

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. General construction and requirements.
- B. Applications.
- C. Single phase electric motors.
- D. Three phase electric motors.
- E. Electronically Commutated Motors (ECM).
- F. Capacitors.

1.02 REFERENCE STANDARDS

- A. ABMA STD 9 – Load Ratings and Fatigue Life for Ball Bearings; most recent edition.
- B. IEEE 112 – IEEE Standard Test Procedure for Polyphase Induction Motors and Generators; most recent edition.
- C. NEMA MG 1 – Motors and Generators; most recent edition.
- D. NFPA 70 – National Electrical Code; most recent edition adopted by the Authority Having Jurisdiction, including all applicable amendments and supplements.

1.03 SUBMITTALS

- A. Conform with the submittal procedures in Division 01.
- B. Product Data: Provide wiring diagrams with electrical characteristics and connection requirements. Provide nameplate data and ratings, mounting arrangements, size and location of winding termination lugs, overload relays, conduit entry, grounding lug, and coatings.
- C. Test Reports: Indicate test results verifying nominal efficiency and power factor for three phase motors larger than 1/2 horsepower.
- D. Manufacturer's Installation Instructions: Indicate setting, mechanical connections, lubrication, and wiring instructions.
- E. Operation Data: Include instructions for safe operating procedures.

- F. Maintenance Data: Include assembly drawings, bearing data including replacement sizes, and lubrication instructions.

1.04 QUALITY ASSURANCE

- A. Comply with NFPA 70.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

1.05 DELIVERY STORAGE AND HANDLING.

- A. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weather-proof covering. For extended outdoor storage, remove motors from equipment and store separately.

1.06 WARRANTY

- A. Provide five year manufacturer warranty for motors larger than 20 horsepower.

PART 2 - PRODUCTS AND MATERIALS

2.01 MANUFACTURERS

- A. Baldor Electric Company.
- B. General Electric.
- C. Gould.
- D. Marathon.
- E. Regal-Beloit Corporation (Century).
- F. Westinghouse

2.02 GENERAL CONSTRUCTION AND REQUIREMENTS

- A. Electrical Service: All motors shall be supplied in accordance with the following voltage and phase unless noted otherwise on the Drawings.
 - 1. Motors 1/2 HP and Smaller: 115 volts, single phase, 60 Hz.
 - 2. Motors 3/4 HP and Larger: Voltage as scheduled, three phase, 60 Hz.
- B. Construction:
 - 1. Open drip-proof except where noted otherwise.
 - 2. Design for continuous operation in 104 degrees F environment.

3. Design for temperature rise in accordance with NEMA MG 1 limits for insulation class, service factor, and motor enclosure type.
 4. Motors with frame sizes 254T and larger: Energy Efficient Type.
- C. Explosion-Proof Motors: UL approved and labeled for hazard classification, with over temperature protection.
- D. Visible Nameplate: Indicating motor horsepower, voltage, phase, cycles, RPM, full load amps, locked rotor amps, frame size, manufacturer's name and model number, service factor, power factor, efficiency.
- E. Wiring Terminations:
1. Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Enclose terminal lugs in terminal box sized to NFPA 70, threaded for conduit.
 2. For fractional horsepower motors where connection is made directly, provide flexible conduit connection in end frame. Maximum length of flexible conduit shall be five feet.

2.03 APPLICATIONS

- A. Exception: Motors less than 250 Watts, for intermittent service may be the equipment manufacturer's standard and need not comply with these specifications.
- B. Single phase motors for shaft mounted fans or blowers: Permanent split capacitor type.
- C. Single phase motors for fans, pumps, blowers and air compressors: Capacitor start type.
- D. Single phase motors for fans less than 1 hp and greater than 1/12 hp: Electronically commutated type.
- E. Motors located in exterior locations, air cooled condensers, humidifiers and explosion proof environments: Totally enclosed fan cooled type.

2.04 SINGLE PHASE POWER - PERMANENT-SPLIT CAPACITOR MOTORS

- A. Starting Torque: Exceeding one fourth of full load torque.
- B. Starting Current: Up to six times full load current.
- C. Multiple Speed: Through tapped windings.
- D. Open Drip-proof or Enclosed Air Over Enclosure: Class A (50 degrees C temperature rise) insulation, minimum 1.0 Service Factor, prelubricated sleeve or ball bearings, automatic reset overload protector.

2.05 SINGLE PHASE POWER - CAPACITOR START MOTORS

- A. Starting Torque: Three times full load torque.
- B. Starting Current: Less than five times full load current.
- C. Pull-up Torque: Up to 350 percent of full load torque.
- D. Breakdown Torque: Approximately 250 percent of full load torque.
- E. Motors: Capacitor in series with starting winding; provide capacitor-start/capacitor-run motors with two capacitors in parallel with run capacitor remaining in circuit at operating speeds.
- F. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, prelubricated ball bearings.
- G. Enclosed Motors: Class A (50 degrees C temperature rise) insulation, 1.0 Service Factor, prelubricated ball bearings.

2.06 THREE PHASE POWER - SQUIRREL CAGE MOTORS

- A. Starting Torque: Between 1 and 1-1/2 times full load torque.
- B. Starting Current: Six times full load current.
- C. Power Output, Locked Rotor Torque, Breakdown or Pull Out Torque: NEMA Design B characteristics.
- D. Design, Construction, Testing, and Performance: Conform to NEMA MG 1 for Design B motors.
- E. Insulation System: NEMA Class B or better.
- F. Drip-proof Enclosure: NEMA Service Factor.
- G. All motors controlled by variable frequency controllers shall have a 1.15 Service Factor.
- H. Testing Procedure: In accordance with IEEE 112. Load test motors to determine free from electrical or mechanical defects in compliance with performance data.
- I. Motor Frames: NEMA Standard T-Frames of steel, aluminum, or cast iron with end brackets of cast iron or aluminum with steel inserts.
- J. Thermistor System (Motor Frame Sizes 254T and Larger): Three PTC thermistors imbedded in motor windings and epoxy encapsulated solid state control relay for wiring into motor starter; refer to Division 26 - Motor Controlling Equipment.

- K. Bearings: Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum AFBMA 9, L-10 life of 20,000 hours. Calculate bearing load with NEMA minimum V-belt pulley with belt center line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.
- L. Sound Power Levels: To NEMA MG 1.
- M. All totally enclosed motors shall be fan cooled type. Non-ventilated type motors are not acceptable.
- N. Motors controlled by variable frequency drives:
 - 1. Rated for voltage peaks and minimum rise times in accordance with NEMA MG1, Part 31.
 - 2. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 3. Inverter-Duty Motors: Class B temperature rise; Class F insulation.
 - 4. Grounding: Provide shaft grounding system equal to AEGIS SGR Bearing Protection Ring, Inpro/Seal Current Diverter Ring (CDR) or approved equal. Install system in accordance with manufacturer's recommendations.
 - 5. Motor Overload Relay: When a single drive is used to supply power to multiple motors, provide a solid state 3-phase adjustable overload relay between the drive and each motor.
 - a) Relay shall have manual reset.
 - b) Provide alarm contact with automatic reset overloads.
- O. Part Winding Start, Where Indicated: Use part of winding to reduce locked rotor starting current to approximately 60 percent of full winding locked rotor current while providing approximately 50 percent of full winding locked rotor torque.
- P. Weatherproof Epoxy Sealed Motors: Epoxy seal windings using vacuum and pressure with rotor and starter surfaces protected with epoxy enamel; bearings double shielded with waterproof non-washing grease.
- Q. Nominal Efficiency: Motors shall have minimum NEMA premium efficiency at full load and rated voltage when tested in accordance with IEEE 112.
- R. Nominal Power Factor: As scheduled at full load and rated voltage when tested in accordance with IEEE 112.

2.07 ELECTRONICALLY COMMUTATED MOTORS (ECM)

- A. Minimum efficiency: 70 percent when rated in accordance with NEMA Standard MG 1 at full load rating conditions.

- B. Motor shall be permanently lubricated with heavy-duty ball bearings to match the equipment load and prewired to the specific voltage and phase.
- C. Internal motor circuitry shall convert AC power supplied to the equipment to DC power to operate the motor.
- D. Motor shall be speed controllable down to 20% of full speed (80% turndown). Speed shall be controlled by either a potentiometer dial mounted on the motor or by a 0-10 VDC signal.

2.08 CAPACITORS

- A. Furnish capacitors for power factor correction as specified herein on motors furnished under Division 23 that are not connected to variable frequency drives. KVAR size shall be as required to correct motor power factor to 90 percent or better and shall be installed on all motors 1 horsepower and larger, that have an uncorrected power factor of less than 85 percent at rated load.
- B. Features:
 - 1. Individual unit cells.
 - 2. All welded steel housing.
 - 3. Each capacitor internally fused.
 - 4. Non-flammable synthetic liquid impregnated.
 - 5. Craft tissue insulation.
 - 6. Aluminum foil electrodes.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Install securely on firm foundation.
- C. Check line voltage and phase and ensure agreement with nameplate.
- D. Install motor overload relays in a common enclosure adjacent to the variable frequency drive

3.02 NEMA OPEN MOTOR SERVICE FACTOR SCHEDULE

HP	3600 RPM	1800 RPM	1200 RPM	900 RPM
1/6-1/3	1.35	1.35	1.35	1.35
1/2	1.25	1.25	1.25	1.15
3/4	1.25	1.25	1.15	1.15
1	1.25	1.15	1.15	1.15
1.5-150	1.15	1.15	1.15	1.15

3.03 PERFORMANCE SCHEDULE: THREE PHASE - OPEN DRIP-PROOF

HP	RPM(Sync)	NEMA Frame	Minimum Percent Efficiency	Minimum Power Factor
1	1200	145T	80	72
1-1/2	1200	182T	84	73
2	1200	184T	85.5	75
3	1200	213T	86.5	60
5	1200	215T	87.5	65
7-1/2	1200	254T	88.5	73
10	1200	256T	90.2	74
15	1200	284T	90.2	77
20	1200	286T	91	78
25	1200	324T	91.7	74
30	1200	326T	92.4	78
40	1200	364T	93	77
50	1200	365T	93	79
1	1800	143T	82.5	84
1-1/2	1800	145T	84	85
2	1800	145T	84	85
3	1800	182T	86.5	86
5	1800	184T	87.5	87
7-1/2	1800	213T	88.5	86
10	1800	215T	89.5	85
15	1800	256T	91	85
20	1800	256T	91	86
25	1800	284T	91.7	85
30	1800	286T	92.4	88
40	1800	324T	93	83
50	1800	326T	93	85
60	1800	364T	93.6	88
75	1800	365T	94.1	88

1-1/2	3600	143T	82.5	85
2	3600	145T	84	87
3	3600	145T	84	85
5	3600	182T	85.5	86
7-1/2	3600	184T	87.5	88
10	3600	213T	88.5	86
15	3600	215T	89.5	89
20	3600	254T	90.2	89
25	3600	256T	91	92
30	3600	284T	91	91
40	3600	286T	91.7	92
50	3600	324T	92.4	89
60	3600	326T	93	91
75	3600	364T	93	88
100	3600	365T	93	88

3.04 PERFORMANCE SCHEDULE: THREE PHASE-ENERGY EFFICIENT, TOTALLY ENCLOSED, FAN COOLED

HP	RPM(Sync)	NEMA Frame	Minimum Percent Efficiency	Minimum Power Factor
1	1200	145T	80	72
1-1/2	1200	182T	85.5	65
2	1200	184T	86.5	68
3	1200	213T	87.5	63
5	1200	215T	87.5	66
7-1/2	1200	254T	89.5	68
10	1200	256T	89.5	75
15	1200	284T	90.2	72
20	1200	286T	90.2	76
25	1200	324T	91.7	71
30	1200	326T	91.7	79
40	1200	364T	93	78
50	1200	365T	93	81
60	1200	404T	93.6	83
1	1800	143T	82.5	84
1-1/2	1800	145T	84	85
2	1800	145T	84	85
3	1800	182T	87.5	83
5	1800	184T	87.5	83
7-1/2	1800	213T	89.5	85

10	1800	215T	89.5	84
15	1800	254T	91	86
20	1800	256T	91	85
25	1800	284T	92.4	84
30	1800	286T	92.4	86
40	1800	324T	93	83
50	1800	326T	93	85
60	1800	364T	93.6	87
75	1800	365T	94.1	87

END OF SECTION

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