# SECTION 233600 - AIR TERMINAL UNITS

# PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section Includes:
  - 1. Shutoff, single-duct air terminal units.

## 1.2 ACTION SUBMITTALS

- A. Product Data: For each type of air terminal unit.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for air terminal units.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For air terminal units.
  - 1. Include plans, elevations, sections, and mounting details.
  - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include diagrams for power, signal, and control wiring.
  - 4. Hangers and supports, including methods for duct and building attachment and vibration isolation.
- C. Delegated-Design Submittal:
  - 1. Materials, fabrication, assembly, and spacing of hangers and supports.
  - 2. Include design calculations for selecting hangers and supports.

# 1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
  - 1. Ceiling suspension assembly members.
  - 2. Size and location of initial access modules for acoustic tile.
  - 3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- B. Field quality-control reports.

## 1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals.
  - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
    - a. Instructions for resetting minimum and maximum air volumes.
    - b. Instructions for adjusting software set points.

## 1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Fan-Powered-Unit Filters: Furnish one spare filter(s) for each filter installed.

## PART 2 - PRODUCTS

## 2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 "Systems and Equipment" and Section 7 "Construction and System Start-up."
- C. ASHRAE Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 Heating, Ventilating, and Air Conditioning."

# 2.2 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. JCI
  - 2. Titus.
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 0.032-inch-thick galvanized steel, single wall.
  - 1. Casing Liner: Comply with requirements in "Casing Liner" Article for flexible elastomeric duct liner.
  - 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
  - 3. Air Outlet: S-slip and drive connections.

- 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
- 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- D. Regulator Assembly: System-air-powered bellows section incorporating polypropylene bellows for volume regulation and thermostatic control. Bellows shall operate at temperatures from zero to 140 deg F, shall be impervious to moisture and fungus, shall be suitable for 10-inch wg static pressure, and shall be factory tested for leaks.
- E. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
  - 1. Maximum Damper Leakage: AHRI 880 rated, 2 percent of nominal airflow at 3-inch wg inlet static pressure.
  - 2. Damper Position: Normally open.
- F. Electric-Resistance Heating Coils: Nickel-chromium heating wire, free of expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with primary automatic, and secondary manual, reset thermal cutouts. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware.
  - 1. SCR controlled.
  - 2. Access door interlocked disconnect switch.
  - 3. Downstream air temperature sensor with local connection to override discharge-air temperature to not exceed a maximum temperature set point (adjustable).
  - 4. Nickel chrome 80/20 heating elements.
  - 5. Airflow switch for proof of airflow.
  - 6. Fan interlock contacts.
  - 7. Fuses in terminal box for overcurrent protection (for coils more than 48 A).
  - 8. Mercury contactors.
  - 9. Pneumatic-electric switches and relays.
  - 10. Magnetic contactor for each step of control (for three-phase coils).
- G. Controls:
  - 1. Single package unitary controller and actuator specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."

# 2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to AHRI 880.
  - 1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and AHRI certification seal.

# PART 3 - EXECUTION

### 3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Ch. 5, "Hangers and Supports" and with Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
  - 1. Where practical, install concrete inserts before placing concrete.
  - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
  - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes and for slabs more than 4 inches thick.
  - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes and for slabs less than 4 inches thick.
  - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

# 3.2 TERMINAL UNIT INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.

### 3.3 CONNECTIONS

- A. Where installing piping adjacent to air terminal unit, allow space for service and maintenance.
- B. Hot-Water Piping: Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties," and connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Comply with requirements in Section 233113 "Metal Ducts" for connecting ducts to air terminal units.
- D. Make connections to air terminal units with flexible connectors complying with requirements in Section 233300 "Air Duct Accessories."

### 3.4 IDENTIFICATION

A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

# 3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
  - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
  - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Air terminal unit will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

### 3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Complete installation and startup checks according to manufacturer's written instructions.
  - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
  - 3. Verify that controls and control enclosure are accessible.
  - 4. Verify that control connections are complete.
  - 5. Verify that nameplate and identification tag are visible.
  - 6. Verify that controls respond to inputs as specified.

### 3.7 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

### END OF SECTION 233600