58 Type 24, carbon steel u-bolt for pipe support or anchoring.
- J. Pipe Hangers:
1. Clevis Hangers, Adjustable:
 - a. Copper Tube: MSS SP-58 Type 1, epoxy-plated copper.
 - b. Standard-Duty: MSS SP-58 Type 1, zinc-colored, epoxy plated.
- K. Dielectric Barriers: Provide between metallic supports and metallic piping and associated items of dissimilar type; acceptable dielectric barriers include rubber or plastic sheets or coatings attached securely to pipe or item.
- L. Pipe Shields for Insulated Piping:
1. General Construction and Requirements:
 - a. Surface Burning Characteristics: Comply with ASTM E84 or UL 723.
 - b. Shields Material: UV-resistant polypropylene with glass fill.
 - c. Maximum Insulated Pipe Outer Diameter: 12-5/8 inch (321 mm).
 - d. Minimum Service Temperature: Minus 40 degrees F (Minus 40 degrees C).
 - e. Maximum Service Temperature: 178 degrees F (81 degrees C).
 - f. Pipe shields to be provided at hanger, support, and guide locations on pipe requiring insulation or additional support.
- M. Anchors and Fasteners:
1. Unless otherwise indicated and where not otherwise restricted, use the anchor and fastener types indicated for the specified applications.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Provide independent support from building structure. Do not provide support from piping, ductwork, conduit, or other systems. Coordinate all supports attached to the building with building manufacturer (Sprung).
- C. Unless specifically indicated or approved by Architect, do not provide support from suspended ceiling support system or ceiling grid.

- D. Unless specifically indicated or approved by Architect, do not provide support from roof deck.
- E. Do not penetrate or otherwise notch or cut structural members without approval of Structural Engineer or building manufacturer.
- F. Provide thermal insulated pipe supports complete with hangers and accessories. Install thermal insulated pipe supports during the installation of the piping system.
- G. Equipment Support and Attachment:
 - 1. Use metal fabricated supports or supports assembled from metal channel (strut) to support equipment as required.
 - 2. Use metal channel (strut) secured to studs to support equipment surface-mounted on hollow stud walls when wall strength is not sufficient to resist pull-out.
 - 3. Use metal channel (strut) to support surface-mounted equipment in wet or damp locations to provide space between equipment and mounting surface.
 - 4. Securely fasten floor-mounted equipment. Do not install equipment such that it relies on its own weight for support.
- H. Secure fasteners according to manufacturer's recommended torque settings.
- I. Remove temporary supports.

END OF SECTION