# SECTION 221316 - SANITARY WASTE AND VENT PIPING

# PART 1 - GENERAL

### 1.1 SUMMARY

- A. Section Includes:
  - 1. Hub-and-spigot, cast-iron soil pipe and fittings.
  - 2. Hubless, cast-iron soil pipe and fittings.
  - 3. ABS pipe and fittings.
  - 4. PVC pipe and fittings.
  - 5. Specialty pipe fittings.
- B. Related Requirements:
  - 1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.
  - 2. Section 221329 "Sanitary Sewerage Pumps" for effluent and sewage pumps.
  - 3. Section 226600 "Chemical-Waste Systems for Laboratory and Healthcare Facilities" for chemical-waste and vent piping systems.

#### 1.2 ACTION SUBMITTALS

A. Product data.

#### 1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and elevations, or Building Information Model (BIM) drawn to scale, showing items described in this Section and coordinated with all building trades.
- B. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.
- C. Field quality-control reports.

#### 1.4 WARRANTY

A. Listed manufacturers to provide labeling and warranty of their respective products.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:
  - 1. Soil, Waste, and Vent Piping: 10 ft. head of water.

#### 2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

### 2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. AB& I Foundry; a part of the McWane family of companies.
  - 2. Charlotte Pipe and Foundry Company.
  - 3. Tyler Pipe; a part of the McWane family of companies.
- B. Pipe and Fittings:
  - 1. Marked with CISPI collective trademark.
  - 2. ASTM A74, service cast iron.
- C. Gaskets: ASTM C564, rubber.

#### 2.4 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. AB& I Foundry; a part of the McWane family of companies.
  - 2. Charlotte Pipe and Foundry Company.
  - 3. Tyler Pipe; a part of the McWane family of companies.
- B. Pipe and Fittings:
  - 1. Marked with CISPI collective trademark.
  - 2. ASTM A888 or CISPI 301.

- C. CISPI, Hubless-Piping Couplings:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. ANACO-Husky; a part of the McWane family of companies.
    - b. Dallas Specialty & Mfg. Co..
    - c. Tyler Pipe; a subsidiary of McWane, Inc.
  - 2. Standards: ASTM C1277 and CISPI 310.
  - 3. Description: Stainless steel corrugated shield with stainless steel bands and tightening devices; and ASTM C564, rubber sleeve with integral, center pipe stop.

## 2.5 PVC PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. Charlotte Pipe and Foundry Company.
  - 2. National Pipe and Plastics, Inc., (Oldcastle).
  - 3. North America Pipe Corporation.
- B. Comply with NSF 14 for plastic piping components. Include "NSF-dwv" marking for plastic drain, waste, and vent piping and "NSF-sewer" marking for plastic sewer piping.
- C. Solid-Wall PVC Pipe: ASTM D2665 drain, waste, and vent.
- D. Cellular-Core PVC Pipe: ASTM F891, Schedule 40.
- E. PVC Socket Fittings: ASTM D2665, made in accordance with ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- F. Adhesive Primer: ASTM F656.
- G. Solvent Cement: ASTM D2564.

## 2.6 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
  - 1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections of same size as and compatible with pipes to be joined.
  - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

- 3. Shielded, Nonpressure Transition Couplings:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - 1) Cascade Waterworks Mfg. Co.
    - 2) Mission Rubber Company, LLC.
  - b. Standard: ASTM C1460.
  - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
  - d. End Connections: Same size as and compatible with pipes to be joined.

## PART 3 - EXECUTION

### 3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

### 3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
  - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
  - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.

- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
  - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
  - 2. Use long-turn, double Y-branch, and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
    - a. Straight tees, elbows, and crosses may be used on vent lines.
  - 3. Do not change direction of flow more than 90 degrees.
  - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
    - a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
  - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
  - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
  - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
  - 1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Vent Piping: One percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground ABS piping in accordance with ASTM D2661.
- O. Install aboveground PVC piping in accordance with ASTM D2665.
- P. Install underground PVC piping in accordance with ASTM D2321.
- Q. Plumbing Specialties:
  - 1. Install backwater valves in sanitary waster gravity-flow piping.
    - a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
  - 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.

- a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
- b. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
- 3. Install drains in sanitary waste gravity-flow piping.
  - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors.
  - 1. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs.
  - 1. Comply with requirements for sleeve seals specified in Section 220500 "Common Work Results for Plumbing."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors.
  - 1. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

## 3.3 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub-and-Spigot, Cast-Iron Soil Piping Caulked Joints: Join in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum caulked joints.
- C. Hubless, Cast-Iron Soil Piping Coupled Joints:
  - 1. Join hubless, cast-iron soil piping in accordance with CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
  - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
  - 2. ABS Piping: Join in accordance with ASTM D2235 and ASTM D2661 appendixes.
  - 3. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendixes.

### 3.4 INSTALLATION OF SPECIALTY PIPE FITTING

- A. Transition Couplings:
  - 1. Install transition couplings at joints of piping with small differences in ODs.
  - 2. In Waste Drainage Piping: Shielded, nonpressure transition couplings.

### 3.5 INSTALLATION OF VALVES

- A. General valve installation requirements for general-duty valve installation are specified in Section 220523 "General-Duty Valves for Plumbing Piping."
- B. Shutoff Valves:
  - 1. Install full-port ball valve for piping NPS 2 and smaller.
  - 2. Install gate valve for piping NPS 2-1/2 and larger.

### 3.6 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment".
  - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
  - 2. Install stainless steel pipe hangers for horizontal piping in corrosive environments.
  - 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
  - 4. Install stainless steel pipe support clamps for vertical piping in corrosive environments.
  - 5. Vertical Piping: MSS Type 8 or Type 42 clamps.
  - 6. Install individual, straight, horizontal piping runs:
    - a. 100 Ft. (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Ft. (30 m): MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Ft. (30 m) if Indicated: MSS Type 49, spring cushion rolls.
  - 7. Multiple, Straight, Horizontal Piping Runs 100 Ft. (30 m) or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
  - 8. Base of Vertical Piping: MSS Type 52 spring hangers.
- C. Install hangers for cast-iron soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- E. Support vertical runs of cast-iron soil piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

### 3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
  - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
  - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
  - 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
  - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections in accordance with the following unless otherwise indicated:
  - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

## 3.8 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

## 3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

- D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
    - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  - 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.
  - 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
    - a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water.
    - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
    - c. Inspect joints for leaks.
  - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
    - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg.
    - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
    - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
    - d. Inspect plumbing fixture connections for gas and water leaks.
  - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  - 6. Prepare reports for tests and required corrective action.

## 3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Repair damage to adjacent materials caused by waste and vent piping installation.

### 3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller are to be the following:
  - 1. Hubless, cast-iron soil pipe and fittings hubless-piping couplings; and coupled joints.
- C. Aboveground, soil and waste piping NPS 5 and larger] are to be the following:
  - 1. Hubless, cast-iron soil pipe and fittings hubless-piping couplings; and coupled joints.
- D. Aboveground, vent piping NPS 4 and smaller is to be the following:
  - 1. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
- E. Aboveground, vent piping NPS 5 and larger is to be the following:
  - 1. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller are to be the following:
  - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- G. Underground, soil and waste piping NPS 5 and larger are to be the following:
  - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

## END OF SECTION 221316