

SECTION 22 0523
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Angle valves.
- B. Ball valves.
- C. Check valves.

1.02 ABBREVIATIONS AND ACRONYMS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Non-rising stem.
- E. OS&Y: Outside screw and yoke.
- F. PTFE: Polytetrafluoroethylene.
- G. RS: Rising stem.
- H. TFE: Tetrafluoroethylene.
- I. WOG: Water, oil, and gas.

1.03 REFERENCE STANDARDS

- A. ASME B1.20.1 - Pipe Threads, General Purpose, Inch; 2013 (Reaffirmed 2018).
- B. ASME B16.5 - Pipe Flanges and Flanged Fittings: NPS 1/2 Through NPS 24 Metric/Inch Standard; 2025.
- C. ASME B16.10 - Face-to-Face and End-to-End Dimensions of Valves; 2022, with Errata (2023).
- D. ASME B16.18 - Cast Copper Alloy Solder Joint Pressure Fittings; 2021.
- E. ASME B16.34 - Valves — Flanged, Threaded, and Welding End; 2025.
- F. ASME B31.9 - Building Services Piping; 2025.
- G. MSS SP-45 - Drain and Bypass Connections; 2020.
- H. MSS SP-80 - Bronze Gate, Globe, Angle, and Check Valves; 2019.
- I. MSS SP-110 - Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends; 2010, with Errata .
- J. NSF 61 - Drinking Water System Components - Health Effects; 2025, with Addendum
- K. NSF 372 - Drinking Water System Components - Lead Content; 2024.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data on valves including manufacturers catalog information. Submit performance ratings, rough-in details, weights, support requirements, and piping connections.
- C. Maintenance Materials: Furnish Owner with one wrench for every five plug valves, in each size of square plug valve head.
 - 1. See Section 01 6000 - Product Requirements for additional provisions.

1.05 QUALITY ASSURANCE

- A. Manufacturer:
 - 1. Obtain valves for each valve type from single manufacturer.
 - 2. Company must specialize in manufacturing products specified in this section, with not less than three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Minimize exposure of operable surfaces by setting plug and ball valves to open position.
 - 2. Protect valve parts exposed to piped medium against rust and corrosion.
 - 3. Protect valve piping connections such as grooves, weld ends, threads, and flange faces.
 - 4. Secure check valves in either the closed position or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection and protect flanges and specialties from dirt.
 - a. Provide temporary inlet and outlet caps.
 - b. Maintain caps in place until installation.
 - 2. Store valves in shipping containers and maintain in place until installation.
 - a. Store valves indoors in dry environment.
 - b. Store valves off the ground in watertight enclosures when indoor storage is not an option.

PART 2 PRODUCTS

2.01 APPLICATIONS

- A. See drawings for specific valve locations.
- B. Listed pipe sizes shown using nominal pipe sizes (NPS) and nominal diameter (DN).
- C. Provide the following valves for the applications if not indicated on drawings:
 - 1. Shutoff: Ball, butterfly, gate or plug.
 - 2. Swing Check (Pump Outlet):
 - a. 2 inch (50 mm, DN) and Smaller: Bronze swing check valves with bronze disc.
- D. Required Valve End Connections for Non-Wafer Types:
 - 1. Steel Pipe:
 - a. 2 inch (50 mm, DN) and Smaller: Threaded ends.
 - 2. Copper Tube:
 - a. 2 inch (50 mm, DN) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
- E. Low Pressure, Compressed Air Valves 150 psi (1035 kPa) or Less:
 - 1. 2 inch (50 mm, DN) and Smaller:
 - a. Bronze: Provide with threaded ends.
 - b. Ball: Two piece, full port, bronze with bronze trim.
- F. Domestic, Hot and Cold Water Valves:
 - 1. 2 inch (50 mm, DN) and Smaller:
 - a. Bronze: Provide with threaded ends.
 - b. Bronze Angle: Class 125, bronze disc.
 - c. Ball: Two piece, full port, bronze with bronze trim.
 - d. Bronze Swing Check: Class 125, bronze disc.

2.02 GENERAL REQUIREMENTS

- A. Valve Pressure and Temperature Ratings: No less than rating indicated; as required for system pressures and temperatures.
- B. Valve Sizes: Match upstream piping unless otherwise indicated.
- C. Valve Actuator Types:
 - 1. Handwheel: Valves other than quarter-turn types.
 - 2. Hand Lever: Quarter-turn valves 6 inch (150 mm, DN) and smaller except plug valves.
 - 3. Wrench: Plug valves with square heads.
- D. Insulated Piping Valves: With 2 inch (50 mm, DN) stem extensions and the following features:
 - 1. Gate Valves: Rising stem.

2. Ball Valves: Extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
- E. Valve-End Connections:
 1. Threaded End Valves: ASME B1.20.1.
 2. Pipe Flanges and Flanged Fittings 1/2 inch (15 mm, DN) through 24 inch (600 mm, DN): ASME B16.5.
 3. Solder Joint Connections: ASME B16.18.
- F. General ASME Compliance:
 1. Ferrous Valve Dimensions and Design Criteria: ASME B16.10 and ASME B16.34.
 2. Solder-joint Connections: ASME B16.18.
 3. Building Services Piping Valves: ASME B31.9.
- G. Potable Water Use:
 1. Certified: Approved for use in compliance with NSF 61 and NSF 372.
 2. Lead-Free Certified: Wetted surface material includes less than 0.25 percent lead content.
- H. Valve Bypass and Drain Connections: MSS SP-45.
- I. Source Limitations: Obtain each valve type from a single manufacturer.

2.03 BRONZE, ANGLE VALVES

- A. Class 125; CWP Rating: 200 psi (1380 kPa):
 1. Comply with MSS SP-80, Type 1.
 2. Body: Bronze; ASTM B62, with integral seat and screw in bonnet.
 3. End Connections: Pipe thread.
 4. Stem: Bronze.
 5. Disc: Bronze.
 6. Packing: Asbestos free.
 7. Handwheel: Bronze or aluminum.

2.04 BRONZE, BALL VALVES

- A. General:
 1. Fabricate from dezincification resistant material.
 2. Copper alloys containing more than 15 percent zinc are not permitted.
- B. Two Piece, Full Port with Bronze Trim:
 1. Comply with MSS SP-110.
 2. WSP Rating: 150 psi (1035 kPa).
 3. WOG Rating: 400 psi (2758 kPa).
 4. Body: Forged bronze.
 5. Ends Connections: Pipe thread or solder.
 6. Seats: PTFE.
 7. Stem: Bronze, blowout proof.
 8. Ball: Chrome plated brass.
 9. Operator: Provide lockable handle and stem extension.

2.05 BRONZE, SWING CHECK VALVES

- A. General:
 1. Fabricate from dezincification resistant material.
 2. Copper alloys containing more than 15 percent zinc are not permitted.
- B. Class 125:
 1. Pressure and Temperature Rating: MSS SP-80, Type 3.
 2. Design: Y-pattern, horizontal or vertical flow.
 3. WOG Rating: 200 psi (1380 kPa).

4. Body: Bronze.
5. End Connections: Threaded.
6. Disc: Bronze.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Discard all packing materials and verify that valve interior, including threads and flanges are completely clean without signs of damage or degradation that could result in leakage.
- B. Verify valve parts to be fully operational in all positions from closed to fully open.
- C. Confirm gasket material to be suitable for the service, to be of correct size, and without defects that could compromise effectiveness.
- D. Should valve is determined to be defective, replace with new valve.

3.02 INSTALLATION

- A. Provide unions or flanges with valves to facilitate equipment removal and maintenance while maintaining system operation and full accessibility for servicing.
- B. Provide separate valve support as required and locate valve with stem at or above center of piping, maintaining unimpeded stem movement.

END OF SECTION