

SECTION 23 0713 DUCT INSULATION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Duct insulation.
- B. Jacketing and accessories.

1.02 REFERENCE STANDARDS

- A. ASTM B209/B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2021a.
- B. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus; 2021.
- C. ASTM C553 - Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications; 2024.
- D. ASTM C612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation; 2025.
- E. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2026.
- F. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials; 2024a.
- G. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Current Edition, Including All Revisions.

1.03 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide product description, thermal characteristics, list of materials and thickness for each service, and locations.

1.04 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labelled with manufacturer's identification, including product density and thickness.
- B. Protect insulation from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original wrapping.

1.05 FIELD CONDITIONS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 PRODUCTS

2.01 REGULATORY REQUIREMENTS

- A. Surface Burning Characteristics: Flame spread index/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E84 or UL 723.

2.02 GLASS FIBER, FLEXIBLE

- A. Manufacturer:
 - 1. CertainTeed Corporation: www.certainteed.com/#sle.
 - 2. Johns Manville: www.jm.com/#sle.
 - 3. Knauf Insulation; Performance+ Duct Wrap: www.knaufinsulation.com/#sle.
 - 4. Owens Corning Corporation; SOFTR Duct Wrap FRK: www.owenscorning.com/en-us/#sle.

- B. Insulation: ASTM C553; flexible, noncombustible blanket.
 - 1. K (Ksi) value: 0.36 at 75 degrees F (0.052 at 24 degrees C), when tested in accordance with ASTM C518.
 - 2. Maximum Service Temperature: 250 degrees F (121 degrees C).
 - 3. Maximum Water Vapor Absorption: 5.0 percent by weight.
- C. Vapor Barrier Jacket:
 - 1. Kraft paper with glass fiber yarn and bonded to aluminized film.
 - 2. Moisture Vapor Permeability: 0.02 perm inch (0.029 ng/(Pa s m)), when tested in accordance with ASTM E96/E96M.
 - 3. Secure with pressure-sensitive tape.
- D. Vapor Barrier Tape:
 - 1. Kraft paper reinforced with glass fiber yarn and bonded to aluminized film, with pressure-sensitive rubber-based adhesive.
- E. Indoor Vapor Barrier Mastic:

2.03 GLASS FIBER, RIGID

- A. Manufacturer:
 - 1. CertainTeed Corporation: www.certainteed.com/#sle.
 - 2. Johns Manville: www.jm.com/#sle.
 - 3. Knauf Insulation; Earthwool Insulation Board: www.knaufinsulation.com/#sle.
 - 4. Owens Corning Corporation; 700 Series FIBERGLAS Insulation: www.owenscorning.com/en-us/#sle.
- B. Insulation: ASTM C612; rigid, noncombustible.
 - 1. K (Ksi) Value: 0.24 at 75 degrees F (0.036 at 24 degrees C), when tested in accordance with ASTM C518.
 - 2. Maximum Service Temperature: 450 degrees F (232 degrees C).
 - 3. Maximum Water Vapor Absorption: 5.0 percent.
 - 4. Maximum Density: 8.0 pcf (128 kg/cu m).
- C. Vapor Barrier Jacket:
 - 1. Kraft paper with glass fiber yarn and bonded to aluminized film.
 - 2. Moisture Vapor Permeability: 0.02 perm inch (0.029 ng/(Pa s m)), when tested in accordance with ASTM E96/E96M.
 - 3. Secure with pressure-sensitive tape.
- D. Vapor Barrier Tape:
 - 1. Kraft paper reinforced with glass fiber yarn and bonded to aluminized film, with pressure-sensitive rubber-based adhesive.
- E. Indoor Vapor Barrier Finish:
 - 1. Vinyl emulsion type acrylic, compatible with insulation, black color.

2.04 JACKETING AND ACCESSORIES

- A. Aluminum Jacket:
 - 1. Provide aluminum embossed jacketing for all externally insulated metal ductwork exterior to the building.
 - 2. Comply with ASTM B209/B209M, Temper H14, minimum thickness of 0.016 inch (0.41 mm) with factory-applied polyethylene and kraft paper moisture barrier on the inside surface.
 - 3. Thickness: 0.016 inch (0.40 mm) sheet.
 - 4. Finish: Embossed.
 - 5. Joining: Longitudinal slip joints and 2 inch (50 mm) laps.
 - 6. Fittings: 0.016 inch (0.40 mm) thick die-shaped fitting covers with factory-attached protective liner.
 - 7. Metal Jacket Bands: 3/8 inch (10 mm) wide; 0.015 inch (0.38 mm) thick aluminum.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Insulated Ducts Conveying Air Below Ambient Temperature:
 - 1. Provide insulation with vapor barrier jackets.
 - 2. Finish with tape and vapor barrier jacket.
 - 3. Continue insulation through walls, sleeves, hangers, and other duct penetrations.
 - 4. Insulate entire system, including fittings, joints, flanges, fire dampers, flexible connections, and expansion joints.
- C. Slope exterior ductwork to shed water.
- D. External Duct Insulation Application:
 - 1. Secure insulation with vapor barrier with wires and seal jacket joints with vapor barrier adhesive or tape to match jacket.
 - 2. Secure insulation without vapor barrier with staples, tape, or wires.
 - 3. Install without sag on underside of duct. Use adhesive or mechanical fasteners where necessary to prevent sagging. Lift duct off trapeze hangers and insert spacers.
 - 4. Seal vapor barrier penetrations by mechanical fasteners with vapor barrier adhesive.
 - 5. Provide embossed aluminum jacketing over all exposed external duct insulation.

END OF SECTION

BUILDING FOR ROGERS FACILITIES DEPARTMENT
ROGERS, AR

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DEMX ARCHITECTURE
FAYETTEVILLE, AR