PART 1 - GENERAL REQUIREMENTS

1.01 SUMMARY

A. It is the intent of this specification to provide vibration isolation supports for Plumbing equipment as scheduled at the end of this Section.

B. This work shall include all materials and labor required for the installation of the vibration isolation devices.

C. Vibration isolators shall be selected by the weight distribution to produce reasonably uniform deflection. Deflections shall be as noted on the equipment schedule included at the end of this Section.

D. All vibration isolation equipment shall be furnished by one manufacturer unless specifically approved otherwise in writing by the Engineer.

E. All vibration isolation devices shall be treated for corrosion resistance using galvanization for exterior applications and painting for interior applications.

F. Related Sections:

1. Division 22 Section “Common Work Results for Plumbing” for materials and methods for concrete equipment pads.
2. Division 22 Section "Basic Piping Material and Methods," for materials and methods for flexible connectors.
3. Division 22 Section "Hangers and Supports for Plumbing Piping," for materials and methods for hangers and supports.
4. Division 22 Section “Domestic Booster Pumps,” for materials and methods for domestic booster pumps.
5. Division 22 Section “Gas and Vacuum Systems for Health Care Facilities” for materials and methods for medical air compressors and vacuum pumps.
6. Division 22 Section “General Service Compressed Air Systems” for materials and methods for air compressors.

1.02 WORK INCLUDED

A. Provide complete vibration isolation systems as shown or specified and in accordance with the requirements of the Contract Documents. System shall be complete with:

1. Foundations, vibration isolation, and supports for rigidly supported equipment.
2. Vibration Isolation

1.03 RELATED WORK SPECIFIED ELSEWHERE

1.04 CONTRACTOR'S RESPONSIBILITY

A. Consult all other Section to determine the extent of work specified elsewhere but related to this Section. This work shall be properly coordinated to produce an installation satisfactory to the Owner. The Contractor shall be responsible for verifying the completeness of the isolation installation and the overall suitability of the equipment to meet the intent of this specification. Any additional equipment needed to meet the intent of this specification, even if not specifically mentioned herein or in the Contract Documents, shall be provided by the Contractor without claim for additional payment.

B. Performance or waiving of inspection, testing or surveillance for any portion of the Work shall not relieve the Contractor of the responsibility to conform strictly to the Contract Documents. The Contractor shall not construe performance or waiving of inspection, testing or surveillance by the Owner or Architects to relieve the Contractor from total responsibility to perform in strict accordance with the Contract Documents.

1.05 MANUFACTURER'S RESPONSIBILITIES

A. Manufacturer of vibration isolation equipment shall have the following responsibilities:

1. Determine vibration isolation for all equipment and systems in accordance with the local governing code.
2. Provide piping and equipment isolation systems as scheduled or specified.
3. Guarantee specified isolation system deflection.
4. Provide installation instructions, drawings and field supervision to assure proper installation and performance.
5. The vibration isolation systems shall be guaranteed to have deflection indicated on the schedule on the drawings. Mounting sizes shall be determined by the mounting manufacturer, and the sizes shall be installed in accordance with the manufacturer's instructions.
6. The vibration isolator vendor shall ensure that all equipment to be isolated has sufficient support structure to distribute equipment loads onto isolators. Where additional support structure is required, this shall be provided by vibration isolator vendor.

1.06 SUBMITTALS

A. Submittal data shall show type, size, and deflection of each isolator proposed. Include clearly outlined procedures for installing and adjusting the isolators.

B. Submit a vibration isolation system schedule indicating the following:

1. Manufacturer, type, model number, size

2. Height when uncompressed and static deflection of each isolation element
3. Spring constant of each isolation element
4. Estimated imposed load on each isolation element
5. Spring o.d., free operating, and solid heights
6. Design of supplementary bases.
7. Layout of isolator hangers, mounts, and other elements shown on an outline of the isolated equipment, including complete details of attachment to load-bearing structure or supplementary framing.
8. Piping isolators shown and identified on piping layout drawings.
9. All concrete foundations and supports (and required reinforcing and forms) will be furnished and installed by another trade. However, this trade shall furnish shop drawings showing adequate concrete reinforcing steel details and templates for all concrete foundations and supports, and all required hanger bolts and other appurtenances necessary for the proper installation of the Contractor's equipment. Although another trade will complete all concrete work, all such work shall be shown in detail on the shop drawings, prepared by this trade which drawings shall be submitted showing the complete details of all foundations including necessary concrete and steel work, vibration isolation devices, etc.

1.07 QUALITY ASSURANCE

A. It is the objective of this Specification to provide for the control of vibration due to the operation of machinery or equipment, and/or due to interconnected piping or conduit.

B. The installation of all vibration isolation systems shall be under the supervision of the manufacturer's representative.

PART 2 - PRODUCTS AND MATERIALS

2.01 MANUFACTURERS

A. All vibration isolation equipment and materials shall be provided by a single manufacturer. The following manufacturers are approved provided systems are in compliance with the specified design and performance requirements:

1. Amber Booth.
2. Kinetics Noise Control.
3. Mason Industries, Inc.
4. Vibration Eliminator Co., Inc.
5. Vibration Mounting and Controls.

2.02 GENERAL

A. All equipment provided for vibration isolation shall be new and manufactured specifically for the purpose intended.

2.03 VIBRATION ISOLATORS

A. GENERAL

1. The static deflection of isolators shall be as given in the equipment schedule and specified below. The isolator schedule shall take precedence.
2. Vibration isolator sizes and layout shall be determined by the vibration isolator supplier.
3. All vibration isolators shall have either known undeflected heights or calibration markings so that, after adjustment, the amount of deflection can be verified, thus determining that the load is within the proper range of the device and that the correct degree of vibration isolation is being provided according to the design.
4. All isolators shall operate in the linear portion of their load versus deflection curve. Load versus deflection curves shall be furnished by the manufacturer, and must be linear over a deflection range of not less than 50% above the design deflection.
5. The theoretical vertical natural frequency for each support point, based upon load per isolator and isolator stiffness, shall not differ from the design objectives for the equipment as a whole by more than ±10%.
6. All neoprene mountings shall have a Shore hardness of 30 to 60 ±5, or as specified herein, after minimum aging of 20 days or corresponding over-aging.
7. Housed or caged spring isolators are not acceptable.
8. Where steel spring isolation systems are described in the specifications, the mounting assemblies shall utilize bare springs with the spring diameter not less than 0.8 of the loaded operating height of the spring. Each spring isolator shall be designed and installed so that the ends of the spring remain parallel during and after the spring installation. All isolators shall operate in the linear portion of their load versus deflection curve and have 50% excess capacity without becoming coil bound.
9. All mounting systems exposed to weather and other corrosive environments shall be protected with factory corrosion resistance. All metal parts of mountings (except springs and hardware) shall be hot dip galvanized. Springs shall be cadmium plated and neoprene coated. Nuts and bolts shall be cadmium plated.

B. ISOLATOR TYPE WP

1. Type WP (Waffle Pads) shall be 5/16 inch thick neoprene pads ribbed or waffled on both sides. The pads shall be manufactured with bridge bearing quality neoprene, and selected for a maximum durometer of 50 and designed for 15% strain. Where required, steel load-spreading plates shall be incorporated between the equipment and the neoprene pad.
2. If the isolator is bolted to the structure, a neoprene vibration isolation washer and sleeve (Uniroyal Type 620/660 or as approved) shall be installed under the bolt head between the steel washer and the base plate.
3. (Type WP: Mason Industries Type W or as approved.)

C. ISOLATOR TYPE MWP

1. Type MWP (Metal and Waffle Sandwich Pads) shall consist of two 5/16 inch thick ribbed or waffle neoprene pads sandwiching a 16 gauge stainless steel shim plate. The pad shall be manufactured with bridge bearing quality neoprene, and selected for a maximum durometer of 50 and designed for 15% strain.
2. If the isolator is bolted to the structure, a neoprene vibration isolation washer and sleeve (Uniroyal Type 620/660, or as approved) shall be installed under the bolt head between the steel washer and the base plate.
3. (Type MWP: Mason Industries Type WSW or as approved.)

D. ISOLATOR TYPE DDNM

1. Type DDNM (Double Deflection Neoprene Mounts) shall be laterally stable, double deflecting, molded neoprene isolators. All metal surfaces shall be covered with neoprene. The top and bottom surfaces shall be ribbed and bolt holes shall be provided in the base. The mounts shall have leveling bolts rigidly secured to the equipment.
2. The isolator shall be manufactured with bridge bearing quality neoprene, and selected for a maximum durometer of 50 and designed for 15% strain. DDNM mounts shall be selected for a static deflection of 3/8 inch unless otherwise specified.
3. (Type DDNM: Mason Industries Type ND or as approved.)

E. ISOLATOR TYPE DDNH

1. Type DDNH (Double Deflection Neoprene Hangers) shall consist of a molded neoprene isolating element in a steel hanger box. A neoprene sleeve shall be provided where the lower hanger rod passes through the steel hanger box, such that the hanger rod cannot contact the steel hanger. The diameter of the clear hole in the hanger box shall be at least 3/4 inch larger than the diameter of the hanger rod and permit the hanger rod to swing through a 30 degree arc. When installed, the hanger box shall be allowed to rotate through a full 360 degrees without encountering any obstructions.
2. The isolator shall be manufactured with bridge bearing quality neoprene, and selected for a maximum durometer of 50 and designed for 15% strain. Unless otherwise specified, the static deflection of DDNH hangers shall be 0.3 inches.
3. (Type DDNH: Mason Industries Type HD or as approved.)

F. ISOLATOR TYPE SPNM

1. Type SPNM (Spring and Neoprene Mounts) shall have a free-standing and laterally stable steel spring without any housing. Springs shall be designed so that the ratio of the horizontal to vertical spring constant is between one and two. The spring diameter shall be not less than 80% of the compressed height of the spring at rated load. Loaded springs shall have a minimum additional travel to solid equal to 50% of the specified static deflection.

2. Unless otherwise specified, the minimum static deflection of SPNM isolators for equipment mounted on grade slabs shall be 1 inch, and the minimum static deflection for equipment mounted above grade level shall be 2 inches.
3. Two Type WP isolation pads sandwiching a 16 gauge stainless or galvanized steel separator plate shall be bonded to the isolator baseplate.
4. Unless otherwise specified, isolators need not be bolted to the floor for indoor installations. If the base plates are bolted to the structure, a neoprene vibration isolation washer and sleeve (Uniroyal Type 620/660 or as approved) shall be installed under the bolt head between the steel washer and the base plate.
5. (Type SPNM: Mason Industries Type SLFH or as approved.)

G. ISOLATOR TYPE SPNH

1. Type SPNH (Spring and Neoprene Hangers) shall consist of a steel spring in series with a neoprene isolating element. The spring shall have a minimum additional travel to solid equal to 50% of the specified deflection. The neoprene element shall have a static deflection of not less than 0.3 inches with a strain not exceeding 15%.
2. Unless otherwise specified, the static deflection of SPNH hangers shall be 2 inches.
3. Spring diameter and hanger box hole size shall be large enough to permit the hanger rod to swing through a 30 degree arc. A neoprene sleeve shall be provided where the lower hanger rod passes through the steel hanger box, such that the hanger rod cannot contact the steel hanger. The diameter of the clear hole in the hanger box shall be at least 3/4 inch larger than the diameter of the hanger rod. When installed, the spring element shall not be cocked, and the hanger box shall be allowed to rotate through a full 360 degree arc without encountering any obstructions.
4. (Type SPNH: Mason Industries Type 30N or as approved.)

H. BASE TYPE CIB

1. Inertia base Type CIB (Concrete Inertia Base) shall have an integral rectangular structural steel form into which concrete is poured.
2. Perimeter members shall be beams of depth equal to 10% of the longest span of the base, but not more than 12 inches nor less than 6 inches deep. Forms shall include motor slide base and all reinforcing steel. Where anchor bolt locations fall in concrete, the reinforcing steel shall include drilled members with sleeves welded below the steel to accept the anchor bolts. Height saving steel brackets shall be used in all mounting locations.
3. When the concrete base is "T" shaped, isolators shall be located under the projections as well as under the main body in order to prevent cantilever distortion.
4. The structural perimeter frame, mounting templates, height saving brackets, and spring system shall be provided as an assembly by the vibration control vendor.

5. (Base Type CIB: Mason Industries Type KSL or as approved)

I. NEOPRENE MOUNTING SLEEVES

1. Neoprene mounting sleeves for hold-down applications of equipment with vibration isolators shall be Uniroyal Type 620/660 or as approved.

J. PIPE FLEXIBLE CONNECTORS

1. Refer to Section "Basic Piping Materials and Methods" for requirements for flexible pipe connectors.

PART 3 - EXECUTION

3.01 GENERAL

A. All equipment, piping, etc. shall be mounted on or suspended from approved foundations and supports, all as specified herein, or as shown on the drawings.

B. All floor-mounted equipment shall be erected on concrete equipment pads over the complete floor area of the equipment, unless otherwise specified herein. Refer to Section "Basic Piping Materials and Methods" for concrete equipment pad requirements. These pads shall be integrally keyed to structural slab. Wherever vibration eliminating devices and/or concrete inertia blocks are specified, these items shall, in all cases, be mounted on concrete equipment pads unless otherwise specified herein.

C. Furnish and install neoprene mounting sleeves for hold-down bolts to prevent any metal to metal contact.

D. All equipment shall be provided with lateral restraining isolators as required to limit horizontal motion to 1/4" maximum, under all operating conditions. Lateral restraining isolators shall have the same static deflection as the vertical isolators for the equipment being isolated.

E. Unless otherwise indicated, all equipment mounted on vibration isolators shall have a minimum operating clearance of 2 inches between the bottom of the equipment or inertia base (and height-saving bracket) and the concrete equipment pad (or bolt heads) beneath the equipment. The clearance shall be checked by the Contractor to ensure that no material has been left to short- circuit the vibration isolators. There shall be a minimum 4 inch clearance between isolated equipment and the walls, ceiling, floors, columns and any other equipment not installed on vibration isolators.

F. Piping or plumbing equipment shall be supported from building structure, not hung from or supported on other equipment, pipes, or ductwork.

G. Equipment connected to water or other fluid piping shall be erected on isolators or isolated foundations at correct operating heights prior to connection of piping, and blocked-up with temporary shims to final operating height. When the system is assembled and fluid is added, the isolators shall be adjusted to allow removal of the shims.

H. All plumbing equipment not specifically identified in this specification that contains rotating or vibrating elements, and any associated electrical apparatus installed by this division that contains transformers or inductors shall be installed on Type DDNM neoprene isolators as appropriate.

I. All wiring connections to plumbing equipment on isolators shall be made with a minimum 18 inch long flexible conduit in a "U" shaped loop.

J. Elastomeric isolators that will be exposed to temperatures below 32 degrees F shall be fabricated from natural rubber instead of neoprene.

K. Springs shall be designed and installed so that ends of springs remain parallel and all springs installed with adjustment bolts.

L. Springs shall be sized to be non-resonant with equipment forcing frequencies or support structure natural frequencies.

M. Refer to Vibration Isolation Schedule at the end of this Section.

3.02 INLINE PUMPS

A. Inline pumps shall be supported on Type SPNH spring isolators. Provide flexible pipe couplings on each side of pump. The vertical load shall be carried by the supports, not by the flexible couplings.

3.03 DOMESTIC BOOSTER PUMPS

A. Packaged domestic booster pumps installed on slab on grade shall be bolted and grouted thru their factory provided equipment frames to equipment pads and be provided with vibration isolators as scheduled in the table at the end of this section.

B. Packaged domestic booster pumps installed on suspended slabs shall be bolted and grouted thru their factory provided equipment frames to a spring supported concrete inertia base and be provided with vibration isolators as scheduled in the table at the end of this section. Provide concrete inertia base with thickness as scheduled in the table at the end of this section and provide with a 2" minimum operating clearance between the base and equipment pads.

3.04 AIR COMPRESSORS AND VACUUM PUMPS

A. Base-mounted air compressors and vacuum pumps shall be bolted and grouted to Base Type CIB with the inertia base supported on Type SPNM isolators as scheduled in the table at the end of this section.

B. Packaged air compressors and vacuum pumps installed on slab on grade shall be bolted and grouted thru their factory provided equipment frames to equipment pads and be provided with vibration isolators as scheduled in the table at the end of this section.

C. Packaged air compressors and vacuum pumps installed on suspended slabs shall be bolted and grouted thru their factory provided equipment frames to Base Type CIB with the inertia base and be provided with vibration isolators as scheduled in the table at the end of this section.

D. Tank mounted air compressors and vacuum pumps installed on slab on grade shall be bolted and grouted to equipment pads and be provided with vibration isolators as scheduled in the table at the end of this section.

E. Tank mounted compressors and vacuum pumps installed on suspended slabs shall be bolted and grouted thru their factory provided equipment frames to Base Type CIB with the inertia base and be provided with vibration isolators as scheduled in the table at the end of this section.

3.05 SUPPORT OF PIPING

A. The following water and condensate piping shall be resiliently supported:

1. Piping within 50 feet of connected rotating equipment.
2. Piping installed below or adjacent to noise sensitive areas.

B. Pipes connected to equipment installed on spring vibration isolators shall be suspended or supported by Type SPNM or Type SPNH isolators. Provide vibration isolation anchors and guides as specified elsewhere in this section. The first isolator both upstream and downstream of equipment on springs shall have a static deflection equal to 1.5 times that of the equipment isolators, up to a maximum of 2 inches. The static deflection of the remaining pipe isolators shall be 1 inch.

C. Piping that is connected only to machinery installed on neoprene isolators shall be either supported from the floor on Type DDNM mounts or suspended from the structure on Type DDNH hangers.

D. Where a pipe run connects multiple items of equipment in the mechanical room the pipe isolators for the entire run shall be chosen to suit the connected equipment of greatest static deflection.

E. Resilient diagonal mountings or other approved devices shall be provided as required to limit piping motion due to equipment startup or shut down, to a maximum of 1/8".

F. Water piping hanger rod isolators shall contain a steel spring in series with a 1/4" acoustical neoprene pad within a steel box retainer. The hanger rod isolator assembly shall be rigidly supported from the spring sub-assembly and shall not contact the steel box retainer. Clearances in the isolator design shall be capable of accepting a 15 degree misalignment in any direction from the vertical.

G. The steel spring element of the assembly shall be designed to have a minimum surge frequency of 340 HZ and a minimum deflection of 3/4".

H. Hanger rod isolators for steam and condensate piping including steam pressure reducing valve stations shall be supported by means of neoprene-in-shear mountings providing a minimum static deflection of 1/2".

I. Where supplementary steel is required to support piping, the supplementary steel shall be sized so that maximum deflection between supports does not exceed 0.08" and shall be resiliently supported from the building structure with mountings as described above. Supported piping from the supplementary steel shall be rigidly suspended or supported.

J. Pre-compressed type hanger rod isolators shall be provided for all water piping greater than 12" diameter and all supplementary steel supports. The pre-compression shall be factory set at 75% of rated deflection.

K. Where isolated water piping 8" and larger is supported directly below exposed steel beams, attachment to the beam shall be made by means of welded channel beam attachments located directly under the web of the beam. For piping 6" and smaller, beam clamps may be used in lieu of welding subject to approval of beam clamp selection.

L. Except as noted elsewhere in this section, all 2-inch and smaller domestic water piping that is installed outside equipment rooms shall be isolated from the structure with sponge neoprene, felt or glass/mineral fiber sleeves between the pipe and pipe clamp or with Type WP pads between the clamp and the structure. The sleeve shall be not less than 1/8-inch in thickness when compressed.

3.06 PIPING ANCHORS, GUIDES AND SUPPORTS

A. General: Pipe riser guides, anchors and supports including piping anchors in mechanical equipment rooms or occupied spaces shall be isolated from the building structure such that there shall be no direct metal to metal contact of the piping with the building structure.

B. Piping Anchors and Guides

1. The all directional pipe anchor isolation mountings shall consist of a telescoping arrangement of two sizes of steel tubing separated by a minimum of 1/2" thick heavy duty neoprene and canvas duct isolation pad. Vertical restraints shall be provided by similar material arranged to prevent vertical travel in either direction. The allowable load on the isolation material shall not exceed 500 psi.
2. Steel guides shall be welded to the pipe at a maximum spacing of 90°. The outside diameter of the opposing guide bars shall be smaller than the inside diameter of the pipe riser clamp in accordance with standard field construction practice. Each end of the pipe guide shall be rigidly attached to an all directional pipe anchor isolation mounting which in turn, shall be rigidly fastened to the steel framing within the shaft.
3. Low temperature piping guides shall be constructed with a 360 degree 10 gauge metal sleeve around the piping. The thermal insulation requirements for the piping shall be provided between the piping and the sleeve. Heavy duty neoprene and canvas duct isolation pad of thickness equal to thermal insulation requirements shall space the metal sleeve away from the piping with urethane or other suitable thermal insulation provided in the voids between the pipe-sleeve and isolation pan material. The metal sleeve outside diameter shall be smaller than the pipe riser clamp inside diameter in accordance with standard field construction practice. The pipe riser clamp shall be rigidly attached to the steel framing within the shaft.

C. Piping Supports:

1. Piping supports within shafts shall be provided with suitable bearing plates and two layers 1/4" thick ribbed or waffled neoprene pad loaded for 50 psi maximum. The isolation pads shall be separated with 1/4" steel plate. The isolation pads shall be Type WP or approved equal.
2. Piping isolation supports at the base of risers shall be two layers of 1/2" thick heavy duty neoprene and canvas duct isolation pad separated by 1/4" thick steel plate. Suitable bearing plates sized to provide a pad loading of 500 psi maximum shall be provided. The stanchion between the pipe and isolation support shall be welded to the pipe and welded or bolted to the isolation support. The isolation support shall be bolted to the floor slab with resilient sleeves and washers. All pipe support resilient materials shall be HL Mason Industries, Inc., or as approved.

3.07 FLEXIBLE PIPING CONNECTORS

A. Flexible piping connectors shall be installed to connect piping diameter 2” or greater to reciprocating or rotating equipment.

3.08 PIPE RISER SUPPORTS

A. Where pipes rise in a vertical chase and are supported from a structure with type SPNH or DDNH isolators and require lateral bracing, neoprene riser guides shall

be mounted around the pipe to limit lateral movement and to prevent direct contact with the supporting structure.

B. Support vertical pipe risers subjected to thermal expansion and/or contraction with spring isolators and central anchors designed to ensure loading within design limits at support points. Perform design calculations for sizing the riser supports incorporating the initial load, initial deflection, change in deflection, final load and change in load at support locations. Design calculations must include anchor loads when installed, cold filled and at operating temperature and pipe stress at end connections and branch locations. Design system for an initial spring deflection of at least 4 times the thermal movement. Design must be stamped and signed by a licensed professional engineer.

3.09 WIRING

A. All wiring connections to plumbing equipment on vibration isolators (either spring or neoprene type) shall be made with a minimum 18 inch long flexible conduit in a "U" shaped loop. This Contractor shall coordinate wiring connections with the Electrical Contractor.

3.010 FIELD QUALITY

A. Contractor shall work in accord with best trade practices, shall fabricate and install all items in accordance with manufacturer's recommendations and Architect's directions, and shall consult with trades doing adjoining work in order to provide an installation of first class quality.

3.011 ADJUSTMENT AND TESTING

A. Site Access: During installation of equipment, Contractor shall arrange for access as necessary for inspection of isolation and noise control equipment by Architect and the Contractor's representatives.

B. Contractor's Vibration Isolation Report: The vibration isolation vendor shall inspect and approve the installation of the vibration isolators and shall submit a report to the Architect which verifies that all of the isolation equipment has been properly installed and that the installation is in full conformance with the specification. The report shall record the vibration isolator identification and model or type. For isolators containing steel springs the report shall also record the size and uncompressed height, design static deflection and measured static deflection of the isolators provided.

C. Consultant's Inspection: Upon completing installation and adjustment for suitable operation of all work specified under this section, the Contractor shall notify the Architect in writing. The letter shall certify that all work specified under this section is complete, operational and adjusted in every respect, and that all work is ready for

the completion checkout. The notification letter shall be accompanied by the vibration isolation report.

3.012 GUARANTEE

A. If, in the actual installation, any equipment fails to meet the vibration control requirements specified herein, that equipment shall be corrected or replaced without claim for additional payment, inclusive of all labor and material costs. Such corrective measures shall be done within a time schedule specified by the Owner.

3.013 SCHEDULE OF VIBRATION ISOLATORS

EQUIPMENT	BASE TYPE	ISOLATOR TYPE	STATIC DEFLECTION
Base-mounted pumps (less than 50 HP) (Slab-On-Grade)	Equipment Pad		
Domestic Booster Pumps (Slab on Grade)	Equipment Pad	MWP	0.25
Air Compressors and Vacuum Pumps (Packaged) (Slab on Grade)	Equipment Pad	MWP	0.25”
Piping		Isolation as per specification.	

END OF SECTION

THIS PAGE INTENTIONALLY LEFT BLANK