

SECTION 22 0529
HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Prefabricated trapeze-framed systems.
- B. Strut systems for pipe or equipment support.
- C. Beam clamps.
- D. Pipe hangers.
- E. Pipe supports, guides, shields, and saddles.
- F. Anchors and fasteners.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 - Cast-in-Place Concrete: Concrete equipment pads.
- B. Section 05 5000 - Metal Fabrications.

1.03 REFERENCE STANDARDS

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2019.
- B. ASTM A47/A47M - Standard Specification for Ferritic Malleable Iron Castings; 1999, with Editorial Revision (2022).
- A. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2024.
- B. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2023.
- C. ASTM A181/A181M - Standard Specification for Carbon Steel Forgings, for General-Purpose Piping; 2025.
- D. ASTM A283/A283M - Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates; 2024.
- E. ASTM A395/A395M - Standard Specification for Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures; 1999 (Reapproved 2022).
- F. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2025a.
- G. ASTM A1011/A1011M - Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength; 2025.
- H. ASTM B633 - Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel; 2023.
- I. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2026.
- J. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials; 2024a.
- K. FM (AG) - FM Approval Guide; Current Edition.
- L. MFMA-4 - Metal Framing Standards Publication; 2004.
- M. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation; 2025.
- N. UL (DIR) - Online Certifications Directory; Current Edition.
- O. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate sizes and arrangement of supports and bases with the actual equipment and components to be installed.
 - 2. Coordinate the work with other trades to provide additional framing and materials required for installation.
 - 3. Coordinate compatibility of support and attachment components with mounting surfaces at the installed locations.
 - 4. Coordinate the arrangement of supports with ductwork, piping, equipment and other potential conflicts installed under other sections or by others.
 - 5. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.
- B. Sequencing:
 - 1. Do not install products on or provide attachment to concrete surfaces until concrete has fully cured in accordance with Section 03 3000.

1.05 QUALITY ASSURANCE

- A. Comply with applicable building code.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 GENERAL REQUIREMENTS

- A. Provide required hardware to hang or support piping, equipment, or fixtures with related accessories as necessary to complete installation of plumbing work.
- B. Provide hardware products listed, classified, and labeled as suitable for intended purpose.
- C. Where support and attachment component types and sizes are not indicated, select in accordance with manufacturer's application criteria as required for the load to be supported. Include consideration for vibration, equipment operation, and shock loads where applicable.
- D. Do not use wire, chain, perforated pipe strap, or wood for permanent supports unless specifically indicated or permitted.
- E. Materials for Metal Fabricated Supports: Comply with Section 05 5000.
 - 1. Zinc-Plated Steel: Electroplated in accordance with ASTM B633 unless stated otherwise.
 - 2. Galvanized Steel: Hot-dip galvanized in accordance with ASTM A123/A123M or ASTM A153/A153M unless stated otherwise.
- F. Corrosion Resistance: Use corrosion-resistant metal-based materials fully compatible with exposed piping materials and suitable for the environment where installed.
 - 1. Indoor Dry Locations: Use zinc-plated steel or approved equivalent unless otherwise indicated.
 - 2. Outdoor, Damp, or Wet-Indoor Locations: Use galvanized steel, stainless steel, or approved equivalent unless otherwise indicated.

2.02 PREFABRICATED TRAPEZE-FRAMED SYSTEMS

- A. Prefabricated Trapeze-Framed Metal Strut Systems:
 - 1. Manufacturers:
 - a. Gripple, Inc: www.gripple.com/#sle.
 - b. Unistrut, a brand of Atkore International, Inc: www.unistrut.com/#sle.
 - c. Or equal.
 - d. Source Limitations: Furnish hardware, fittings, and accessories from single manufacturer.
 - 2. MFMA-4 compliant, pre-fabricated, MSS SP-58 Type 59 continuous-slot metal strut channel with associated tracks, fittings, and related accessories.

3. MFMA-4 compliant, prefabricated, side-loading continuous-slot metal strut channel bracket with associated tracks, fittings, and related accessories.
4. Strut Channel or Bracket Material:
 - a. Indoor Dry Locations: Use zinc-plated steel or galvanized steel.
 - b. Outdoor and Damp or Wet Indoor Locations: Use galvanized steel.
5. Minimum Channel Thickness: Steel sheet, 12 gauge, 0.1046 inch (2.66 mm).
6. Minimum Channel Dimensions: 1-5/8 inch (41 mm) width by 13/16 inch (21 mm) height.
7. Accessories: Provide bracket covers, cable basket clips, cable tray clips, clamps, conduit clamps, fire-retarding brackets, j-hooks, protectors, and vibration dampeners.

2.03 STRUT SYSTEMS FOR PIPE OR EQUIPMENT SUPPORT

- A. Strut Channels:
 1. Manufacturers:
 - a. ABB Installation Products: electrification.us.abb.com/#sle.
 - b. Gripple, Inc: www.gripple.com/#sle.
 - c. Unistrut, a brand of Atkore International Inc: www.unistrut.com/#sle.
 - d. Or equal.
 - e. Source Limitations: Furnish hardware, fittings, and accessories from single manufacturer.
 2. ASTM A653/A653M galvanized steel bracket with clamps for surface mounting of piping or plumbing equipment support.
 3. Channel or Bracket Kits: Include rods, brackets, end-fixed fittings, covers, clips, and other related hardware required to complete sectional trapeze section for piping or other support.
- B. Hanger Rods:
 1. Threaded zinc-plated steel unless otherwise indicated.
 2. Minimum Size, Unless Otherwise Indicated or Required:
 - a. Equipment Supports: 1/2 inch (13 mm, DN) diameter.
 - b. Piping up to 1 inch (25 mm, DN): 1/4 inch (6 mm, DN) diameter.
 - c. Piping larger than 1 inch (25 mm, DN): 3/8 inch (10 mm, DN) diameter.
 - d. Trapeze Support for Multiple Pipes: 3/8 inch (10 mm) in length.
- C. Cable Hanging System Kits:
 1. Manufacturers:
 - a. B-Line, a brand of Eaton Corporation: www.eaton.com/#sle.
 - b. Ductmate Industries, Inc: ductmate.com/#sle.
 - c. Gripple, Inc: www.gripple.com/#sle.
 - d. Or equal.
 - e. Source Limitations: Furnish hardware, fittings, and accessories from single manufacturer.
 2. Provide cable-wire in bulk or pre-cut lengths with respective cable hangers as required to hold minimum weight of 120 lb (54.4 kg).
 3. Accessories: Provide brackets, clip or c-clip hangers, covers, and y-hook hangers.

2.04 BEAM CLAMPS

- A. MSS SP-58 types 19 through 23, 25 or 27 through 30 based on required load.
- B. C-Clamp: MSS SP-58 type 23, malleable iron and steel with plain, stainless steel, and zinc finish.
- C. Small or Junior Beam Clamp: MSS SP-58 type 19, malleable iron with plain finish. For inverted usage provide manufacturer listed size(s).
- D. Wide Mouth Beam Clamp: MSS SP-58 type 19, malleable iron with plain finish.
- E. Centerload Beam Clamp with Extension Piece: MSS SP-58 type 30, malleable iron with plain finish.

- F. Provide clamps with hardened steel cup-point set screws and lock-nuts for anchoring in place.
- G. Material: ASTM A395/A395M ductile iron, ASTM A36/A36M carbon steel, ASTM A47/A47M malleable iron, ASTM A181/A181M forged steel, or ASTM A283/A283M steel.

2.05 PIPE HANGERS

- A. Band Hangers, Adjustable:
 - 1. MSS SP-58 type 7 or 9, zinc-plated ASTM A1011/A1011M steel or ASTM A653/A653M carbon steel.
- B. J-Hangers, Adjustable:
 - 1. MSS SP-58 type 5, zinc-plated ASTM A1011/A1011M steel or ASTM A653/A653M carbon steel.
 - 2. Felt-Lined: Provide for uninsulated pipe to reduce noise and prevent static issues.
- C. Swivel Ring Hangers, Adjustable:
 - 1. MSS SP-58 type 10, epoxy-painted, zinc-colored.
 - 2. Material: ASTM A395/A395M ductile iron, ASTM A36/A36M carbon steel, ASTM A47/A47M malleable iron, ASTM A181/A181M forged steel, or ASTM A283/A283M steel.
 - 3. FM (AG) and UL (DIR) listed for specific pipe size runs and loads.
 - 4. Felt-Lined: Provide for uninsulated pipe to reduce noise and prevent static issues.
- D. Clevis Hangers, Adjustable:
 - 1. Copper Tube: MSS SP-58 type 1, epoxy-plated copper.
 - 2. Felt-Lined: MSS SP-58 type 1, zinc-plated, silicone-free carbon steel.
 - 3. Light-Duty: MSS SP-58 type 1, zinc-colored, epoxy plated.
 - 4. Standard-Duty: MSS SP-58 type 1, zinc-colored, epoxy plated.
- E. Nonmetallic Pipe Hangers:
 - 1. CPVC fabricated, snap-action hanger for pendant or sidewall applications.

2.06 PIPE CLAMPS

- A. Riser Clamps:
 - 1. For insulated pipe runs, provide two bolt-type clamps designed for installation under insulation.
 - 2. MSS SP-58 type 1 or 8, carbon steel or steel with epoxy plated, plain, stainless steel, or zinc plated finish.
 - 3. Medium Split Horizontal Pipe Clamp: MSS SP-58 type 4, carbon steel or stainless steel with epoxy plated, plain, stainless steel, or zinc plated finish.
 - 4. Copper Tube Pipe Clamp: MSS SP-58 type 8, epoxy plated copper.
 - 5. UL (DIR) listed: Pipe sizes 1/2 to 8 inch (15 to 200 mm, DN).
- B. Strut Clamps:
 - 1. Pipe Clamp: Two-piece rigid, universal, or outer diameter type, carbon steel with epoxy copper or zinc finish.
 - 2. Cushioned Pipe or Tubing Strut Clamp: Provide strut clamp with thermoplastic elastomer cushion having dielectric strength of 670 V/mil (26,398,000 V/m).
 - 3. Service Temperature Range: Minus 65 to 275 degrees F (Minus 53.8 to 135 degrees C).
- C. Insulation Coupling:
 - 1. Two bolt-type clamps designed for installation under insulation.
 - 2. Material: Carbon steel with epoxy copper or zinc finish.

2.07 PIPE SUPPORTS, GUIDES, SHIELDS, AND SADDLES

- A. Dielectric Barriers: Provide between metallic supports and metallic piping and associated items of dissimilar type; acceptable dielectric barriers include rubber or plastic sheets or coatings attached securely to pipe or item.
- B. Stanchions:
 - 1. Material: Malleable iron, ASTM A47/A47M; or carbon steel, ASTM A36/A36M.

2. Provide coated or plated saddles to isolate steel hangers from dissimilar metal tube or pipe.
 3. For pipe runs, use stanchions of same type and material where vertical adjustment is required for stationary pipe.
- C. U-Bolts:
1. MSS SP-58 type 24, carbon steel u-bolt for pipe support or anchoring.
- D. Pipe Shields for Insulated Piping:
1. MSS SP-58 type 40, ASTM A1011/A1011M steel or ASTM A653/A653M carbon steel.
 2. General Construction and Requirements:
 - a. Surface Burning Characteristics: Comply with ASTM E84 or UL 723.
 - b. Shields Material: UV-resistant polypropylene with glass fill.
 - c. Maximum Insulated Pipe Outer Diameter: 12-5/8 inch (321 mm).
 - d. Service Temperature: Minus 40 to 178 degrees F (Minus 40 to 81 degrees C).
 - e. Pipe shields to be provided at hanger, support, and guide locations on pipe requiring insulation or additional support.
- E. Pipe Supports:
1. Material: ASTM A395/A395M ductile iron, ASTM A36/A36M carbon steel, ASTM A47/A47M malleable iron, ASTM A181/A181M forged steel, or ASTM A283/A283M steel.
 2. Liquid Temperatures Up to 122 degrees F (50 degrees C):
 - a. Overhead Support: MSS SP-58 types 1, 3 through 12 clamps.
 - b. Support From Below: MSS SP-58 types 35 through 38.
- F. Pipe Supports, Thermal Insulated:
1. General Requirements:
 - a. Insulated pipe supports to be provided at hanger, support, and guide locations on pipe requiring insulation or additional support.
 - b. Surface Burning Characteristics: Flame spread index/smoke developed index of 5/30, maximum, when tested in accordance with ASTM E84 or UL 723.
 - c. Provide pipe supports for 1/2 to 30 inch (15 to 750 mm, DN) iron pipes.
 - d. Insulation inserts to consist of rigid phenolic foam insulation surrounded by 360 degree, PVC jacketing.
 2. PVC Jacket:
 - a. Pipe insulation protection shields to be provided with ball bearing hinge and locking seam.
 - b. Moisture Vapor Transmission: 0.0071 perm inch (0.0092 ng/Pa s m), when tested in accordance with ASTM E96/E96M.
 - c. Minimum Thickness: 60 mil, 0.06 inch (1.524 mm).
- G. Overhead Pipe Supports:

2.08 ANCHORS AND FASTENERS

- A. Unless otherwise indicated and where not otherwise restricted, use the anchor and fastener types indicated for the specified applications.
- B. Concrete: Use preset concrete inserts, expansion anchors, or screw anchors.
- C. Solid or Grout-Filled Masonry: Use expansion anchors or screw anchors.
- D. Hollow Masonry: Use toggle bolts.
- E. Hollow Stud Walls: Use toggle bolts.
- F. Steel: Use beam ceiling clamps, beam clamps, machine bolts, or welded threaded studs.
- G. Beam Ceiling Flanges: ASTM A47/A47M Grade 32510, malleable iron or stainless steel with copper, plain, stainless steel, or zinc finish.
- H. Sheet Metal: Use sheet metal screws.
- I. Wood: Use wood screws.

- J. Plastic and lead anchors are not permitted.
- K. Powder-actuated fasteners are not permitted.
- L. Hammer-driven anchors and fasteners are not permitted.
- M. Post-Installed Concrete and Masonry Anchors: Evaluated and recognized by ICC Evaluation Service, LLC (ICC-ES) for compliance with applicable building code.
- N. Preset Concrete Inserts: Continuous metal strut channel and spot inserts specifically designed to be cast in concrete ceilings, walls, and floors.
 - 1. Channel Material: Use galvanized steel.
 - 2. Minimum Channel Thickness: Steel sheet, 12 gauge, 0.1046 inch (2.66 mm) minimum base metal thickness.
 - 3. Manufacturer: Same as manufacturer of metal strut channel framing system.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that mounting surfaces are ready to receive support and attachment components.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Install anchors and fasteners in accordance with ICC Evaluation Services, LLC (ICC-ES) evaluation report conditions of use where applicable.
- C. Provide independent support from building structure. Do not provide support from piping, ductwork, conduit, or other systems.
- D. Unless specifically indicated or approved by Architect, do not provide support from suspended ceiling support system or ceiling grid.
- E. Unless specifically indicated or approved by Architect, do not provide support from roof deck.
- F. Do not penetrate or otherwise notch or cut structural members without approval of Structural Engineer.
- G. Provide thermal insulated pipe supports complete with hangers and accessories. Install thermal insulated pipe supports during the installation of the piping system.
- H. Equipment Support and Attachment:
 - 1. Use metal fabricated supports or supports assembled from metal channel (strut) to support equipment as required.
 - 2. Use metal channel (strut) secured to studs to support equipment surface-mounted on hollow stud walls when wall strength is not sufficient to resist pull-out.
 - 3. Use metal channel (strut) to support surface-mounted equipment in wet or damp locations to provide space between equipment and mounting surface.
 - 4. Unless otherwise indicated, mount floor-mounted equipment on properly sized 4 inch (100 mm) high concrete pad constructed in accordance with Section 03 3000.
 - 5. Securely fasten floor-mounted equipment. Do not install equipment such that it relies on its own weight for support.
- I. Preset Concrete Inserts: Use manufacturer-provided closure strips to inhibit concrete seepage during concrete pour.
- J. Secure fasteners according to manufacturer's recommended torque settings.
- K. Remove temporary supports.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 - Quality Requirements for additional requirements.

- B. Inspect support and attachment components for damage and defects.
- C. Repair cuts and abrasions in galvanized finishes using zinc-rich paint recommended by manufacturer. Replace components that exhibit signs of corrosion.
- D. Correct deficiencies and replace damaged or defective support and attachment components.

END OF SECTION

BUILDING FOR ROGERS FACILITIES DEPARTMENT
ROGERS, AR

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DEMX ARCHITECTURE
FAYETTEVILLE, AR