

**SECTION 22 0719
PLUMBING PIPING INSULATION**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Glass fiber insulation.
- B. Jacketing and accessories.

1.02 RELATED REQUIREMENTS

- A. Section 07 8400 - Firestopping.

1.03 REFERENCE STANDARDS

- A. ASTM C177 - Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus; 2019, with Editorial Revision (2023).
- B. ASTM C195 - Standard Specification for Mineral Fiber Thermal Insulating Cement; 2007 (Reapproved 2024).
- C. ASTM C449 - Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement; 2007 (Reapproved 2024).
- D. ASTM C547 - Standard Specification for Mineral Fiber Pipe Insulation; 2025.
- E. ASTM C795 - Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel; 2008 (Reapproved 2023).
- F. ASTM C1423 - Standard Guide for Selecting Jacketing Materials for Thermal Insulation; 2021.
- G. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2026.
- H. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials; 2024a.
- I. SAE AMS3779 - Tape, Adhesive, Pressure-Sensitive Thermal Radiation Resistant, Aluminum Coated Glass Cloth; 2016b.
- J. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide product description, thermal characteristics, list of materials and thickness for each service, and locations.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with not less than three years of documented experience.
- B. Applicator Qualifications: Company specializing in performing the type of work specified in this section with minimum three years of experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site, labeled with manufacturer's identification, product density, and thickness.

1.07 FIELD CONDITIONS

- A. Maintain ambient conditions required by manufacturers of each product.
- B. Maintain temperature before, during, and after installation for minimum of 24 hours.

PART 2 PRODUCTS

2.01 REGULATORY REQUIREMENTS

- A. Surface Burning Characteristics: Flame spread index/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E84 or UL 723.

2.02 GLASS FIBER INSULATION

- A. Manufacturers:
 - 1. CertainTeed Corporation: www.certainteed.com/#sle.
 - 2. Johns Manville Corporation: www.jm.com/#sle.
 - 3. Knauf Insulation: www.knaufinsulation.com/#sle.
 - 4. Owens Corning Corporation: www.owenscorning.com/en-us/#sle.
 - 5. Or approved equal.
- B. Insulation: ASTM C547 and ASTM C795; rigid, preformed pipe insulation, noncombustible.
 - 1. K (Ksi) Value: ASTM C177, 0.24 at 75 degrees F (0.035 at 24 degrees C).
 - 2. Maximum Service Temperature: 850 degrees F (454 degrees C).
 - 3. Maximum Moisture Absorption: 0.2 percent by volume.
- C. Insulation: ASTM C547 and ASTM C795; semi-rigid, v-grooved, noncombustible, end grain adhered to jacket.
 - 1. K (Ksi) Value: ASTM C177, 0.24 at 75 degrees F (0.035 at 24 degrees C).
 - 2. Maximum Service Temperature: 650 degrees F (343 degrees C).
 - 3. Maximum Moisture Absorption: 0.2 percent by volume.
- D. Vapor Barrier Jacket: White Kraft paper with glass fiber yarn, bonded to aluminized film; moisture vapor transmission when tested in accordance with ASTM E96/E96M of 0.02 perm (0.029 ng/(Pa s m)).
- E. Tie Wire: 0.048 inch (1.22 mm) stainless steel with twisted ends on maximum 12 inch (300 mm) centers.
- F. Vapor Barrier Lap Adhesive: Compatible with insulation.
- G. Insulating Cement/Mastic: ASTM C195; hydraulic setting on mineral wool.
- H. Fibrous Glass Fabric:
 - 1. Cloth: Untreated; 9 oz/sq yd (305 g/sq m) weight.
 - 2. Blanket: 1.0 pcf (16 kg/cu m) density.
 - 3. Weave: 5 by 5.
- I. Indoor Vapor Barrier Finish:
 - 1. Cloth: Untreated; 9 oz/sq yd (305 g/sq m) weight.
 - 2. Vinyl emulsion type acrylic, compatible with insulation, black color.
- J. Insulating Cement: ASTM C449.

2.03 JACKETING AND ACCESSORIES

- A. PVC Plastic Jacket:
 - 1. Jacket: One piece molded type fitting covers and sheet material, off-white color.
 - a. Minimum Service Temperature: 0 degrees F (Minus 18 degrees C).
 - b. Maximum Service Temperature: 150 degrees F (66 degrees C).
 - c. Moisture Vapor Permeability: 0.002 perm inch (0.0029 ng/(Pa s m)), maximum, when tested in accordance with ASTM E96/E96M.
 - d. Thickness: 10 mil, 0.010 inch (0.25 mm).
 - e. Connections: Brush on welding adhesive.
 - 2. Covering Adhesive Mastic: Compatible with insulation.
- B. Reinforced Tape:
 - 1. All Service Jacket tape suitable for sealing seams between insulation, insulated pipe bends, and fittings resulting in a tight, smooth surface without wrinkles.

2. Comply with UL 723 or ASTM E84.
3. Moisture Vapor Permeability: 0.00 perm inch (0.00 ng/(Pa s m)), when tested in accordance with ASTM E96/E96M.
4. Finish: Match insulation.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that piping has been tested before applying insulation materials.
- B. Verify that surfaces are clean and dry, with foreign material removed.

3.02 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Exposed Piping: Locate insulation and cover seams in least visible locations.
- C. Insulated pipes conveying fluids below ambient temperature: Insulate entire system including fittings, valves, unions, flanges, strainers, flexible connections, and expansion joints.
- D. Glass fiber insulated pipes conveying fluids below ambient temperature:
 1. Provide vapor barrier jackets, factory-applied or field-applied. Secure with self-sealing longitudinal laps and butt strips with pressure-sensitive adhesive. Secure with outward clinch expanding staples and vapor barrier mastic.
 2. Insulate fittings, joints, and valves with molded insulation of like material and thickness as adjacent pipe. Finish with glass cloth and vapor barrier adhesive or PVC fitting covers.
- E. Glass fiber insulated pipes conveying fluids above ambient temperature:
 1. Provide standard jackets, with or without vapor barrier, factory-applied or field-applied. Secure with self-sealing longitudinal laps and butt strips with pressure-sensitive adhesive. Secure with outward clinch expanding staples.
 2. Insulate fittings, joints, and valves with insulation of like material and thickness as adjoining pipe. Finish with glass cloth and adhesive or PVC fitting covers.
- F. Inserts and Shields:
 1. Application: Piping 1-1/2 inches (40 mm) diameter or larger.
 2. Shields: Galvanized steel between pipe hangers or pipe hanger rolls and inserts.
 3. Insert Location: Between support shield and piping and under the finish jacket.
 4. Insert Configuration: Minimum 6 inches (150 mm) long, of same thickness and contour as adjoining insulation; may be factory fabricated.
 5. Insert Material: Hydrous calcium silicate insulation or other heavy density insulating material suitable for the planned temperature range.
- G. Continue insulation through walls, sleeves, pipe hangers, and other pipe penetrations. Finish at supports, protrusions, and interruptions. At fire separations, see Section 07 8400.
- H. Pipe Exposed in Mechanical Equipment Rooms or Finished Spaces (less than 10 feet (3 meters) above finished floor): Finish with PVC jacket and fitting covers.

3.03 SCHEDULES

- A. Plumbing Systems:
 1. Domestic Hot Water Supply and Recirculation:
 - a. Glass Fiber Insulation:
 - 1) Thickness: 1 inch (25.4 mm).
 2. Domestic Cold Water:
 - a. Glass Fiber Insulation:
 - 1) Thickness: 1/2 inch (12.7 mm)

END OF SECTION

BUILDING FOR ROGERS FACILITIES DEPARTMENT
ROGERS, AR

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DEMX ARCHITECTURE
FAYETTEVILLE, AR